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: <http://lgservice.com/techsup.html>

COLOR TV

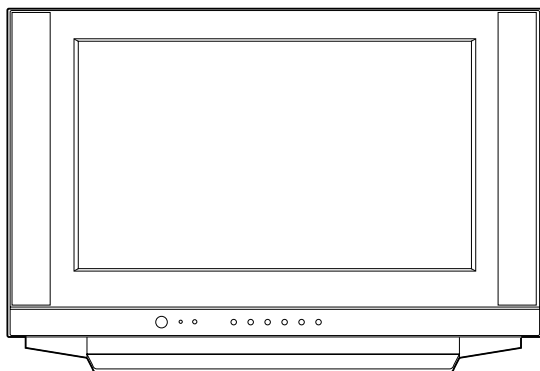
SERVICE MANUAL

CHASSIS : AC-02SD

MODEL : 30FZ1DC
32FZ1DC-UB

CAUTION

BEFORE SERVICING THE CHASSIS,
READ THE SAFETY PRECAUTIONS IN THIS MANUAL.



SAFETY PRECAUTIONS

IMPORTANT SAFETY NOTICE

Many electrical and mechanical parts in this chassis have special safety-related characteristics. These parts are identified by Δ in the Schematic Diagram and Replacement Parts List. It is essential that these special safety parts should be replaced with the same components as recommended in this manual to prevent X-RADIATION, Shock, Fire, or other Hazards. Do not modify the original design without permission of manufacturer.

General Guidance

An **Isolation Transformer should always be used** during the servicing of a receiver whose chassis is not isolated from the AC power line. Use a transformer of adequate power rating as this protects the technician from accidents resulting in personal injury from electrical shocks.

It will also protect the receiver and its components from being damaged by accidental shorts of the circuitry that may be inadvertently introduced during the service operation.

If any fuse (or Fusible Resistor) in this TV receiver is blown, replace it with the specified.

When replacing a high wattage resistor (Oxide Metal Film Resistor, over 1W), keep the resistor 10mm away from PCB.

Keep wires away from high voltage or high temperature parts.

Due to high vacuum and large surface area of picture tube, extreme care should be used in **handling the Picture Tube**. Do not lift the Picture tube by its Neck.

X-RAY Radiation

Warning:

The source of X-RAY RADIATION in this TV receiver is the High Voltage Section and the Picture Tube. For continued X-RAY RADIATION protection, the replacement tube must be the same type tube as specified in the Replacement Parts List.

To determine the presence of high voltage, use an accurate high impedance HV meter.

Adjust brightness, color, contrast controls to minimum. Measure the high voltage.

The meter reading should indicate
23.5 $\pm$ 1.5KV: 14-19 inch, 26 $\pm$ 1.5KV: 19-21 inch,
29.0 $\pm$ 1.5KV: 25-29 inch, 30.0 $\pm$ 1.5KV: 32 inch

If the meter indication is out of tolerance, immediate service and correction is required to prevent the possibility of premature component failure.

Before returning the receiver to the customer,

always perform an **AC leakage current check** on the exposed metallic parts of the cabinet, such as antennas, terminals, etc., to be sure the set is safe to operate without damage of electrical shock.

Leakage Current Cold Check(Antenna Cold Check)

With the instrument AC plug removed from AC source, connect an electrical jumper across the two AC plug prongs. Place the AC switch in the on position, connect one lead of ohm-meter to the AC plug prongs tied together and touch other ohm-meter lead in turn to each exposed metallic parts such as antenna terminals, phone jacks, etc.

If the exposed metallic part has a return path to the chassis, the measured resistance should be between 1M Ω and 5.2M Ω .

When the exposed metal has no return path to the chassis the reading must be infinite.

An other abnormality exists that must be corrected before the receiver is returned to the customer.

Leakage Current Hot Check (See below Figure)

Plug the AC cord directly into the AC outlet.

Do not use a line Isolation Transformer during this check.

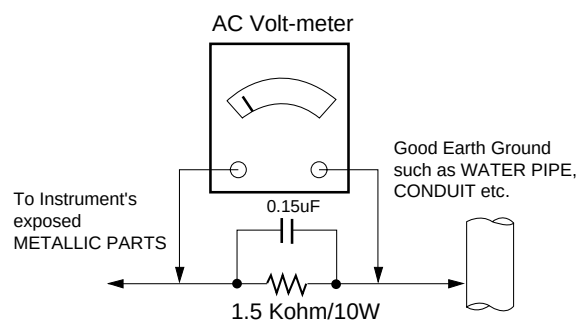
Connect 1.5K/10watt resistor in parallel with a 0.15 μ F capacitor between a known good earth ground (Water Pipe, Conduit, etc.) and the exposed metallic parts.

Measure the AC voltage across the resistor using AC voltmeter with 1000 ohms/volt or more sensitivity.

Reverse plug the AC cord into the AC outlet and repeat AC voltage measurements for each exposed metallic part. Any voltage measured must not exceed 0.75 volt RMS which is corresponds to 0.5mA.

In case any measurement is out of the limits specified, there is possibility of shock hazard and the set must be checked and repaired before it is returned to the customer.

Leakage Current Hot Check circuit



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P.O.Box 240007, 201 James Record Road Huntsville,
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Digital TV Hotline 1-800-243-0000

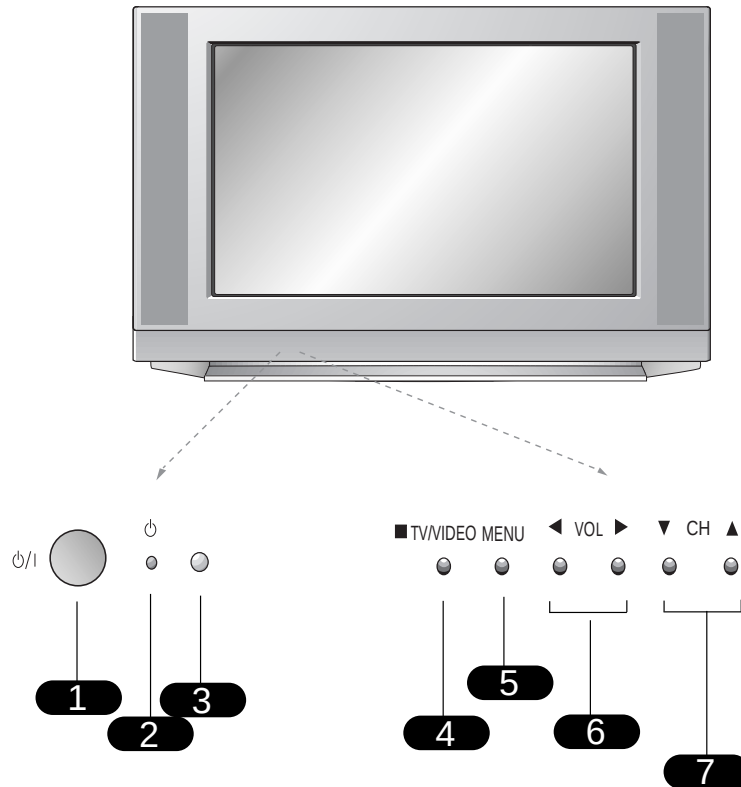
TABLE OF CONTENTS

DESCRIPTION OF CONTROLS	4
SPECIFICATIONS.....	9
ADJUSTMENT INSTRUCTION.....	10
BLOCK DIAGRAM.....	23
EXPLODED VIEW.....	26
EXPLODED VIEW PARTS LIST	27
REPLACEMENT PARTS LIST	28
SCHEMATIC DIAGRAM.....	
PRINTED CIRCUIT BOARDS	

DESCRIPTION OF CONTROLS

Front Panel Controls

- Here shown may be somewhat different from your TV.



- 1** power
- 2** Standby indicator (Illuminates brightly when the TV is in standby mode. Dims when the TV is switched on.)
- 3** Remote control sensor
- 4** ■ TV/VIDEO
- 5** menu
- 6** vol left/ right
Volume(▶) button increases the sound level and volume(◀) button decreases the sound level.
- 7** ch (Channel) up / down

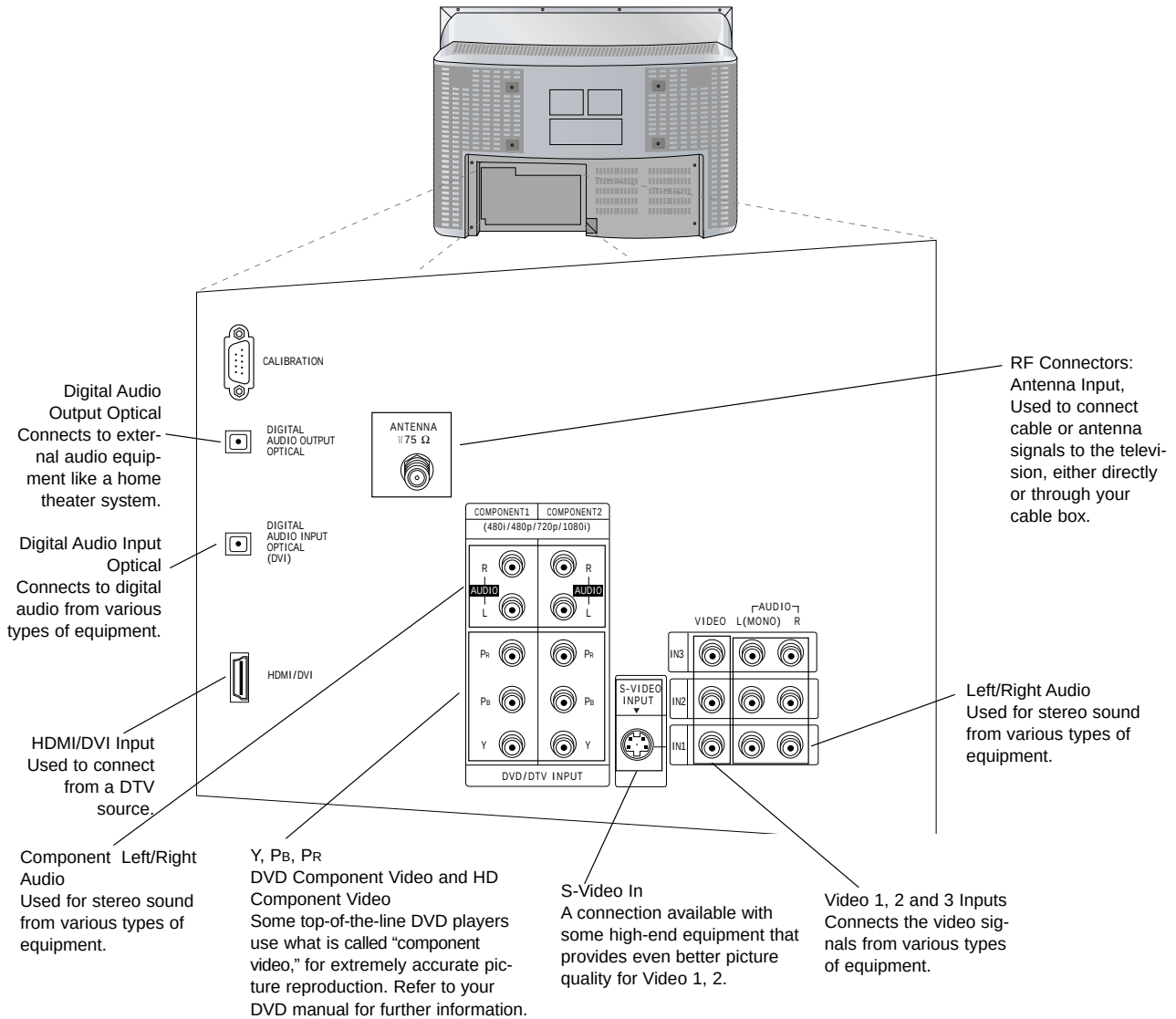


These buttons work just as they do on your remote control.

DESCRIPTION OF CONTROLS

Rear Connections Panel

- Connecting external equipment to your TV.
- Here shown may be somewhat different from your TV.



Mini glossary

- JACK** A connection on the back of a TV, VCR, or any other A/V device. This includes the RF jack and the Audio/Video jacks that are color-coded.
- SIGNAL** Picture and sound traveling through cable, or over the air, to your television screen.

DESCRIPTION OF CONTROLS

Front Connections Panel

There are four jacks on the lower-right front front of your TV that make connecting Audio/Video devices like video games and camcorders very simple.

The jacks are like those found on the back jack connection panel. This means that most equipment that connects to those types of jacks on the rear jackpack, may be connected to the Front connection panel (Front Video).

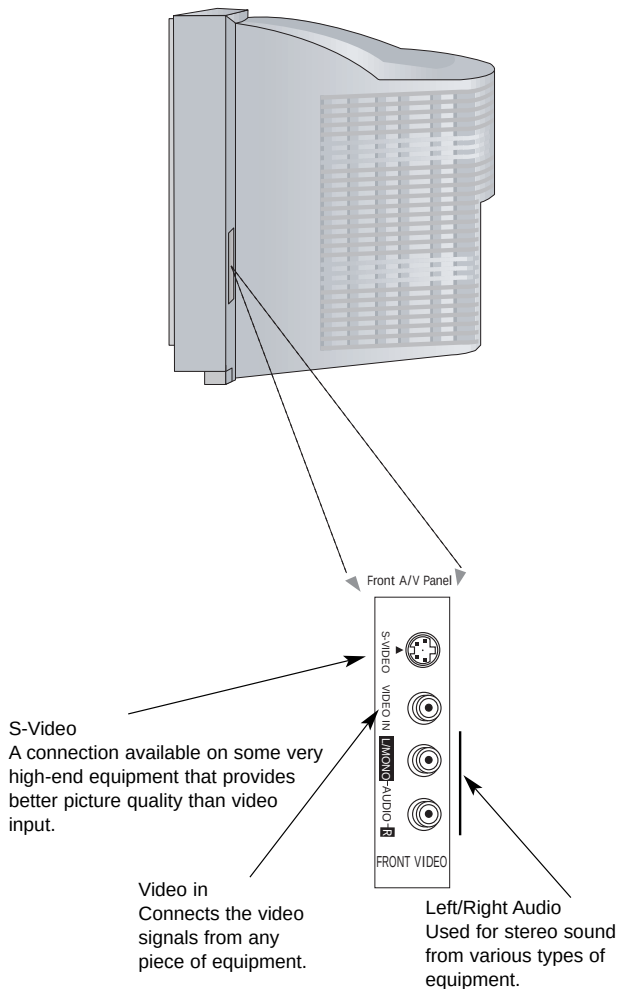
To use the Front jacks as the signal source, select them using Main input menu as described on page 25. They will be named "Front Video" in the Main input menu.



When you select Front video or Front S-Video, the Front Audio inputs are automatically selected as well.



Do not connect to both Video and S-Video at the same time. Connect either Video or S-Video only.



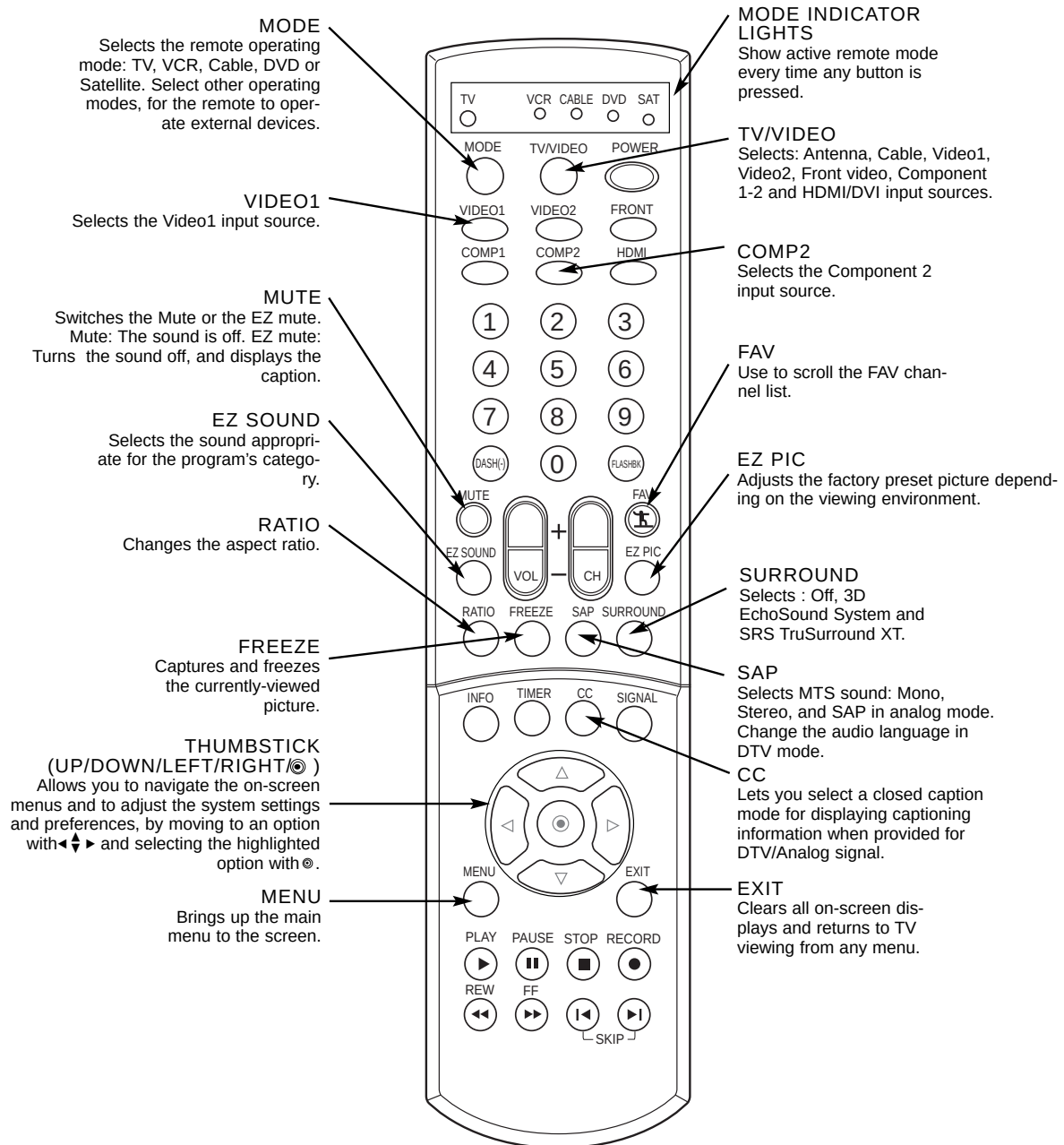
Mini glossary

A/V CABLES Audio/Video cables. Three cable connector—Right audio (red), Left audio (white), and Video (yellow). A/V cables are used for stereo playback of videocassettes and for higher quality picture and sound from other A/V devices.

A/V DEVICE Any device that produces video (picture) and/or audio (sound) (VCR, DVD, cable box, or television).

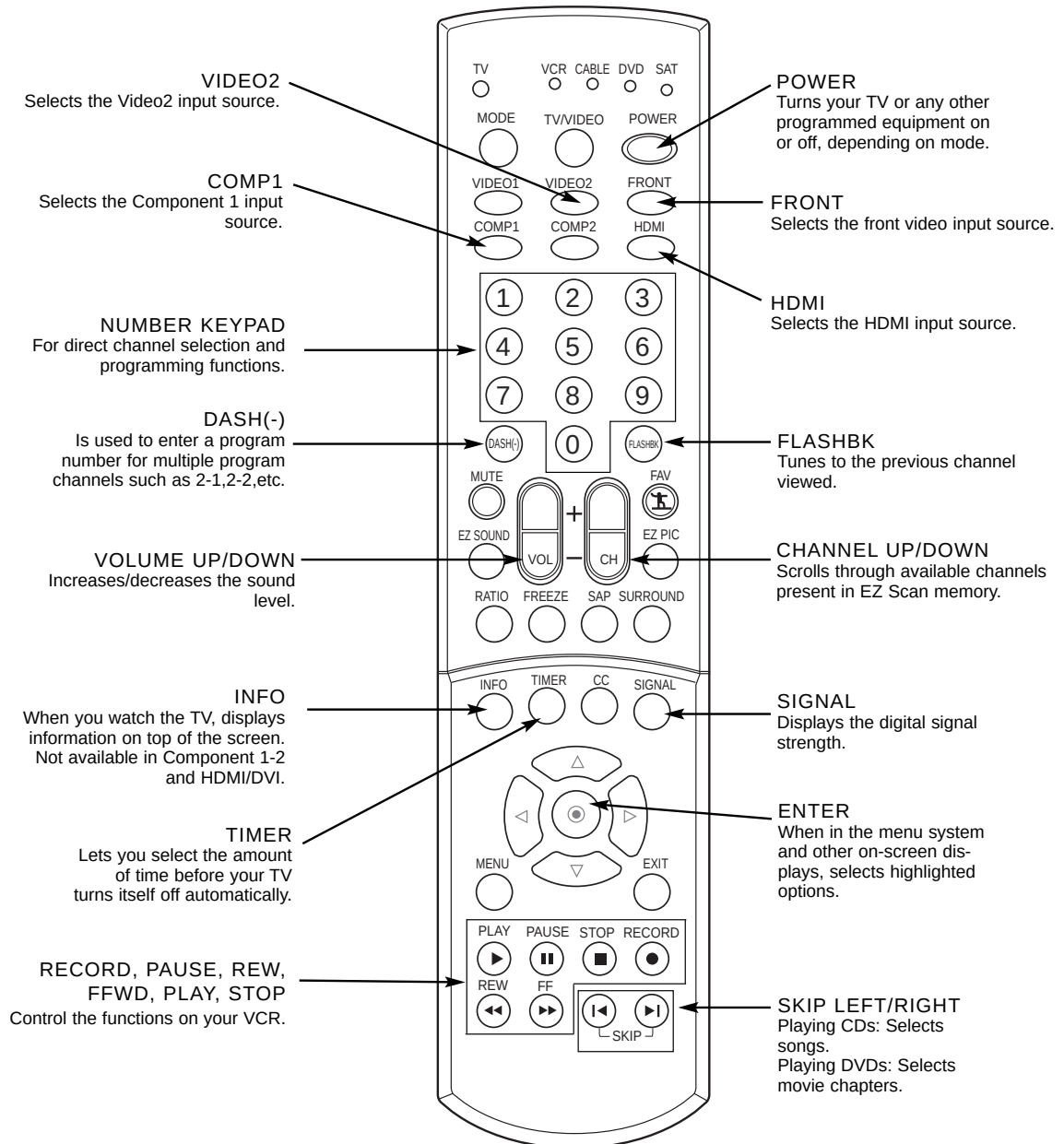
DESCRIPTION OF CONTROLS

Remote Control Functions in TV Mode



DESCRIPTION OF CONTROLS

Remote Control Functions in TV Mode



SPECIFICATIONS

Model	32FZ1DC-UB
Horizontal Size (inches)	35.86
Height (inches)	23.66
Thickness (inches)	21.73
Weight (pounds)	132.3
Power requirement	AC 120V~ 60Hz
Television system	American TV Standard, NTSC, ATSC with STB
Television Channel	VHF: 2 - 13 UHF: 14 - 69 CATV: 1 - 135 CADTV: 1 - 135 DTV: 2 - 69
Power consumption (W)	220W
Antenna	75 ohm external terminal for VHF/UHF
Audio Output (W)	7W x 2
Supplied accessories	Remote control, batteries 2 size AA (Alkaline battery)
Screen Aspect Ratio	16 : 9
External input ports	Video/Audio input (3 set) S-Video input (2) Component input (2 set) Variable audio output (1 set) HDMI/DVI input (1) Digital audio optical input (DVI)(1) Digital audio optical output (1) Calibration port (1) Cable/Antenna port



Design and specifications are subject to change without prior notice.

ADJUSTMENT INSTRUCTIONS

1. Application Object

These instructions are applied to the AC-02SD chassis.

2. Notes

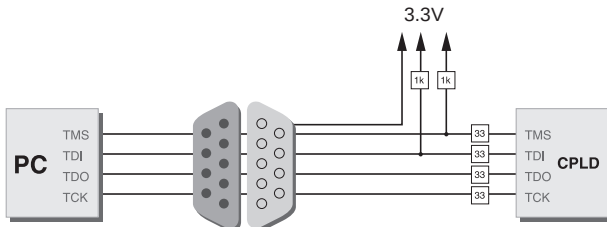
- (1) Because this is not a hot chassis, it is not necessary to use an isolation transformer. However, the use of an isolation transformer will help protect test instruments.
- (2) Adjustments must be done in the correct order.
- (3) The input voltage of the receiver must remain at $120V \pm 10\%$ while adjusting.
- (4) The receiver must be operated for about 20 minutes prior to the adjustment.

* Never operate the set over 10 minutes with a still picture because a fluorescent material may get damage.

3. CPLD Download Work

3-1. Required Test Equipments & Preparation for Adjustment

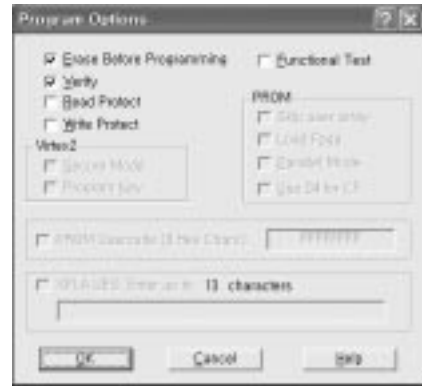
- (1) Connect the PC and memory JIG as shown in <Fig. 1>.
- (2) Turn on JIG MAIN POWER SW.
- (3) After turning on the PC and monitor, operate the device programming software.



<Fig. 1> How to connect the MEMORY JIG and PC

3-2. Adjustment Sequence

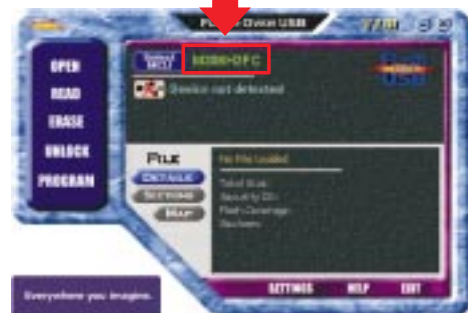
- (1) Once the program is running, [OPTION MODE SELECTION] is displayed in the window. Check the "Load configuration File(.cdf, .pdr)" in this window and click the finish button
- (2) When the screen displays the open window, select the suitable file(*.cdf) according to model.
- (3) IC figure is change to green by clicking it.
- (4) Select program options.
- (5) Check the [Erase before programming] and [Verify] menu as shown <Fig. 2> and press the OK button.
- (6) At this time, the download starts. The download will finish in about 10 seconds.



<Fig. 2>

4. SUB MICOM Download

4-1. Select the MICOM Model



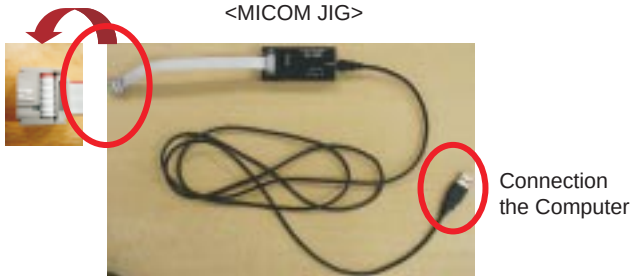
ADJUSTMENT INSTRUCTIONS

Select the MICOM Model.(M16C/6H Group --> M306H3FC)

* After setting, you need not set, again.

4-2. JIG Connection

Connection to the Micom Port on the TV Board.
(Spot of the red line(an arrow)is connected to the port 1.)



4-3. Program Download



3. When the program is clicked, appear the window as below



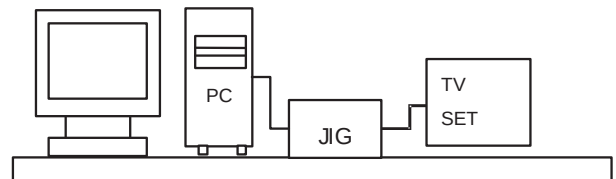
Program Click

5. EDID Data Input

5-1. Required Test Equipment

- (1) PC, Jig for adjusting DDC. (256 bytes write)
- (2) S/W for writing DDC(EDID data write & read)

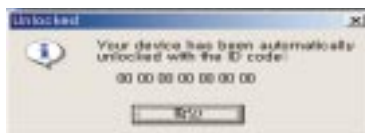
5-2. Setting of Device



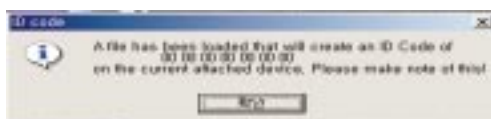
5-3. Adjustment

- (1) Set devices as above and turn on the PC and JIG.
- (2) Open S/W for writing DDC (EDID data write & read).
- (3) Enter the Model-->Open in the Menu and then select EDID DATA.
- (4) Click the Digital and cancel the ANALOG.
Then connect to turn on the yellow light at the board & connection.
- (5) Click the Write Data & Verify and then download the EDID DATA.

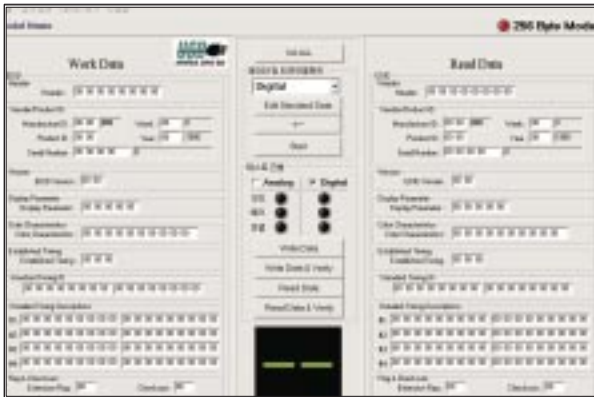
1. In performing the Download program, if it rightly connects to the board, it is appeared as upper red box.
And it is appeared as lower dialog box.



2. Click the OPEN to select the download program.
So appear the dialog box.



ADJUSTMENT INSTRUCTIONS



- (2) Set the Aspect ratio to Wide Mode.
- (3) Receive a Cross Hatch Pattern, adjusting the FOCUS Knob on the flyback transformer for the best focus in the area designated "A" above.

* Heat run over 15 minutes before adjustment.

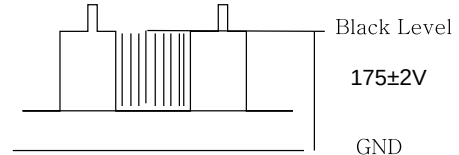
7. CUT-OFF Adjustment (Screen Voltage Adjustment)

7-1. Test equipment

Oscilloscope, 100:1 Probe

7-2. Adjustment

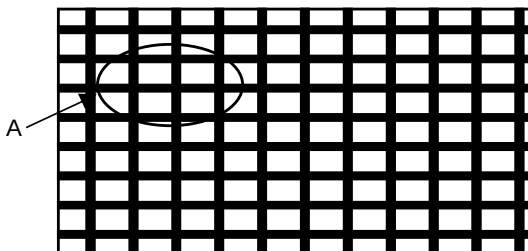
- (1) Select EZ Adjust 3. CUT-OFF, by pressing the ADJ key on the SVC Remote control.
When it enters to adjustment mode, the pattern from a signal generator is being selected, it becomes with Normal image 16:9 and the CUT-OFF DRIVE data setting 31.
- (2) Connect the oscilloscope ground lead to GND on the CPT board and the probe to the GK pin connector of the CPT socket.
Using the SCREEN knob on the Flyback Transformer, adjust the black level voltage to $175 \pm 2V$.



CUT-OFF Adjustment

(SCREEN voltage adjustment OSCILLOSCOPE, 100:1 PROBE, VOLTS/DIV : 0.5V/DIV SEC/DIV : 5us, The TRIGGER MODE it puts in the TV-H)

6. Focus Adjustment



- (1) Set Picture condition to "Normal".

Normal — CONTRAST : 100
BRIGHT : 60
TINT : 60
COLOR : 0
SHARPNESS : 60

8. Deflection Adjustment

8-1. Preliminary Steps

Select EZ Adjust 1. Raster, Cent, H/V Size by using the ADJ key on the SVC Remote control.
In the adjustment mode a Digital Pattern signal signal is displayed.

8-2. Raster V-Center(V.Center) Adjustment

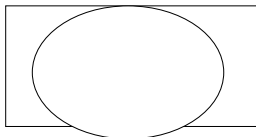
Select 62. V-Position in the adjustment mode and adjust it to position the vertical center line in vertical center of the CPT.

ADJUSTMENT INSTRUCTIONS

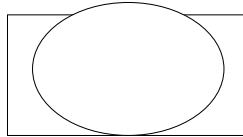
8-3. Vertical Deflection Size Adjustment

(Overscan : 10%)

- (1) Select 59. V-SIZE in the adjustment mode.
- (2) Adjust until the smaller inscribed circle coincides with the outer frame of screen.
- (3) Select 95. LO-VLIN or 94. UP-VLIN and adjust until the larger inscribed circle coincides with the outer frame of screen.



LO-VLIN



UP-VLIN

8-4. Raster H-center(H.CENTER) Adjustment

Select 77. H Position in the adjustment mode and adjust until left and right screen are symmetrically equal.

8-5. Horizontal Deflection Size Adjustment

- (1) Reduce 66 H-Size to verify screen protection (overscan) on the right and left sides.
- (2) Adjust the horizontal size, using a test pattern.

8-6. Horizontal Pincushion Adjustment

- (1) Select EZ Adjust 2. Pin-Cushion by pressing the ADJ key on the SVC Remote control.
- (2) Select PIN-PHASE, PIN-AMP, AFC-BOW, AFC-ANGLE, UP-CPIN, LO-CPIN in the adjustment mode and adjust until there is no Pincushion distortion or trapezoid distortion on the screen.

9. Component MST3586 Offset/Gain Adjustment

9-1. Test Equipment

- (1) SVC Remote Control,
- (2) MASTER Pattern Generator



<1080I Hoz30Bar Pattern>

9-2. Preliminary Steps

- (1) Turn the power supply on.
- (2) Enter the Component mode.
- (3) Receive the "1080I" Format, "Hoz30Bar" Pattern of the Video Pattern Generator.
- (4) Certainly, adjust the output signal in state of 700mVp-p±10mV.

9-3. ADC Offset Adjustment

- (1) After receiving a signal press the ADJ Key on the SVC Remote Control repeatedly to access the Adjustment mode.
- (2) Adjustment will set the automatically by pressing the "9.MST3586-Set" of adjustment item.
- (3) After finishing the adjustment, output the "MST3586-OK" OSD on the screen.

10. White Balance Adjustment

Perform the Screen Voltage Adjustment first.

Color Temp must be adjusted from Medium Mode.

(The image condition must be adjusted from Normal condition)
Manual adjustment is also possible by the following sequence.

- (1) Receive White Pattern.
- (2) Set screen size to wide mode
- (3) Select EZ Adjust 2.White Balance by pressing ADJ Key on the SVC Remote control.
- (4) Adjustment
 - 1) Using the SVC Remote control, set the DCOL value of CXA2150 to the "0".
 - 2) Set an image with Normal image.
 - 3) Adjust R-DRIVE and B-DRIVE data so the color coordinates in High light are the values in Table below.
(Bright Level : 35Ft_L)
 - 4) Adjust "CONTRAST" and "BRIGHT" so the bright level is 4.5 ± 0.5 F.L.
 - 5) Adjust R-CUT and B-CUT data so the color coordinates in Low light are the values in Table below.
 - 6) Repeat 2)~ 5) until the color coordinates in High and Low color satisfies the Table.
 - 7) After finishing the adjustment, reset the DCOL value of CXA2150 to the "3".
 - 8) Check the adjusted color coordinates with the white balance meter.

High Light : $x=287 \pm 3$, $y=293 \pm 3$

Low Light : $x=287 \pm 3$, $y=293 \pm 3$

Color temperature : $9,000K \pm 1000(-5MPCD)$

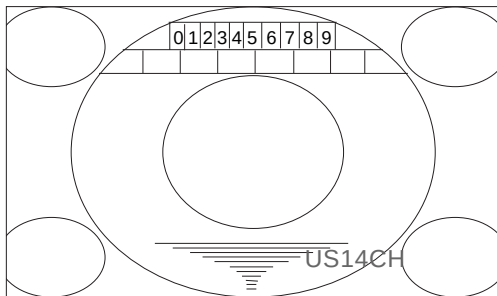
* The White Balance it executes from automatic adjustment hour Normal image condition.

Start adjustments from initial setting of R.DRIVE=31,
G.DRIVE=31, B.DRIVE=31, R.CUT=31, G.CUT=31,
B.CUT=31.

ADJUSTMENT INSTRUCTIONS

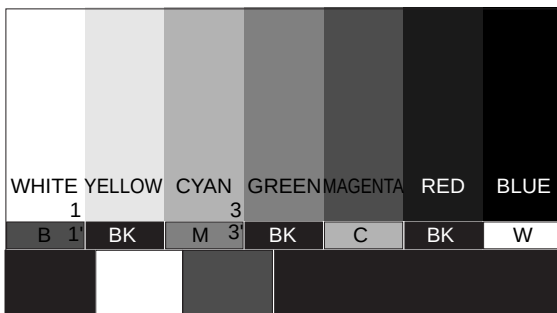
11. Sub Bright, TINT, COLOR Adjustment

11-1. Sub Bright Adjustment



- (1) Select EZ Adjust 5. Sub Bright pressing ADJ key on the SVC Remote control.
- (2) Adjust to the point where "2" is not visible.

11-2. Sub COLOR, TINT Adjustment



- (1) Select EZ Adjust 6. Sub Tint, Color pressing ADJ key on the SVC Remote control.
- (2) Select SUB COLOR and adjust the 1 and 1' portion not to be classified.
- (3) Select SUB TINT and adjust the 3 and 3' portion not to be classified.

ADJUSTMENT INSTRUCTIONS

12. Service Mode Adjustment Data

(SVC Remote control 'ADJ' Key)

(1) Raster, Center, H/V_Size Data

NO	OSD	DATA
1	V-POSITION	31
2	V-SIZE	33
3	H-POSITION	24
4	H-SIZE	36
5	UP-VLIN	0
6	LO-VLIN	0
7	PIN-AMP	37
8	PIN-PHASE	46
9	UP-CPN	37
10	LO-CPIN	34
11	AFC-BOW	30
12	AFC-ANGLE	29

(2) W/B Data

NO	OSD	DATA
1	R-DRIVE	31
2	G-DRIVE	31(Fix.)
3	B-DRIVE	31
4	R-CUTOFF	31
5	G-CUTOFF	31(Fix.)
6	B-CUTOFF	31

(3) SUB-BRIGHT: 20

(4) SUB-TINT/COLOR

SUB-TINT: 13

SUB-COLOR: 7

ADJUSTMENT INSTRUCTIONS

13. Service Mode Adjustment Data

(SVC Remote control 'IN-START' Key)

(1) CXA2150

NO	ITEM	Initial Data	NO	ITEM	Initial Data	NO	ITEM	Initial Data
1	PIC_ON	1	46	CD_OFF	0	91	JMP_SW	0
2	R_ON	1	47	SHP_CD	0	92	V_SCROLL	28
3	G_ON	1	48	SHP_F1	0	93	VFREQ	1
4	B_ON	1	49	PRE_OVER	0	94	UP_VLIN	0
5	DCOL	0	50	VM_COR	3	95	LO_VLIN	0
6	WB_SW	0	51	VM_F0	2	96	V_COMP	5
7	GAMMA_L	1	52	VM_LMT	3	97	H_COMP	10
8	PICTURE	63	53	VM_DLY	3	98	VSAW0_DCL	0
9	BLK_BTM	0	54	AKBTIM	12	99	VSAW1_DC	0
10	HUE	32	55	BLK_OFF	0	100	VSAW0_AMP	0
11	COL_AXIS	2	56	AKBOFF	0	101	PIN_COMP	0
12	COLOR	38	57	UP_BLK	2	102	VSAW1_AMP	0
13	CTI_LEV	1	58	LO_BLK	5	103	AFC_COMP	0
14	BRIGHT	21	59	V_SIZE	33	104	MP_PARA_DC	0
15	S_ABL	0	60	V_ON	1	105	MP_PARA_AMP	0
16	SHARPNESS	52	61	EW_DC	0	106	HC_PARA_DC	57
17	LTI_LEV	3	62	V_POSITION	31	107	ASP_SW	0
18	R_DRIVE	31	63	VSAW0_DCH	0	108	VDRV_SW	0
19	PLIMIT_LEV	0	64	V_LIN	7	109	HC_PARA_AMP	45
20	G_DRIVE	31	65	S_CORRECTION	2	110	HC_PARA_PHASE	31
21	ABL_MODE	2	66	H_SIZE	36	111		
22	B_DRIVE	31	67	UP_UCP	0	112		
23	CTI_MODE	0	68	PIN_AMP	37	113		
24	SUB_BRIGHT	15	69	LO_UCP	0	114		
25	GAMMA	1	70	UP_CPIN	37	115		
26	R_CUTOFF	31	71	UP_UCG	1	116		
27	LTI_MODE	1	72	LO_CPIN	34	117		
28	G_CUTOFF	31	73	LO_UCG	1	118		
29	DPIC_LEV	2	74	PIN_PHASE	46	119		
30	B_CUTOFF	31	75	UC_POL	0	120		
31	DC_TRAN	3	76	VBLK_SW	0	121		
32	SUB_CONT	12	77	H_POSITION	24	122		
33	LRGB2_LEV	0	78	CLP_SHIFT	0	123		
34	SUB_COL	7	79	SYNC_PHASE	0	124		

* System
RF, AV, 480i: 2
480p: 2
HD, 720p, 1080i: 3

* SHP-F0
SD: 1
HD: 0

ADJUSTMENT INSTRUCTIONS

(2) CXA1875AM

NO	OSD	DATA
1	REF	0
2	SW3	1
3	SW2	1
4	Tilt1	0
5	Tilt2	1
6	DF Gain	80
7	DF Phase	120
8	DAC2	0
9	Tilt CTR	0
10	CSCTR	48

(3) VPX3226E

NO	OSD	DATA	NO	OSD	DATA
1	NOSEL	3	11	CHROMA_V	0
2	DDR	3	12	FREQUENCY	1
3	HDG	3	13	BRIGHTNESS	1
4	VDG	0	14	LIM	0
5	VPK	4	15	CONTR1	31
6	CORING	3	16	NOISE1	0
7	PEAKING	3	17	CLAMP1	1
8	LOWPASS	0	18	BRIBYP1	0
9	SKEWFILTER	0	19	CONBYP1	0
10	VACK	0			

ADJUSTMENT INSTRUCTIONS

(4) UPD64083

NO	ITEM	Initial Data	NO	ITEM	Initial Data	NO	ITEM	Initial Data
1	YAPS	3	32	LDSR	2	63	VCT	0
2	COUTS	3	33	YTRR	1	64	SHT	0
3	NRMO	0	34	VTRH	1	65	KILR	0
4	KILS	1	35	WSC	1	66	PLLFG	1
5	MSS	0	36	TT	0	67	FSCFG	0
6	KSDS	0	37	FELCHK	1	68	BPLLFS	0
7	CLKS	0	38	TH	0	69	HPLLFS	0
8	EXCSS	1	39	ID1DECON	1	70	VSSL	3
9	PECS	0	40	WSS	0	71	HSSL	8
10	MFREEZE	0	41	VAPINV	31	72	BGPW	7
11	EXADINS	0	42	VAPGAIN	0	73	BGPS	3
12	DYCOS	2	43	YPFG	10	74	VT VH	0
13	CDL	4	44	YPFT	0	75	FSCOFF	1
14	HDP	4	45	SELD2FH	0	76	NRZOFF	1
15	CPP	0	46	CLPH	0	77	NSDSW	0
16	DYGAIN	9	47	C0HS	0	78	ADPDS	1
17	DYCOR	2	48	CC3N	0	79	ADCLKS	3
18	DCGAIN	6	49	YEGS	2	80	HIZEN	0
19	DCCOR	3	50	V1PS	2	81	EXTDYCO	0
20	CNRLIN	1	51	SELD1FL	0	82	SYSPDS	0
21	CNRINY	0	52	KCTT	0	83	ADCLPSTP	0
22	CNRK	0	53	CSHDT	0	84	ADCLPFSW	0
23	YNRLIM	1	54	OVST	0	85	HCNTFSYN	0
24	YNRINV	0	55	ED2OFF	1	86	CNROFS	0
25	YNRK	0	56	YHCGAIN	0	87		
26	STOS	1	57	YHCCOR	1	88		
27	STIS	0	58	CLKGT	0	89		
28	CL8OFF	1	59	CLKGEB	0	90		
29	ID1W0A2	0	60	CLKGGT	0	91		
30	ID1W0A1	0	61	CLKG2D	1	92		
31	ID1ON	0	62	OTT	0	93		

ADJUSTMENT INSTRUCTIONS

(5) MST3000

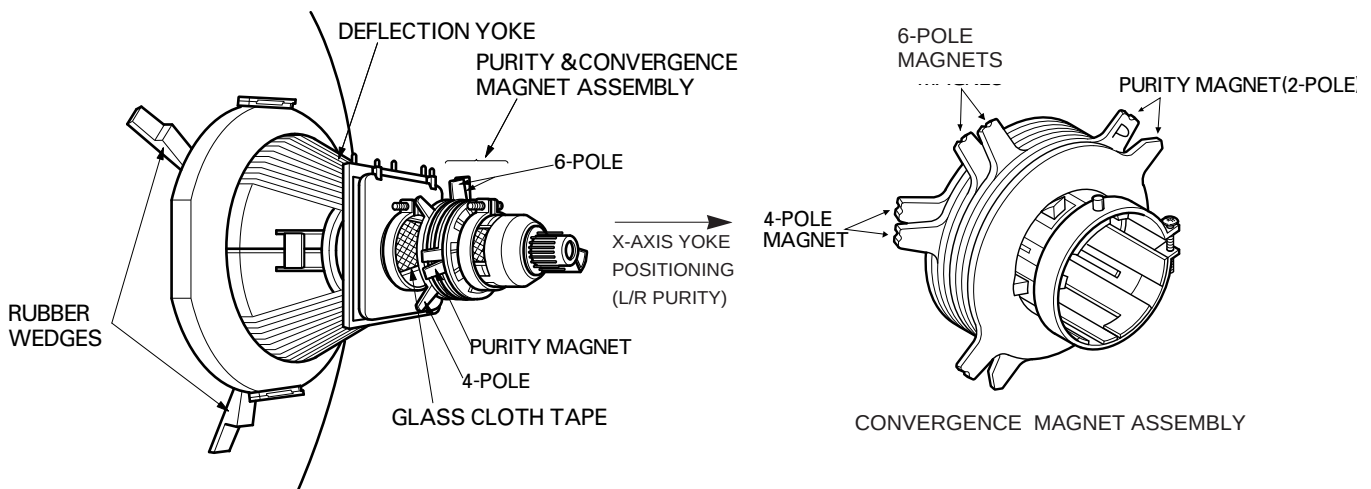
NO	ITEM	Initial Data	NO	ITEM	Initial Data
1	CHIP_REVISION	0	32	RED_CLAMP_SEL	1
2	PLL_DIV_MSB	103	33	GREEN_CLAMP_SEL	0
3	PLL_DIV_LSB	1	34	BLUE_CLAMP_SEL	1
4	VCO_RANGE	2	35	SYNC_SEPARATOR	32
5	CHARGE_PUMP_CURR	4	36	PRE_COAST	15
6	PHASE_ADJUST	16	37	POST_COAST	15
7	CLAMP_PLACEMENT	56	38		
8	CLAMP_DURATION	64	39		
9	HSYNC_OUTPUT_PLS	32	40		
10	RED_GAIN	167	41		
11	GREEN_GAIN	196	42		
12	BLUE_GAIN	168	43		
13	RED_OFFSET	60	44		
14	GREEN_OFFSET	48	45		
15	BLUE_OFFSET	60	46		
16	HSYNC_POLARITY	1	47		
17	HSYNC_INPUT_POL	0	48		
18	HSYNC_OUTPUT_PL	1	49		
19	ACTIVE_HSYNC_OVER	1	50		
20	ACTIVE_HSYNC_SEL	1	51		
21	VSYNC_OUTPUT_INV	1	52		
22	ACTIVE_VSYNC_OVER	1	53		
23	ACTIVE_VSYNC_SEL	1	54		
24	CLAMP_FUNCTION	0	55		
25	CLAMP_POLARITY	0	56		
26	COAST_SELECT	1	57		
27	COAST_POLARITY_OVER	0	58		
28	COAST_POLARITY	1	59		
29	SEEK_MODE_OVERR	0	60		
30	POWER_DOWN	1	61		
31	SYNC_FREQ_THRESH	26	62		

PURITY & CONVERGENCE ADJUSTMENT

Caution:

Convergence and Purity have been factory aligned. Do not attempt to tamper with these alignments. However, the effects of adjacent receiver components, or replacement of picture tube or deflection yoke may require the readjustment of purity and convergence.

5. Reconnect the internal degaussing coil.
6. Position the beam bender locking rings at the 9 o'clock position and the other three pairs of tabs (2,4 and 6 pole magnets) at the 12 o'clock position.



● Purity Adjustment

This procedure DOES NOT apply to bonded yoke and picture tube assemblies.

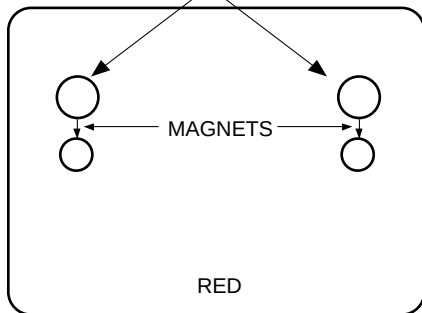
The instrument should be at room temperature (60 degrees F or above) for six (6) hours and be operating at low beam current (dark background) for approximately 20 to 30 minutes before performing purity adjustments.

CAUTION: Do not remove any trim magnets that may be attached to the bell of the picture tube.

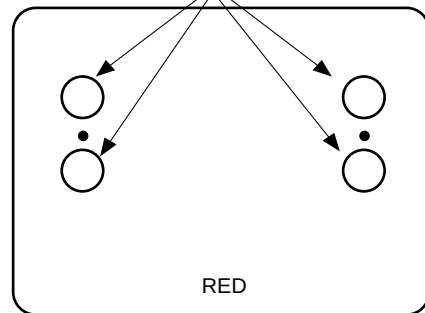
1. Remove the AC power and disconnect the internal degaussing coil.
2. Remove the yoke from the neck of the picture tube.
3. If the yoke has the tape version beam bender, remove it and replace it with an adjustable type beam bender (follow the instructions provided with the new beam bender)
4. Replace the yoke on the picture tube neck, temporarily remove the three (3) rubber wedges from the bell of the picture tube and then slide the yoke completely forward.
7. Perform the following steps, in the order given, to prepare the receiver for the purity adjustment procedure.
 - a. Face the receiver in the "magnetic north" direction.
 - b. Externally degauss the receiver screen with the television power turned off.
 - c. Turn the television on for approximately 10 seconds to perform internal degaussing and then turn the TV off.
 - d. Unplug the internal degaussing coil. This allows the thermistor to cool down while you are performing the purity adjustment. DO NOT MOVE THE RECEIVER FROM ITS "MAGNETIC NORTH" POSITION.
 - e. Turn the receiver on and obtain a red raster by increasing the red bias control (CW) and decreasing the bias controls for the remaining two colors (CCW).
 - f. Attach two round magnets on the picture tube screen at 3 o'clock and 9 o'clock positions, approximately one (1) inch from the edge of the mask (use double-sided tape).

PURITY & CONVERGENCE ADJUSTMENT

1. ADJUST YOKE Z-AXIS FIRST
TO GET EQUAL BLUE
COLOR CIRCLES



2. ADJUST BEAM BENDER 2 POLE
MAGNET TO GET FOUR EQUAL
COLOR CIRCLES



8. Referring to above, perform the following two steps:
 - a. Adjust the yoke Z-axis to obtain equal blue circles.
 - b. Adjust the appropriate beam bender tabs to obtain correct purity (four equal circles).
9. After correct purity is set, tighten the yoke clamp screw and remove the two screen magnets.
10. Remove the AC power and rotate the receiver 180 degrees (facing "magnetic south").
11. Reconnect the internal degaussing coil.
12. Turn the receiver on for 10 seconds (make sure the receiver came on) to perform internal degaussing, and then turn the receiver off.
13. Unplug the internal degaussing coil.
14. Turn the receiver on and check the purity by holding one (1) round magnet at the 3 o'clock and a second round magnet at 9 o'clock position. If purity is not satisfactory, repeat steps 8 through 14.
15. Turn off the receiver and reconnect the internal degaussing coil.

● Convergence Adjustment

Caution: This procedure DOES NOT apply to bonded yoke and picture tube assemblies.
Do not use screen magnets during this adjustment procedure. Use of screen magnets will cause an incorrect display.

1. Remove AC power and disconnect the internal degaussing coil.
2. Apply AC Power and set the brightness to the Picture Reset condition. Set the Color control to minimum.
3. Make horizontal line.
4. Adjust the Red, Green and Blue Bias controls to get a dim white line.

5. Restore the screen by removing the horizontal line.
6. Reconnect the internal degaussing coil and apply AC power.
7. Turn the receiver on for 10 seconds to perform internal degaussing and then turn the receiver off again.
8. Unplug the internal degaussing-coil.
9. Turn the receiver on, connect a signal generator to the VHF antenna terminal and apply a crosshatch signal.

Caution: During the convergence adjustment procedure, be very careful not to disturb the purity adjustment tabs. Purity should be confirmed before proceeding with the convergence adjustments.

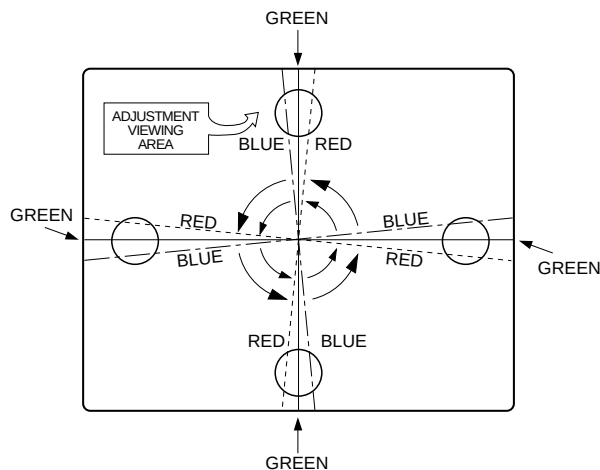
Note: Make sure the focus is set correctly on this instrument before proceeding with the following adjustment.

10. Converge the red and blue vertical lines to the green vertical line at the center of the screen by performing the following steps (below TABLE).
 - a. Carefully rotate both tabs of the 4-pole ring magnet simultaneously in opposite directions from the 12 o'clock position to converge the red and blue vertical lines.
 - b. Carefully rotate both tabs of the 6-pole ring magnet simultaneously in opposite directions from the 12 o'clock position to converge the red and blue (now purple) vertical lines with the green vertical line.
11. Converge the red and blue horizontal with the green line at the center of the screen by performing the following steps. (below TABLE)
 - a. Carefully rotate both tabs of the 4-pole ring magnet simultaneously in the same direction (keep the spacing between the two tabs the same) to converge the red and blue horizontal lines.
 - b. Carefully rotate both tabs of the 6-pole ring magnet simultaneously in same direction (keep the spacing between the two tabs the same) to converge the red and blue (now purple) horizontal lines with the green horizontal line.
 - c. Secure the tabs previously adjusted by locking them in place with the locking tabs on the beam bender.

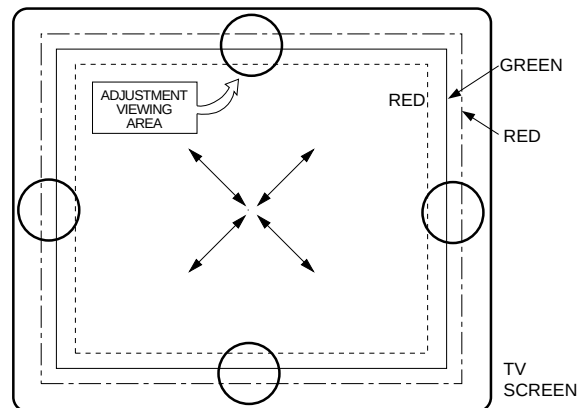
PURITY & CONVERGENCE ADJUSTMENT

RING PAIRS	ROTATION DIRECTION OF BOTH TABS	MOVEMENT OF RED AND BLUE BEAMS
4 POLE	OPPOSITE	← (B) OR (B) → (R) → ← (R)
	SAME	↑ (B) (R) OR (B) ↓ (R) ↑
6 POLE	OPPOSITE	← (B) OR (B) → ← (R) (R) →
	SAME	↑ (B) (R) OR (B) ↓ (R) ↓

UP/DOWN ROCKING OF THE YOKE CAUSES OPPOSITE ROTATION OF RED AND BLUE RASTERS

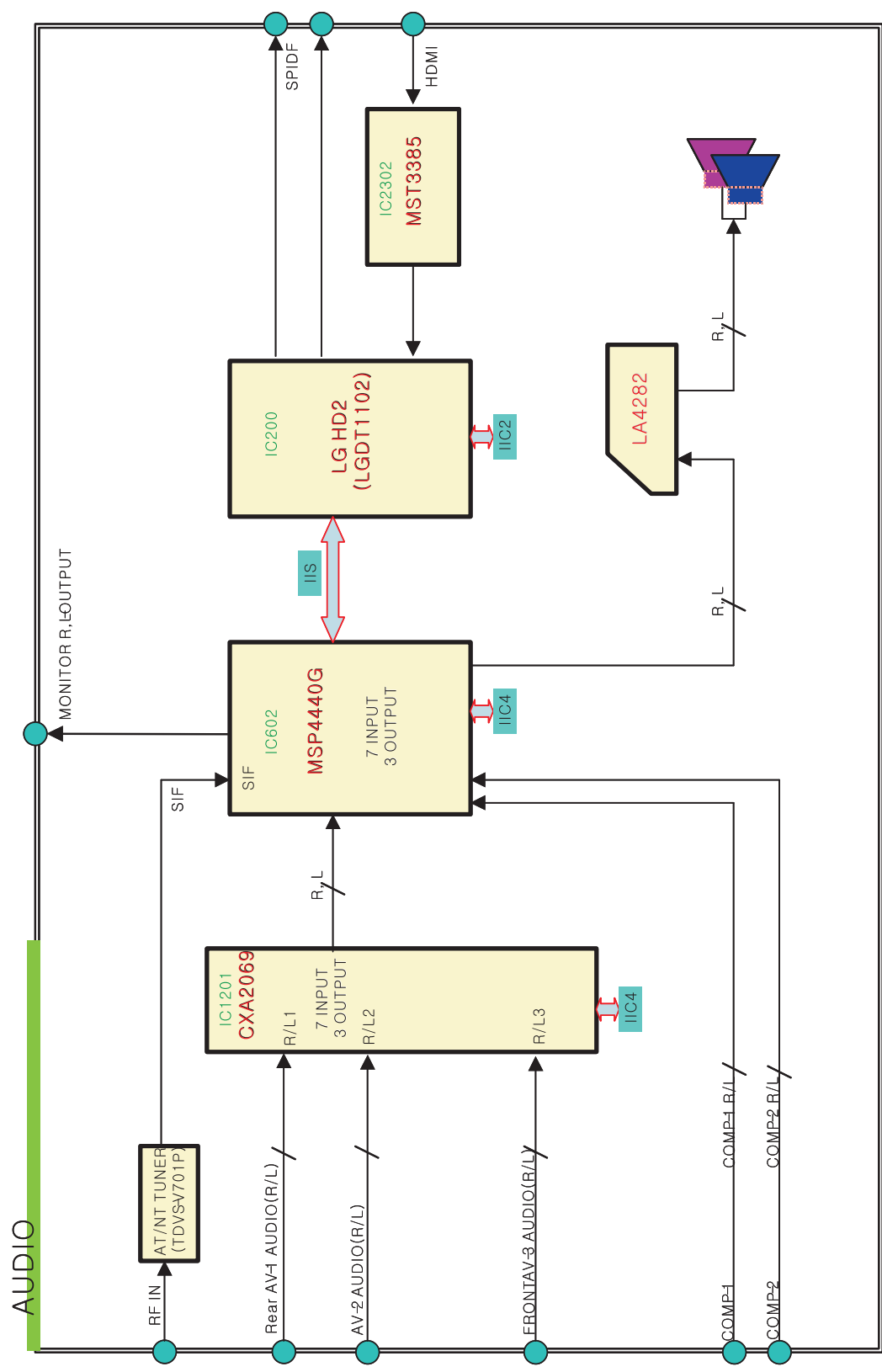


LEFT/RIGHT ROCKING OF THE YOKE CAUSES OPPOSITE SIZE CHANGE OF THE RED AND BLUE RASTERS

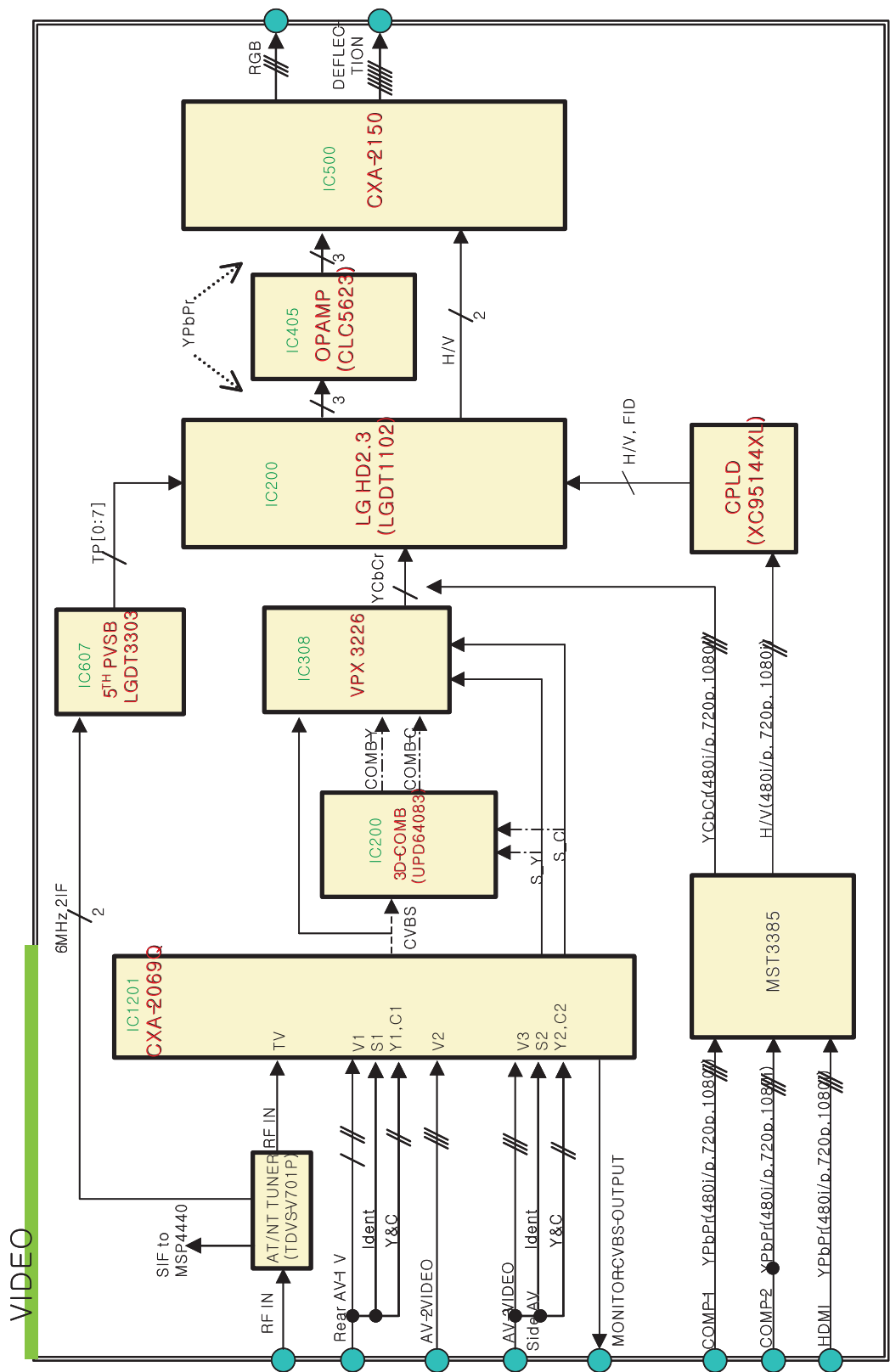


- While watching the 6 o'clock positions on the screen, rock the front of the yoke in a vertical (up/down) direction to converge the red and blue vertical lines. (Fig upper left)
- Temporarily place a rubber wedge at the 12 o'clock position to hold the vertical position of the yoke.
- Check the 3 o'clock and 9 o'clock areas to confirm that the red and blue horizontal lines are converged.
If the lines are not converged, slightly offset the vertical tilt of the yoke (move the rubber wedge if necessary) to equally balance the convergence error of the horizontal lines at 3 o'clock and 9 o'clock and the vertical lines at 6 o'clock and 12 o'clock.
- Place a 1.5 inch piece of glass tape over the rubber foot at the rear of the 12 o'clock wedge.
- While watching the 6 o'clock and 12 o'clock areas of the screen, rock the front of the yoke in the horizontal (left to right) motion to converge the red and blue horizontal lines. (Fig. upper right)
- Temporarily place a rubber wedge at the 5 o'clock and 7 o'clock positions to hold the horizontal position of the yoke.
- Check the 3 o'clock and 9 o'clock areas to confirm that the red and blue vertical lines are converged. If the lines are not converged, slightly offset the horizontal tilt of the yoke (move the temporary rubber wedges if necessary) to equally balance the convergence error of the horizontal lines at 6 o'clock and 12 o'clock and the vertical lines at 3 o'clock and 9 o'clock.
- Using a round magnet confirm purity at the center, right and left sides and corners. See Purity Adjustment Procedure.
- Reconfirm convergence and apply a 1.5 inch piece of glass tape over the rubber foot at the rear of the 5 o'clock and the 7 o'clock wedges.

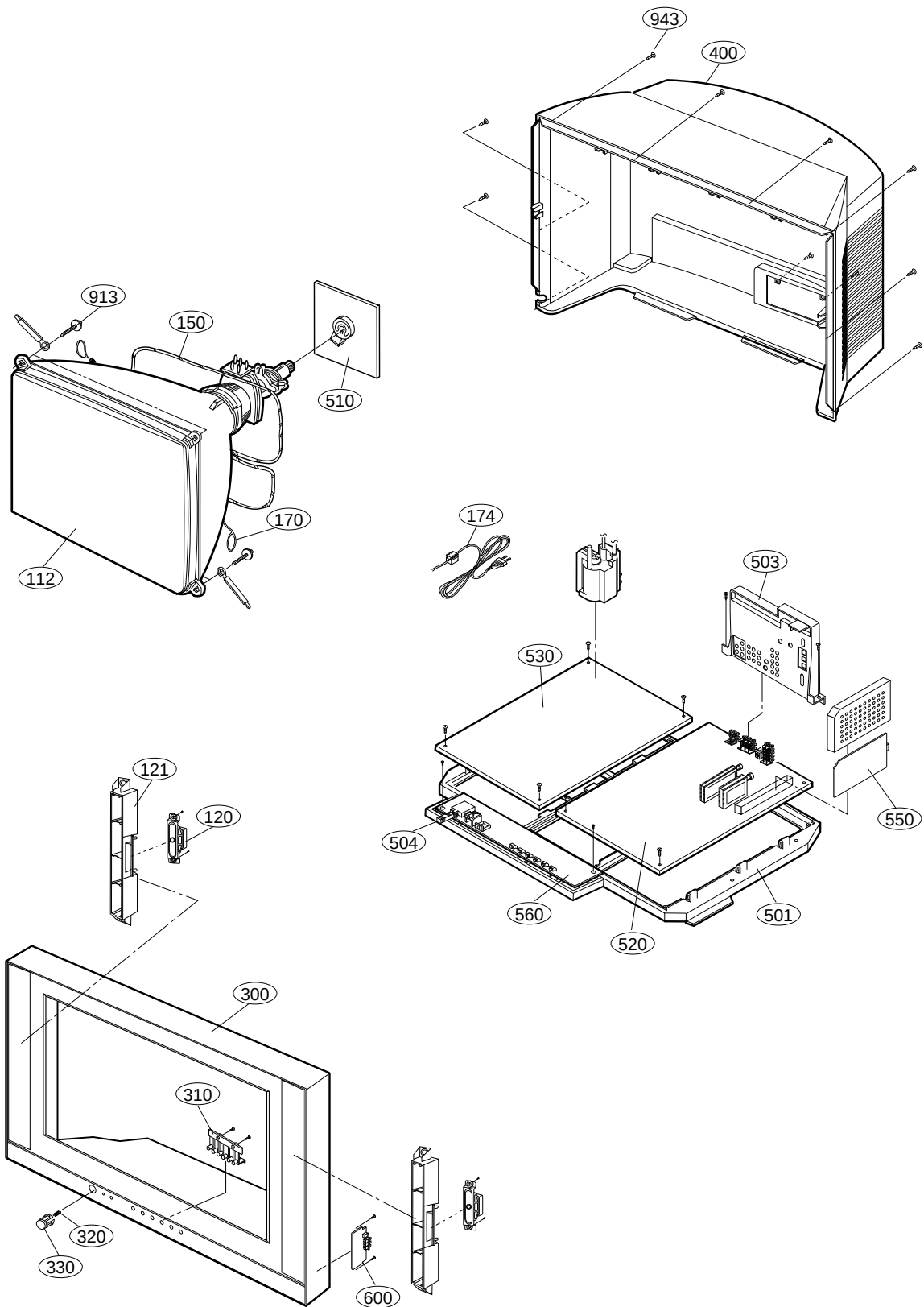
BLOCK DIAGRAM



BLOCK DIAGRAM



EXPLODED VIEW



EXPLODED VIEW PARTS LIST

No.	Part No.	Description
112	6335V32020G	CPT ASSEMBLY,W76QEP270X VANLGD N(+0.40G) 0G 32WF RAC TINT
120	120-C77N	SPEAKER,FULLRANGE C122S01K1450 8OHM 15/25W 84.5DB OTHERS
121	4810V00542A	BRACKET,SPK FOR VE 29Q20/FA30
150	6140VC2006H	COIL,DEGAUSSING AL 65TURN 14.5OHM 0.80PIE 3800MM 32 2007J+D07D
170	170-797X	CPT EARTH,32 144T 2LUG 1P*2 .
174	6410VUH004A	POWER CORD,UL/CSA3000MM 3P 3000MM HUG BLACK 500MH 7A
300	3091V00554H	CABINET ASSEMBLY,32FZ1DC-UB STEREO AC02SD NON
310	5020V00505A	BUTTON,CONTROL 32XF70 ABS, HF-380 6KEY #102
320	320-062G	SPRING,COIL STSC 304 D15*20 NON
330	5020V00506A	BUTTON
400	3809V00608A	BACK COVER ASSEMBLY,32FZ1DC-UA 2P/1D AC02SD
501	4810V00311F	BRACKET,MAIN RN-32FZ10H NC01AA HIPS-40AF .
503	4811V00186D	BRACKET ASSEMBLY,REAR AV 32FZ1DC-UB AC02SD
504	351-009A	LINK,POWER S/W
510	6871VSMQ28H	PCB ASSEMBLY,SUB CRTMIN AC02SC DU-32FZ40 CPT BOARD
520	6871VMM781A	PCB ASSEMBLY,MAIN AC-02SD 32FZ1DC-UA M/I
530	6871VDM920B	PCB ASSEMBLY,DEFLECTION MAIN2 AC-02SD 32FZ1DC-UB M.I
550	6871VSMAPAA	PCB ASSEMBLY,SUB DIGITAL AC02SD 32FZ1DC-UA (M/I)
560	6871VSMZ66B	PCB ASSEMBLY,SUB CONT AC02SD 32FZ1DC-UB M.I
600	6871VSMAPBA	PCB ASSEMBLY,SUB A/V AC02SD SIDE A/V 32FZ1DC-UA
943	1PTF0403116	SCREW TAP TITE(P),TRUSS HEAD

REPLACEMENT PARTS LIST

For Capacitor & Resistors, the characters at 2nd and 3rd digit in the P/No. means as follows;

CC, CX, CK, CN : Ceramic
CQ : Polyester
CE : Electrolytic

RD : Carbon Film
RS : Metal Oxide Film
RN : Metal Film
RF : Fusible

RUN DATE : 2005.6.13

LOCA. NO	PART NO	DESCRIPTION
IC		
D808	0ISK100300A	SLA1003 SIP12 (RU4AM+FMLG12S)
IC100	0IMCRSS016A	S3C44BOX01-EDRO LQFP-160
IC101	0ISH323422A	PQ3RF23 4P(TO-220) 3.3V
IC103	0IMMRHY001F	HY57V641620HGT-H 54P
IC103	0ISJ156612A	SC15661T-2.5TR 3P TO-220-3L
IC104	0IMMRHY001F	HY57V641620HGT-H 54P
IC105	0IMCRKE005A	KIA7029AP KEC TO-92, 3P TP 2.9V
IC106	0IPH741400E	74HC14D 14SOP
IC107	0IAL242561B	AT24C256W-10SI-2.7V 8P
IC109	0IMCRPH026B	PA9516APW PHILIPS 16P
IC11	0ISG111733B	LD1117V33C 3SIP
IC110	0IMCRSG010A	ST3232CDR SOP16 R/TP RS232
IC112	0IMMR00037A	M306H3FCFP 116P
IC113	0IMCRPH026B	PA9516APW PHILIPS 16P
IC12	0IKE780500Q	KIA7805API 3P TO-220
IC1201	0ISO206900A	CXA2069Q QFP64 BK I2C BUS AV S/W
IC13	0IMCRKE006A	KIA278R05PI TO220IS,4P
IC14	0ISH052100C	PQ05RD21 4SIP
IC1401	0ISA784500A	LA7845 7SIP V/OUT(1.5A)
IC1504	0IKE780500Q	KIA7805API 3P TO-220
IC1505	0ISS455880A	KA4558D 8SOP OP AMP
IC1506	0ISA164500B	LB1645N 10SIP MOTOR DRIVE IC
IC1602	0ISA428200A	LA4282-(E) 12P STICK 2CH 10W AUDIO
IC17	0IFA753307A	KA75330ZTA 3P,TO-92 TP 3.3V
IC18	0IFA754207A	KA75420ZTA 3P,TO-92 TP 4.2V
IC19	0IMCRAL006A	AT24C16AN-10SU-2.7 8P
IC20	0IMCRKE007A	KIA278R09PI TO220IS,4P
IC200	0ICTMLG009C	LGDT1102C HD2.3 SBGA-432P
IC202	0IMMRHY025C	HY57V643220DT-6 86P/TSOP
IC203	0IMMRHY025C	HY57V643220DT-6 86P/TSOP
IC2300	0IPRPFA015A	FMS6410CSX-NL(PB-FREE) 8P
IC2302	0IPRPM3021A	MST3385M-80 128PIN
IC308	0ILNRMN005A	VPX3226E MICRONAS 44
IC314	0IMCRXL003A	XC95144XL-10TQG100C 100P
IC315	0ICTMLG013A	LGDT1901A LG IC 24P
IC405	0ILNRIS002A	EL8401ISZ-T7 14PIN
IC407	0IPMGSH019A	PQ018EZ02ZPH(PB-FREE) DPAK-5 R/TP 1.8V
IC500	0ICB841500B	CS8415A-CZR 28P 96KHZ DIGITAL AUDIO
IC501	0IMCRSO007A	CXA2150Q SONY 64P QFP TRAY 60LCD
IC502	0ISS455880A	KA4558D 8SOP OP AMP
IC503	0IMCRFA003A	KA2903 FAIRCHILD 8SOP
IC504	0IKE782400C	KIA7824API 3 ST REGULATOR .
IC504	0IMCRFA014A	74F04SCX FAIRCHILD 14P
IC506	0ITO741570C	TC74LCX157FT 16P
IC601	0IKE780500P	KIA78L05BP(AT) 3P 5V,150MA
IC601	0IMMRAL014B	AT24C02N-10SI-2.7 8P

LOCA. NO	PART NO	DESCRIPTION
IC602	0IMCRMN027E	MSP4440G QA B8 80P
IC607	0ICTMLG019A	LGDT3303 LG IC 100P
IC610	0IMMRCS012B	CAT24WC08W-T(MST3000) 8P
IC700	0IPRPAT002A	EP1C12F256C8N(PB FREE) 256P/FPGA
IC701	0IPMGSG018C	LD1086DT15TR 2P
IC702	0IMMRAT006C	EPSC4S18N(PROGRAMED) 8PIN
IC802	0ILI817000G	LTV817M-VB 4P
IC803	0ISK115000A	SE115N(LF12) 3P 115V ERROR AMP
IC805	0IMCRKE007A	KIA278R09PI TO220IS,4P
IC806	0ISH122100B	PQ12RD21 4SIP
IC807	0IMCRSK001A	STR-F6456R 5PIN(LF1352)
IC901	0IPH612000B	TDA6120Q/N2 13P
IC902	0IPH612000B	TDA6120Q/N2 13P
IC903	0IPH612000B	TDA6120Q/N2 13P
TRANSISTOR		
C1304	0TR150400BA	CHIP 2SA1504S(ASY) BK KEC
Q001	0TR319809AA	KTC3198(KTC1815) TO92 50V 150MA
Q100	0TR102008AA	KRA102S SOT23 CHIP TR
Q102	0TR387500AA	CHIP 2SC3875S(ALY) BK KEC
Q104	0TR387500AA	CHIP 2SC3875S(ALY) BK KEC
Q110	0TR387500AA	CHIP 2SC3875S(ALY) BK KEC
Q1203	0TR150400BA	CHIP 2SA1504S(ASY) BK KEC
Q1204	0TR387500AA	CHIP 2SC3875S(ALY) BK KEC
Q1205	0TR387500AA	CHIP 2SC3875S(ALY) BK KEC
Q1206	0TR387500AA	CHIP 2SC3875S(ALY) BK KEC
Q1208	0TR387500AA	CHIP 2SC3875S(ALY) BK KEC
Q1209	0TR387500AA	CHIP 2SC3875S(ALY) BK KEC
Q1210	0TR387500AA	CHIP 2SC3875S(ALY) BK KEC
Q1301	0TFRH80001A	RK7002T116 SOT23 60V 115MA
Q1302	0TR387500AA	CHIP 2SC3875S(ALY) BK KEC
Q1303	0TR387500AA	CHIP 2SC3875S(ALY) BK KEC
Q1304	0TR150400BA	CHIP 2SA1504S(ASY) BK KEC
Q1402	0TFIR10003A	IRFBC20 ST TO220AB 600V 2.2A
Q1403	0TRFC10001A	KSC5042F-YDTU TO220F 1500V
Q1405	0TR127509AC	KTA - 1275-Y (KTA1013)
Q1406	0TR319809AA	KTC3198(KTC1815) TO92 50V 150MA
Q1407	0TR126609AA	KTA1266-Y(KTA1015) TO92 PNP
Q1408	0TRTH10006A	2SC5446(AS) TO3P 1700V 23A
Q1409	0TR126609AA	KTA1266-Y(KTA1015) TO92 PNP
Q1410	0TR205900AB	KTD2059-Y TO-220IS BK KEC
Q1504	0TR387500AA	CHIP 2SC3875S(ALY) BK KEC
Q1505	0TR387500AA	CHIP 2SC3875S(ALY) BK KEC
Q1601	0TR126609AA	KTA1266-Y(KTA1015) TO92 PNP
Q1604	0TR387500AA	CHIP 2SC3875S(ALY) BK KEC
Q1605	0TR387500AA	CHIP 2SC3875S(ALY) BK KEC
Q1606	0TR387500AA	CHIP 2SC3875S(ALY) BK KEC
Q1607	0TR387500AA	CHIP 2SC3875S(ALY) BK KEC

REPLACEMENT PARTS LIST

LOCA. NO	PART NO	DESCRIPTION	LOCA. NO	PART NO	DESCRIPTION
Q1608	0TR387500AA	CHIP 2SC3875S(ALY) BK KEC	Q972	0TR394400AA	2SC3944A TO220 180V
Q1609	0TR387500AA	CHIP 2SC3875S(ALY) BK KEC	Q973	0TR153500AA	2SA1535A TO220 -180V
Q1610	0TR102008AA	KRA102S R/TP KEC SOT23	DIODE		
Q1901	0TR387500AA	CHIP 2SC3875S(ALY) BK KEC	D100	0DD184009AA	KDS184 - 85V - 300MA
Q1902	0TR387500AA	CHIP 2SC3875S(ALY) BK KEC	D1401	0DD150009CE	GP15J 600V
Q1903	0TR387500AA	CHIP 2SC3875S(ALY) BK KEC	D1405	0DD100009AQ	RP1HV(1) TP SANKEN TP SANKEN
Q1904	0TR387500AA	CHIP 2SC3875S(ALY) BK KEC	D1406	0DD100009AQ	RP1HV(1) TP SANKEN TP SANKEN
Q1905	0TR387500AA	CHIP 2SC3875S(ALY) BK KEC	D1409	0DD100009AE	RU1A V(1) 600V 0.25A 15A
Q1906	0TR387500AA	CHIP 2SC3875S(ALY) BK KEC	D1410	0DD100009AE	RU1A V(1) 600V 0.25A 15A
Q1907	0TR387500AA	CHIP 2SC3875S(ALY) BK KEC	D1415	0DD100009AE	RU1A V(1) 600V 0.25A 15A
Q1920	0TR322800AB	KTC3228-Y(KTC2383), BK KEC	D1417	0DZ510009AK	ZENERS,GDZJ5.1B
Q1921	0TRFC10001A	KSC5042F-YDTU TO220F 1500V	D1419	0DR500000CA	FMQ-G5GS TO3P 1700V 10A 50A
Q203	0TR387500AA	CHIP 2SC3875S(ALY) BK KEC	D1420	0DR360000AA	FMG-36S 2.2V 100NSEC 1.0MA
Q206	0TR387500AA	CHIP 2SC3875S(ALY) BK KEC	D1426	0DD140009AA	EK14 V(1) 40V 1.5A 40A 0.2US 5MA
Q207	0TR387500AA	CHIP 2SC3875S(ALY) BK KEC	D1427	0DD414809ED	1N4148 TP GRANDE
Q208	0TR387500AA	CHIP 2SC3875S(ALY) BK KEC	D1428	0DD414809ED	1N4148 TP GRANDE
Q212	0TR387500AA	CHIP 2SC3875S(ALY) BK KEC	D1429	0DD400509AA	1N4005 DO204AL 600V 1A 30A
Q213	0TR387500AA	CHIP 2SC3875S(ALY) BK KEC	D1430	0DZ120009BG	ZENERS,GDZJ12B
Q215	0TR387500AA	CHIP 2SC3875S(ALY) BK KEC	D1433	0DD400509AA	1N4005 DO204AL 600V 1A 30A
Q2301	0TR387500AA	CHIP 2SC3875S(ALY) BK KEC	D1501	0DS113379BA	1SS133 T-72 DO34 90V
Q308	0TR387500AA	CHIP 2SC3875S(ALY) BK KEC	D1601	0DS113379BA	1SS133 T-72 DO34 90V
Q311	0TR387500AA	CHIP 2SC3875S(ALY) BK KEC	D1604	0DS113379BA	1SS133 T-72 DO34 90V
Q503	0TR150400BA	CHIP 2SA1504S(ASY) BK KEC	D1605	0DS113379BA	1SS133 T-72 DO34 90V
Q504	0TR150400BA	CHIP 2SA1504S(ASY) BK KEC	D1606	0DS113379BA	1SS133 T-72 DO34 90V
Q505	0TR150400BA	CHIP 2SA1504S(ASY) BK KEC	D1609	0DS113379BA	1SS133 T-72 DO34 90V
Q506	0TR150400BA	CHIP 2SA1504S(ASY) BK KEC	D1901	0DD060009AC	TVR06J 600V 250NSEC -
Q507	0TR387500AA	CHIP 2SC3875S(ALY) BK KEC	D1903	0DD060009AC	TVR06J 600V 250NSEC -
Q508	0TR150400BA	CHIP 2SA1504S(ASY) BK KEC	D1904	0DD060009AC	TVR06J 600V 250NSEC -
Q510	0TR387500AA	CHIP 2SC3875S(ALY) BK KEC	D1905	0DD060009AC	TVR06J 600V 250NSEC -
Q511	0TR387500AA	CHIP 2SC3875S(ALY) BK KEC	D1907	0DD060009AC	TVR06J 600V 250NSEC -
Q515	0TR387500AA	CHIP 2SC3875S(ALY) BK KEC	D1908	0DD060009AC	TVR06J 600V 250NSEC -
Q516	0TR150400BA	CHIP 2SA1504S(ASY) BK KEC	D1909	0DZ100009AE	ZENERS,MTZJ10C
Q600	0TR830009BA	BSS83	D1913	0DD060009AC	TVR06J 600V 250NSEC -
Q601	0TR387500AA	CHIP 2SC3875S(ALY) BK KEC	D1914	0DD060009AC	TVR06J 600V 250NSEC -
Q601	0TR830009BA	BSS83	D505	0DS113379BA	1SS133 T-72 DO34 90V
Q602	0TR387500AA	CHIP 2SC3875S(ALY) BK KEC	D506	0DS113379BA	1SS133 T-72 DO34 90V
Q603	0TR150400BA	CHIP 2SA1504S(ASY) BK KEC	D511	0DS113379BA	1SS133 T-72 DO34 90V
Q603	0TR387500AA	CHIP 2SC3875S(ALY) BK KEC	D512	0DS113379BA	1SS133 T-72 DO34 90V
Q604	0TR387500AA	CHIP 2SC3875S(ALY) BK KEC	D514	0DS113379BA	1SS133 T-72 DO34 90V
Q605	0TR150400BA	CHIP 2SA1504S(ASY) BK KEC	D600	0DD184009AA	KDS184 - 85V - 300MA
Q801	0TR322709AA	KTC3227 Y, (KTC1627A)	D804	0DD414809ED	1N4148 TP GRANDE
Q802	0TR421009CB	BF421L(AMMO)TO-92 TP PHILIPS	D805	0DD414809ED	1N4148 TP GRANDE
Q803	0TR322709AA	KTC3227 Y, (KTC1627A)	D813	0DD100009AM	EU1ZV(1) 200V 0.25A 15A
Q804	0TR102009AB	KRC102M,TP(KRC1202),KEC	D816	0DD120000BB	FML-G12S SANKEN
Q901	0TR319809AA	KTC3198(KTC1815) TO92 50V	D817	0DD100009AM	EU1ZV(1) 200V 0.25A 15A
Q902	0TR126609AA	KTA1266-Y(KTA1015) TO92 PNP	D819	0DRTW00131C	TS6P05G TSOP-6 600V
Q903	0TR322709AA	KTC3227 Y, (KTC1627A)	D820	0DD100009AM	EU1ZV(1) 200V 0.25A 15A
Q904	0TR322709AA	KTC3227 Y, (KTC1627A)	D821	0DD200009AF	RU2M V(1) 400V 1.1A 20A
Q905	0TR127409AB	KTA1274-Y TO-92L	D822	0DD200009AF	RU2M V(1) 400V 1.1A 20A
Q970	0TR127409AB	KTA1274-Y TO-92L	D823	0DD300009AC	RU3AMV(1) 600V 1.5A 50A
Q971	0TR322709AA	KTC3227 Y, (KTC1627A)			

REPLACEMENT PARTS LIST

LOCA. NO	PART NO	DESCRIPTION	LOCA. NO	PART NO	DESCRIPTION
D830	0DD060009AC	TVR06J 600V 250NSEC -	C1231	0CK104DK56A	0.1UF 2012 50V 10%
D831	0DD060009AC	TVR06J 600V 250NSEC -	C1232	0CE226DF618	22UF STD 16V M
D832	0DD060009AC	TVR06J 600V 250NSEC -	C124	0CE106SF6DC	10UF MVG 16V 20%
D833	0DD060009AC	TVR06J 600V 250NSEC -	C125	0CK104DK56A	0.1UF 2012 50V 10%
D834	0DD060009AC	TVR06J 600V 250NSEC -	C125	0CE106SF6DC	10UF MVG 16V 20%
D837	0DD060009AC	TVR06J 600V 250NSEC -	C126	0CK104DK56A	0.1UF 2012 50V 10%
D901	0DD226239AA	KDS226	C129	0CE105SK6DC	1UF MVG 50V 20%
D904	0DD226239AA	KDS226	C130	0CE105SK6DC	1UF MVG 50V 20%
D907	0DD226239AA	KDS226	C1301	0CE106DK618	10UF STD 50V M
D908	0DD226239AA	KDS226	C1302	0CE105DK618	1UF STD 50V M
D970	0DD060009AC	TVR06J 600V 250NSEC -	C1303	0CE105DK618	1UF STD 50V M
D971	0DD060009AC	TVR06J 600V 250NSEC -	C131	0CE105SK6DC	1UF MVG 50V 20%
D972	0DD060009AC	TVR06J 600V 250NSEC -	C132	0CE477DD618	470UF STD 10V 20%
D973	0DD060009AC	TVR06J 600V 250NSEC -	C132	0CE105SK6DC	1UF MVG 50V 20%
LD1	162-002B	LED ASSY	C1328	0CE106SF6DC	10UF MVG 16V 20%
LED600	0DL233309AC	LED,SAM2333	C1334	0CK104DK56A	0.1UF 2012 50V 10%
ZD100	0DRSE00038A	SDC15 TVS SOT23 12.8V	C1335	0CK104DK56A	0.1UF 2012 50V 10%
ZD101	0DRSE00038A	SDC15 TVS SOT23 12.8V	C1339	0CE476DF618	47UF STD 16V M
ZD11	0DZ620009AK	ZENERS,GDZJ6.2B	C135	0CE108DD618	1000UF STD 10V M
ZD110	0DZ510009BF	ZENERS,GDZ5.1B	C136	0CE108DD618	1000UF STD 10V M
ZD12	0DZ510009BF	ZENERS,GDZ5.1B	C138	0CE476DF618	47UF STD 16V M
ZD501	0DZ120009AF	ZENERS,MTZJ12B	C14	0CE477DF618	470UF STD 16V 20%
ZD502	0DZ560009AH	ZENERS,GDZJ5.6B	C140	0CE476DD618	47UF STD 10V 20%
ZD503	0DZ620009AK	ZENERS,GDZJ6.2B	C140	0CE105SK6DC	1UF MVG 50V 20%
ZD601	0DZ820009BF	ZENERS,GDZJ8.2B	C1401	0CE108DH618	1000UF STD 25V M
CAPACITOR			C1405	0CE107BK618	100UF KME TYPE 50V 20%
C001	0CN1030F679	10000PF D 16V 20%	C1407	0CQ3331N509	0.033UF D 100V 10%
C005	0CE476DF618	47UF STD 16V M	C1412	181-013N	MPP 400V 0.27UF J
C006	0CE476DF618	47UF STD 16V M	C1413	0CK2220W515	2200PF D 500V 10%
C007	0CN1020K519	1000PF D 50V 10%	C1414	0CE108DH618	1000UF STD 25V M
C10	0CK104DK56A	0.1UF 2012 50V 10%	C1415	0CK1020K515	1000PF D 50V 10%
C110	0CE477DD618	470UF STD 10V 20%	C1416	0CE227BK618	220UF KME TYPE 50V 20%
C111	0CE477DD618	470UF STD 10V 20%	C1417	0CQ1041N509	0.1UF D 100V 10%
C114	0CE476DD618	47UF STD 10V 20%	C1418	181-010E	PP 400V 0.12UF J
C118	0CK104DK56A	0.1UF 2012 50V 10%	C1420	0CQ3341N401	0.33UF D 100V 5%
C119	0CK104DK56A	0.1UF 2012 50V 10%	C1421	181-010E	PP 400V 0.12UF J
C12	0CE477DF618	470UF STD 16V 20%	C1423	0CK1020K515	1000PF D 50V 10%
C120	0CK104DK56A	0.1UF 2012 50V 10%	C1425	181-014V	0.01UF 2KV 5%
C1201	0CE106SF6DC	10UF MVG 16V 20%	C1426	0CE476BK618	47UF KME TYPE 50V 20%
C1204	0CE106DK618	10UF STD 50V M	C1428	181-014Z	BUP 0.0033UF 1.6KV 5%,-5%
C1205	0CE105DK618	1UF STD 50V M	C1431	0CE106DK618	10UF STD 50V M
C1208	0CE105DK618	1UF STD 50V M	C1432	0CE226CR618	22UF SHL,SD 250V M
C121	0CE477DD618	470UF STD 10V 20%	C1434	181-091W	R 470PF 2KV 10%,-10% R/TP TP7.5
C1216	0CE106DK618	10UF STD 50V M	C1435	181-091W	R 470PF 2KV 10%,-10% R/TP TP7.5
C1217	0CE105DK618	1UF STD 50V M	C1436	0CQ5621N419	5600PF D 100V 5% PE NI TP5
C1220	0CE105DK618	1UF STD 50V M	C1437	181-009D	PP 200V 0.068UF J
C1227	0CE226DK618	22UF STD 50V M	C1438	181-014J	0.0077UF 1.6KV 5%,-5% FM
C1228	0CE226DK618	22UF STD 50V M	C1439	181-011B	0.001UF D 1.6KV J M/PP NI FM20
C1229	0CE106DK618	10UF STD 50V M	C1440	0CK2210W515	220PF D 500V 10%
C123	0CK104DK56A	0.1UF 2012 50V 10%	C1442	181-010J	PP 630V 0.0082UF J
			C1443	181-0641	CE 6.8UF 50V 5% M (16*35.5)

REPLACEMENT PARTS LIST

LOCA. NO	PART NO	DESCRIPTION	LOCA. NO	PART NO	DESCRIPTION
C1444	181-0641	CE 6.8UF 50V 5% M (16*35.5)	C1917	0CE107BF618	100UF KME TYPE 16V 20%
C1445	0CE106BP618	10UF KME TYPE 160V 20%	C1918	0CQ1044R539	0.1UF TE 250V 10%
C1449	0CE335CK636	3.3UF SHL,SD 50V 20% FM5 BP(D) TP	C1923	0CE106DR618	10UF STD 250V 20%
C15	0CE108DF618	1000UF STD 16V M	C1925	0CQ1044R539	0.1UF TE 250V 10%
C1500	0CK104DK56A	0.1UF 2012 50V 10%	C1926	0CE107BF618	100UF KME TYPE 16V 20%
C1501	0CE107BK618	100UF KME TYPE 50V 20%	C1928	0CE107BF618	100UF KME TYPE 16V 20%
C1502	0CE475DK618	4.7UF STD 50V 20%	C1929	0CE108DF618	1000UF STD 16V M
C1508	0CE106DK618	10UF STD 50V M	C1930	0CK1040K945	0.1UF D 50V 80%,-20%
C1509	0CQ1041N509	0.1UF D 100V 10%	C1931	0CQ1044R539	0.1UF TE 250V 10%
C151	0CE226SF6DC	22UF MVG 16V 20%	C1940	0CE107BF618	100UF KME TYPE 16V 20%
C1521	0CE105DK618	1UF STD 50V M	C1952	0CK104DK56A	0.1UF 2012 50V 10%
C1525	0CK104DK56A	0.1UF 2012 50V 10%	C1953	0CK104DK56A	0.1UF 2012 50V 10%
C1526	0CE226DK618	22UF STD 50V M	C1955	0CK104DK56A	0.1UF 2012 50V 10%
C16	0CK104DK56A	0.1UF 2012 50V 10%	C1956	0CK104DK56A	0.1UF 2012 50V 10%
C1602	0CE106DF618	10UF STD 16V M	C20	0CE107DD618	100UF STD 10V M
C1604	0CE226DF618	22UF STD 16V M	C206	0CE226SF6DC	22UF MVG 16V 20%
C1605	0CE226DF618	22UF STD 16V M	C21	0CE108DF618	1000UF STD 16V M
C1607	0CE108DF618	1000UF STD 16V M	C215	0CE106DF618	10UF STD 16V M
C1608	0CE226DF618	22UF STD 16V M	C218	0CE106DF618	10UF STD 16V M
C1610	0CE226DF618	22UF STD 16V M	C22	0CE477DF618	470UF STD 16V 20%
C1613	0CE226DF618	22UF STD 16V M	C222	0CE106DF618	10UF STD 16V M
C1614	0CC5610K405	560PF D 50V 5% SL TR	C227	0CE106DF618	10UF STD 16V M
C1616	0CC5610K405	560PF D 50V 5% SL TR	C23	0CQ1041N509	0.1UF D 100V 10%
C1618	0CE226DF618	22UF STD 16V M	C2400	0CE107SF6DC	100UF MVG 16V 20%
C1620	0CE107DF618	100UF STD 16V M	C241	0CE475DK618	4.7UF STD 50V 20%
C1623	0CE107DH618	100UF STD 25V M	C244	0CE475DK618	4.7UF STD 50V 20%
C1627	0CE105DK618	1UF STD 50V M	C246	0CE475DK618	4.7UF STD 50V 20%
C1628	0CE107DF618	100UF STD 16V M	C247	0CE475DK618	4.7UF STD 50V 20%
C1631	0CE108DK61A	1000UF STD 50V 20%	C248	0CE106DF618	10UF STD 16V M
C1632	0CQ1041N509	0.1UF D 100V 10%	C249	0CE106DF618	10UF STD 16V M
C1636	0CQ1041N509	0.1UF D 100V 10%	C252	0CE106DF618	10UF STD 16V M
C1637	0CQ1041N509	0.1UF D 100V 10%	C253	0CE106DF618	10UF STD 16V M
C1639	0CE228DJ650	2200UF STD 35V 20%	C254	0CK104DK56A	0.1UF 2012 50V 10%
C1641	0CE228DJ650	2200UF STD 35V 20%	C2608	0CE106SF6DC	10UF MVG 16V 20%
C1644	0CK104DK56A	0.1UF 2012 50V 10%	C2609	0CE106SF6DC	10UF MVG 16V 20%
C1645	0CE105DK618	1UF STD 50V M	C2610	0CE106SF6DC	10UF MVG 16V 20%
C1646	0CE106DK618	10UF STD 50V M	C2611	0CE106SF6DC	10UF MVG 16V 20%
C1647	0CE105DK618	1UF STD 50V M	C2612	0CE106SF6DC	10UF MVG 16V 20%
C1648	0CE106DK618	10UF STD 50V M	C2613	0CE106SF6DC	10UF MVG 16V 20%
C1650	0CK104DK56A	0.1UF 2012 50V 10%	C2631	0CE106SF6DC	10UF MVG 16V 20%
C17	0CE108DF618	1000UF STD 16V M	C27	0CK104DK56A	0.1UF 2012 50V 10%
C18	0CE107DF618	100UF STD 16V M	C29	0CK104DK56A	0.1UF 2012 50V 10%
C19	0CK104DK56A	0.1UF 2012 50V 10%	C30	0CE108DD618	1000UF STD 10V M
C1902	0CK104DK56A	0.1UF 2012 50V 10%	C31	0CK104DK56A	0.1UF 2012 50V 10%
C1905	0CE108BF618	1000UF KME TYPE 16V 20%	C364	0CE106SF6DC	10UF MVG 16V 20%
C1906	0CK104DK56A	0.1UF 2012 50V 10%	C368	0CE226SF6DC	22UF MVG 16V 20%
C1907	0CE107BF618	100UF KME TYPE 16V 20%	C371	0CE106SF6DC	10UF MVG 16V 20%
C1911	0CK47202510	4700PF D 2KV 10%	C38	0CK104DK56A	0.1UF 2012 50V 10%
C1912	0CK47102515	470PF D 2KV 10%	C384	0CE106SF6DC	10UF MVG 16V 20%
C1915	0CE106DR618	10UF STD 250V 20%	C386	0CE106SF6DC	10UF MVG 16V 20%
C1916	0CE108DF618	1000UF STD 16V M	C39	0CE108DD618	1000UF STD 10V M

REPLACEMENT PARTS LIST

LOCA. NO	PART NO	DESCRIPTION	LOCA. NO	PART NO	DESCRIPTION
C397	0CE226SF6DC	22UF MVG 16V 20%	C529	0CK104DK56A	0.1UF 2012 50V 10%
C398	0CE106SF6DC	10UF MVG 16V 20%	C53	0CE107BF618	100UF KME TYPE 16V 20%
C40	0CK104DK56A	0.1UF 2012 50V 10%	C530	0CQ1041N455	0.1UF D 100V 5%
C41	0CE476DD618	47UF STD 10V 20%	C531	0CQ1041N455	0.1UF D 100V 5%
C42	0CE105DK618	1UF STD 50V M	C532	0CE107DF618	100UF STD 16V M
C422	0CE107SF6DC	100UF MVG 16V 20%	C536	0CE226DF618	22UF STD 16V M
C424	0CE107SF6DC	100UF MVG 16V 20%	C54	0CE107DH618	100UF STD 25V M
C426	0CE107SF6DC	100UF MVG 16V 20%	C541	0CE474DK618	0.47UF STD 50V 20%
C428	0CE107SF6DC	100UF MVG 16V 20%	C544	0CE107DJ618	100UF STD 35V M
C43	0CE477DD618	470UF STD 10V 20%	C553	0CE476DK618	47UF STD 50V M
C430	0CE107SF6DC	100UF MVG 16V 20%	C555	0CE107DJ618	100UF STD 35V M
C437	0CE226SF6DC	22UF MVG 16V 20%	C556	181-288N	MKT 100V 103JTR PHS86103
C439	0CE226SF6DC	22UF MVG 16V 20%	C601	0CK104DK56A	0.1UF 2012 50V 10%
C44	0CK104DK56A	0.1UF 2012 50V 10%	C601	0CE106SF6DC	10UF MVG 16V 20%
C440	0CE226SF6DC	22UF MVG 16V 20%	C602	0CE477DF618	470UF STD 16V 20%
C442	0CE106SF6DC	10UF MVG 16V 20%	C603	0CE226DD618	22UF STD 10V 20%
C45	0CK104DK56A	0.1UF 2012 50V 10%	C604	0CK104DK56A	0.1UF 2012 50V 10%
C47	0CE107DD618	100UF STD 10V M	C607	0CK104DK56A	0.1UF 2012 50V 10%
C470	0CE476SF6DC	47UF MVG 16V 20%	C610	0CK104DK56A	0.1UF 2012 50V 10%
C471	0CE476SF6DC	47UF MVG 16V 20%	C611	0CE107DF618	100UF STD 16V M
C473	0CE476SF6DC	47UF MVG 16V 20%	C612	0CE335DK618	3.3UF STD 50V 20%
C475	0CE476SF6DC	47UF MVG 16V 20%	C619	0CE226DF618	22UF STD 16V M
C48	0CK104DK56A	0.1UF 2012 50V 10%	C621	0CK104DK56A	0.1UF 2012 50V 10%
C501	0CK104DK56A	0.1UF 2012 50V 10%	C628	0CE335DK618	3.3UF STD 50V 20%
C502	0CK104DK56A	0.1UF 2012 50V 10%	C629	0CE106DF618	10UF STD 16V M
C503	0CE476DF618	47UF STD 16V M	C630	0CE106DF618	10UF STD 16V M
C504	0CK104DK56A	0.1UF 2012 50V 10%	C633	0CE107DF618	100UF STD 16V M
C504	0CE107SF6DC	100UF MVG 16V 20%	C634	0CK104DK56A	0.1UF 2012 50V 10%
C505	181-064P	10UF 0 16V K CA TP 5	C643	0CE106DK618	10UF STD 50V M
C506	0CE476DK618	47UF STD 50V M	C677	0CE476SF6DC	47UF MVG 16V 20%
C507	0CE107DF618	100UF STD 16V M	C689	0CK105DF64A	1UF 2012 16V 20%
C508	0CK104DK56A	0.1UF 2012 50V 10%	C700	0CE106SF6DC	10UF MVG 16V 20%
C509	0CE475DK618	4.7UF STD 50V 20%	C701	0CE476SF6DC	47UF MVG 16V 20%
C510	181-007H	MPE ECQ-V1H474JL3(TR), 50V 0.47UF J	C702	0CE106SF6DC	10UF MVG 16V 20%
C511	0CK104DK56A	0.1UF 2012 50V 10%	C705	0CE476SF6DC	47UF MVG 16V 20%
C512	0CK104DK56A	0.1UF 2012 50V 10%	C732	0CE105SK6DC	1UF MVG 50V 20%
C513	0CK104DK56A	0.1UF 2012 50V 10%	C735	0CE105SK6DC	1UF MVG 50V 20%
C514	0CK104DK56A	0.1UF 2012 50V 10%	C738	0CE105SK6DC	1UF MVG 50V 20%
C515	0CK104DK56A	0.1UF 2012 50V 10%	C739	0CE105SK6DC	1UF MVG 50V 20%
C516	0CK104DK56A	0.1UF 2012 50V 10%	C800	0CQZVBK002C	A.C 275V 0.22UF K (S=22.5)
C517	0CK104DK56A	0.1UF 2012 50V 10%	C802	0CE108DH618	1000UF STD 25V M
C518	0CK104DK56A	0.1UF 2012 50V 10%	C802	0CE476DF618	47UF STD 16V M
C519	0CE105DK618	1UF STD 50V M	C803	0CN1020K519	1000PF D 50V 10%
C52	0CE107DD618	100UF STD 10V M	C806	0CQZVBK002A	A.C 275V 0.1UF M (S=15)
C520	0CK104DK56A	0.1UF 2012 50V 10%	C807	181-120N	1000PF 4KV M
C521	0CE107DF618	100UF STD 16V M	C808	0CE227DP61A	220UF STD 160V 20%
C523	0CE106DK618	10UF STD 50V M	C809	0CE337DD618	330UF STD 10V M
C524	0CK104DK56A	0.1UF 2012 50V 10%	C810	181-091P	SL 270PF 1KV 10%,-10%
C525	0CE107DF618	100UF STD 16V M	C811	0CE106DH618	10UF STD 25V 20%
C526	181-007J	MPE ECQ-V1H564JL3(TR), 50V 0.56UF J	C814	0CF2241L438	0.22UF D 63V 5%
C528	181-007H	MPE ECQ-V1H474JL3(TR), 50V 0.47UF J	C815	181-091Q	R 470PF 1KV 10%,-10%

REPLACEMENT PARTS LIST

LOCA. NO	PART NO	DESCRIPTION
C816	181-014A	0.0022UF 1.6KV 5%
C817	181-091C	DEHR33A471KN2A 470PF 1KV 10%,-10%
C818	OCE478BH650	4700UF KME TYPE 25V 20%
C820	OCE108BF618	1000UF KME TYPE 16V 20%
C821	OCE337BH618	330UF KME TYPE 25V 20%
C822	OCK4710W515	470PF D 500V 10%
C823	OCE228DK650	2200UF STD 50V 20%
C824	OCE227BJ618	220UF KME TYPE 35V 20%
C825	OCK4710W515	470PF D 500V 10%
C826	OCK4710W515	470PF D 500V 10%
C830	OCK47101515	470PF D 1KV 10%
C831	OCK10201515	1000PF D 1KV 10%
C833	OCE108DH618	1000UF STD 25V M
C834	OCE108DH618	1000UF STD 25V M
C835	OCK4710W515	470PF D 500V 10%
C837	181-120K	2200PF 4KV M
C838	181-091Q	R 470PF 1KV 10%,-10%
C839	181-091R	R 1000PF 1KV 10%,-10%
C840	181-091R	R 1000PF 1KV 10%,-10%
C841	181-091R	R 1000PF 1KV 10%,-10%
C842	181-091R	R 1000PF 1KV 10%,-10%
C845	181-001C	CE 200V 680UF M LUG (85)
C846	OCQZVBK002D	A.C 275V 0.47UF K (S=22.5)
C849	OCE108DF618	1000UF STD 16V M
C850	OCE478BH650	4700UF KME TYPE 25V 20%
C851	OCE337DH618	330UF STD 25V M
C852	OCE108BF618	1000UF KME TYPE 16V 20%
C855	OCK1020W515	1000PF D 500V 10%
C856	OCK1020W515	1000PF D 500V 10%
C857	OCK4710W515	470PF D 500V 10%
C859	OCE227DP61A	220UF STD 160V 20%
C901	OCE106DK618	10UF STD 50V M
C902	OCE476DK618	47UF STD 50V M
C903	OCE106DK618	10UF STD 50V M
C903	OCE106BK618	10UF KME TYPE 50V 20%
C904	OCE106DK618	10UF STD 50V M
C905	OCQ1031N509	0.01UF D 100V 10%
C906	OCE476DK618	47UF STD 50V M
C906	OCE476BK618	47UF KME TYPE 50V 20%
C908	OCE336DK618	33UF STD 50V M
C911	OCK104DK56A	0.1UF 2012 50V 10%
C920	OCK104DK56A	0.1UF 2012 50V 10%
C939	OCE337DK618	330UF STD 50V M
C972	OCE106DR618	10UF STD 250V 20%
C973	OCE106DK618	10UF STD 50V M
C974	OCE106DK618	10UF STD 50V M
C975	OCE106DK618	10UF STD 50V M
C976	OCE336DP618	33UF STD 160V 20%
C977	OCE107DN618	100UF STD 100V 20%
C978	OCQ1031N509	0.01UF D 100V 10%
C979	OCK104DK56A	0.1UF 2012 50V 10%

LOCA. NO	PART NO	DESCRIPTION
R1977	OCK104DK56A	0.1UF 2012 50V 10%
COIL & TRANSFORMER		
L001	0LA1000K119	INDUCTOR,100UH K
L002	0LA0102K119	INDUCTOR,10UH K
L1401	6140VE0001T	COIL,LINEARITY 23.5TURN L81 YL81 5.2UH
L1402	0LA1001K139	INDUCTOR,1000UH 10% A
L1403	150-717K	COIL,CHOKE 1.1UH
L1406	150-C04E	COIL,CHOKE 285UH
L1413	150-W01A	COIL,CHOKE WIDTH 24UH
L1503	0LA0471K119	INDUCTOR,4.7UH K
L1901	0LA0102K119	INDUCTOR,10UH K
L1903	0LA0102K119	INDUCTOR,10UH K
L1910	0LA0102K119	INDUCTOR,10UH K
L503	0LA0332K119	INDUCTOR,33UH 10% A
L805	150-C02F	COIL,CHOKE 82UH
L806	6170VZ0005A	TRANSFORMER,HDRIVER IRON-15 120UH
L807	150-C02F	COIL,CHOKE 82UH
T1401	6174V-5008J	FBT,BSC25-N1543 32 600V
T1402	6170VC0002A	TRANSFORMER,H-DRIVE EER-2619
T1403	151-E06A	TRANSFORMER,POWER EER2834 0UH
T802	6170VMCC01Y	TRANSFORMER,SMPS[COIL] EER5345 360UH
T803	6170VS0001D	TRANSFORMER,STAND-BY EER3541 0UH
CONNECTOR		
C2	387-907N	CONNECTOR ASSEMBLY,1P NON 900MM
C3	6631V25014H	CONNECTOR ASSEMBLY,3P 2.5MM 800MM
C4	6631V25A27L	CONNECTOR ASSEMBLY,4P 2.5MM 700MM
C5	387-J12K	CONNECTOR ASSEMBLY,12P 2.5MM 600MM
P005	6630N600132	CONNECTOR,DIN41612-B49-FL32
P006	6630N600132	CONNECTOR,DIN41612-B49-FL32
P104	6630VGA004B	CONNECTOR,D-SUB 9P 2.77MM
P403B	6631V25A04A	CONNECTOR ASSEMBLY,14P 2.5MM 100MM
P405B	387-A15A	CONNECTOR ASSEMBLY,12P 2.5MM 100MM
P604B	387-A05A	CONNECTOR ASSEMBLY,5P 2.5MM 100MM
P801AB	6631V23001N	CONNECTOR ASSEMBLY,3P NON 200MM
P803B	387-A10C	CONNECTOR ASSEMBLY,10P 2.5MM 200MM
P804B	387-A10A	CONNECTOR ASSEMBLY,10P 2.5MM 100MM
P901	387-J12J	CONNECTOR ASSY,12P SHIELD(500)
P905	387-A10G	CONNECTOR ASSEMBLY,10P 2.5MM 400MM
PA001	387-A08C	CONNECTOR ASSEMBLY,8P 2.5MM 200MM
JACK		
IC501	6612BBBHN4A	JACK,DIN TOTX179
IC502	6612BBBHN4B	JACK,DIN TORX179
JA1201	6613V00013F	JACK ASSEMBLY,PMJ021F 9P
JA1202	380-404A	JACK,DIN PHSJ-9504
JA201	6613V00010D	JACK ASSEMBLY,PMJ-016D 3P
JA203	6612VJH022B	JACK,RCA PPJ125B 10P

REPLACEMENT PARTS LIST

LOCA. NO	PART NO	DESCRIPTION	LOCA. NO	PART NO	DESCRIPTION
P601	6612B00015A	JACK,DIN DC1R019NDA JAE 1.0MM	R1439	180-A01M	0.22 OHM 2 W 5%
RESISTOR			R1440	180-A01M	0.22 OHM 2 W 5%
AR100	0RRZVTA001C	4.7K OHM 1 / 16 W 1608 5%	R1441	ORD2701H609	2.7K OHM 1/2 W 5.00%
AR101	0RRZVTA001C	4.7K OHM 1 / 16 W 1608 5%	R1442	ORD1000F609	100 OHM 1/6 W 5%
AR600	0RRZVTA001D	22 OHM 1 / 16 W 1608 5%	R1443	ORS0391K607	3.9 OHM 2 W 5.00%
AR601	0RRZVTA001D	22 OHM 1 / 16 W 1608 5%	R1444	ORD1301H609	1.3K OHM 1/2 W 5.00%
AR602	0RRZVTA001D	22 OHM 1 / 16 W 1608 5%	R1445	ORD3901H609	3.9K OHM 1/2 W 5.00%
AR603	0RRZVTA001D	22 OHM 1 / 16 W 1608 5%	R1447	ORD4701F609	4.7K OHM 1/6 W 5%
AR604	0RRZVTA001D	22 OHM 1 / 16 W 1608 5%	R1448	ORD2400F609	240 OHM 1/6 W 5.00%
AR605	0RRZVTA001D	22 OHM 1 / 16 W 1608 5%	R1449	ORS0562K607	56 OHM 2 W 5.00%
AR611	0RRZVTA001D	22 OHM 1 / 16 W 1608 5%	R1450	ORS0391K607	3.9 OHM 2 W 5.00%
AR612	0RRZVTA001D	22 OHM 1 / 16 W 1608 5%	R1451	ORD1001H609	1K OHM 1/2 W 5.00%
AR613	0RRZVTA001D	22 OHM 1 / 16 W 1608 5%	R1452	ORD2202H609	22K OHM 1/2 W 5.00%
D835	ORD2002F609	20K OHM 1/6 W 5.00%	R1456	ORD2401H609	2.4K OHM 1/2 W 5.00%
R001	ORD6801F609	6.8K OHM 1/6 W 5.00%	R1457	ORD2401H609	2.4K OHM 1/2 W 5.00%
R002	ORD4702F609	47K OHM 1/6 W 5%	R1458	ORS1201K607	1.2K OHM 2 W 5.00%
R003	ORD4701F609	4.7K OHM 1/6 W 5%	R1459	ORS2701K607	2.7K OHM 2 W 5.00%
R006	ORD2001F609	2K OHM 1/6 W 5%	R1460	ORD4701H609	4.7K OHM 1/2 W 5.00%
R007	ORD2001F609	2K OHM 1/6 W 5%	R1462	ORF0101H609	1.0 1/2W 5
R008	ORD6201F609	6.2K OHM 1/6 W 5.00%	R1464	ORD1003F609	100K OHM 1/6 W 5%
R009	ORD6201F609	6.2K OHM 1/6 W 5.00%	R1466	ORF0680J607	0.68 OHM 1 W 5.00%
R011	ORD1301F609	1.3K OHM 1/6 W 5.00%	R1469	ORD1002F609	10K OHM 1/6 W 5%
R107	ORS0202K607	20 OHM 2 W 5.00%	R1470	ORF0680H609	0.68 OHM 1/2 W 5.00%
R11	ORS0472K607	47 OHM 2 W 5.00%	R1471	ORD3902F609	39K OHM 1/6 W 5.00%
R1403	ORS2200J607	220 OHM 1 W 5.00%	R1472	ORD9101F609	9.1K OHM 1/6 W 5.00%
R1404	ORD0332H609	33 OHM 1/2 W 5.00%	R1492	ORS1201K607	1.2K OHM 2 W 5.00%
R1405	ORN3301F409	3.3K OHM 1/6 W 1.00%	R1493	ORS1201K607	1.2K OHM 2 W 5.00%
R1406	ORS3300J607	330 OHM 1 W 5.00%	R1494	ORD4301F609	4.3K OHM 1/6 W 5.00%
R1407	ORN3301F409	3.3K OHM 1/6 W 1.00%	R1497	ORS4701K607	4.7K OHM 2 W 5.00%
R1409	ORD1302F609	13K OHM 1/6 W 5.00%	R1500	ORS0222J607	22 OHM 1 W 5.00%
R1410	ORN0101H609	1.0 1/2W 5	R1509	ORS0472H609	47 OHM 1/2 W 5.00%
R1411	ORN0820H609	0.82 OHM 1/2 W 5.00%	R1646	ORF0561H609	5.6 OHM 1/2 W 5.00%
R1413	ORD1302F609	13K OHM 1/6 W 5.00%	R1647	ORF0561H609	5.6 OHM 1/2 W 5.00%
R1418	ORF0561K607	5.6 OHM 2 W 5.00%	R1901	ORD1000F609	100 OHM 1/6 W 5%
R1419	ORS1802K607	18K OHM 2 W 5.00%	R1967	ORD2702F609	27K OHM 1/6 W 5.00%
R1420	ORS1602K607	16K OHM 2 W 5.00%	R1971	ORC0512H609	51 OHM 1/2 W 5.00%
R1421	ORS1602K607	16K OHM 2 W 5.00%	R1972	ORC2200H609	220 OHM 1/2 W 5.00%
R1424	ORS1501K607	1.5K OHM 2 W 5.00%	R1974	ORC2200H609	220 OHM 1/2 W 5.00%
R1425	ORD1502H609	15K OHM 1/2 W 5.00%	R1975	ORC0512H609	51 OHM 1/2 W 5.00%
R1426	ORD1001H609	1K OHM 1/2 W 5.00%	R1976	ORKZVTA001A	2.2M OHM 1/2 W 5%
R1427	ORS1002K607	10K OHM 2 W 5.00%	R1981	ORF0561K607	5.6 OHM 2 W 5.00%
R1428	180-C02M	5.6K OHM 1/2 W 10%	R1983	ORC0512H609	51 OHM 1/2 W 5.00%
R1429	ORD4700H609	470 OHM 1/2 W 5.00%	R1984	ORC2200H609	220 OHM 1/2 W 5.00%
R1430	ORD1000F609	100 OHM 1/6 W 5%	R1986	180-C02M	5.6K OHM 1/2 W 10%
R1431	ORF0470H609	0.47 OHM 1/2 W 5.00%	R1997	ORX2402L607	24K OHM 3 W 5%
R1432	ORD5101H609	5.1K OHM 1/2 W 5.00%	R1998	ORX2402L607	24K OHM 3 W 5%
R1433	ORD1001H609	1K OHM 1/2 W 5.00%	R1999	ORX2402L607	24K OHM 3 W 5%
R1434	ORS0221H609	2.2 OHM 1/2 W 5.00%	R506	ORN4701F409	4.7K OHM 1/6 W 1.00%
R1436	ORS2701J607	2.7K OHM 1 W 5.00%	R527	ORN1002F409	10K OHM 1/6 W 1.00%
R1437	ORD2204H609	2.2M OHM 1/2 W 5.00%	R801	ORKZVTA001K	0.47M OHM 1/2 W 5%
			R802	ORD0102F609	10 OHM 1/6 W 5%

REPLACEMENT PARTS LIST

LOCA. NO	PART NO	DESCRIPTION
R803	ORD0102F609	10 OHM 1/6 W 5%
R804	ORF0161K607	1.6 OHM 2 W 5.00%
R805	ORD2702H609	27K OHM 1/2 W 5.00%
R806	ORS1002J607	10K OHM 1 W 5.00%
R807	ORD4701F609	4.7K OHM 1/6 W 5%
R808	ORD4702F609	47K OHM 1/6 W 5%
R809	ORD5100F609	510 OHM 1/6 W 5.00%
R810	180-822M	RWR 15W 1.0 OHM J PD
R811	ORK8204H609	8.2M OHM 1/2 W 5.00%
R812	ORD7502H609	75K OHM 1/2 W 5.00%
R813	ORF0161K607	1.6 OHM 2 W 5.00%
R814	ORD1002F609	10K OHM 1/6 W 5%
R815	ORD0102F609	10 OHM 1/6 W 5%
R817	ORD4701F609	4.7K OHM 1/6 W 5%
R818	ORS0822H609	82 OHM 1/2 W 5.00%
R819	ORD4702F609	47K OHM 1/6 W 5%
R820	ORD1001F609	1K OHM 1/6 W 5%
R821	ORD3001F609	3K OHM 1/6 W 5.00%
R822	180-A01A	RW ROUND G 2W 0.1 K TA31(63)
R823	ORD4701F609	4.7K OHM 1/6 W 5%
R824	ORS2702K607	27K OHM 2 W 5.00%
R825	ORD1301F609	1.3K OHM 1/6 W 5.00%
R826	ORD1001F609	1K OHM 1/6 W 5%
R827	180-C02B	4.7MOHM 1/2 W 10% A
R830	ORD5601F609	5.6K OHM 1/6 W 5%
R837	ORS2702K607	27K OHM 2 W 5.00%
R838	ORD2403F609	240K OHM 1/6 W 5.00%
R841	ORN1001F409	1K OHM 1/6 W 1.00%
R860	ORP0050H709	0.05 OHM 1/2 W 10%
R861	ORP0050H709	0.05 OHM 1/2 W 10%
R862	ORP0050H709	0.05 OHM 1/2 W 10%
R863	ORP0020J809	0.02 OHM 1 W 20%
R864	ORP0020J809	0.02 OHM 1 W 20%
R865	ORP0020J809	0.02 OHM 1 W 20%
R866	ORP0020J809	0.02 OHM 1 W 20%
R867	ORP0050H709	0.05 OHM 1/2 W 10%
R904	ORD2202F609	22K OHM 1/6 W 5%
R911	ORD3900F609	390 OHM 1/6 W 5%
R911	ORS3900K619	390 OHM 2 W 5% TR
R912	ORD0222F609	22 OHM 1/6 W 5.00%
R925	ORF0102H609	10 OHM 1/2 W 5.00%
R926	ORF0102H609	10 OHM 1/2 W 5.00%
R926	ORF1000H609	100 OHM 1/2 W 5.00%
R948	ORD3900F609	390 OHM 1/6 W 5%
R970	ORD0271H609	2.7 OHM 1/2 W 5.00%
R971	ORD1801H609	1.8K OHM 1/2 W 5.00%
R972	ORD1801H609	1.8K OHM 1/2 W 5.00%
R973	ORD0102H609	10 OHM 1/2 W 5.00%
R974	ORD0271H609	2.7 OHM 1/2 W 5.00%
R977	ORD1000H609	100 OHM 1/2 W 5.00%
R978	ORD1000H609	100 OHM 1/2 W 5.00%

LOCA. NO	PART NO	DESCRIPTION
R980	ORD3902H609	39K OHM 1/2 W 5.00%
R981	ORD3902H609	39K OHM 1/2 W 5.00%
R983	ORS1800J607	180 OHM 1 W 5.00%
R986	ORS3001K619	3K OHM 2 W 5% TR
R987	ORS3001K619	3K OHM 2 W 5% TR
R988	ORS3001K619	3K OHM 2 W 5% TR
ZD504	ORN4701F409	4.7K OHM 1/6 W 1.00%
SPARK GAP		
SG1401	165-004A	SPARK GAP,RADIAL AG20PT 152F-L3N/S-23
SG1402	165-004A	SPARK GAP,RADIAL AG20PT 152F-L3N/S-23
SG1901	6918VAX002H	SPARK GAP,WSP-122N 1200V -100V,+300V
SG1902	6918VAX002E	SPARK GAP,WSP-351M 350V 20%
SG1903	6918VAX002E	SPARK GAP,WSP-351M 350V 20%
SG1904	6918VAX002E	SPARK GAP,WSP-351M 350V 20%
SG1905	6918VAX002E	SPARK GAP,WSP-351M 350V 20%
SWITCH		
SW1	140-315A	SWITCH,TACT SKHV17910B
SW100	140-313A	SWITCH,TACT 2LEAD 100G(TA)
SW2	140-315A	SWITCH,TACT SKHV17910B
SW3	140-315A	SWITCH,TACT SKHV17910B
SW4	140-315A	SWITCH,TACT SKHV17910B
SW5	140-315A	SWITCH,TACT SKHV17910B
SW6	140-315A	SWITCH,TACT SKHV17910B
SW801	140-275E	SWITCH,PUSH SPBS222EP011
FILTER & CRYSTAL		
FB01	125-022K	FILTER,EMC 62MM 1UH
FB02	125-123A	FILTER,EMC FERRITE BFD3565R2F
L1405	125-022K	FILTER,EMC 62MM 1UH
L801	125-022K	FILTER,EMC 62MM 1UH
L801	150-F06T	FILTER,EMC SQE3535 20MH
L802	125-022K	FILTER,EMC 62MM 1UH
L802	150-F06T	FILTER,EMC SQE3535 20MH
L803	125-022K	FILTER,EMC 62MM 1UH
L804	150-F06Z	FILTER,EMC SQE3535 10MH
T2400	6200VJT006A	FILTER,EMC STC222D 50VOLT 4A
T403	6200QJ3001A	FILTER,EMC BMS400 25V 200MA
T404	6200QJ3001A	FILTER,EMC BMS400 25V 200MA
T405	6200QJ3001A	FILTER,EMC BMS400 25V 200MA
T406	6200QJ3001A	FILTER,EMC BMS400 25V 200MA
T407	6200QJ3001A	FILTER,EMC BMS400 25V 200MA
T408	6200VJT006A	FILTER,EMC STC222D 50VOLT 4A 2200PF
T409	6200VJT006A	FILTER,EMC STC222D 50VOLT 4A 2200PF
T410	6200VJT006A	FILTER,EMC STC222D 50VOLT 4A 2200PF
T411	6200VJT006A	FILTER,EMC STC222D 50VOLT 4A 2200PF
T412	6200VJT006A	FILTER,EMC STC222D 50VOLT 4A 2200PF
T413	6200QJ3001A	FILTER,EMC BMS400 25V 200MA
X100	6212AB2015E	RESONATOR,CRYSTAL HC-49/SM 10.0MHZ
X103	156-A01T	RESONATOR,CRYSTAL HC49U 10.000MHZ

REPLACEMENT PARTS LIST

LOCA. NO	PART NO	DESCRIPTION	LOCA. NO	PART NO	DESCRIPTION
X301	6202VDT002E	RESONATOR,CRYSTAL SX-1SMD 20250000HZ			
X501	6212BA2002C	RESONATOR,CERAMIC CSALA2M69G4ZF01-B0			
X601	156-A02R	RESONATOR,CRYSTAL HC49U 18.432MHZ			
X602	6202VDT002B	RESONATOR,CRYSTAL SX-1 SC14.3MHZ			
MISCELLANEOUS					
C1	6852TAZ012Q	CABLE,NT-RCA(R/A) UL 1365 AWG 26 300MM			
F801	0FS5001A51B	FUSE,SLOW BLOW 5000MA 125V			
IC101	6927V2107AB	SOFT WARE,2.00.0V A8F1 CTV AC02SD			
IC102	6927V2108AB	SOFT WARE,2.00.0V D7F6 CTV AC02SD			
IC103	692792004AA	SOFT WARE,2.00.0V ECF9 CTV AC02SD			
IC312	6204B60001B	OSCILLATOR,27MHZ +/- 100 PPM 3.3V			
PA1	6712R1538GG	REMOTE CONTROLLER RECEIVER,38KHZ			
RL801	6920VB1001E	RELAY,SDT-S-105LMR OEG 5V 0.05A			
RL802	6920VB1001E	RELAY,SDT-S-105LMR OEG 5V 0.05A			
SK902	6620VBD001A	SOCKET,CPT PCS701A 9P 14/360			
TH801	163-051C	THERMISTOR,PTC J503P51D6R5S140			
TU101	6700AN0002B	TUNER,TDVS-V701P			
VA801	164-003K	VARISTOR,SVC621D-14A 620V 0%			
X601	6204B47985K	OSCILLATOR,BMS-873R 25MHZ			
X700	6204B60001B	OSCILLATOR,27MHZ +/- 100 PPM 3.3V			
ACCESSORIES					
A1	3828VA0395F	MANUAL,AC02SD 32FZ1DC-UA			
A2	6710V00102W	REMOTE CONTROLLER,AC02SD			

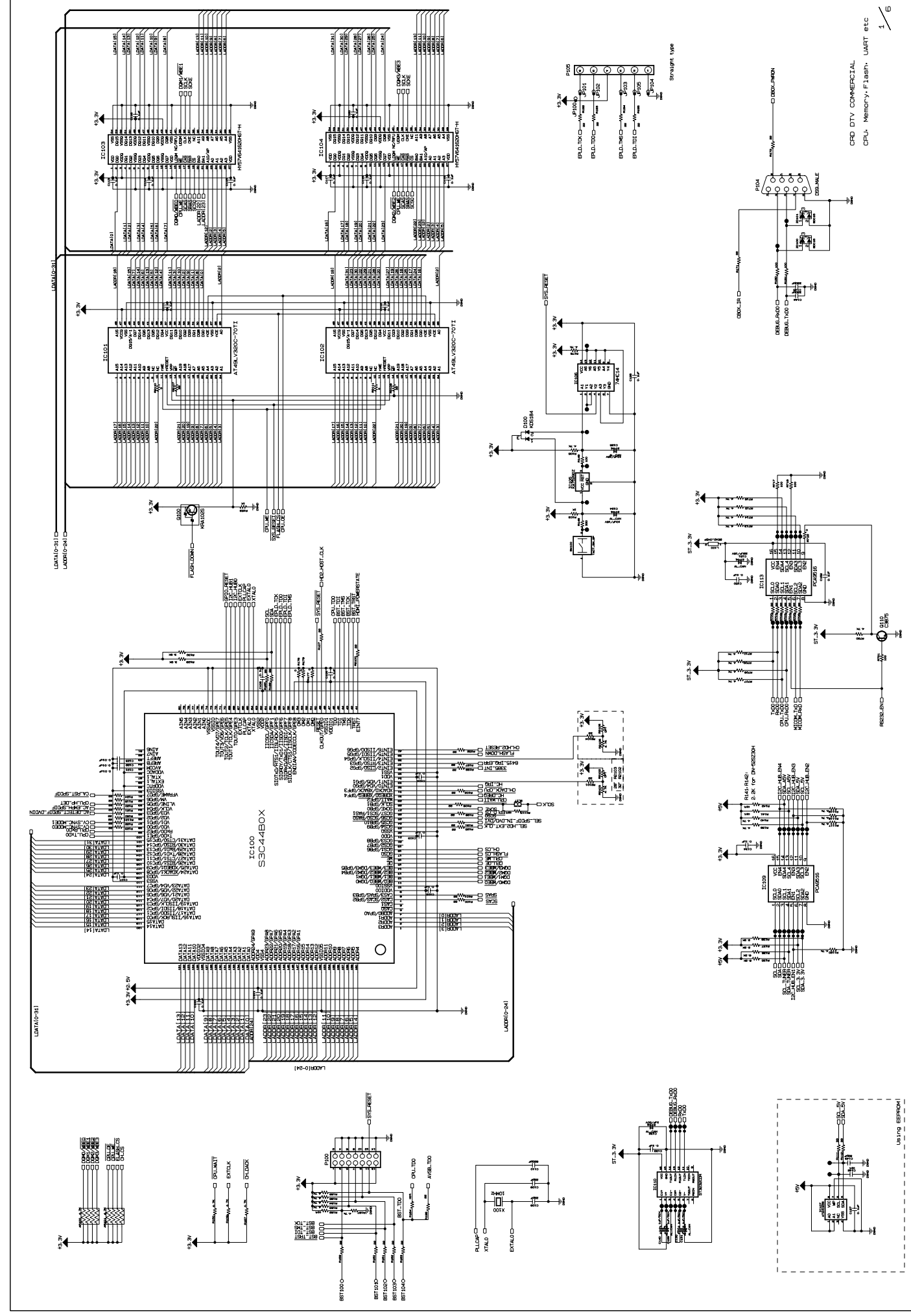
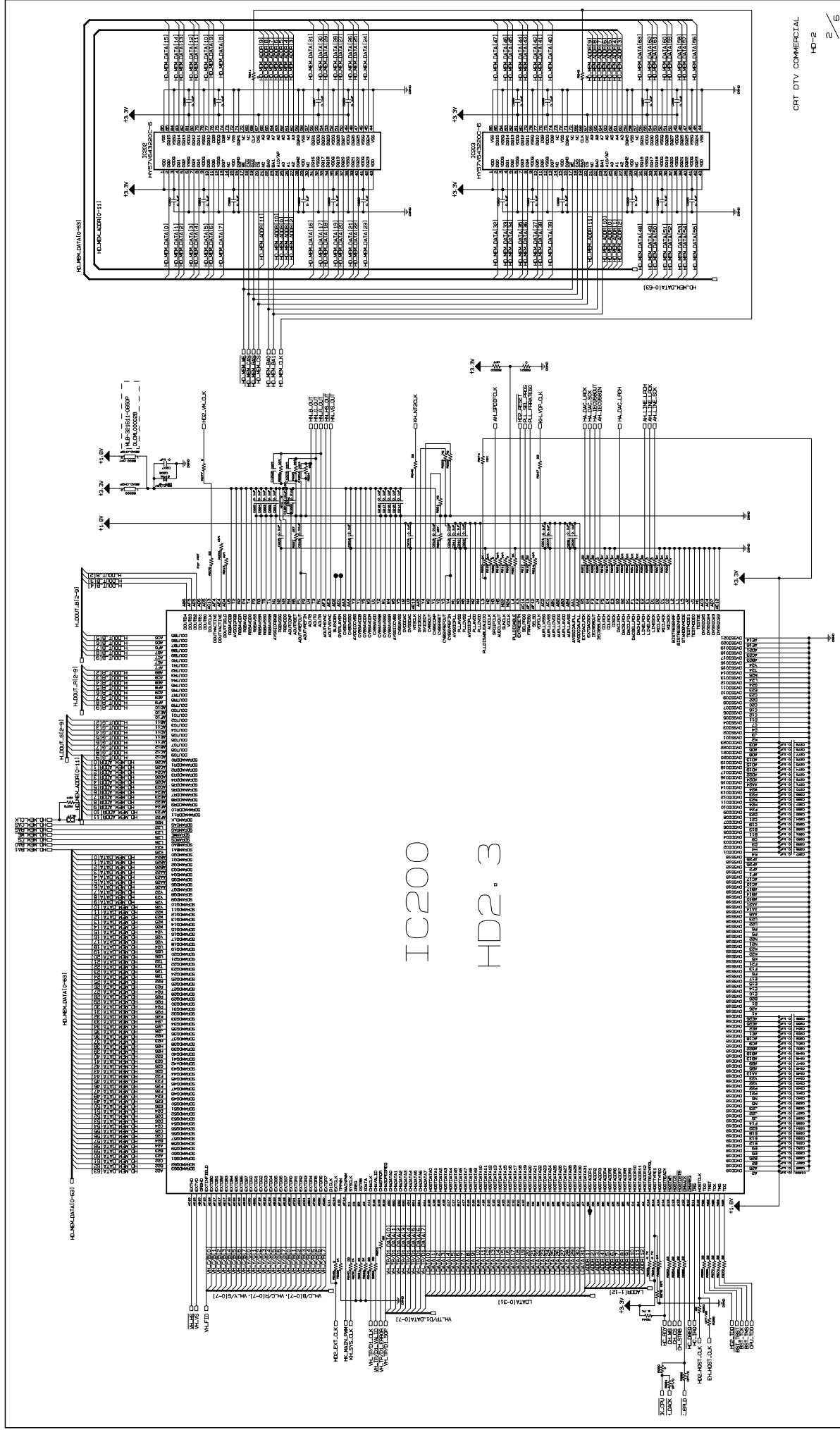


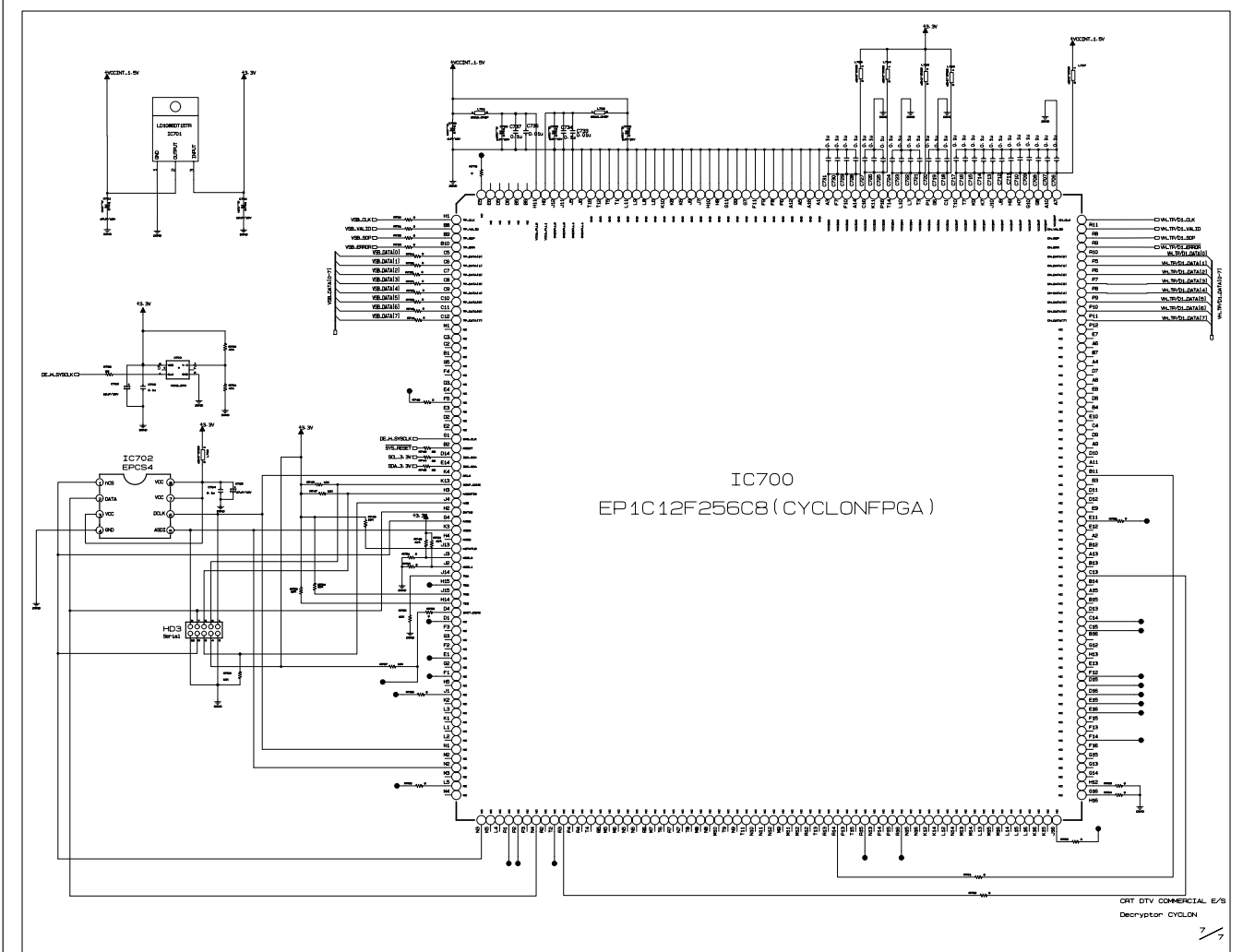
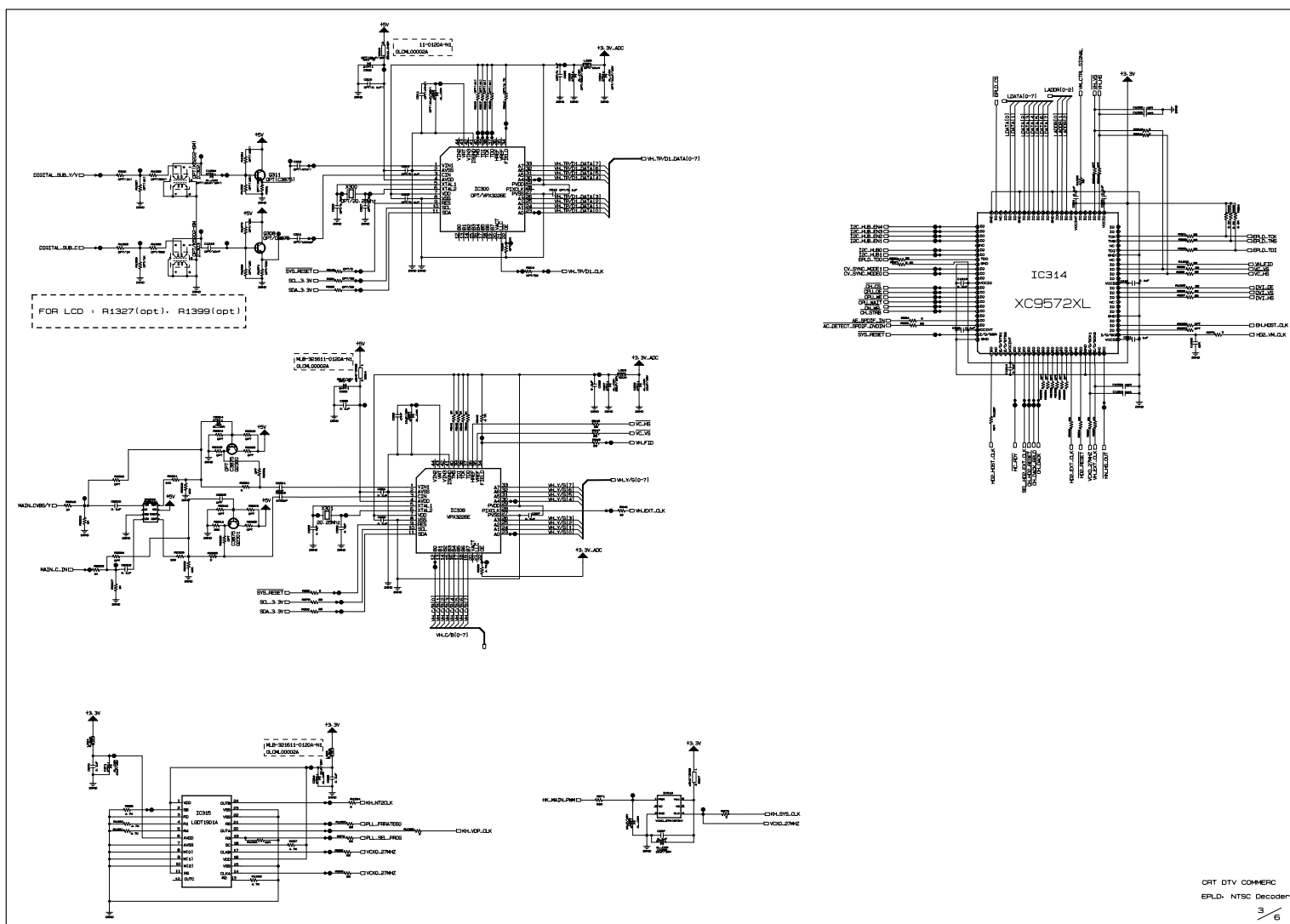
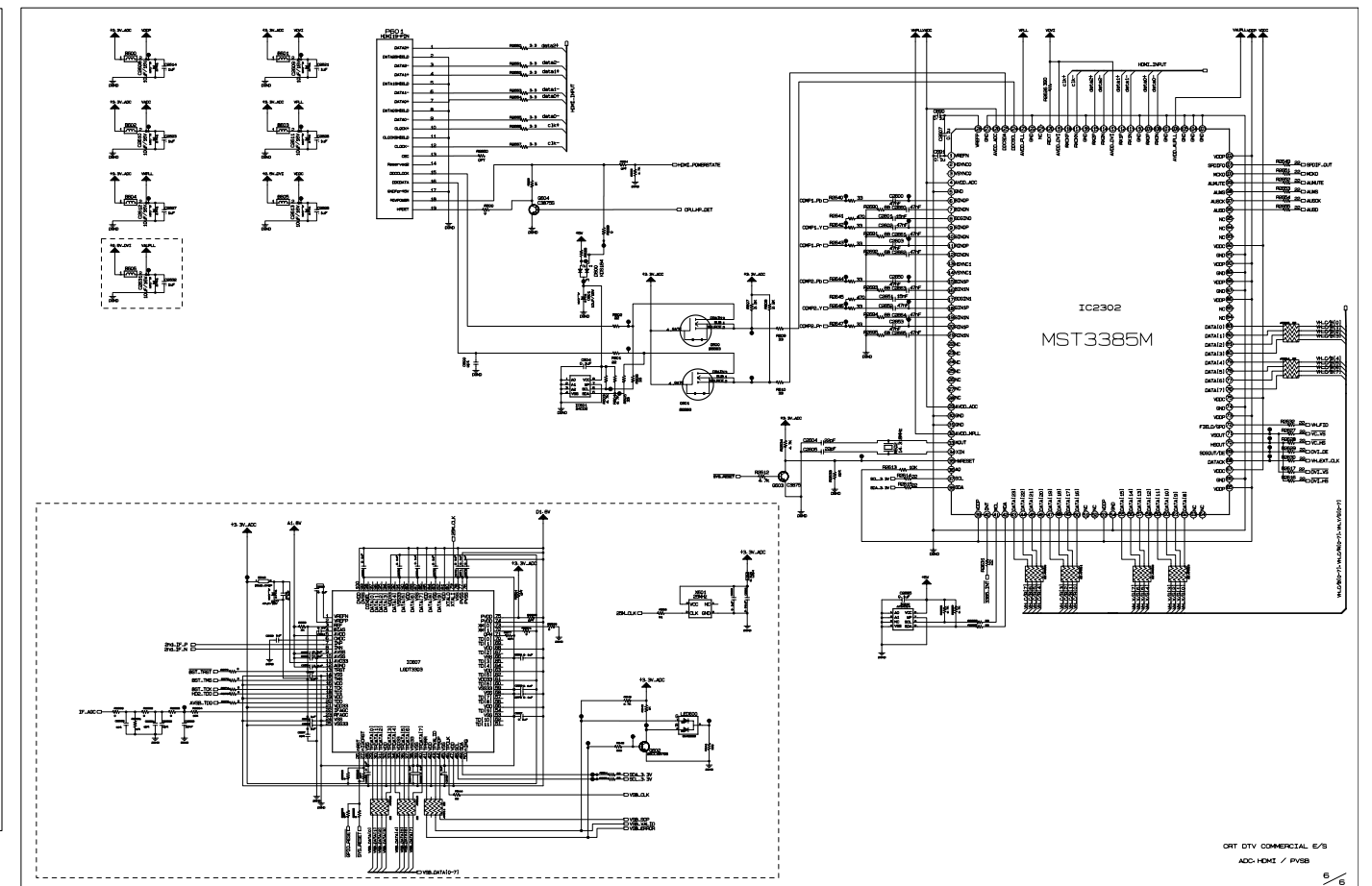
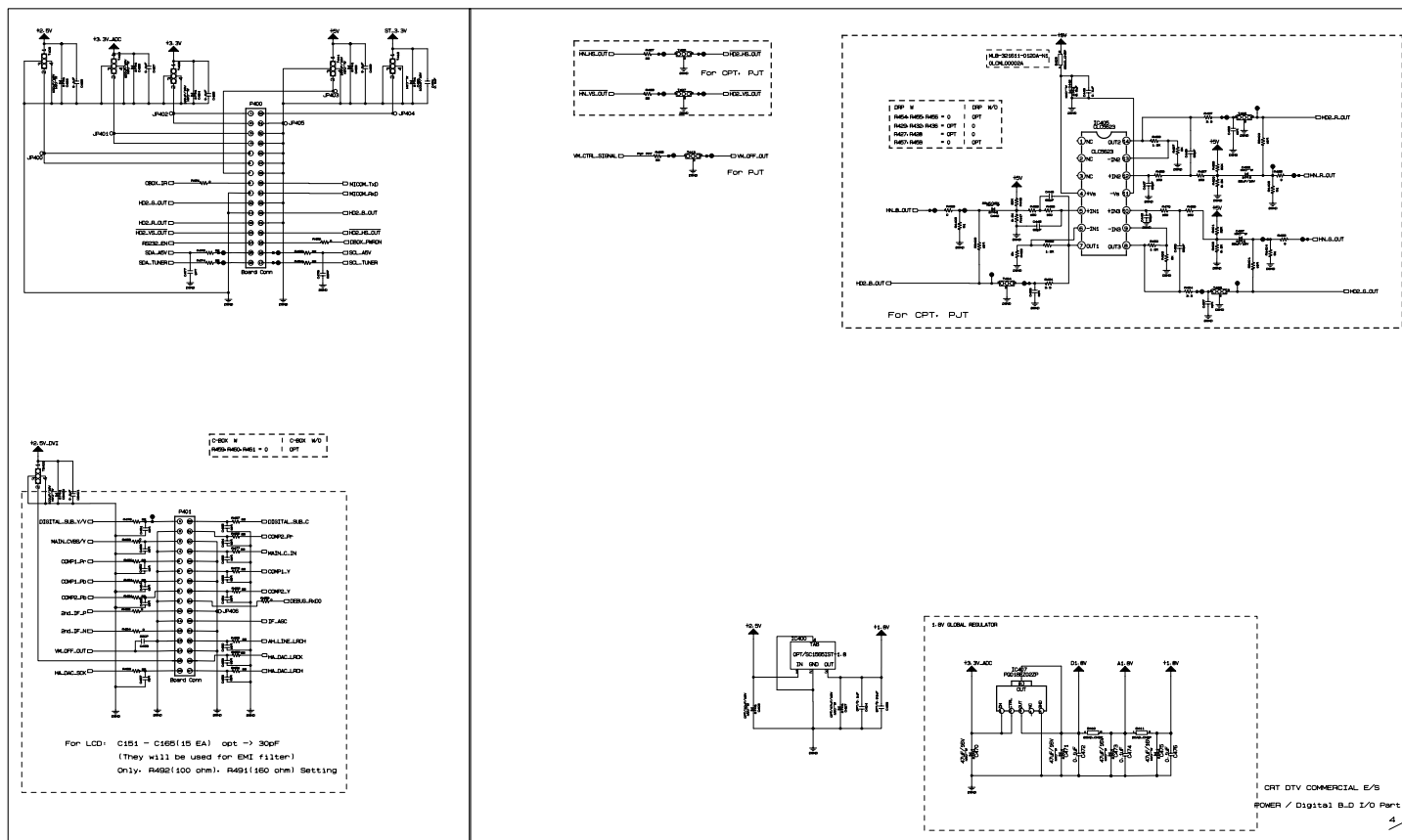
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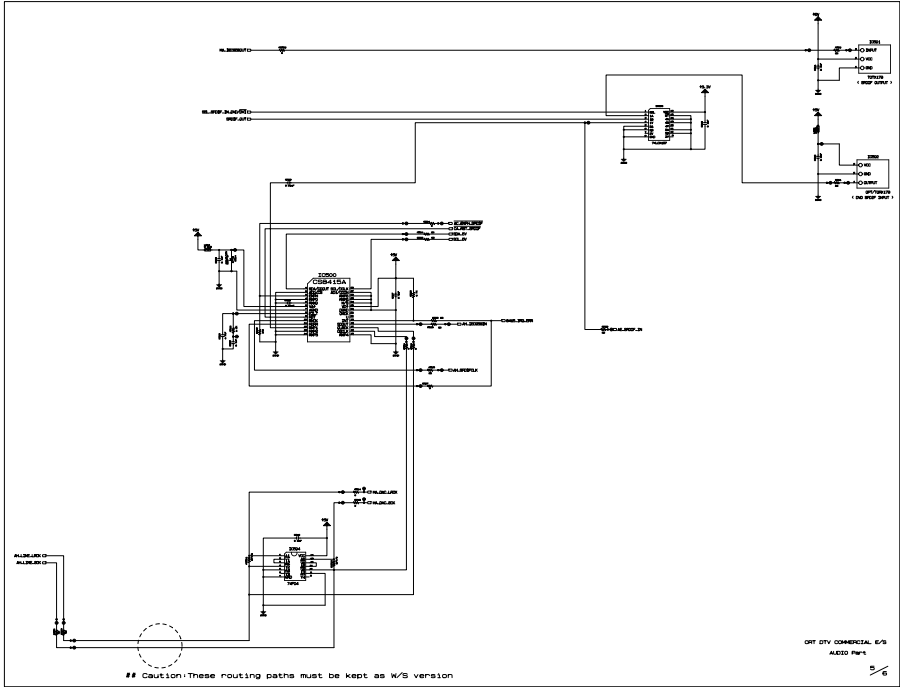
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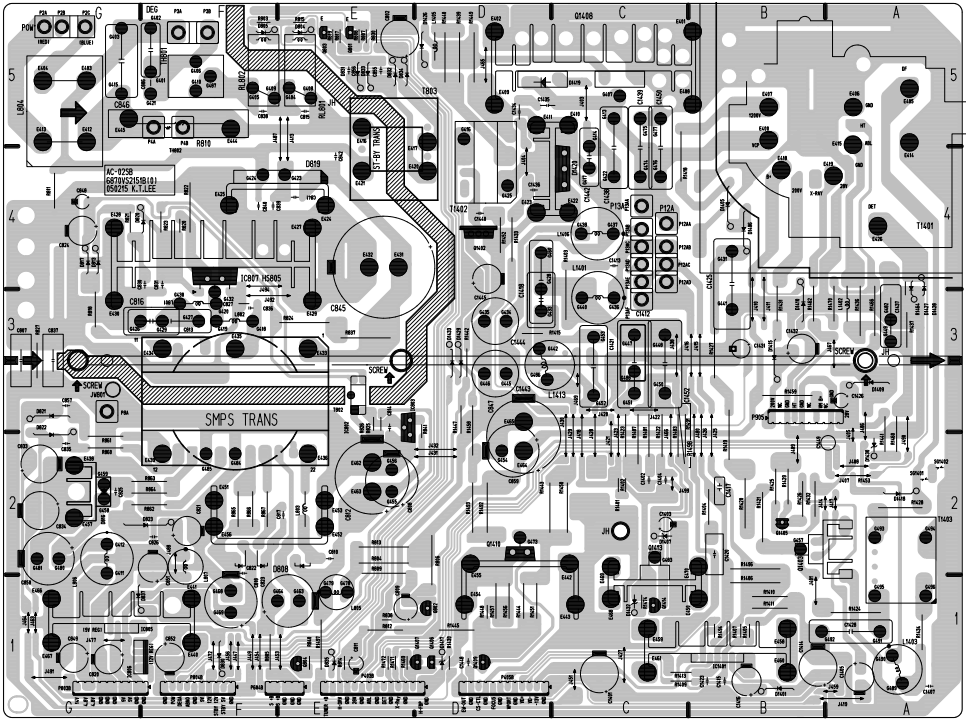
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P.O.Box 240007, 201 James Record Road, Bldg. 3,
Huntsville, AL 35824**



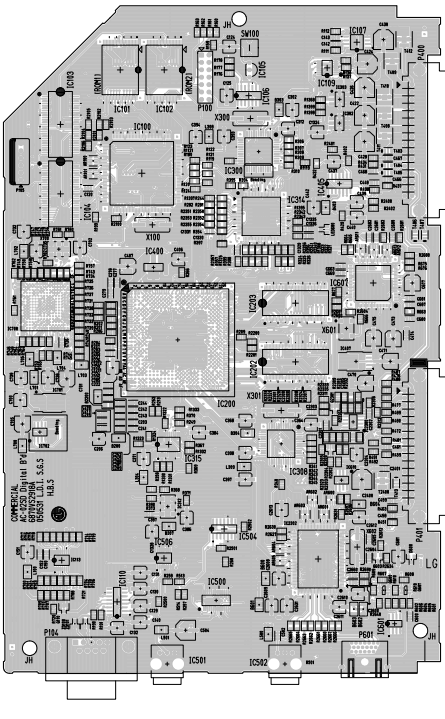




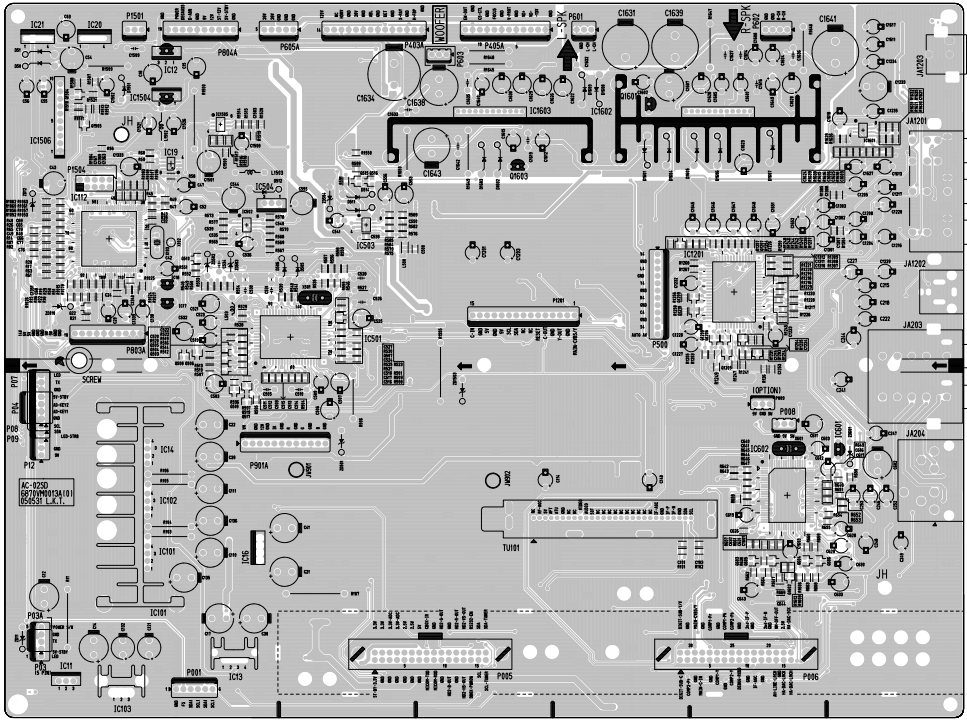
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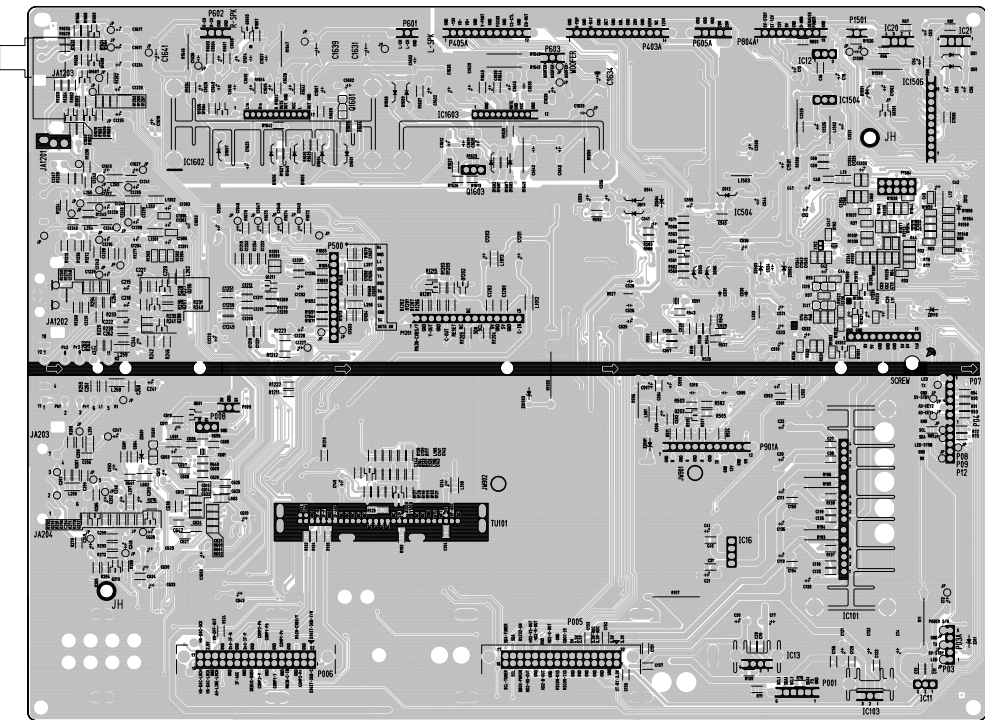
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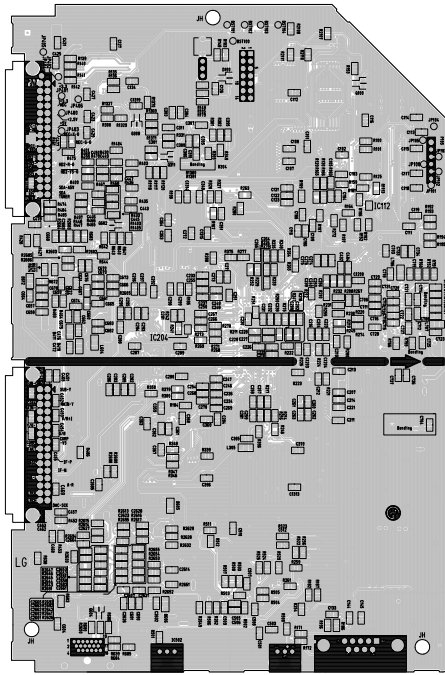
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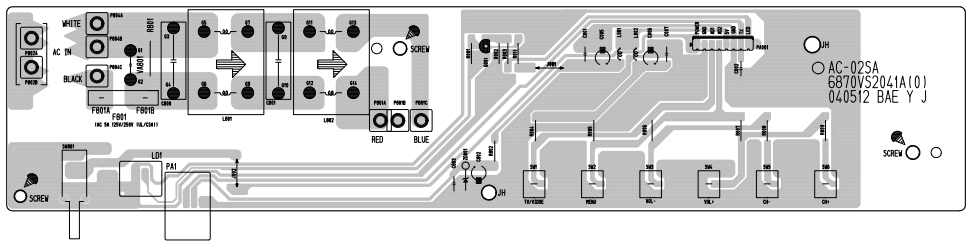
MAIN(BOTTOM)



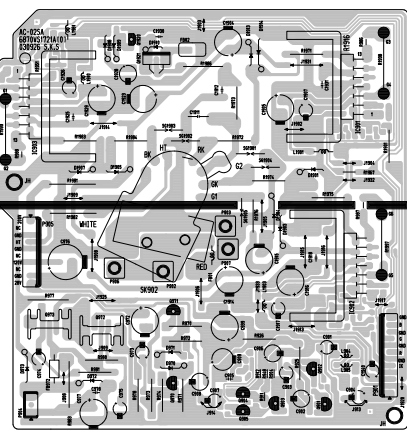
DIGITAL(BOTTOM)



CONTROL



CPT



SIDE A/V

