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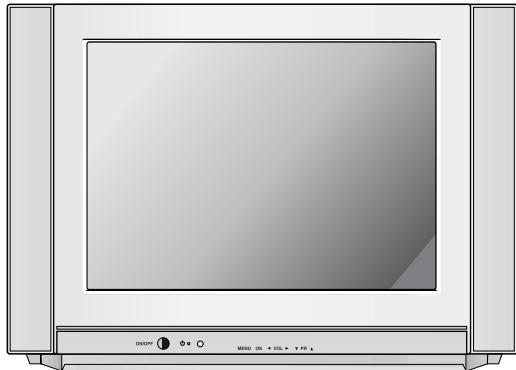
COLOR TV **SERVICE MANUAL**

CHASSIS : SC-023A

MODEL : RP-21FB70 Lafinion 55

CAUTION

BEFORE SERVICING THE CHASSIS,
READ THE SAFETY PRECAUTIONS IN THIS MANUAL.



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SPECIFICATIONS

POWER INPUT	AC100-240V~50/60Hz
POWER CONSUMPTION	95W
ANTENNA INPUT IMPEDANCEVHF/UHF 75 ohm Balanced
CHANNEL RANGE	
VHF	2-13
UHF	14-69
CATV(125)01, 02 ; >13, 14 ; >125
INTERMEDIATE FREQUENCIES	
Picture I-F carrier frequency.....	45.75MHz
Sound I-F carrier frequency	41.25 MHz
Color Sub-carrier frequency	42.17 MHz
Center frequency	44 MHz
CHASSIS CONSTRUCTION	IC-Solid state chassis
PICTURE TUBE	Type No. A51QDJ279X
SOUND OUTPUT	3W+3W
CABINET	Plastic

ABBREVIATIONS: Used in this book

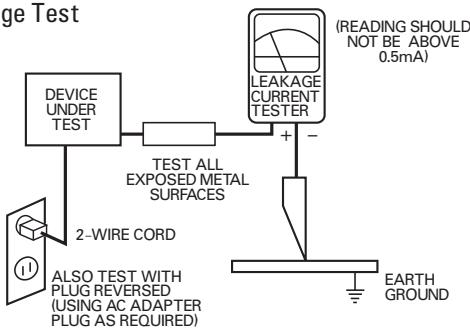
ADJ	Adjustment or Adjust	H	Horizontal
AFC	Automatic Frequency Control	V	Vertical
AGC.....	Automatic Gain Control	IC	Intergrated Circuit
AMP	Amplifier	OSD	On-Screen Display
CRT	Cathode Ray Tube	SAP	Second Audio Program
DEF	Deflection	BPF	Band Pass Filter
DET.....	Detector	ST	Stereo
FBT.....	Flyback Transformer	LPF	Low Pass Filter
H.V.....	High Voltage	DP	Differential Phase
OSC.....	Oscillator	DG	Differential Group
SEP.....	Separator	PLL	Phase Locked Loop
SYNC.....	Synchronization	APC	Automatic Picture Control
S.I.F.....	Sound Intermediate Frequency	BM	B+ Main
V.I.F	Video Intermediate Frequency	BT	B+ Tuning

SAFETY PRECAUTIONS

1. Before returning an instrument to the customer, always make a safety check of the entire instrument, including, but not limited to, the following items:
 - a. Be sure that no built-in protective devices are defective and/or have been defeated during servicing. (1) Protective shields are provided on this chassis to protect both the technician and the customer. Correctly replace all missing protective shields, including any removed for servicing convenience. (2) When reinstalling the chassis and/or other assemblies in the cabinet, be sure to put back in place all protective devices, including, but not limited to, nonmetallic control knobs, insulating fishpapers, adjustment and compartment covers/shields, and isolation resistor/capacitor networks. **Do not operate this instrument or permit it to be operated without all protective devices correctly installed and functioning.**
 - b. Be sure that there are no cabinet openings through which an adult or child might be able to insert their fingers and contact a hazardous voltage. Such openings include, but are not limited to, (1) spacing between the picture tube and the cabinet back, (2) excessively wide cabinet ventilation slots, and (3) an improperly fitted and/or incorrectly secured cabinet back cover.
 - c. **Antenna Cold Check-**With the instrument AC plug removed from any AC source, connect an electrical jumper across the two AC plug prongs. Place the instrument AC switch in the on position. Connect one lead of an ohmmeter to the AC plug prongs tied together and touch the other ohmmeter lead in turn to each tuner antenna input exposed terminal screw and, if applicable, to the coaxial connector. If the measured resistance is less than 1.0 megohm or greater than 5.2 megohm, an abnormality exists that must be corrected before the instrument is returned to the customer. Repeat this test with the instrument AC switch in the off position.
 - d. **Leakage Current Hot Check-**With the instrument completely reassembled, plug the AC line cord directly into a 120 V AC outlet. (Do not use an isolation transformer during this test.) Use a leakage current tester or a metering system that complies with American National Standards Institute (ANSI) C101.1 Leakage Current for Appliances and Underwriters Laboratories (UL) 1410, (50.7). With the instrument AC switch first in the on position and then in the off position, measure from a known earth ground (metal waterpipe, conduit, etc.) to all exposed metal parts of the instrument (antennas, handle bracket, metal cabinet, screwheads, metallic overlays, control shafts, etc.), especially any exposed metal parts that offer an electrical return path to the chassis. Any current measured must not exceed 0.5 milliamp. Reverse the instrument power cord plug in the outlet and repeat the test.

ANY MEASUREMENTS NOT WITHIN THE LIMITS SPECIFIED HEREIN INDICATE A POTENTIAL SHOCK HAZARD THAT MUST BE ELIMINATED BEFORE RETURNING THE INSTRUMENT TO THE CUSTOMER.
2. Read and comply with all caution and safety-related notes on or inside the receiver cabinet, on the receiver chassis, or on the picture tube.
3. **Design Alteration Warning-** Do not alter or add to the mechanical or electrical design of this TV receiver. Design alterations and additions, including, but not limited to, circuit modifications and the addition of items such as auxiliary audio and/or video output connections, might alter the safety characteristics of this receiver and create a hazard to the user. Any design alterations or additions will void the manufacturer's warranty and will make you, the servicer responsible for personal injury or property damage resulting therefrom.
4. **Picture Tube Implosion Protection Warning-** The picture tube in this receiver employs integral implosion protection. For continued implosion protection, replace the picture tube only with one of the same type and number. Do not remove, install, or otherwise handle the picture tube in any manner without first putting on shatterproof goggles equipped with side shields. People not so equipped must be kept safely away while picture tubes are handled. Keep the picture tube away from your body. Do not handle the picture tube by its neck. Some "in-line" picture tubes are equipped with a permanently attached deflection yoke; because of potential hazard, do not try to remove such "permanently attached" yokes from the picture tube.
5. **Hot Chassis Warning-a.** Some TV receiver chassis are electrically connected directly to one conductor of the AC power cord and may be safely serviced without an isolation transformer only if the AC power plug is inserted so that the chassis is connected to the ground side of the AC power source. To confirm that the AC power plug is inserted correctly, with an AC voltmeter measure between the chassis and a known earth ground. If a voltage reading in excess of 1.0 V is obtained, remove and reinsert the AC power plug in the opposite polarity and again measure the voltage potential between the chassis and a known earth ground. b. Some TV receiver chassis normally have 85 V AC (RMS) between chassis and earth ground regardless of the AC plug polarity. These chassis can be safely serviced only with an isolation transformer inserted in the power line between the receiver and the AC power source, for both personnel and test equipment protection. c. Some TV receiver chassis have a secondary ground system in addition to the main chassis ground. This secondary ground system is isolated from the AC power line. The two ground systems are electrically separated by insulating material that must not be defeated or altered.
6. Observe original lead dress. Take extra care to assure correct lead dress in the following areas: a. near sharp edges, b. near thermally hot parts- be sure that leads and components do not touch, c. the AC supply, d. high voltage, and e. antenna wiring. Always inspect in all areas for pinched, out-of-place, or frayed wiring. Do not change spacing between components, and between components and the printed circuit board. Check the AC power cord for damage.
7. Components, parts, and/or wiring that appear to have overheated or are otherwise damaged should be replaced with components, parts, or wiring that meet original specifications. Additionally, determine the cause of overheating and/or damage and, if necessary, take corrective action to remove any potential safety hazard.

AC Leakage Test



- e. **X-Radiation and High Voltage Limits-**Because the picture tube is the primary potential source of X-radiation in solid-state TV receivers, it is specially constructed to prohibit X-radiation emissions. For continued X-radiation protection, the replacement picture tube must be the same type as the original. Also, because the picture tube shields and mounting hardware perform an X-radiation protection function, they must be correctly in place.

High voltage must be measured each time servicing is done that involves B+, horizontal deflection, or high voltage. Correct operation of the X-radiation protection circuits also must be reconfirmed each time

they are serviced. (X-radiation protection circuits also may be called "horizontal disable" or "hold-down.") Read and apply the high voltage limits and, if the chassis is so equipped, the X-radiation protection circuit specifications given on instrument labels and in the Product Safety & X-radiation Warning note on the service data chassis schematic. High voltage is maintained within specified limits by close-tolerance safety-related components/adjustments in the high-voltage circuit. If high voltage exceeds specified limits, check each component specified on the chassis schematic and take corrective action.

8. **PRODUCT SAFETY NOTICE**
Some electrical and mechanical parts have special safety related characteristics which are often not evident from visual inspection, nor can the protection they give necessarily be obtained by replacing them with components rated for higher voltage, wattage, etc. Parts that have special safety characteristics are identified by shading, by a \square , or by Δ on schematics and parts lists. Use of a substitute replacement that does not have the same safety characteristics as the recommended replacement parts might create shock, fire, and/or other hazards. Product safety is under review continuously and new instructions are issued whenever appropriate.

ADJUSTMENT INSTRUCTION

1. Application Object

These instructions are applied to SC-023A chassis.

2. Notes

- (1) Because this is not a hot chassis, it is not necessary to use an isolation transformer. However, the use of isolation transformer will help protect test instrument.
- (2) Adjustment must be done in the correct order.
- (3) The adjustment must be performed in the circumstance of $25\pm5^{\circ}\text{C}$ of temperature and $65\pm10\%$ of relative humidity if there is no specific designation.
- (4) The input voltage of the receiver must keep $(100\sim240)\text{V}\pm10\%$, 50/60Hz in adjusting.
- (5) The receiver must be operated for about 15 minutes prior to the adjustment. But adjusting on the board can be done in jig state right away.
- (6) Signal : The standard color signal is approved in $65\pm1\text{dB}\mu\text{V}$.
The standard color signal means digital pattern signal.
- (7) If not specified, APC ON is CLEAR.

3. AGC Voltage Adjustment

3.1 Preliminary steps

- (1) Input $65\text{dB}(\pm1\text{dB})$ digital pattern signal into 75Ω antenna terminal.
- (2) Connect digital multimeter to the C102 left terminal (with Hole/J5) marking with AGC Check.

3.2 Adjustment

- (1) Select the SUB 0(RF AGC) mode with a INSTANT Key.
- (2) Adjust the adjustment data with VOL +, - key until the digital multimeter voltage show $2.2\pm0.05\text{V}$.
- (3) CAUTION : Since the signal strength can be easily changed by the condition of signal cable, you need to check the signal strength frequently in order to prevent misadjustment.

4. Screen Voltage Adjustment

4.1 Preliminary steps

- (1) Input digital pattern signal into 75Ω terminal.
- (2) Set Picture condition to "CLEAR".

CLEAR — CONTRAST : 100
BRIGHTNESS : 50
COLOR : 50
SHARPNESS : 50
TINT : 0

4.2 Adjustment

- (1) Press "ADJ" or "SVC" button on the remote control to make one horizontal line.
- (2) Turn the Screen volume not to see one horizontal line and turn oppositely until it starts to display.

5. Purity and Convergence Adjustment

5.1 Purity Adjustment

(1) Preliminary steps

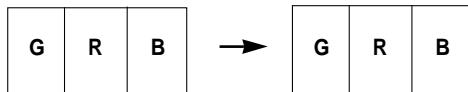
1. Receive Red Raster Pattern.
2. Degauss CPT and Cabinet with degaussing coil.

(2) Horizontal Line Adjustment

1. Pre-adjust Static Convergence(STC) with 4-pole & 6-pole magnet.
2. Check if the beam lands at mask hole by setting two 2-Pole magnets in opposite direction repetitively.
3. If not, adjust 2-Pole magnet so the beam as to land at mask hole accurately.

(3) Purity Adjustment

1. Adhere DY closely to CPT.
2. Receive Red Pattern and adjust the 2-Pole magnet so Red Color Bar as to locate center and make the portion of Green color and Blue color same. <Fig. 1>
(Be careful of HALO if two 2-Pole magnet are open over 30 degree)



<Fig. 1>

3. Make the full screen Red by pulling DY back slowly.
<Fig. 2>
(When adhering DY, use the electric driver of which turning force is lower than 10Kg/Cm .)



<Fig. 2>

5.2 Convergence Adjustment

(1) Test equipment

1. Degaussing Coil
2. Convergence fixing jig

(2) Preliminary steps

1. Heat run over 30 minutes before adjustment.
2. Degauss CPT and Cabinet with degaussing coil.
3. Receive Cross Hatch Pattern.
4. Adjust Contrast and Brightness for easy observation.

(3) Static Convergence (STC) Adjustment

1. Receive Crosshatch Pattern.
2. Adjust Focus with focus volume.
3. Open two 4-Pole magnets until vertical Red and Blue lines are unified.
4. Rotate the 4-Pole magnets keeping the angle between two 4-Pole magnets until horizontal Red and Blue lines are unified.
5. Open two 6-Pole magnets until vertical Red and Green lines are unified.

6. Rotate the 6-Pole magnets keeping the angle between two 6-Pole magnets until horizontal Red and Blue lines are unified.

(4) Dynamic Convergence (DYC) Adjustment

1. Vertical Line Adjustment : Adjust by moving DY right and left.
2. Horizontal Line Adjustment : Adjust by moving DY up and down.

Content		Specification				Condition
Convergence						
Location		14"	15"	20"	21"	
C	Colors	-	-	-	-	
L,R,X,Y	Colors	0.8	0.8	0.8	0.8	
A,B,D,E	Colors	0.8	0.8	0.8	0.8	
3,6,9,12	Colors	1.0	1.0	1.0	1.0	
2,4,8,10	Colors	1.4	1.4	1.4	1.4	
Colors : R/B, R/G, B/G <Unit : mm>						
* Each indicator stands for the 30° circle. ● Adjust after warming the Braun tube up for 15 minutes. ● Adjustment position is the center of the circle above. ● The specification of horizontal and vertical direction is equal						

6. White Balance Adjustment

6.1 Test Equipment

- (1) Automatic White Balance meter(Can generate Low/High light pattern)
- (2) White Balance meter(CRT color Analyzer, CA-100)
- (3) SVC Remote control for adjustment

6.2 Preliminary steps

Do screen adjustment first.

6.3 Adjustment

- (1) White Balance should be adjusted with the SVC remote control.
- (2) Enter into adjustment mode by "INSTART" button.
- (3) Adjust the item with CH ▲, ▼.
- (4) Adjust the data with VOL ▲, ▼.

(5) Adjustment Procedure

1. Adjust "CONTRAST" and "BRIGHT" so the bright level to be 35Ft_L.
2. Select G-DRIVE(SUB 7) and adjust Y coordinate in High Light and select B-DRIVE(SUB 8) and adjust X coordinate so the color coordinates in High light as to be the values in Table below.
3. Adjust "CONTRAST" and "BRIGHT" so the bright level to be 4.5Ft_L.
4. Select G-CUT(SUB 5) and adjust Y coordinate in Low Light and select B-CUT(SUB 6) and adjust X coordinate so the color coordinates in Low light as to be the values in Table below.

5. Repeat 1 ~ 4 until the color coordinates in High and Low color satisfies the Table.
6. Check the adjusted color coordinates with the white balance meter.

Color temperature	MPCD	X Coordinate	Y Coordinate
13,000 ; 800	; 10	0.266 ; 0.008	0.282 ; 0.008

7. Focus Voltage Adjustment

Adjust after operating the receiver enough.

7.1 Preliminary steps

- (1) Receive Digital Pattern.
- (2) Set Picture condition to "CLEAR".

7.2 Adjustment

Adjust center focus with upper Focus volume and adjust corner focus with lower Focus volume.
Repeatedly adjust focus until getting proper focus.

8. Sub-Brightness Adjustment

Do white balance adjustment first.

8.1 Preliminary steps

- (1) Receive Mono Scope.
- (2) Set Picture condition to "CLEAR".

8.2 Adjustment

- (1) Select "SUB BRI" mode pressing "ADJ" button on the SVC Remote control.
- (2) Adjust until number "2" almost disappears on Gray Scale of Mono Scope signal by VOL ▲, ▼ key.
Adjust 21" FLAT Model until number "3" almost disappears.

										◀ GRAY SCALE
0	1	2	3	4	5	6	7	8	9	

MONO SCOPE

9. Sub-Tint Adjustment

This adjustment must be done when the TINT is on.

- (1) Receive SMPTE.
- (2) Select the TINT adjustment mode(Sub-Tint) with the ADJ key(or SVC key).
- (3) Adjust the up and down cyan color same with VOL ▲, ▼ key.

10. Deflection Data Adjustment

10.1 Preliminary Steps

- (1) Set the Deflection data with the SVC Remote control.
- (2) Enter into Deflection adjustment mode by "INSTART" button.
- (3) Use "CH▲", "CH▼" button for changing adjustment item
- (4) Use "VOL◀", "VOL▶" button for Data change.

10.2 Adjustment

(1) Horizontal Position Adjstment

Select SUB 1(H POSIT) and adjust until left and right screen are symmetrically equal.

(2) Vertical Position Adjustment

Select SUB 2(V-POS) and adjust until the mechanical center point and the center of screen unite.

(3) Vertical Size Adjustment

Select SUB 3(V SIZ) and adjust until the smaller inscribed circle of Digital Pattern coincides with the outer frame of screen as figure below.

11. IIC BUS Adjustment Data Table

11.1 21 ; FLAT Model

Menu	OSD	Adjustment	Range	Initial setting	Remark
S - 0	RF AGC	AGC Voltage Adj.	0 ~ 63	50	Necessary
S - 1	H POSIT	Horizontal Postilion	0 ~ 31	13	Necessary
S - 2	V-POS	Vertical Position	0 ~ 7	3	Necessary
S - 3	V SIZE	Vertical SIZE	0 ~ 63	53	Necessary
S - 4	R-CUT	R CUT OFF	0 ~ 255	128	Necessary
S - 5	G-CUT	G CUT OFF	0 ~ 255	128	Necessary
S - 6	B-CUT	B CUT OFF	0 ~ 255	128	Necessary
S - 7	G-DRIVE		0 ~ 127	64	Necessary
S - 8	B-DRIVE		0 ~ 127	64	Necessary
S - 9	V CENTE		0 ~ 63	36	Unnecessary
S - 10	V LINEA		0 ~ 15	9	Unnecessary
S - 11	V S COR		0 ~ 15	7	Unnecessary
S - 12	AFC GAI		0 ~ 3	0	Unnecessary
S - 13	ABL GAI		0 ~ 3	3	Unnecessary
S - 14	YPL		0 ~ 1	1	Unnecessary
S - 15	C-GAMMA		0 ~ 1	1	Unnecessary
S - 16	N MATRI		0 ~ 3	1	Unnecessary
S - 17	A-SHARP		0 ~ 7	3	Unnecessary
S - 18	RGBMUTE		0 ~ 1	0	Unnecessary
S - 19	AU GAIN		0 ~ 1	0	Unnecessary
S - 20	MIX GAI		0 ~ 1	0	Unnecessary
S - 21	Y-GAMMA		0 ~ 3	3	Unnecessary
S - 22	BLK STR		0 ~ 3	3	Unnecessary
S - 23	Y DL		0 ~ 7	1	Unnecessary
S - 24	ABL POI		0 ~ 3	0	Unnecessary
S - 25	BPT-TOF		0 ~ 1	1	Unnecessary
S - 26	V AGC		0 ~ 1	0	Unnecessary
S - 27	V R BIA		0 ~ 1	1	Unnecessary
S - 28	SYN SEP		0 ~ 1	0	Unnecessary
S - 29	OVER MOD		0 ~ 1	0	Unnecessary
S - 30	Inside TEST Pattern		0 ~ 70	17	Unnecessary
S - 31	OSD POSITION				

* Adjustment is necessary from SUB 0 to SUB 8 and the OSD is Blue.

* Adjustment is unnecessary from SUB 9 to SUB 30 and the OSD is Red.

11.2 14/20/21 ; Normal Model

Menu	OSD	Adjustment	Range	Initial setting	Remark
S - 0	RF AGC	AAGC Voltage Adj.	0 ~ 63	50	Necessary
S - 1	H POSIT	Horizontal Postition	0 ~ 31	15	Necessary
S - 2	V-POS	Vertical Position	0 ~ 7	3	Necessary
S - 3	V SIZE	Vertical SIZE	0 ~ 63	40	Necessary
S - 4	R-CUT	R CUT OFF	0 ~ 255	128	Necessary
S - 5	G-CUT	G CUT OFF	0 ~ 255	128	Necessary
S - 6	B-CUT	B CUT OFF	0 ~ 255	128	Necessary
S - 7	G-DRIVE		0 ~ 127	64	Necessary
S - 8	B-DRIVE		0 ~ 127	64	Necessary
S - 9	V CENTE		0 ~ 63	36	Unnecessary
S - 10	V LINEA		0 ~ 15	9	Unnecessary
S - 11	V S COR		0 ~ 15	3	Unnecessary
S - 12	AFC GAI		0 ~ 3	0	Unnecessary
S - 13	ABL GAI		0 ~ 3	3	Unnecessary
S - 14	YPL		0 ~ 1	1	Unnecessary
S - 15	C-GAMMA		0 ~ 1	1	Unnecessary
S - 16	N MATRI		0 ~ 3	1	Unnecessary
S - 17	A-SHARP		0 ~ 7	3	Unnecessary
S - 18	RGBMUTE		0 ~ 1	0	Unnecessary
S - 19	AU GAIN		0 ~ 1	0	Unnecessary
S - 20	MIX GAI		0 ~ 1	0	Unnecessary
S - 21	Y-GAMMA		0 ~ 3	3	Unnecessary
S - 22	BLK STR		0 ~ 3	2	Unnecessary
S - 23	Y DL		0 ~ 7	1	Unnecessary
S - 24	ABL POI		0 ~ 3	0	Unnecessary
S - 25	BPT-TOF		0 ~ 1	1	Unnecessary
S - 26	V AGC		0 ~ 1	0	Unnecessary
S - 27	V R BIA		0 ~ 1	1	Unnecessary
S - 28	SYN SEP		0 ~ 1	0	Unnecessary
S - 29	VOL ATT		0 ~ 127	86	Unnecessary
S - 30	OVER MOD		0 ~ 1	0	Unnecessary
S - 31		Inside TEST Pattern			Unnecessary
S - 32	OSD POSITION		0 ~ 70	17	Unnecessary

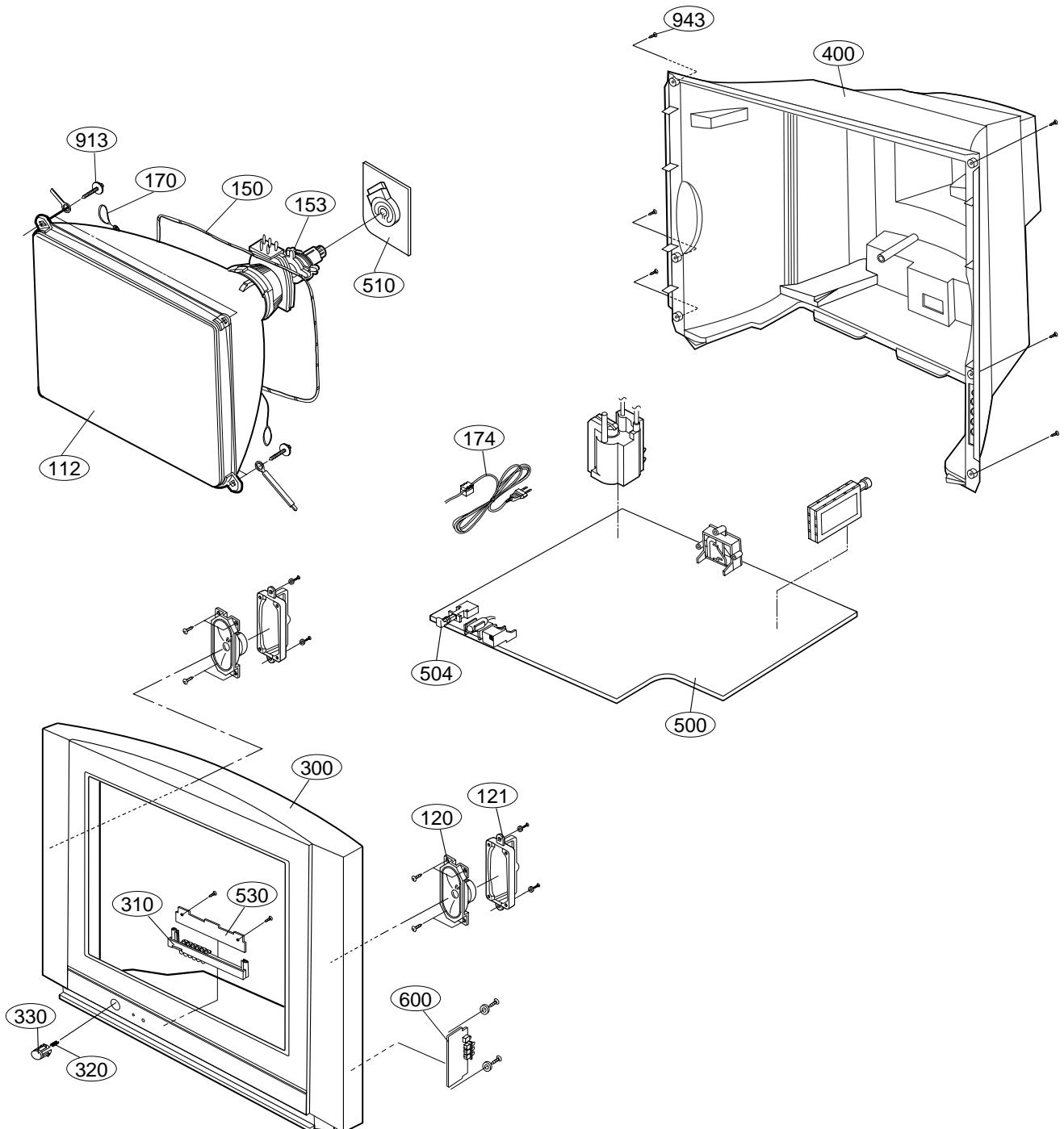
* Adjustment is necessary from SUB 0 to SUB 8 and the OSD is Blue.

* Adjustment is unnecessary from SUB 9 to SUB 31 and the OSD is Red.

12. IIC BUS SUB Adjustment Data Table

Menu	OSD	Adjustment	Range	Initial setting	Remark
1	SUB-BRIGHTNESS		0 ~ 100	50	Necessary
2	SUB-TINT		-20(R) ~ +20(G)	0	Unnecessary
3	SUB-CONTRAST		0 ~ 15	15	Unnecessary

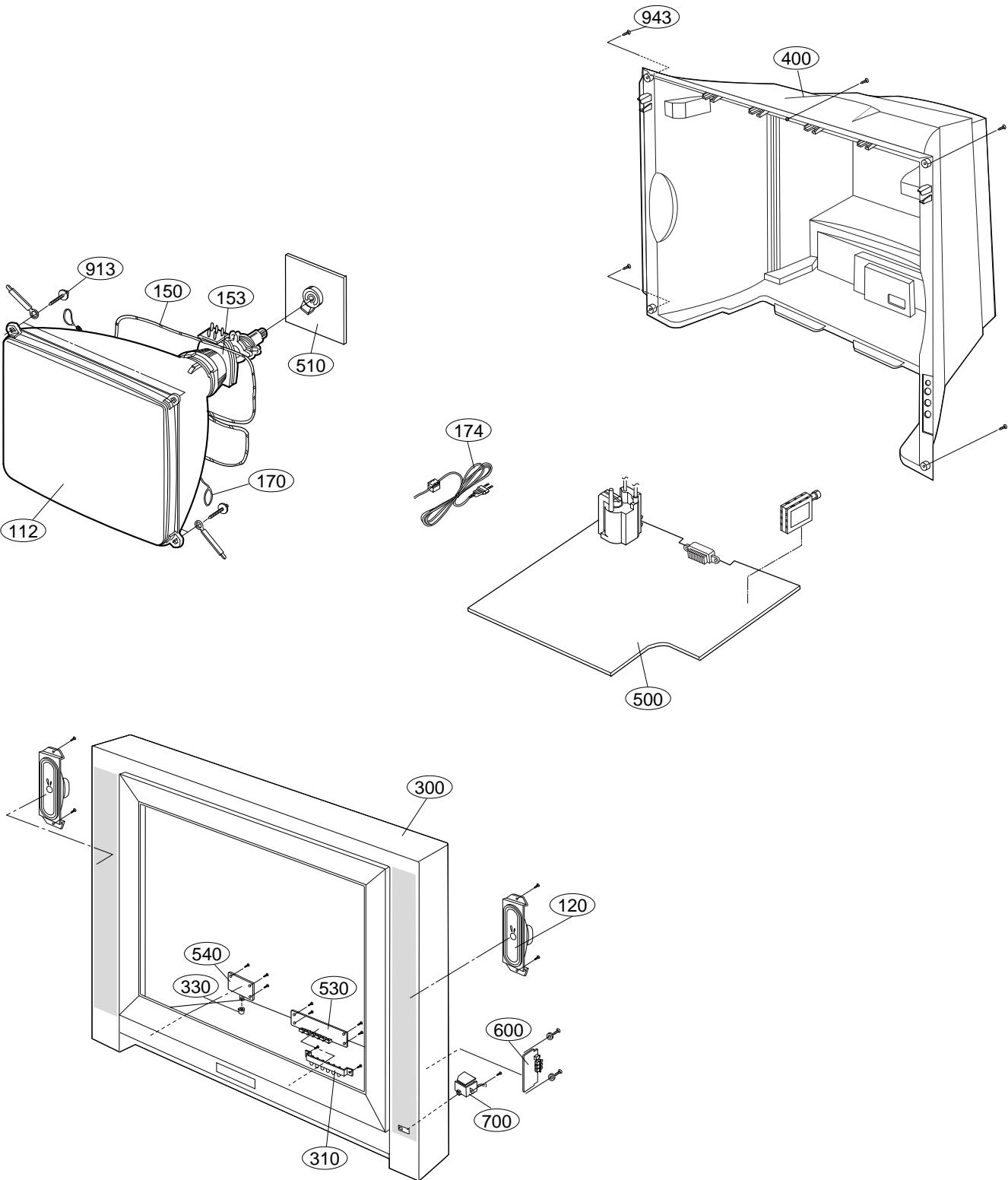
EXPLODED VIEW(RP-21FB70)



EXPLODED VIEW PARTS LIST

No.	Part No.	Description
112	2426GDB30CA	CPT SET,A51QDJ279X(PB) 00Q7NP FREE,BARE
120	120-C77M	SPEAKER,FULLRANGE C122P02K1459 ESTEC 8 OHM 10/15W 130DB
121	4810V00088A	BRACKET,SPEAKER CE-29K30 NON PP NONE
150	6140VC2001M	COIL,DEGAUSSING 50TURN 11OHM MC019A 21 CU
153	6150Z-1223A	DY,DC21SPFL3 21FCD PIN FREE
170	170-A01N	CPT EARTH,21 64T 2LUG 1P HSG CL-21Q20ET(PC-99DA)
174	174-019N	POWER CORD,POWER(W/HOLDER,HOUSING L=200)
300	3091V00627D	CABINET ASSEMBLY,RP-21FB70 STEREO SC023A IN LOCAL
310	5020V00905A	BUTTON,CONTROL RT-21FB70 ABS, HF-380 6KEY LGEIN EXPORT
320	320-062H	SPRING,COIL
330	5020V00906A	BUTTON,POWER RT-21FB70 ABS, HF-380 6KEY LGEIN EXPORT
400	3809V00431D	BACK COVER ASSEMBLY,RP-21FB70 DVD(1PHONE) IN LOCAL
500	3141VMNN35T	CHASSIS ASSEMBLY,MAIN SC023A 21F/ST/S(EAR)/DVD(1P)/FB70/LGEIN
504	351-015A	LINK,POWER,S/W
510	6871VSN175B	PCB ASSEMBLY,SUB CRTMIN SC023A 21 FLAT
530	6871VSMQ37B	PCB ASSEMBLY,SUB CONT SC023A FB70(CONTROL+LED)/LGEIN
600	6871VSMY81B	PCB ASSEMBLY,SUB A/V SC023A SIDE/ST/FB70/LGEIN
912	332-240B	SCREW,DRAWING P TYPE D4.0 16.0MM FZMY-1 WITH WASHER D14
913	332-057B	SCREW ASSY,HEXAGON HEAD
943	1PTF0403116	SCREW TAP TITE(P),TRUSS HEAD

EXPLODED VIEW(Lafinion 55)



EXPLODED VIEW PARTS LIST

No.	Part No.	Description
112	2426GDB30CA	CPT SET,A51QDJ279X(PB) 00Q7NP FREE,BARE
	6341V21010A	BARE CPT ASSEMBLY *LGETT
120	6400VA0025C	SPEAKER,FULLRANGE C163P03K1450 8OHM 15/20W
150	6140VC2001M	COIL,DEGAUSSING 50TURN 11OHM MC019A 21 CU
153	6150Z-1223A	DY,DC21SPFL3 21FCD PIN FREE
170	170-A01N	CPT EARTH,21 64T 2LUG 1P HSG CL-21Q20ET(PC-99DA)
174	174-019V	POWER CORD,UL L=250 W/HOLD,HOUSING POWER(W/HOLD,HOUSING)
	6410VTH002B	POWER CORD *LGETT
300	3091V00521L	CABINET ASSEMBLY,RP-21FC40 STEREO SC023A CKD FOR PPN
	3091V00521S	CABINET ASSEMBLY *LGETT
310	5020V00837C	BUTTON,CONTROL RT-21FC40 (#79A) ABS, HF-380 6KEY NON
330	5020V00553Q	BUTTON,POWER RT-21FC40RQ (#79A SPARY) ABS, HF-380 1KEY NON
400	3809V00363E	BACK COVER ASSEMBLY,RP-21FC40 DVD(1PHONE) CKD
	3809V00363H	BACK COVER ASSEMBLY *LGETT
500	3141VMNN35Q	CHASSIS ASSEMBLY,MAIN 21F/ST/S(EAR)/DVD(11P)/EYE/FC40/LGEIN
	3141VMNS61A	CHASSIS ASSEMBLY,MAIN SC023A *LGETT
510	6871VSN175B	PCB ASSEMBLY,SUB CRTMIN SC023A 21 FLAT
	6871VSN175A	PCB ASSEMBLY,SUB CRTMIN SC023A *LGETT
530	6871VSMQ36C	PCB ASSEMBLY,SUB CONT SC023A FC40/CONTROL+LED/LGEIN
	871VSMQ54B	PCB ASSEMBLY,SUB CONT SC023A *LGETT
540	6871VSMQ35C	PCB ASSEMBLY,SUB PSW SC023A 21FC40/LGEIN
	6871VSMQ55B	PCB ASSEMBLY,SUB PSW SC023A *LGETT
600	6871VSMQ34C	PCB ASSEMBLY,SUB A/V SC023A SIDE(ST)/FC40/LGEIN
	6871VSMQ51D	PCB ASSEMBLY,SUB A/V SC023A SIDE *LGETT
700	0IGL120104J	IC,DRAWING YGCA-T065A DIP 6P
912	332-240B	SCREW,DRAWING P TYPE D4.0 16.0MM FZMY-1 WITH WASHER D14
913	332-057B	SCREW ASSY,HEXAGON HEAD
943	1PTF0403116	SCREW TAP TITE(P),TRUSS HEAD

REPLACEMENT PARTS LIST

For Capacitor & Resistors, the characters at 2nd and 3rd digit in the P/No. means as follows;	CC, CX, CK, CN : Ceramic CQ : Polyester CE : Electrolytic	RD : Carbon Film RS : Metal Oxide Film RN : Metal Film RF : Fusible
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RUN DATE : 2004.5.12

LOCA. NO	PART NO	DESCRIPTION	LOCA. NO	PART NO	DESCRIPTION			
IC								
IC02	0IMCRAL011A	AT24C0410PI2.7 8P PDIP ST EEPROM 4K	D303	0DS113379BA	1SS133 T72 DO34 90V			
IC03	0IFA754207A	KA75420ZTA 3P,TO92 TP 4.2V	D403	0DS113379BA	1SS133 T72 DO34 90V			
IC04	0IKE780500P	KIA78L05BP(AT) 3P 5V,150MA	D405	0DS113379BA	1SS133 T72 DO34 90V			
IC201	0ISA795600A	LA7956 9P,SIP BK VIDEO SWITCH	D501	0DS113379BA	1SS133 T72 DO34 90V			
IC301	0IPRPSA006A	LA78040 TZ BK 1.5A VERT. OUT	D502	0DS113379BA	1SS133 T72 DO34 90V			
IC501	0ICTMTO001C	A8823CPNG5AJ4 64P ST SC023A STEREO	D505	0DR149379AA	1N4937G TP LITEON 200NSEC 5UA			
"	0ICTMTO010A	A8823CPNG4PR8 64 DIP *LGETT	D802	0DD100009AM	EU1ZV(1) TP SANKEN			
IC601	0ISG729700A	TDA7297 15P,SIP BK 2CH 15W DUAL AMP	D803	0DS113379BA	1SS133 T72 DO34 90V			
"	0ISG726600A	TDA7266S 15 SIP SOUND AMP *LGETT	D805	0DS113379BA	1SS133 T72 DO34 90V			
IC603	0ISA722200A	LA7222 (1280 AUDIO)	D806	0DD300009AC	RU3AMV(1) TP SANKEN			
IC604	0IFA754207A	KA75420ZTA 3P,TO92 TP 4.2V	D810	0DD100009AM	EU1ZV(1) TP SANKEN			
IC661	0IMCRMN013A	MSP3425G PO B8 V3 52P ST SOUND	D813	0DD300009AC	RU3AMV(1) TP SANKEN			
IC662	0IFA753307A	KA75330ZTA 3P,TO92 TP 3.3V	D814	0DD420000BB	D4L20U SHINDENGEN			
IC801	0IL1817000G	LTV817MVB 4P,DIP BK PHOTO COUPLER	D824	0DD420000BB	D4L20U SHINDENGEN			
IC802	0IL1817000G	LTV817MVB 4P,DIP BK PHOTO COUPLER	D901	0DR140039AC	1N4003E A405 200V 1A			
IC803	0ISK665413C	STRF6654R(LF1352) 5 SIP BK STR	DB813	0DD260000BB	BRIDGE D2SBA60(STK) SHINDENKEN			
IC804	0ISS781200H	KA78R12 4P,TO220F BK LOW DROP 12V	LD1301	0DL100000AE	LED,SA5711(DL1LO) BK AMBER			
IC805	0ISK110000A	SE110N(LF12) 3P 110V ERROR AMP	"	0DD000000BA	SA5711B "Lafinion 55			
TRANSISTOR								
Q101	0TR319709AB	KTC3197,TP(KTC388A),KEC	ZD102	0DZ510009BF	ZENERS, GDZ5.1B			
Q102	0TR945009AA	KSC945CY TO92 50V 150MA	ZD103	0DZ300009AG	ZENERS, GDZJ30B			
Q12	0TR103009AD	KRC103M(AT) TO92M TP KEC	ZD403	0DZ910009BD	ZENERS, GDZJ9.1B			
Q13	0TR733009AA	KSA733CY TP SAMSUNG TO92	ZD407	0DZ910009BD	ZENERS, GDZJ9.1B			
Q16	0TR102009AB	KRC102M(KRC1202)	ZD412	0DZ910009BD	ZENERS, GDZJ9.1B			
Q191	0TR733009AA	KSA733CY TP SAMSUNG TO92	ZD501	0DZ510009BF	ZENERS, GDZ5.1B			
Q192	0TR945009AA	KSC945CY TO92 50V 150MA	ZD502	0DZ910009BD	ZENERS, GDZJ9.1B			
Q220	0TR945009AA	KSC945CY TO92 50V 150MA	ZD503	0DZ910009BD	ZENERS, GDZJ9.1B			
Q241	0TR733009AA	KSA733CY TP SAMSUNG TO92	ZD504	0DZ910009BD	ZENERS, GDZJ9.1B			
Q301	0TR103009AD	KRC103M(AT) TO92M TP KEC	ZD601	0DZ510009BF	ZENERS, GDZ5.1B			
Q401	0TR322809AA	KTC32280 TP(KTC2383),KEC	ZD602	0DZ750009BE	ZENERS, GDZJ7.5B			
Q402	0TRSA00001A	SANYO 2SD2627 BK TO220F 1500V 6A	ZD801	0DZ510009BF	ZENERS, GDZ5.1B			
Q403	0TR421009CB	BF421L(AMMO)TO92 TP PHILIPS	CAPACITOR					
Q504	0TR945009AA	KSC945CY TO92 50V 150MA	C1	0CC1800K415	18P 50V J NPO TP			
Q621	0TR945009AA	KSC945CY TO92 50V 150MA	C101	0CN1030F679	10000P 16V M Y			
Q671	0TR198009BA	2SA1980Y TP AUK	C102	0CN1030F679	10000P 16V M Y			
Q672	0TR198009BA	2SA1980Y TP AUK	C103	0CE106DK618	10UF STD 50V M			
Q901	0TR233009CA	KSC2330Y TP SAMSUNG TO92L	C104	0CN1030F679	10000P 16V M Y			
Q902	0TR233009CA	KSC2330Y TP SAMSUNG TO92L	C105	0CN1030F679	10000P 16V M Y			
Q903	0TR233009CA	KSC2330Y TP SAMSUNG TO92L	C106	0CN1030F679	10000P 16V M Y			
Q904	0TR127509AC	KTA1275Y TP(KTA1013),KEC	C107	0CN1020K519	1000P 50V K B			
DIODE								
D22	0DS113379BA	1SS133 T72 DO34 90V	C108	0CE108DD618	1000UF STD 10V M			
D23	0DS113379BA	1SS133 T72 DO34 90V	C109	0CE225DK618	2.2UF STD 50V 20%			
D301	0DD150009CA	RGP15J	C110	0CN1040K949	0.1UF D 50V 80%, -20%			
D302	0DD400509AA	1N4005 TP KEC	C111	0CE106DF618	10UF STD 16V M			
			C114	0CN1040K949	0.1UF D 50V 80%, -20%			
			C116	0CN1030F679	10000P 16V M Y			
			C117	0CE107DF618	100UF STD 16V M			
			C119	0CE106DK618	10UF STD 50V M			
			C12	0CN1030F679	10000P 16V M Y			

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CQ : Polyester
CE : Electrolytic

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LOCA. NO	PART NO	DESCRIPTION	LOCA. NO	PART NO	DESCRIPTION
C120	0CE476DF618	47UF STD 16V M	C404	0CK4710W515	470PF 500V K B TR
C1203	0CE476DF618	47UF STD 16V M	C406	0CE107DF618	100UF STD 16V M
C1204	0CE476DF618	47UF STD 16V M	C407	0CE106DH618	10UF STD 25V M
C121	0CE106DK618	10UF STD 50V M	C408	0CE225DP618	2.2UF STD 160V 20%
C124	0CE474DK618	0.4700UF STD 50V M	C409	0CE227DD618	220UF STD 10V M
C125	0CN4710K519	470P 50V K B	C412	181-013V	M/PP 0.39UF 400V 5%
C130	0CN4710K519	470P 50V K B	"	181-013P	MPP 400V 0.33UF J *LGETT
C1301	0CE476DF618	47UF STD 16V M	C413	0CK2220W515	2200P 500V K B TS
C1302	0CK1030K945	0.01UF 50V Z F TR	C414	181-015E	MPP 1600V 0.0068UF H
C1303	0CN1030F679	10000P 16V M Y	"	181-015D	MPP 1600V 0.0062UF H *LGETT
C131	0CN4710K519	470P 50V K B	C417	181-091U	R 220PF 2KV 10%,10%
C165	0CN1030F679	10000P 16V M Y	C5	0CN1030F679	10000P 16V M Y
C191	0CE106DF618	10UF STD 16V M	C50	0CN1010K519	100P 50V K B
C192	0CN2220F569	2200P 16V K X	C502	0CQ2221N509	0.0022UF D 100V 10%
C193	0CN3920F569	3900P 16V K X	C503	0CE224DK618	0.2200UF STD 50V M
C194	0CN1020K519	1000P 50V K B	C506	0CE106DF618	10UF STD 16V M
C195	0CQ1021N509	0.001UF D 100V 10%	C51	0CN1010K519	100P 50V K B
C2	0CC1800K415	18P 50V J NPO TP	C511	0CE226DK618	22UF STD 50V M
C204	0CE475DK618	4.7UF STD 50V 20%	C512	0CE105DK618	1UF STD 50V M
C210	0CQ1041N509	0.1UF D 100V 10%	C513	181-007C	MPE ECQV1H104JL3(TR), 50V 0.1UF J
C211	0CQ1041N509	0.1UF D 100V 10%	C514	181-009R	PP 200V 0.022UF K
C212	0CQ1041N509	0.1UF D 100V 10%	C517	0CE107DD618	100UF STD 10V M
C215	0CE225CK636	2.2UF SHL,SD 50V 20%	C523	0CE107DD618	100UF STD 10V M
C216	0CE475DK618	4.7UF STD 50V 20%	C524	0CE105DK618	1UF STD 50V M
C217	0CE475DK618	4.7UF STD 50V 20%	C54	0CN1030F679	10000P 16V M Y
C218	0CE475CK636	4.7UF SHL,SD 50V 20%	C540	0CE106DR618	10UF STD 250V M
C219	0CE475CK636	4.7UF SHL,SD 50V 20%	C552	0CE105DK618	1UF STD 50V M
C220	0CE106DF618	10UF STD 16V M	C56	0CN2210K519	220P 50V K B
C224	0CE106DF618	10UF STD 16V M	C601	0CE226DF618	22UF STD 16V M
C246	0CE337DD618	330UF STD 10V M	C602	181-007F	MPE ECQV1H224JL3(TR), 50V 0.22UF J
C270	0CE106DF618	10UF STD 16V M	C603	0CQ1221N419	0.0012UF D 100V 5%
C280	0CE475DK618	4.7UF STD 50V 20%	"	0CQ1021N509	0.001UF D 100V 10% *LGETT
C281	0CE475DK618	4.7UF STD 50V 20%	C605	0CQ1221N419	0.0012UF D 100V 5%
C285	0CE106DF618	10UF STD 16V M	"	0CQ1021N509	0.001UF D 100V 10% *LGETT
C286	0CE106DF618	10UF STD 16V M	C606	181-007F	MPE ECQV1H224JL3(TR), 50V 0.22UF J
C301	0CQ3921N409	0.0039UF D 100V 5%	C607	0CN1030F679	10000P 16V M Y
C302	0CQ1221N419	0.0012UF D 100V 5%	C611	0CN1030F679	10000P 16V M Y
C303	0CK4710W515	470PF 500V K B TR	C612	0CE227DH618	220UF STD 25V M
C306	0CQ4731N509	0.047UF D 100V 10%	"	0CE477DH618	470UF STD 25V M *LGETT
C307	0CE107DJ618	100UF STD 35V M	C661	0CN4710K519	470P 50V K B
C308	0CE476DD618	47UF STD 10V 20%	C662	0CN4710K519	470P 50V K B
C309	0CE477DJ618	470UF STD 35V 20%	C663	0CE227DD618	220UF STD 10V M
C310	0CQ1041N509	0.1UF D 100V 10%	C664	0CN1030F679	10000P 16V M Y
C311	0CE228DH610	2200UF STD 25V M FL BULK	C665	0CN1030F679	10000P 16V M Y
C312	0CE474DK618	0.4700UF STD 50V M	C666	0CE335DK618	3.3UF STD 50V 20%
C313	0CE107DD618	100UF STD 10V M	C667	0CN3320F569	3300P 16V K X
C314	0CQ4731N509	0.047UF D 100V 10%	C668	0CN3320F569	3300P 16V K X
C316	181-007H	MPE ECQV1H474JL3(TR), 50V 0.47UF J	C669	0CE226DF618	22UF STD 16V M
C4	0CE107DD618	100UF STD 10V M	"	0CE107DF618	100UF STD 16V M *LGETT
C40	0CE107DD618	100UF STD 10V M	C670	0CE106DF618	10UF STD 16V M
C401	0CQ8221N519	0.0082UF D 100V 10%	C672	0CE106DF618	10UF STD 16V M
C403	0CE474DK618	0.4700UF STD 50V M	C673	0CN1030F679	10000P 16V M Y

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LOCA. NO	PART NO	DESCRIPTION	LOCA. NO	PART NO	DESCRIPTION			
C674	0CN1030F679	10000P 16V M Y	JA1201	6613V00004B	JACK ASSY,3P			
C675	0CE106DF618	10UF STD 16V M	JA1202	380-068D	JACK,PHONE UEJCV003			
C680	0CN1030F679	10000P 16V M Y	COIL & TRANSFORMER					
C681	0CE106DF618	10UF STD 16V M	J818	0LA0102K119	INDUCTOR,10UH K			
C684	0CN1030F679	10000P 16V M Y	L1	0LA0152K119	INDUCTOR,15UH K			
C685	0CE106DF618	10UF STD 16V M	L102	0LA0820K119	INDUCTOR,0.82UH K			
C686	0CX1000K409	10P 50V J SL	L104	0LA1000K139	INDUCTOR,100UH K			
"	0CX1500K409	15P 50V J *LGETT	L1301	0LA0472K119	INDUCTOR,47UH K			
C687	0CX5600K409	56P 50V J SL	L201	0LA0152K119	INDUCTOR,15UH K			
C688	0CX5600K409	56P 50V J SL	L202	0LA0152K119	INDUCTOR,15UH K			
C689	0CC0200K115	2PF D 50V 0.5 PF NP0 TR	L401	6140VE0001V	COIL,LINEARITY 60UH			
C690	0CC0500K115	5P 50V D NP0 TS	L402	6140VB0001F	COIL,CHOKE 130UH			
C699	0CE107DD618	100UF STD 10V M	L662	0LA0152K119	INDUCTOR,15UH K			
"	0CE107BF618	100UF KME 16V M *LGETT	L802	150-C02F	COIL,CHOKE 82UH			
C801	0CE107BJ618	100UF KME 35V M	L901	0LA2700K139	INDUCTOR,270UH 10%			
C802	181-091P	SL 270PF 1KV 10%,10%	T402	6174V-6006H	FBT,BSC23N0121 15 YINYANG 6006C			
C803	0CK8210W515	820P 500V K B TS	T403	151-C02B	TRANSFORMER,HDRIVER EI2519 01UH			
C806	0CN1020K519	1000P 50V K	T801	6170VMCA13J	TRANSFORMER,SMPS[COIL] EER4215 480UH			
C809	181-120K	2200PF 4KV M E	RESISTOR					
C812	181-091Q	R 470PF 1KV 10%,10%	FR301	0RF0101J607	1 OHM 1 W 5.00%			
C813	181-091R	R 1000PF 1KV 10%,10%	FR401	0RF0241K607	2.4 OHM 2 W 5.00%			
C814	0CE227BP650	220UF KME TYPE 160V 20%	"	0RF0301K607	3 OHM 2 W 5.00 % *LGETT			
C816	181-001F	CE 400V 220UF M LUG (85)	FR403	0RF0121K607	1.2 OHM 2 W 5.00%			
"	181-001A	CE 200V 470UF M *LGETT	FR501	0RF0101J607	1 OHM 1 W 5.00%			
C817	0CK4710W515	470PF 500V K B TR	FR805	0RP0020J809	0.02 OHM 1 W 20%			
C818	0CQ1041N509	0.1UF D 100V 10%	FR816	0RP0050H709	0.05 OHM 1/2 W 10%			
C819	0CE225CK636	2.2UF SHL,SD 50V 20%	J510	0RD2402F609	24K OHM 1/6 W 5.00%			
C820	181-091Q	R 470PF 1KV 10%,10%	J627	0RD4302F609	43K OHM 1/6 W 5.00%			
C823	0CK2210K515	220P 50V K B TS	J628	0RD4302F609	43K OHM 1/6 W 5.00%			
C826	0CE228DF618	2200UF STD 16V M	J671	0RD1000F609	100 OHM 1/6 W 5%			
C828	0CQZV рBK002A	A.C 275V 0.1UF M (S=15)	R100	0RD0752F609	75 OHM 1/6 W 5.00%			
"	0CQZV рBK002C	A.C 275V 0.22UF K *LGETT	R101	0RD1000F609	100 OHM 1/6 W 5%			
C829	0CF1021047A	1000PF D 800V 5%	R102	0RD3601F609	3.6K OHM 1/6 W 5.00%			
C830	0CK4710K515	470PF 50V K B TR	R103	0RD1201F609	1.2K OHM 1/6 W 5%			
C831	0CE108DJ618	1000UF STD 35V M	R104	0RD0222F609	22 OHM 1/6 W 5.00%			
"	0CE477DJ618	470UF STD 35V 20% *LGETT	R105	0RD3900F609	390 OHM 1/6 W 5%			
C833	0CE227DD618	220UF STD 10V M	R107	0RS1202K607	12K OHM 2 W 5.00%			
"	0CE477DD618	470UF STD 10V M *LGETT	R11	0RD4701F609	4.7K OHM 1/6 W 5%			
C834	0CK10201515	1000P 1KV K B TS	R110	0RD1202F609	12K OHM 1/6 W 5%			
C835	0CE107CP618	100U SHL 160V M	R1101	0RD3301F609	3.3K OHM 1/6 W 5.00%			
C837	0CK10201515	1000P 1KV K B TS	R1102	0RD1501F609	1.5K OHM 1/6 W 5%			
C850	0CE108DF618	1000UF STD 16V M	R1103	0RD3301F609	3.3K OHM 1/6 W 5.00%			
C901	0CE475DR618	4.7UF STD 250V 20%	R1104	0RD1501F609	1.5K OHM 1/6 W 5%			
C902	0CN3310K519	330P 50V K B	R111	0RD4701F609	4.7K OHM 1/6 W 5%			
C904	0CN2210K519	220P 50V K B	R112	0RD1502F609	15K OHM 1/6 W 5.00%			
C907	0CN3310K519	330P 50V K B	R1204	0RD1500H609	150 OHM 1/2 W 5.00%			
C908	0CK12202510	1200P 2KV K B S	R1222	0RD1500H609	150 OHM 1/2 W 5.00%			
JACK								
JA01	6612VJH023A	JACK,RCA PPJ126A 11P	R123	0RD2200F609	220 OHM 1/6 W 5.00%			
			R13	0RD4302F609	43K OHM 1/6 W 5.00%			

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LOCA. NO	PART NO	DESCRIPTION	LOCA. NO	PART NO	DESCRIPTION
R130	0RS0682K607	68 OHM 2 W 5.00%	"	0RD0471H609	4.7 OHM 1/2 W 5.00% *LGETT
R1301	0RD1000F609	100 OHM 1/6 W 5%	R304	0RD0561H609	5.6 OHM 1/2 W 5.00%
R1303	0RD9100F609	910 OHM 1/6 W 5.00%	"	0RD0471H609	4.7 OHM 1/2 W 5.00% *LGETT
R1304	0RD4700F609	470 OHM 1/6 W 0.05	R305	0RD1202F609	12K OHM 1/6 W 5%
R1306	0RD4701F609	4.7K OHM 1/6 W 5%	R306	0RD8202F609	82K OHM 1/6 W 5.00%
R1307	0RD9100F609	910 OHM 1/6 W 5.00%	R307	0RD6801F609	6.8K OHM 1/6 W 5.00%
R152	0RD1002F609	10K OHM 1/6 W 5%	R308	0RD2002F609	20K OHM 1/6 W 5.00%
R153	0RD1001F609	1K OHM 1/6 W 5%	R309	0RD6801F609	6.8K OHM 1/6 W 5.00%
R16	0RD4701F609	4.7K OHM 1/6 W 5%	R310	0RD0101H609	1 OHM 1/2 W 5.00%
R19	0RD2200F609	220 OHM 1/6 W 5.00%	R311	0RD4702F609	47K OHM 1/6 W 5%
R191	0RD3301F609	3.3K OHM 1/6 W 5.00%	R312	0RD1502F609	15K OHM 1/6 W 5.00%
R192	0RD8200F609	820 OHM 1/6 W 5.00%	R315	0RS4700H609	470 OHM 1/2 W 5.00%
R193	0RD1002F609	10K OHM 1/6 W 5%	R316	0RN1001F409	1K OHM 1/6 W 1.00%
R194	0RD1202F609	12K OHM 1/6 W 5%	R37	0RD4701F609	4.7K OHM 1/6 W 5%
R195	0RD1003F609	100K OHM 1/6 W 5%	R38	0RD3300F609	330 OHM 1/6 W 5.00%
R20	0RD4701F609	4.7K OHM 1/6 W 5%	R39	0RD3300F609	330 OHM 1/6 W 5.00%
R203	0RD4302F609	43K OHM 1/6 W 5.00%	R401	0RD0472H609	47 OHM 1/2 W 5.00%
R204	0RD1000F609	100 OHM 1/6 W 5%	R402	0RD3600F609	360 OHM 1/6 W 5.00%
R207	0RD0822F609	82 OHM 1/6 W 5.00%	R403	0RD2001H609	2K OHM 1/2 W 5.00%
R208	0RD1500F609	150 OHM 1/6 W 5.00%	R404	0RD1502F609	15K OHM 1/6 W 5.00%
R209	0RD0682F609	68 OHM 1/6 W 5.00%	R405	0RS8201K607	8.2K OHM 2 W 5.00%
R21	0RD2200F609	220 OHM 1/6 W 5.00%	R406	0RS8201K607	8.2K OHM 2 W 5.00%
R217	0RS0222K607	22 OHM 2 W 5.00%	R407	0RS1002H609	10K OHM 1/2 W 5.00%
R218	0RD1000F609	100 OHM 1/6 W 5%	R408	0RD7502F609	75K OHM 1/6 W 5.00%
R219	0RD1000F609	100 OHM 1/6 W 5%	R409	0RD1002F609	10K OHM 1/6 W 5%
R22	0RD4702F609	47K OHM 1/6 W 5%	R410	0RD1002F609	10K OHM 1/6 W 5%
R220	0RD1000F609	100 OHM 1/6 W 5%	R412	0RS0472H609	47 OHM 1/2 W 5.00%
R222	0RD3300F609	330 OHM 1/6 W 5.00%	R413	0RD3300H609	330 OHM 1/2 W 5.00%
R225	0RD0752F609	75 OHM 1/6 W 5.00%	R414	0RD1002F609	10K OHM 1/6 W 5%
R226	0RD3300F609	330 OHM 1/6 W 5.00%	R416	0RS1001J607	1K OHM 1 W 5.00%
R227	0RD2203F609	220K OHM 1/6 W 5.00%	R418	0RD1200F609	120 OHM 1/6 W 5.00%
R228	0RD4302F609	43K OHM 1/6 W 5.00%	R420	0RD2403F609	240K OHM 1/6 W 5.00%
R229	0RD2203F609	220K OHM 1/6 W 5.00%	R421	0RD3000F609	300 OHM 1/6 W 5.00%
R23	0RD2202F609	22K OHM 1/6 W 5%	R423	0RD1202F609	12K OHM 1/6 W 5%
R238	0RD4701F609	4.7K OHM 1/6 W 5%	R48	0RD4701F609	4.7K OHM 1/6 W 5%
R239	0RD4701F609	4.7K OHM 1/6 W 5%	R501	0RD3002F609	30K OHM 1/6 W 5.00%
R24	0RD4701F609	4.7K OHM 1/6 W 5%	R502	0RD1000F609	100 OHM 1/6 W 5%
R240	0RD1600F609	160 OHM 1/6 W 5.00%	R503	0RD1000F609	100 OHM 1/6 W 5%
R242	0RD3300F609	330 OHM 1/6 W 5.00%	R504	0RD1000F609	100 OHM 1/6 W 5%
R244	0RD4700F609	470 OHM 1/6 W 0.05	R505	0RD2201F609	2.2K OHM 1/6 W 5.00%
R247	0RD2400F609	240 OHM 1/6 W 5.00%	R506	0RD2204F609	2.2M OHM 1/6 W 5.00%
R248	0RD2203F609	220K OHM 1/6 W 5.00%	R507	0RD1001F609	1K OHM 1/6 W 5%
R249	0RD0752F609	75 OHM 1/6 W 5.00%	R508	0RD1600F609	160 OHM 1/6 W 5.00%
R25	0RD4701F609	4.7K OHM 1/6 W 5%	R509	0RD2700F609	270 OHM 1/6 W 5%
R254	0RD0752F609	75 OHM 1/6 W 5.00%	R511	0RD1500F609	150 OHM 1/6 W 5.00%
R255	0RD2203F609	220K OHM 1/6 W 5.00%	R512	0RD6800F609	680 OHM 1/6 W 5%
R256	0RD2203F609	220K OHM 1/6 W 5.00%	R514	0RD2203F609	220K OHM 1/6 W 5.00%
R26	0RD1002F609	10K OHM 1/6 W 5%	R521	0RD3900F609	390 OHM 1/6 W 5%
R28	0RD4701F609	4.7K OHM 1/6 W 5%	R522	0RS0222K607	22 OHM 2 W 5.00%
R301	0RN4700F409	470 OHM 1/6 W 1.00%	R524	0RS0332K607	33 OHM 2 W 5.00%
R302	0RD1001H609	1K OHM 1/2 W 5.00%	R526	0RD3301F609	3.3K OHM 1/6 W 5.00%
R303	0RD0561H609	5.6 OHM 1/2 W 5.00%	R527	0RD3301F609	3.3K OHM 1/6 W 5.00%

For Capacitor & Resistors, the characters at 2nd and 3rd digit in the P/No. means as follows;	CC, CX, CK, CN : Ceramic	RD : Carbon Film
	CQ : Polyester	RS : Metal Oxide Film
	CE : Electrolytic	RN : Metal Film
		RF : Fusible

LOCA. NO	PART NO	DESCRIPTION	LOCA. NO	PART NO	DESCRIPTION
R528	0RD3301F609	3.3K OHM 1/6 W 5.00%	R917	0RS2002K607	20K OHM 2 W 5.00%
R541	0RD3300F609	330 OHM 1/6 W 5.00%	R918	0RD1501H609	1.5K OHM 1/2 W 5.00%
R547	0RD7502H609	75K OHM 1/2 W 5.00%	R919	0RD1501H609	1.5K OHM 1/2 W 5.00%
R550	0RS1002H609	10K OHM 1/2 W 5.00%	R92	0RD4701F609	4.7K OHM 1/6 W 5%
R557	0RD1600F609	160 OHM 1/6 W 5.00%	R920	0RD1501H609	1.5K OHM 1/2 W 5.00%
R59	0RD2200F609	220 OHM 1/6 W 5.00%	R921	0RD1000F609	100 OHM 1/6 W 5%
R601	0RD4701F609	4.7K OHM 1/6 W 5%	R922	0RD4300F609	430 OHM 1/6 W 5.00%
R602	0RD1002F609	10K OHM 1/6 W 5%	R923	0RS2002K607	20K OHM 2 W 5.00%
R606	0RD9101F609	9.1K OHM 1/6 W 5.00%	SWITCH		
R609	0RD9101F609	9.1K OHM 1/6 W 5.00%	SW1101	140-315A	SWITCH,TACT SKHV17910B 12V
R610	0RS0682K607	68 OHM 2 W 5.00%	SW1102	140-315A	SWITCH,TACT SKHV17910B 12V
R611	0RD4702F609	47K OHM 1/6 W 5%	SW1103	140-315A	SWITCH,TACT SKHV17910B 12V
R612	0RD4702F609	47K OHM 1/6 W 5%	SW1104	140-315A	SWITCH,TACT SKHV17910B 12V
R613	0RD0152H609	15 OHM 1/2 W 5.00%	SW1105	140-315A	SWITCH,TACT SKHV17910B 12V
R626	0RD3301F609	3.3K OHM 1/6 W 5.00%	SW1106	140-315A	SWITCH,TACT SKHV17910B 12V
"	0RD2201F609	2.2K OHM 1/6 W 5.00% *LGETT	SW1801	140-275B	SWITCH,PUSH JDPB21NA 30V 0.3A
R627	0RD3301F609	3.3K OHM 1/6 W 5.00%	"	6600VM1001A	SWITCH,PUSH SDKLA1 250V *LGETT
"	0RD2201F609	2.2K OHM 1/6 W 5.00% *LGETT	SW802	140-275B	SWITCH,PUSH JDPB21NA 30V 0.3A
R65	0RD3300F609	330 OHM 1/6 W 5.00%	CRYSTAL & FILTER		
R664	0RD1002F609	10K OHM 1/6 W 5%	FB801	125-022K	FILTER,EMC FERRITE 62MM 1UH
R665	0RD3901F609	3.9K OHM 1/6 W 5%	FB802	125-022K	FILTER,EMC FERRITE 62MM 1UH
R666	0RD3901F609	3.9K OHM 1/6 W 5%	FB805	125-123A	FILTER,EMC FERRITE BFD3565R2F
R671	0RD1002F609	10K OHM 1/6 W 5%	FB806	125-123A	FILTER,EMC FERRITE BFD3565R2F
R69	0RD3300F609	330 OHM 1/6 W 5.00%	J231	125-022K	FILTER,EMC 62MM 1UH
R71	0RD1002F609	10K OHM 1/6 W 5%	T802	6200JB8008G	FILTER,EMC SQ2222 FEEL LUX BK 7MH
R73	0RD1002F609	10K OHM 1/6 W 5%	"	150-F06B	FILTER,EMC SQE2424 19-35MH *LGETT
R80	0RD4700F609	470 OHM 1/6 W 0.05	X1	156-A01P	RESONATOR,CRYSTAL HC49U 8.000MHZ
R801	0RD3301F609	3.3K OHM 1/6 W 5.00%	X661	156-A02M	RESONATOR,CRYSTAL HC49U 18.432MHZ
R809	0RD4702F609	47K OHM 1/6 W 5%	Z102	6200QL3001B	FILTER,SAW V/C EPCOS ST M1872D
R810	0RS0470K607	0.47 OHM 2 W 5.00%	Z201	6200VST001C	FILTER,B.P. XT4.5MB 4.5MHZ 166C02B
R812	0RKZVTA001C	8.2M OHM 1/2 W 5%	MISCELLANEOUS		
R815	0RD0511H609	5.1 OHM 1/2 W 5.00%	P1203A	387-A05J	CONNECTOR ASSEMBLY,5P 2.5MM
R821	180-A03Q	RW RECT G 7W 1.0 J	P1206A	387-A06J	CONNECTOR ASSEMBLY,6P 2.5MM
R822	0RS5602K607	56K OHM 2 W 5.00%	F801	0FS4001B51D	FUSE,SLOW BLOW 4000MA 250V
R824	0RD4701F609	4.7K OHM 1/6 W 5%	PA1301	6726VV0006D	REMOTE CONTROLLER RECEIVER,38.0KHZ
R825	0RD1001F609	1K OHM 1/6 W 5%	SK901	6620VBC003A	SOCKET,CPT PCS030A 8PIN
R826	180-A01D	RW ROUND G 2W 0.16 J	TH802	163-051F	THERMISTOR,PTC J503P84D140M290Q +/- 20%
R827	0RS5602K607	56K OHM 2 W 5.00%	TU101	6700NFNS11A	TUNER,TAEUH001F
R828	0RKZVTA001K	0.47 OHM 1/2 W 5%	VD801	164-003G	VARISTOR,TVR621D14A 620V 10%
R881	0RD1500H609	150 OHM 1/2 W 5.00%	ACCESSORIES		
R882	0RD2001F609	2K OHM 1/6 W 5%	A1	3828VA0393R	MANUAL,OWNERS SC023A
R884	0RD1201F609	1.2K OHM 1/6 W 5%	"	3828VA0393U	MANUAL,OWNERS SC023A *LGETT
R885	0RD2201F609	2.2K OHM 1/6 W 5.00%	A2	6710V00090N	REMOTE CONTROLLER,SC023A W/EYE
R902	0RD1004H609	1M OHM 1/2 W 5.00%	"	6710V00126M	REMOTE CONTROLLER,SC023A EYE *Lafinion 55
R904	0RD1501F609	1.5K OHM 1/6 W 5%	"	6710V00126W	REMOTE CONTROLLER,SC023A *LGETT
R905	0RD4300F609	430 OHM 1/6 W 5.00%	A3	5010V00003B	ANTENNA,3SECTION 750MM NTSC
R906	0RD1000F609	100 OHM 1/6 W 5%	"	5010V00005B	ANTENNA,3SECTION 750MM *LGETT
R908	0RD1801F609	1.8K OHM 1/6 W 5.00%	A4	450-017C	ADAPTER,RF UGCOM 1.5KV 5mA .
R912	0RS2002K607	20K OHM 2 W 5.00%			
R913	0RD0392F609	39 OHM 1/6 W 5.00%			
R915	0RD4300F609	430 OHM 1/6 W 5.00%			
R916	0RD1000F609	100 OHM 1/6 W 5%			



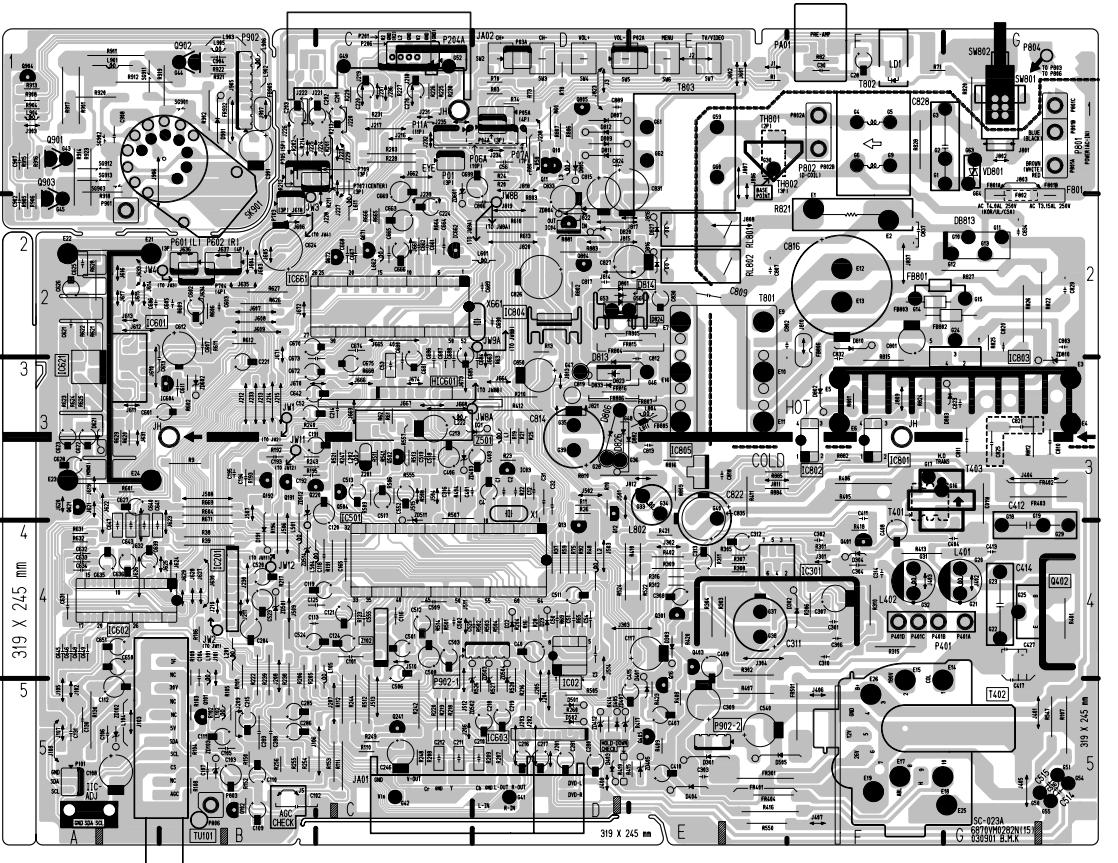
LG Electronics Inc.

P/NO : 3828VD0137R

Jan., 2004
Printed in Korea

PRINTED CIRCUIT BOARD

MAIN & CPT



COMPONENT LOCATION GUIDE

C1	D3	C246	C5	C606	A2	C811	G3	D820	D2	G9	F1	IC603	D5	J303	D4	J662	C1	L903	B1	Q904	A1	R204	D4	R412	D3	R801	F3	T801	E3
C2	D3	C270	C1	C607	B3	C812	E3	D823	D3	G10	G2	IC604	B3	J304	A1	J663	D3	L904	A1	R205	C5	R413	G4	R802	D2	T802	F1		
C3	D3	C280	C5	C611	B3	C813	E3	D824	D3	G11	G2	IC621	C3	J401	G5	J664	D3	L905	B1	R206	B5	R414	D5	R803	D2	T803	E1		
C4	D3	C285	B5	C613	A3	C815	D2	D826	D3	G12	G2	IC661	C2	J402	G4	J665	C2	L906	B1	R207	D5	R415	E5	R806	D1	T801	E1		
C5	D4	C281	D5	C612	B3	C814	D3	D827	E2	G13	G2	IC662	C2	J403	F4	J666	C3	L907	D1	R208	C5	R416	E5	R807	D1	T801	C2		
C6	D4	C288	B5	C613	A3	C817	D2	D828	D3	G14	F2	IC801	F3	J404	G3	J667	C3	P01	C1	R11	D3	R209	D5	R417	E5	R809	E3	TP2	C2
C7	D4	C302	F4	C624	B2	C819	E3	D881	D3	G15	G2	IC802	F3	J405	G5	J668	C4	P010	A5	R16	D4	R210	D3	R418	F4	R810	D3	TP3	C2
C8	D4	C302	F4	C625	A2	C820	E3	D882	D3	G16	G2	IC804	D2	J406	F7	J669	C4	P021	C1	R19	D4	R211	C2	R419	D4	R812	G3	TP4	C2
C9	D4	C302	F4	C626	A2	C821	E3	D883	D3	G17	F2	IC805	D3	J407	F8	J670	C4	P021	C2	R212	C4	R420	E4	R820	E3	TP5	C2		
C10	D4	C303	F4	C626	A2	C822	E4	D884	D3	G18	F2	IC806	D3	J408	F9	J671	C4	P021	B2	R213	C4	R421	E5	R820	G1	TP7	C2		
C11	D4	C304	F4	C627	A2	C823	E4	D885	D3	G19	F2	IC807	B1	J409	F10	J672	C4	P022	B2	R214	B1	R422	E5	R820	G1	TP8	C2		
C12	D4	C304	F4	C627	A2	C824	E4	D886	D3	G20	F2	IC808	B1	J410	F11	J673	C4	P023	B2	R215	C4	R421	F2	R820	C2	TP9	C2		
C13	D4	C305	F4	C628	A3	C825	E3	D887	D3	G21	F2	IC809	B1	J411	F12	J674	C4	P024	B2	R216	D4	R422	F2	R822	C2	TP10	C2		
C14	D4	C305	F4	C628	A3	C826	E3	D888	D3	G22	F2	IC810	B1	J412	F13	J675	C4	P025	B2	R217	D4	R423	F2	R822	C2	TP11	C2		
C15	D4	C306	F4	C629	A3	C827	E2	D889	D2	G23	G4	IC811	B1	J413	F14	J676	C4	P026	B2	R218	C5	R424	F3	R823	G3	TP12	C2		
C16	D4	C306	F4	C629	A3	C828	E2	D890	D2	G24	G4	IC812	B1	J414	F15	J677	C4	P027	B2	R219	C5	R425	F3	R823	G3	TP13	C2		
C17	D4	C307	F4	C630	A3	C829	E2	D891	D2	G25	G4	IC813	B1	J415	F16	J678	C4	P028	B2	R220	C5	R426	F3	R823	G3	TP14	C2		
C18	D4	C308	F4	C630	A3	C830	E2	D892	D2	G26	G4	IC814	B1	J416	F17	J679	C4	P029	B2	R221	C5	R427	F3	R823	G3	TP15	C2		
C19	D4	C309	F4	C631	A4	C831	E2	D893	D2	G27	G4	IC815	B1	J417	F18	J680	C4	P02A	D1	R222	C5	R428	F3	R823	G3	TP16	C2		
C20	B5	C310	E4	C631	A4	C832	F3	D894	D2	G28	G4	IC816	B1	J418	F19	J681	C4	P02B	D1	R223	C5	R429	F3	R823	G3	TP17	C2		
C21	B5	C310	E4	C632	A4	C833	F3	D895	D2	G29	G4	IC817	B1	J419	F20	J682	C4	P02C	D1	R224	C5	R430	F3	R823	G3	TP18	C2		
C22	B5	C311	E4	C633	A4	C834	F3	D896	D2	G30	G4	IC818	B1	J420	F21	J683	C4	P02D	D1	R225	C5	R431	F3	R823	G3	TP19	C2		
C23	B5	C311	E4	C634	A4	C835	F3	D897	D2	G31	G4	IC819	B1	J421	F22	J684	C4	P02E	D1	R226	C5	R432	F3	R823	G3	TP20	A5		
C24	B5	C312	E4	C635	A4	C836	F3	D898	D2	G32	G4	IC820	B1	J422	F23	J685	C4	P02F	D1	R227	C5	R433	F3	R823	G3	TP21	A5		
C25	B5	C312	E4	C636	A4	C837	F3	D899	D2	G33	G4	IC821	B1	J423	F24	J686	C4	P02G	D1	R228	C5	R434	F3	R823	G3	TP22	A5		
C26	B5	C313	E4	C637	A4	C838	F3	D900	D2	G34	G4	IC822	B1	J424	F25	J687	C4	P02H	D1	R229	C5	R435	F3	R823	G3	TP23	A5		
C27	B5	C313	E4	C638	A4	C839	F3	D901	D2	G35	G4	IC823	B1	J425	F26	J688	C4	P02I	D1	R230	C5	R436	F3	R823	G3	TP24	A5		
C28	B5	C314	E4	C639	A4	C840	F3	D902	D2	G36	G4	IC824	B1	J426	F27	J689	C4	P02J	D1	R231	C5	R437	F3	R823	G3	TP25	A5		
C29	B5	C314	E4	C640	A4	C841	F3	D903	D2	G37	G4	IC825	B1	J427	F28	J690	C4	P02K	D1	R232	C5	R438	F3	R823	G3	TP26	A5		
C30	B5	C315	E4	C641	A4	C842	F3	D904	D2	G38	G4	IC826	B1	J428	F29	J691	C4	P02L	D1	R233	C5	R439	F3	R823	G3	TP27	A5		
C31	B5	C315	E4	C642	A4	C843	F3	D905	D2	G39	G4	IC827	B1	J429	F30	J692	C4	P02M	D1	R234	C5	R440	F3	R823	G3	TP28	A5		
C32	B5	C316	E4	C643	A4	C844	F3	D906	D2	G40	G4	IC828	B1	J430	F31	J693	C4	P02N	D1	R235	C5	R441	F3	R823	G3	TP29	A5		
C33	B5	C316	E4	C644	A4	C845	F3	D907	D2	G41	G4	IC829	B1	J431	F32	J694	C4	P02O	D1	R236	C5	R442	F3	R823	G3	TP30	A5		
C34	B5	C317	E4	C645	A4	C846	F3	D908	D2	G42	G4	IC830	B1	J432	F33	J695	C4	P02P	D1	R237	C5	R443	F3	R823	G3	TP31	A5		
C35	B5	C317	E4	C646	A4	C847	F3	D909	D2	G43	G4	IC831	B1	J433	F34	J696	C4	P02Q	D1	R238	C5	R444	F3	R823	G3	TP32	A5		
C36	B5	C318	E4	C647	A4	C848	F3	D910	D2	G44	G4</																		

SC-023A SCHEMATIC DIAGRAM

