
4. Disassembly and Reassembly

4-1 Cabinet and PCB

Note : Reassembly in reverse order.

4-1-1 Top Cabinet Removal

- 1) Remove 3 Screws ❶ on the back Top Cabinet.
- 2) Lift up the Top Cabinet in direction of arrow.

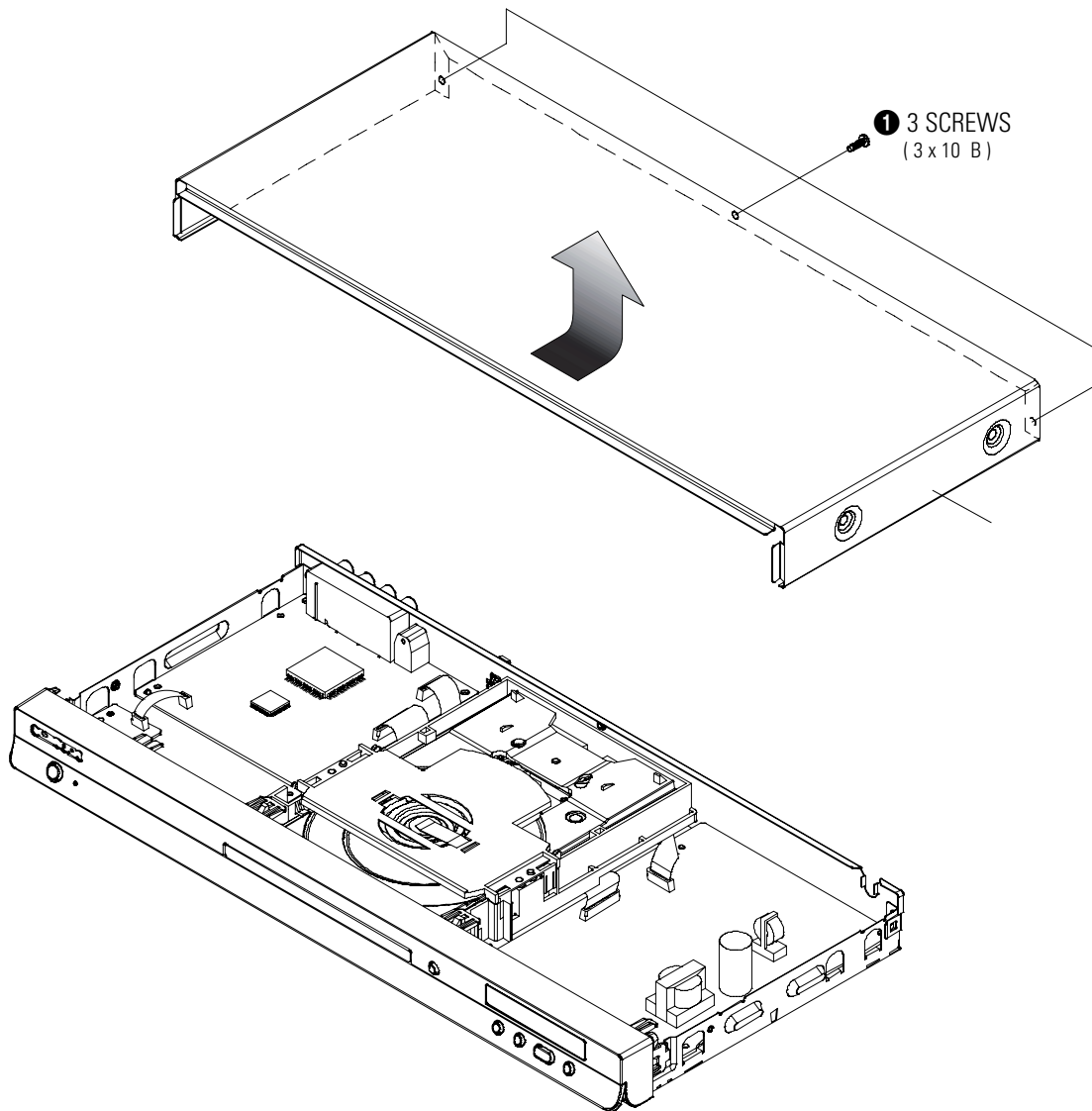


Fig. 4-1 Top Cabinet Removal

4-1-2 Ass'y Front-Cabinet Removal

1) Release 7 Hooks ❶, ❷, ❸, ❹ and Ass'y Front-Cabinet ❺.

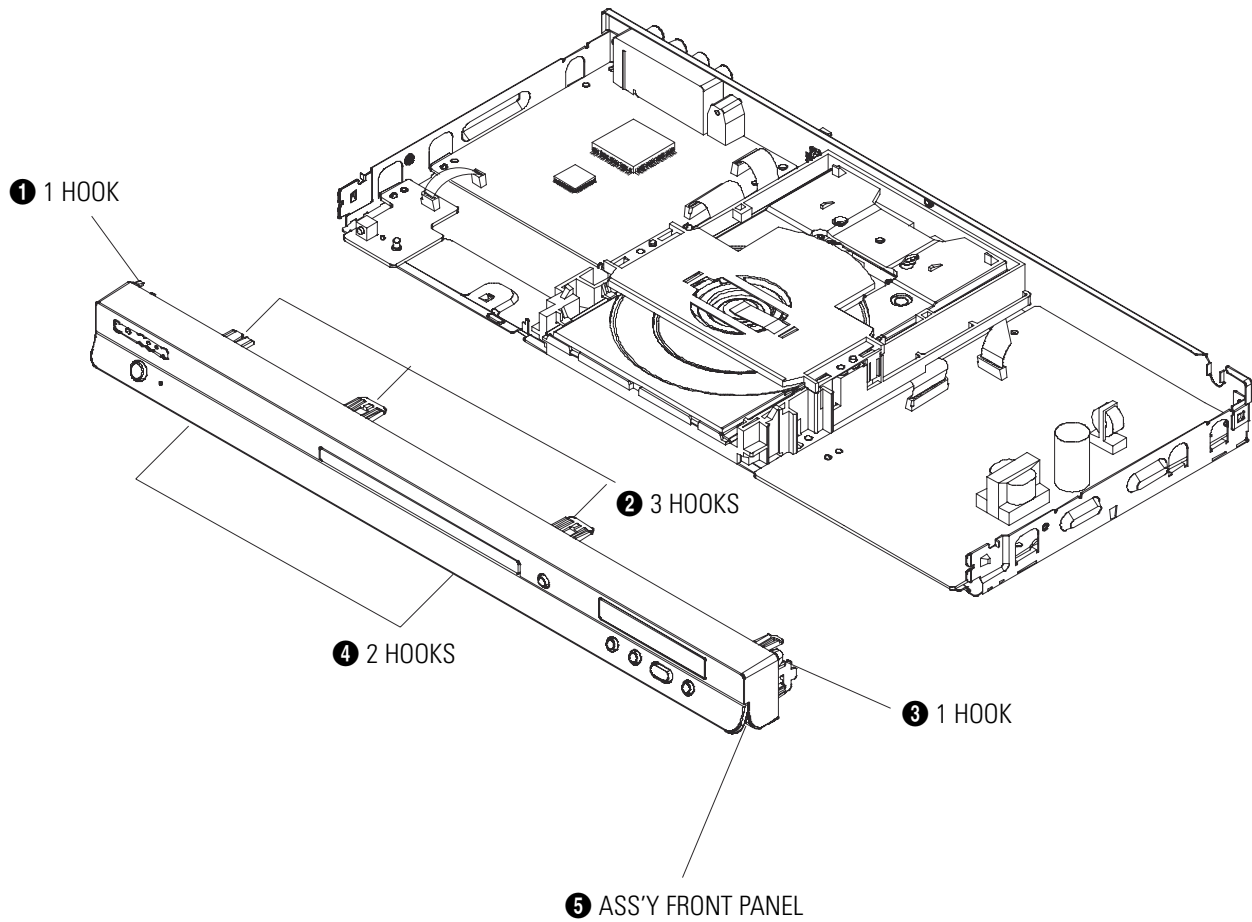


Fig.4-2 Ass'y Front-Cabinet Removal

4-1-3 Ass'y Deck Removal

- 1) Disconnect Flat-Cable from DCN1, DCN2 on Main PCB.
- 2) Remove 3 Screws ❶ from the Ass'y Deck and lift it up.

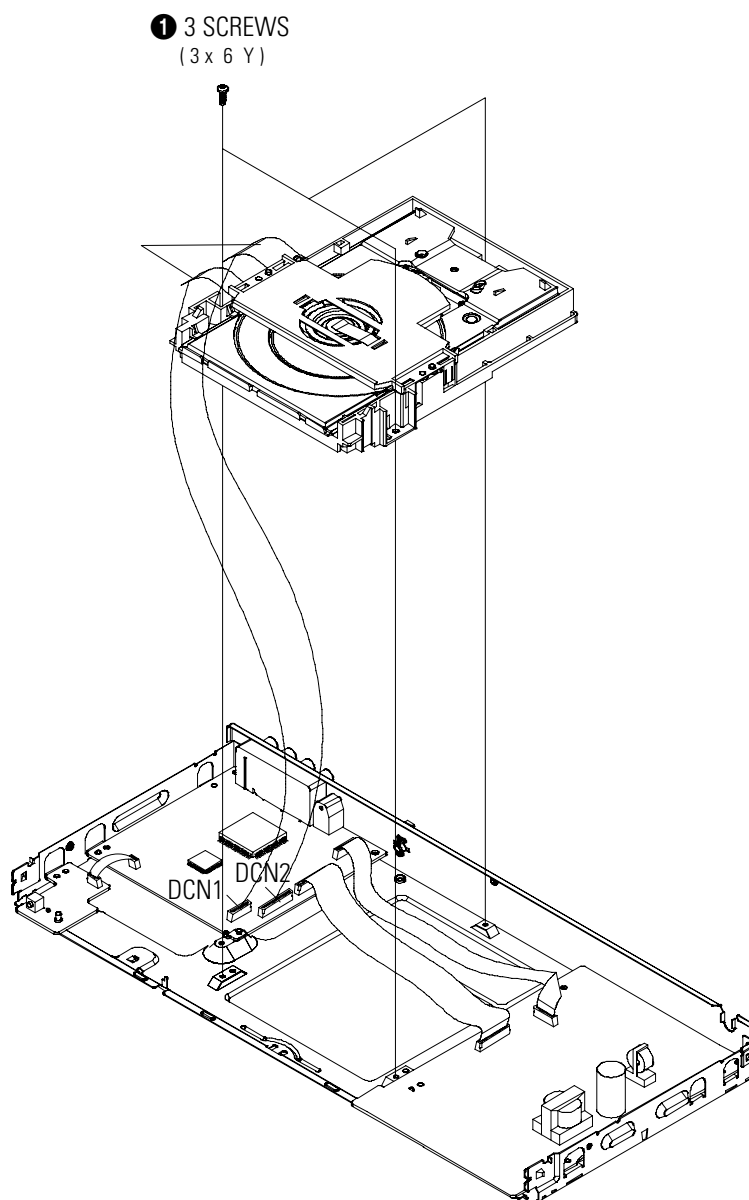


Fig. 4-3 Ass'y Deck Removal

4-1-4 Assy Main PCB & Jack PCB Removal

- 1) Remove 5 Screws ❶ from the Main PCB ❷ and lift up.
- 2) Remove 4 screws ❸ from Jack PCB ❹ and lift up.

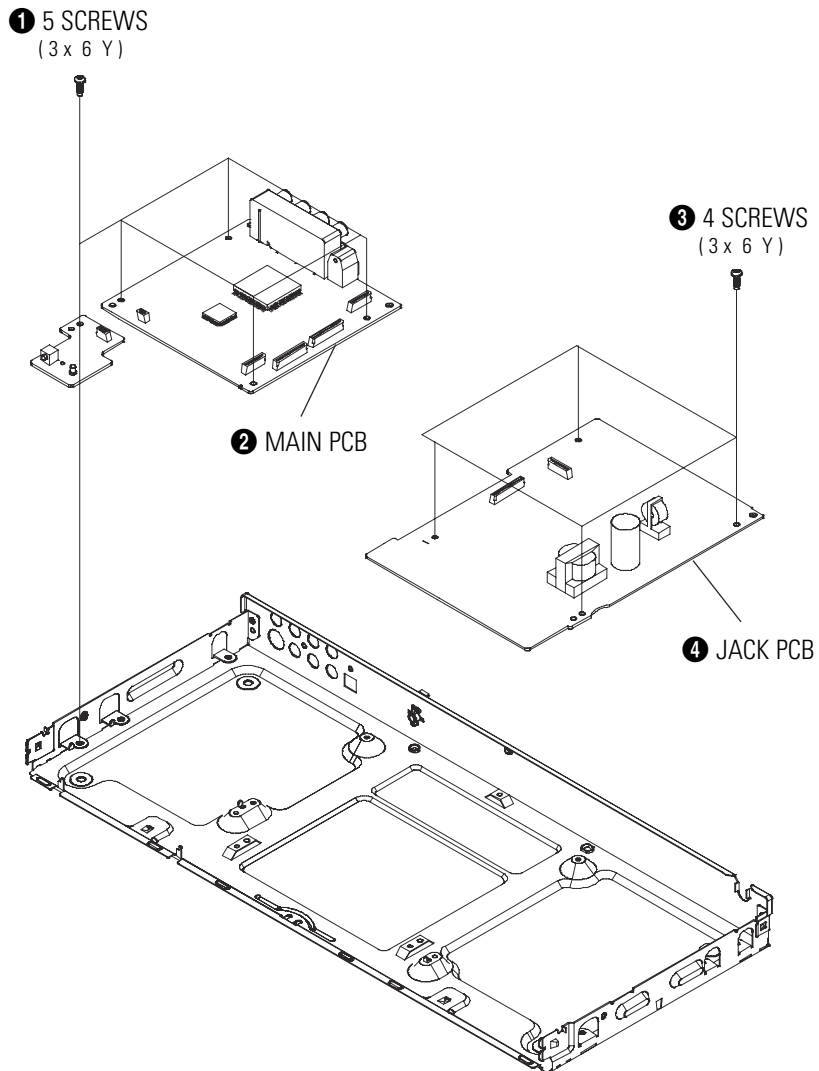


Fig. 4-4 Main PCB & Jack PCB Removal

4-2 Deck

4-2-1 Holder Chuck Removal

1) Push 4 Hooks ❶ in the direction of arrow "A" and lift up the Holder Chuck ❷.

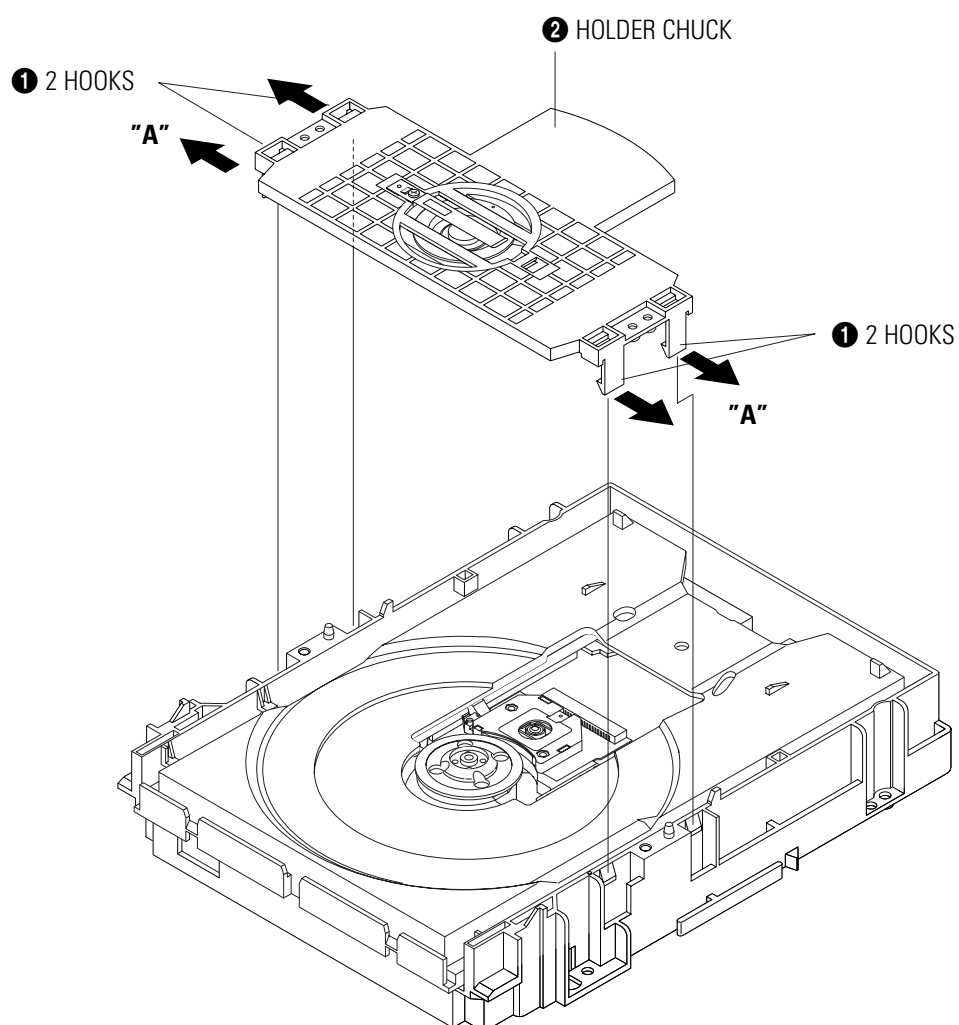


Fig. 4-5 Holder Chuck Removal

4-2-2 Tray Disc Removal

- 1) Insert a Screw Driver **①** into Emergency Hole **②** and push the Slider Housing **③** in the direction arrow "A".
- 2) When the Tray Disc **④** comes out a little, pull it in the direction arrow "B" by hand.

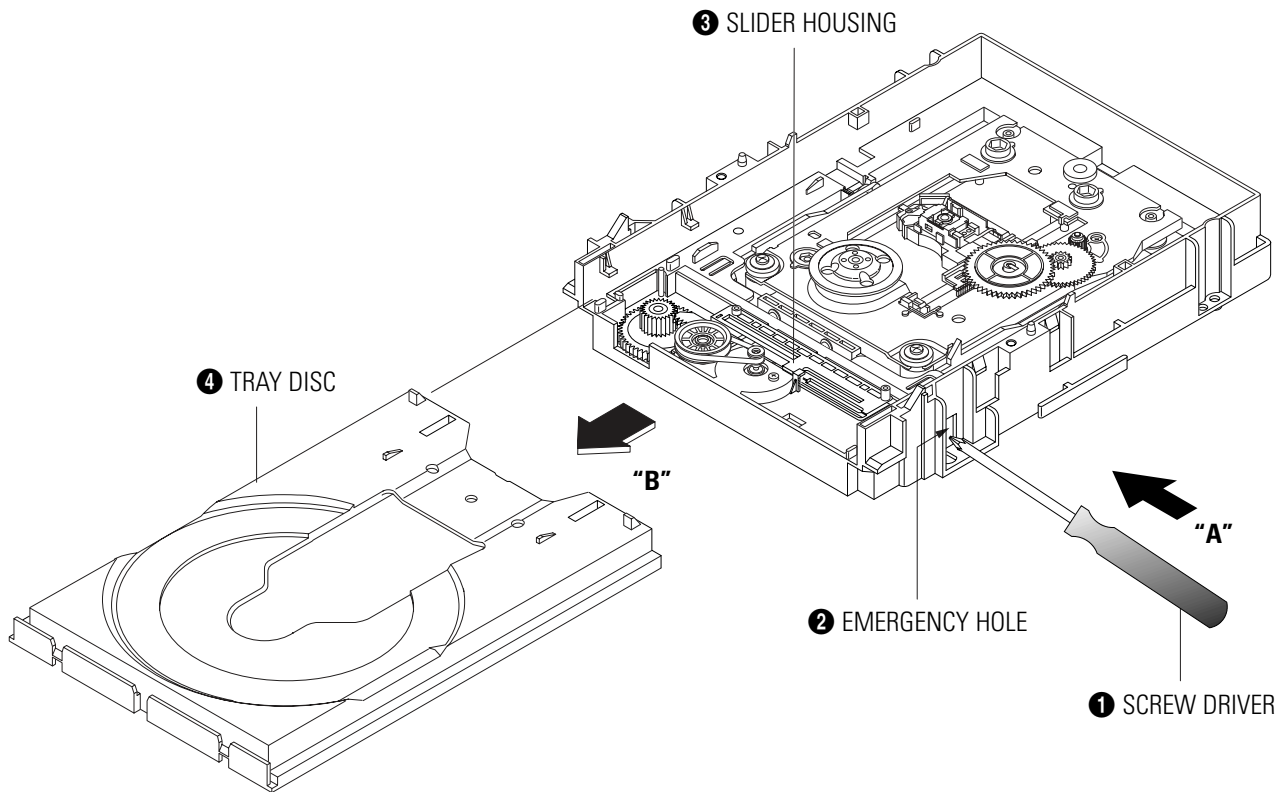


Fig.4-6 Tray Disc Removal

4-2-3 Assy P/U Deck Removal

- 1) Remove the 4 Soldering ❶ (SL+, SL-, SP+, SP-).
- 2) Remove the 1 Screw ❷ and lift up the Ass'y P/U Deck ❸

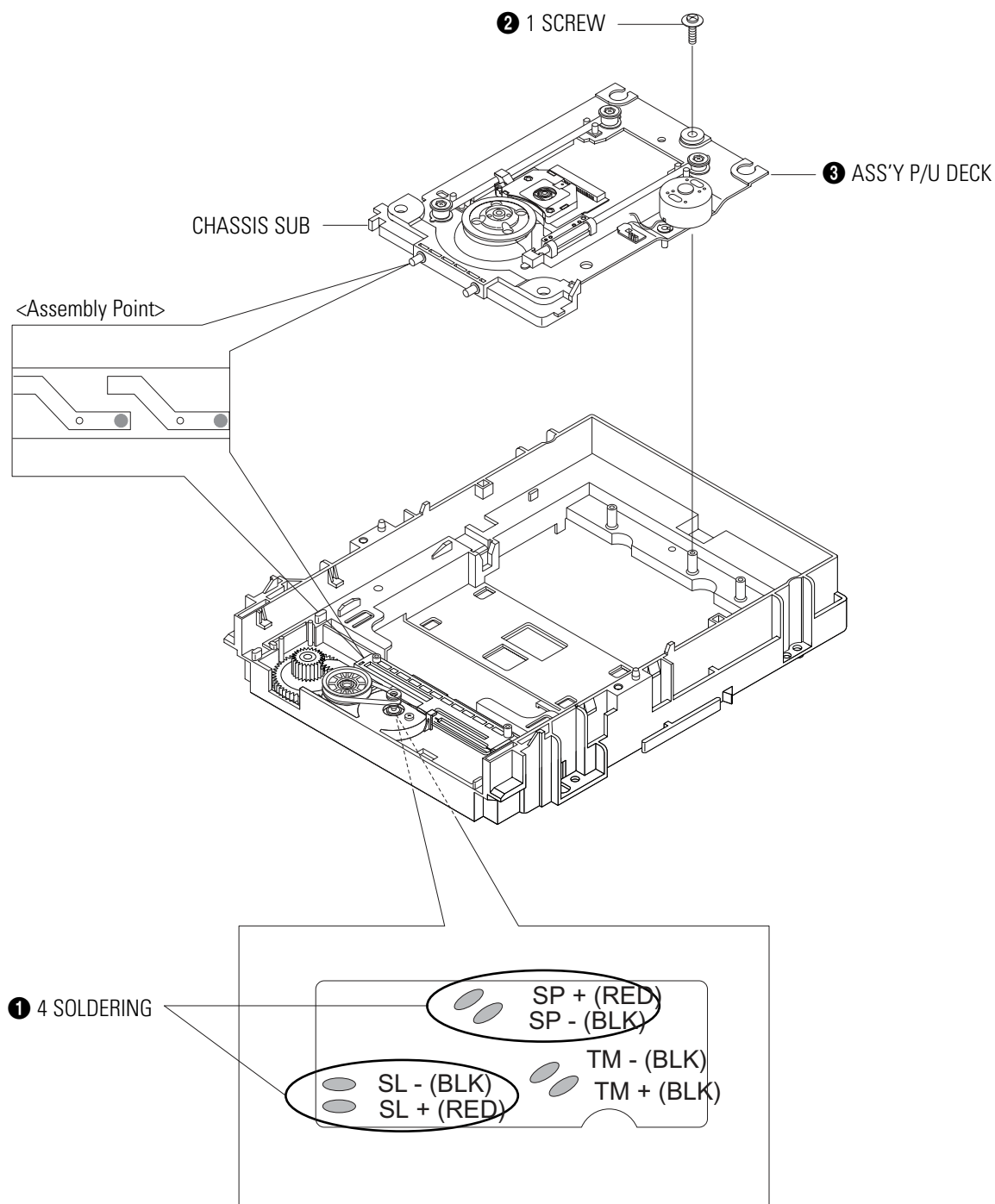


Fig. 4-7 Assy P/U Deck Removal

4-2-4 Ass'y Housing Removal

- 1) Remove the 2 Soldering ❶. (TM+, TM-)
- 2) Push the 2 Hooks ❷ in the direction of arrow "A" and remove Ass'y PCB Deck ❸.
- 3) Push the Slider Housing ❹ in the direction arrow "B".
- 4) Push the 1 Hook ❺ in the direction of arrow "C" and lift up the Slider Housing ❹.
- 5) Remove the Belt Pulley ❻ and 2 Screws ❼, Ass'y Motor Load ❽.
- 6) Push the 1 Hook ❾ in the direction of arrow "D" and lift up the Gear Pulley ❿, Gear Tray ⓫.

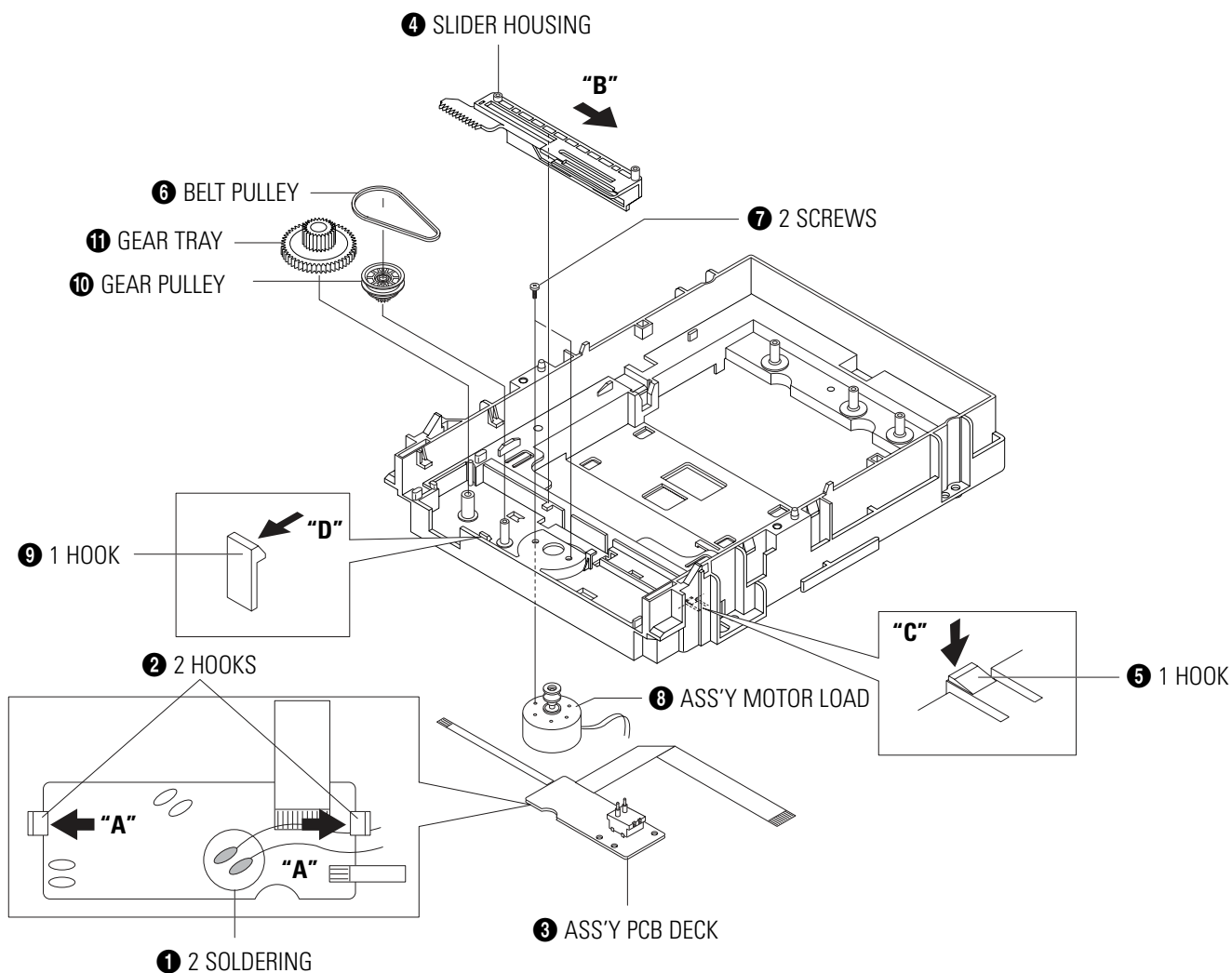


Fig. 4-8 Ass'y Housing Removal

4-2-5 Ass'y Bracket Deck Removal

- 1) Push the Hook ① in the direction of arrow "A" and lift up the Gear Feed B ②.
- 2) Push the Hook ③ in the direction of arrow "B" and lift up the Gear Feed A ④.
- 3) Remove the 2 Screws ⑤ and lift up Motor Feed Ass'y ⑥.
- 4) Remove the 2 Screws ⑦ and lift down Motor Spindl Ass'y ⑧.
- 5) Remove the 3 Screws ⑨ and remove 3 Holder Cam Skew ⑩, Shaft Pick Up ⑪, Ass'y Pick Up ⑫.
- 6) Remove the 1 Screw ⑬ and remove Gear Back Lash ⑭.

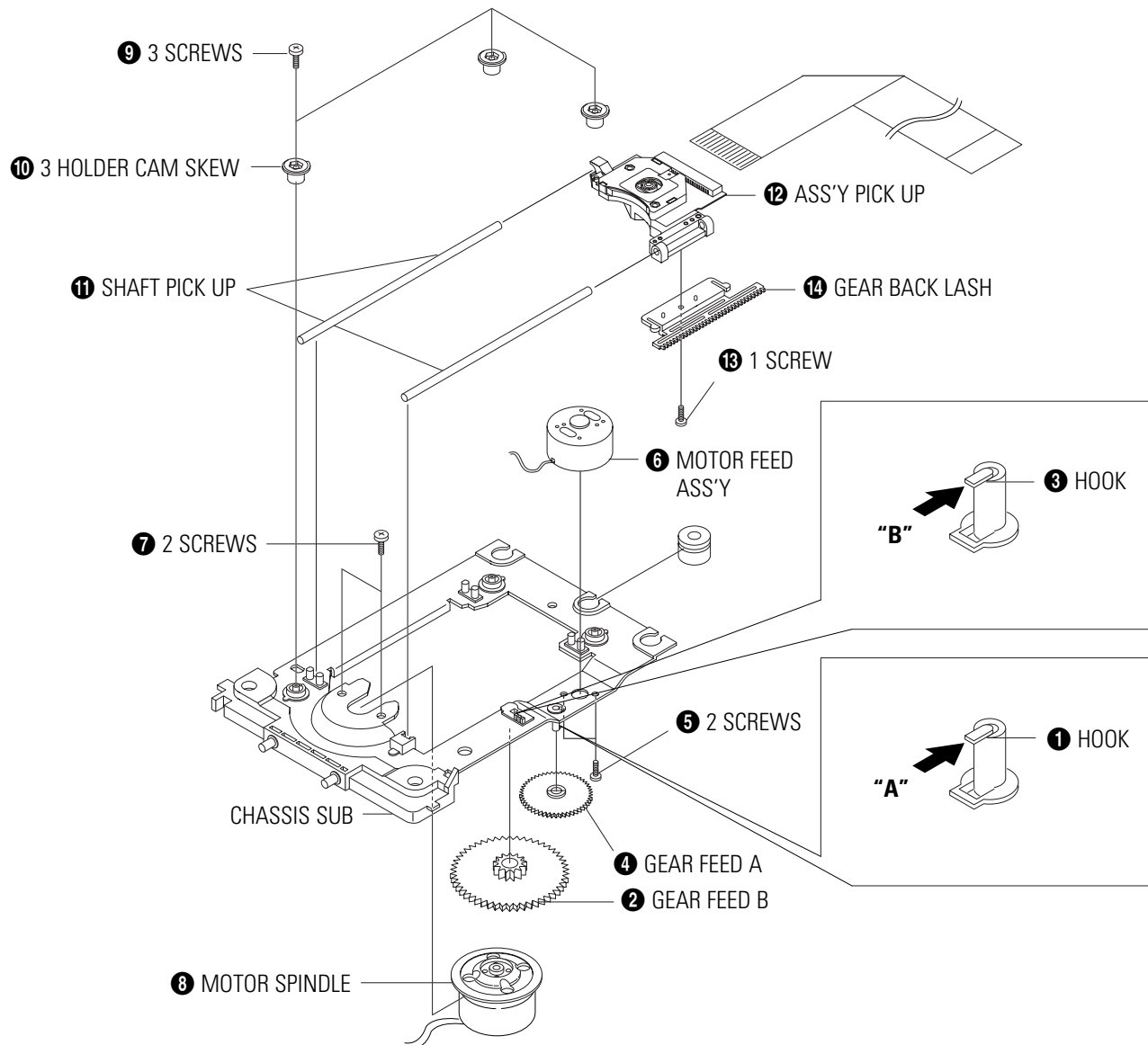


Fig. 4-9 Ass'y Bracket Deck Removal

MEMO