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# LCD TV

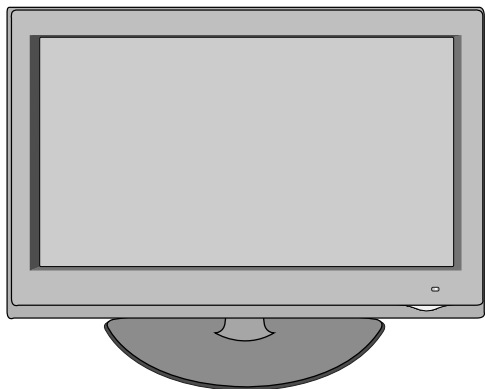
# SERVICE MANUAL

**CHASSIS : LB91B**

**MODEL : 37LH50YD 37LH50YD-AA**

## CAUTION

BEFORE SERVICING THE CHASSIS,  
READ THE SAFETY PRECAUTIONS IN THIS MANUAL.



P/NO : MFL60020305 (0903-REV00)

Printed in Korea

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# SAFETY PRECAUTIONS

## IMPORTANT SAFETY NOTICE

Many electrical and mechanical parts in this chassis have special safety-related characteristics. These parts are identified by  $\triangle$  in the Schematic Diagram and Exploded View.

It is essential that these special safety parts should be replaced with the same components as recommended in this manual to prevent Shock, Fire, or other Hazards.

Do not modify the original design without permission of manufacturer.

### General Guidance

An **isolation Transformer should always be used** during the servicing of a receiver whose chassis is not isolated from the AC power line. Use a transformer of adequate power rating as this protects the technician from accidents resulting in personal injury from electrical shocks.

It will also protect the receiver and its components from being damaged by accidental shorts of the circuitry that may be inadvertently introduced during the service operation.

If any fuse (or Fusible Resistor) in this TV receiver is blown, replace it with the specified.

When replacing a high wattage resistor (Oxide Metal Film Resistor, over 1W), keep the resistor 10mm away from PCB.

Keep wires away from high voltage or high temperature parts.

### Before returning the receiver to the customer,

always perform an **AC leakage current check** on the exposed metallic parts of the cabinet, such as antennas, terminals, etc., to be sure the set is safe to operate without damage of electrical shock.

### Leakage Current Cold Check(Antenna Cold Check)

With the instrument AC plug removed from AC source, connect an electrical jumper across the two AC plug prongs. Place the AC switch in the on position, connect one lead of ohm-meter to the AC plug prongs tied together and touch other ohm-meter lead in turn to each exposed metallic parts such as antenna terminals, phone jacks, etc.

If the exposed metallic part has a return path to the chassis, the measured resistance should be between  $1M\Omega$  and  $5.2M\Omega$ .

When the exposed metal has no return path to the chassis the reading must be infinite.

An other abnormality exists that must be corrected before the receiver is returned to the customer.

### Leakage Current Hot Check (See below Figure)

Plug the AC cord directly into the AC outlet.

### Do not use a line Isolation Transformer during this check.

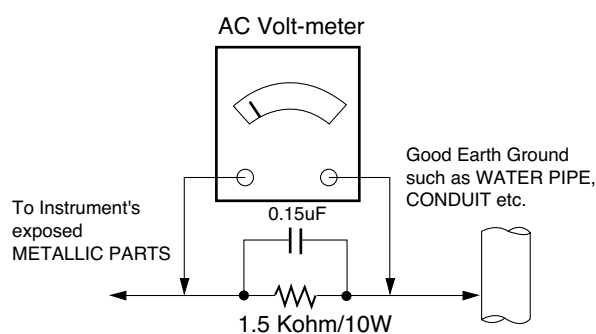
Connect 1.5K/10watt resistor in parallel with a 0.15uF capacitor between a known good earth ground (Water Pipe, Conduit, etc.) and the exposed metallic parts.

Measure the AC voltage across the resistor using AC voltmeter with 1000 ohms/volt or more sensitivity.

Reverse plug the AC cord into the AC outlet and repeat AC voltage measurements for each exposed metallic part. Any voltage measured must not exceed 0.75 volt RMS which corresponds to 0.5mA.

In case any measurement is out of the limits specified, there is possibility of shock hazard and the set must be checked and repaired before it is returned to the customer.

### Leakage Current Hot Check circuit



When 25A is impressed between Earth and 2nd Ground for 1 second, Resistance must be less than  $0.1\Omega$

\*Base on Adjustment standard

# SERVICING PRECAUTIONS

**CAUTION:** Before servicing receivers covered by this service manual and its supplements and addenda, read and follow the SAFETY PRECAUTIONS on page 3 of this publication.

**NOTE:** If unforeseen circumstances create conflict between the following servicing precautions and any of the safety precautions on page 3 of this publication, always follow the safety precautions. Remember: Safety First.

## General Servicing Precautions

1. Always unplug the receiver AC power cord from the AC power source before;
  - a. Removing or reinstalling any component, circuit board module or any other receiver assembly.
  - b. Disconnecting or reconnecting any receiver electrical plug or other electrical connection.
  - c. Connecting a test substitute in parallel with an electrolytic capacitor in the receiver.**CAUTION:** A wrong part substitution or incorrect polarity installation of electrolytic capacitors may result in an explosion hazard.

2. Test high voltage only by measuring it with an appropriate high voltage meter or other voltage measuring device (DVM, FETVOM, etc) equipped with a suitable high voltage probe. Do not test high voltage by "drawing an arc".
3. Do not spray chemicals on or near this receiver or any of its assemblies.
4. Unless specified otherwise in this service manual, clean electrical contacts only by applying the following mixture to the contacts with a pipe cleaner, cotton-tipped stick or comparable non-abrasive applicator; 10% (by volume) Acetone and 90% (by volume) isopropyl alcohol (90%-99% strength)  
**CAUTION:** This is a flammable mixture.  
Unless specified otherwise in this service manual, lubrication of contacts is not required.
5. Do not defeat any plug/socket B+ voltage interlocks with which receivers covered by this service manual might be equipped.
6. Do not apply AC power to this instrument and/or any of its electrical assemblies unless all solid-state device heat sinks are correctly installed.
7. Always connect the test receiver ground lead to the receiver chassis ground before connecting the test receiver positive lead.  
Always remove the test receiver ground lead last.
8. Use with this receiver only the test fixtures specified in this service manual.  
**CAUTION:** Do not connect the test fixture ground strap to any heat sink in this receiver.

## Electrostatically Sensitive (ES) Devices

Some semiconductor (solid-state) devices can be damaged easily by static electricity. Such components commonly are called Electrostatically Sensitive (ES) Devices. Examples of typical ES devices are integrated circuits and some field-effect transistors and semiconductor "chip" components. The following techniques should be used to help reduce the incidence of component damage caused by static by static electricity.

1. Immediately before handling any semiconductor component or semiconductor-equipped assembly, drain off any electrostatic charge on your body by touching a known earth ground. Alternatively, obtain and wear a commercially available discharging wrist strap device, which should be removed to prevent potential shock reasons prior to applying power to the

unit under test.

2. After removing an electrical assembly equipped with ES devices, place the assembly on a conductive surface such as aluminum foil, to prevent electrostatic charge buildup or exposure of the assembly.
3. Use only a grounded-tip soldering iron to solder or unsolder ES devices.
4. Use only an anti-static type solder removal device. Some solder removal devices not classified as "anti-static" can generate electrical charges sufficient to damage ES devices.
5. Do not use freon-propelled chemicals. These can generate electrical charges sufficient to damage ES devices.
6. Do not remove a replacement ES device from its protective package until immediately before you are ready to install it. (Most replacement ES devices are packaged with leads electrically shorted together by conductive foam, aluminum foil or comparable conductive material).
7. Immediately before removing the protective material from the leads of a replacement ES device, touch the protective material to the chassis or circuit assembly into which the device will be installed.  
**CAUTION:** Be sure no power is applied to the chassis or circuit, and observe all other safety precautions.
8. Minimize bodily motions when handling unpackaged replacement ES devices. (Otherwise harmless motion such as the brushing together of your clothes fabric or the lifting of your foot from a carpeted floor can generate static electricity sufficient to damage an ES device.)

## General Soldering Guidelines

1. Use a grounded-tip, low-wattage soldering iron and appropriate tip size and shape that will maintain tip temperature within the range or 500°F to 600°F.
2. Use an appropriate gauge of RMA resin-core solder composed of 60 parts tin/40 parts lead.
3. Keep the soldering iron tip clean and well tinned.
4. Thoroughly clean the surfaces to be soldered. Use a mall wire-bristle (0.5 inch, or 1.25cm) brush with a metal handle. Do not use freon-propelled spray-on cleaners.
5. Use the following unsoldering technique
  - a. Allow the soldering iron tip to reach normal temperature. (500°F to 600°F)
  - b. Heat the component lead until the solder melts.
  - c. Quickly draw the melted solder with an anti-static, suction-type solder removal device or with solder braid.  
**CAUTION:** Work quickly to avoid overheating the circuit board printed foil.
6. Use the following soldering technique.
  - a. Allow the soldering iron tip to reach a normal temperature (500°F to 600°F)
  - b. First, hold the soldering iron tip and solder the strand against the component lead until the solder melts.
  - c. Quickly move the soldering iron tip to the junction of the component lead and the printed circuit foil, and hold it there only until the solder flows onto and around both the component lead and the foil.  
**CAUTION:** Work quickly to avoid overheating the circuit board printed foil.
  - d. Closely inspect the solder area and remove any excess or splashed solder with a small wire-bristle brush.

### IC Remove/Replacement

Some chassis circuit boards have slotted holes (oblong) through which the IC leads are inserted and then bent flat against the circuit foil. When holes are the slotted type, the following technique should be used to remove and replace the IC. When working with boards using the familiar round hole, use the standard technique as outlined in paragraphs 5 and 6 above.

#### Removal

1. Desolder and straighten each IC lead in one operation by gently prying up on the lead with the soldering iron tip as the solder melts.
2. Draw away the melted solder with an anti-static suction-type solder removal device (or with solder braid) before removing the IC.

#### Replacement

1. Carefully insert the replacement IC in the circuit board.
2. Carefully bend each IC lead against the circuit foil pad and solder it.
3. Clean the soldered areas with a small wire-bristle brush.  
(It is not necessary to reapply acrylic coating to the areas).

### "Small-Signal" Discrete Transistor

#### Removal/Replacement

1. Remove the defective transistor by clipping its leads as close as possible to the component body.
2. Bend into a "U" shape the end of each of three leads remaining on the circuit board.
3. Bend into a "U" shape the replacement transistor leads.
4. Connect the replacement transistor leads to the corresponding leads extending from the circuit board and crimp the "U" with long nose pliers to insure metal to metal contact then solder each connection.

### Power Output, Transistor Device

#### Removal/Replacement

1. Heat and remove all solder from around the transistor leads.
2. Remove the heat sink mounting screw (if so equipped).
3. Carefully remove the transistor from the heat sink of the circuit board.
4. Insert new transistor in the circuit board.
5. Solder each transistor lead, and clip off excess lead.
6. Replace heat sink.

### Diode Removal/Replacement

1. Remove defective diode by clipping its leads as close as possible to diode body.
2. Bend the two remaining leads perpendicular y to the circuit board.
3. Observing diode polarity, wrap each lead of the new diode around the corresponding lead on the circuit board.
4. Securely crimp each connection and solder it.
5. Inspect (on the circuit board copper side) the solder joints of the two "original" leads. If they are not shiny, reheat them and if necessary, apply additional solder.

### Fuse and Conventional Resistor

#### Removal/Replacement

1. Clip each fuse or resistor lead at top of the circuit board hollow stake.
2. Securely crimp the leads of replacement component around notch at stake top.
3. Solder the connections.

**CAUTION:** Maintain original spacing between the replaced component and adjacent components and the circuit board to prevent excessive component temperatures.

### Circuit Board Foil Repair

Excessive heat applied to the copper foil of any printed circuit board will weaken the adhesive that bonds the foil to the circuit board causing the foil to separate from or "lift-off" the board. The following guidelines and procedures should be followed whenever this condition is encountered.

#### At IC Connections

To repair a defective copper pattern at IC connections use the following procedure to install a jumper wire on the copper pattern side of the circuit board. (Use this technique only on IC connections).

1. Carefully remove the damaged copper pattern with a sharp knife. (Remove only as much copper as absolutely necessary).
2. Carefully scratch away the solder resist and acrylic coating (if used) from the end of the remaining copper pattern.
3. Bend a small "U" in one end of a small gauge jumper wire and carefully crimp it around the IC pin. Solder the IC connection.
4. Route the jumper wire along the path of the out-away copper pattern and let it overlap the previously scraped end of the good copper pattern. Solder the overlapped area and clip off any excess jumper wire.

#### At Other Connections

Use the following technique to repair the defective copper pattern at connections other than IC Pins. This technique involves the installation of a jumper wire on the component side of the circuit board.

1. Remove the defective copper pattern with a sharp knife.  
Remove at least 1/4 inch of copper, to ensure that a hazardous condition will not exist if the jumper wire opens.
2. Trace along the copper pattern from both sides of the pattern break and locate the nearest component that is directly connected to the affected copper pattern.
3. Connect insulated 20-gauge jumper wire from the lead of the nearest component on one side of the pattern break to the lead of the nearest component on the other side.  
Carefully crimp and solder the connections.

**CAUTION:** Be sure the insulated jumper wire is dressed so the it does not touch components or sharp edges.

# SPECIFICATION

NOTE : Specifications and others are subject to change without notice for improvement.

## 1. Application range

This specification is applied to the LCD TV used LB91B chassis.

## 2. Requirement for Test

Each part is tested as below without special appointment.

- 1) Temperature : 25±5°C (77±9°F), CST : 40±5°C
- 2) Relative Humidity : 65±10%
- 3) Power Voltage : Standard input voltage (100-240V@50/60Hz)  
\* Standard Voltage of each products is marked by models.
- 4) Specification and performance of each parts are followed each drawing and specification by part number in accordance with BOM.
- 5) The receiver must be operated for about 5 minutes prior to the adjustment.

## 3. Test method

- 1) Performance: LGE TV test method followed
- 2) Demanded other specification
  - Safety: IEC/EN60065
  - EMI: EN55013

## 4. Electrical specification

### (1) Module General Specification

| No | Item                  | Specification                    | Remark                        |
|----|-----------------------|----------------------------------|-------------------------------|
| 1  | Screen Device         | 37" wide Color Display module    | LCD                           |
| 2  | Aspect Ratio          | 16:9                             |                               |
| 3  | LCD Module            | 37" TFT LCD FHD 100Hz            | LGD(FHD/200Hz)                |
| 4  | Operating Environment | Temp.: 0 ~ 50°C 240h             |                               |
|    |                       | Humidity : Ta=40°C, 90%RH, 240h  |                               |
| 5  | Storage Environment   | Temp.: -20 ~ 60°C 240h           |                               |
| 6  | Input Voltage         | AC100-240V~, 50/60Hz             |                               |
| 7  | Power Consumption     | Power on (Green)                 | LCD(Module) + Backlight(Lamp) |
|    |                       | Typ : 133.88 W                   |                               |
| 8  | Module Size           | 760.0 (H) x 450.0 (V) x 48.0 (D) | Withtout inverter             |
| 9  | Pixel Pitch           | 0.42675 (H) x 0.42675 (V)        |                               |
| 10 | Back Light            | EEFL                             |                               |
| 11 | Display Colors        | 1.06Billion                      |                               |
| 12 | Coating               | 3H, Semi-glare                   |                               |

## 5. Chroma& Brightness

### 5.1 Module optical specification

| No. | Item                  | Specification                  |    | Min.          | Typ.  | Max.         | Remark                               |
|-----|-----------------------|--------------------------------|----|---------------|-------|--------------|--------------------------------------|
| 1.  | Viewing Angle<CR>10>  | Right/Left/Up/Down             |    | 89            |       |              | CR > 10                              |
| 2.  | Luminance             | Luminance (cd/m <sup>2</sup> ) |    | 400           | 500   |              | PSM: Vivid, CSM: Cool White (100IRE) |
|     |                       | Variation                      |    |               | -     | 1.3          |                                      |
| 3.  | Contrast Ratio        | CR                             |    | 1000          | 1400  |              | All white/ All black                 |
| 4.  | CIE Color Coordinates | White                          | WX | Typ<br>- 0.03 | 0.279 | Typ<br>+0.03 | PSM: Vivid, CSM: Cool White (85IRE)  |
|     |                       |                                | WY |               | 0.292 |              |                                      |
|     |                       | RED                            | Xr |               | 0.639 |              |                                      |
|     |                       |                                | Yr |               | 0.334 |              |                                      |
|     |                       | Green                          | Xg |               | 0.289 |              |                                      |
|     |                       |                                | Yg |               | 0.606 |              |                                      |
|     |                       | Blue                           | Xb |               | 0.146 |              |                                      |
|     |                       |                                | Yb |               | 0.065 |              |                                      |

1) Optical characteristics are determined after the unit has been 'ON' and stable in a dark environment at 25±2°C

2) Surface luminance is the luminance value at center 1-point across the LCD surface 50cm from the surface with all pixels displaying white.

## 6. Component Video Input (Y, C<sub>B</sub>/P<sub>B</sub>, C<sub>R</sub>/P<sub>R</sub>)

| No  | Specification |             |            |                   | Remark |
|-----|---------------|-------------|------------|-------------------|--------|
|     | Resolution    | H-freq(kHz) | V-freq(Hz) |                   |        |
| 1.  | 720x480       | 15.73       | 60.00      | SDTV,DVD 480i     |        |
| 2.  | 720x480       | 15.63       | 59.94      | SDTV,DVD 480i     |        |
| 3.  | 720x480       | 31.47       | 59.94      | 480p              |        |
| 4.  | 720x480       | 31.50       | 60.00      | 480p              |        |
| 5.  | 720x576       | 15.625      | 50.00      | SDTV,DVD 625 Line |        |
| 6.  | 720x576       | 31.25       | 50.00      | HDTV 576p         |        |
| 7.  | 1280x720      | 45.00       | 50.00      | HDTV 720p         |        |
| 8.  | 1280x720      | 44.96       | 59.94      | HDTV 720p         |        |
| 9.  | 1280x720      | 45.00       | 60.00      | HDTV 720p         |        |
| 10. | 1920x1080     | 31.25       | 50.00      | HDTV 1080i        |        |
| 11. | 1920x1080     | 33.75       | 60.00      | HDTV 1080i        |        |
| 12. | 1920x1080     | 33.72       | 59.94      | HDTV 1080i        |        |
| 13. | 1920x1080     | 56.250      | 50         | HDTV 1080p        |        |
| 14. | 1920x1080     | 67.43/67.5  | 59.94/60   | HDTV 1080p        |        |

## 7. RGB (PC)

| No | Specification |             |            |                  | Proposed  | Remark                                                      |
|----|---------------|-------------|------------|------------------|-----------|-------------------------------------------------------------|
|    | Resolution    | H-freq(kHz) | V-freq(Hz) | Pixel Clock(MHz) |           |                                                             |
| 1. | 720*400       | 31.468      | 70.08      | 28.321           |           | For only DOS mode                                           |
| 2. | 640*480       | 31.469      | 59.94      | 25.17            | VESA      | Input 848*480 60Hz, 852*480 60Hz<br>-> 640*480 60Hz Display |
| 3. | 800*600       | 37.879      | 60.31      | 40.00            | VESA      |                                                             |
| 4. | 1024*768      | 48.363      | 60.00      | 65.00            | VESA(XGA) |                                                             |
| 5. | 1280*768      | 47.78       | 59.87      | 79.5             | WXGA      |                                                             |
| 6. | 1360*768      | 47.72       | 59.8       | 84.75            | WXGA      |                                                             |
| 7. | 1280*1024     | 63.595      | 60.0       | 108.875          | SXGA      | FHD model                                                   |
| 8. | 1920*1080     | 66.587      | 59.93      | 138.625          | WUXGA     | FHD model                                                   |

## 8. HDMI Input (PC/DTV)

### (1) DTV Mode

| No  | Resolution | H-freq(kHz)   | V-freq.(Hz)   | Pixel clock(MHz) | Proposed   | Remark |
|-----|------------|---------------|---------------|------------------|------------|--------|
| 1.  | 720*480    | 31.469 /31.5  | 59.94 /60     | 27.00/27.03      | SDTV 480P  |        |
| 2.  | 720*576    | 31.25         | 50            | 54               | SDTV 576P  |        |
| 3.  | 1280*720   | 37.500        | 50            | 74.25            | HDTV 720P  |        |
| 4.  | 1280*720   | 44.96 /45     | 59.94 /60     | 74.17/74.25      | HDTV 720P  |        |
| 5.  | 1920*1080  | 33.72 /33.75  | 59.94 /60     | 74.17/74.25      | HDTV 1080I |        |
| 6.  | 1920*1080  | 28.125        | 50.00         | 74.25            | HDTV 1080I |        |
| 7.  | 1920*1080  | 26.97 /27     | 23.97 /24     | 74.17/74.25      | HDTV 1080P |        |
| 8.  | 1920*1080  | 33.716 /33.75 | 29.976 /30.00 | 74.25            | HDTV 1080P |        |
| 9.  | 1920*1080  | 56.250        | 50            | 148.5            | HDTV 1080P |        |
| 10. | 1920*1080  | 67.43 /67.5   | 59.94 /60     | 148.35/148.50    | HDTV 1080P |        |

### (2) PC Mode

| No | Resolution | H-freq(kHz) | V-freq.(Hz) | Pixel clock(MHz) | Proposed  | Remark |
|----|------------|-------------|-------------|------------------|-----------|--------|
| 1. | 720*400    | 31.468      | 70.08       | 28.321           |           | HDCP   |
| 2. | 640*480    | 31.469      | 59.94       | 25.17            | VESA      | HDCP   |
| 3. | 800*600    | 37.879      | 60.31       | 40.00            | VESA      | HDCP   |
| 4. | 1024*768   | 48.363      | 60.00       | 65.00            | VESA(XGA) | HDCP   |
| 5. | 1280*768   | 47.78       | 59.87       | 79.5             | WXGA      | HDCP   |
| 6. | 1360*768   | 47.72       | 59.8        | 84.75            | WXGA      | HDCP   |
| 7. | 1280*1024  | 63.595      | 60.0        | 108.875          | SXGA      | HDCP   |
| 8. | 1920*1080  | 67.5        | 60          | 148.5            | WUXGA     | HDCP   |



# ADJUSTMENT INSTRUCTION

## 1. Application Range

This specification sheet is applied to all of the LCD TV with LB91B chassis.

## 2. Designation

- 1) The adjustment is according to the order which is designated and which must be followed, according to the plan which can be changed only on agreeing.
- 2) Power Adjustment: Free Voltage
- 3) Magnetic Field Condition: Nil.
- 4) Input signal Unit: Product Specification Standard
- 5) Reserve after operation: Above 5 Minutes (Heat Run)  
Temperature : at 25±5°C  
Relative humidity : 65±10%  
Input voltage : 220V, 60Hz
- 6) Adjustment equipments: Color Analyzer (CA-210 or CA-110), Pattern Generator(MSPG-925L or Equivalent), DDC Adjustment Jig equipment, SVC remote controller
- 7) Push The "IN STOP KEY" - For memory initialization.

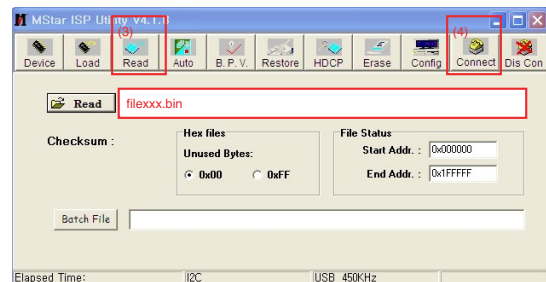
### Case1 : Software version up

1. After downloading S/W by USB, TV set will reboot automatically
2. Push "In-stop" key
3. Push "Power on" key
4. Function inspection
5. After function inspection, Push "I n-stop" key.

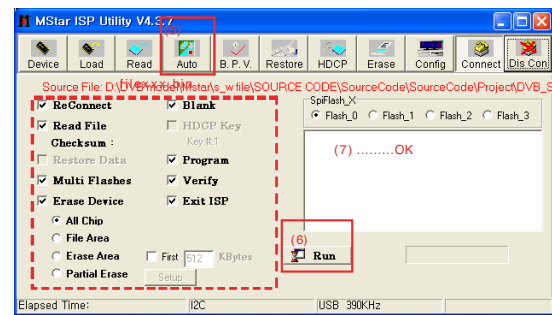
### Case2 : Function check at the assembly line

1. When TV set is entering on the assembly line, Push "In-stop" key at first.
2. Push "Power on" key for turning it on.  
-> If you push "Power on" key, TV set will recover channel information by itself.
3. After function inspection, Push "In-stop" key.

- (3) Click "Read" tab, and then load download file (XXXX.bin) by clicking "Read".

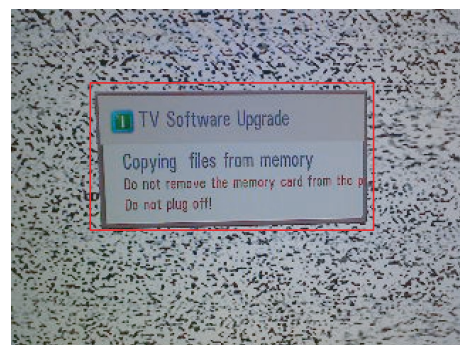


- (4) Click "Connect" tab. If "Can't" is displayed, check connection between computer, jig, and set.
- (5) Click "Auto" tab and set as below
- (6) Click "Run".
- (7) After downloading, check "OK" message.



### \* USB DOWNLOAD(\*.epk file download)

- (1) Put the USB Stick to the USB socket.
- (2) Automatically detecting update file in USB Stick.  
- If your downloaded program version in USB Stick is Low, it didn't work. But your downloaded version is High, USB data is automatically detecting
- (3) Show the message "Copying files from memory"

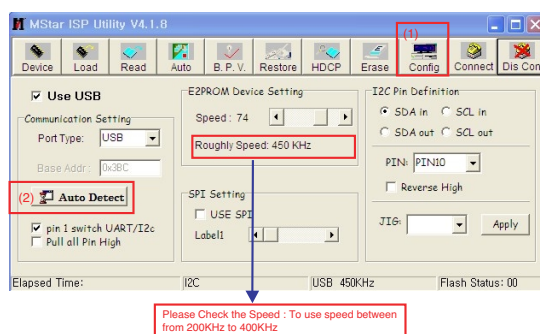


## 3. Main PCB check process

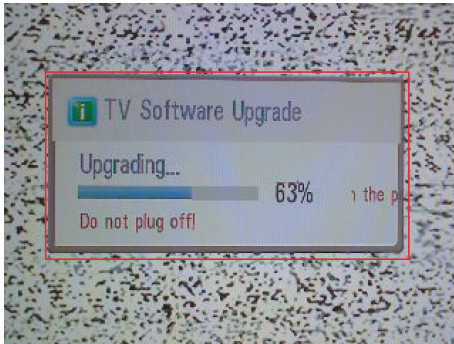
\* APC - After Manual-Insert, executing APC

### \* Boot file Download

- (1) Execute ISP program "Mstar ISP Utility" and then click "Config" tab.
- (2) Set as below, and then click "Auto Detect" and check "OK" message.  
If "Error" is displayed, Check connection between computer, jig, and set.



(4) Updating is starting.



- (5) After updating is complete, The TV will restart automatically.  
 (6) If TV turns on, check your updated version and Tool option. (refer to the next page about tool option)  
 \* If downloading version is higher than your TV have, TV can lost all channel data. In this case, you have to channel recover. If all channel data is cleared, you didn't have a DTV/ATV test on production line.

**\* After downloading, have to adjust Tool Option again.**

- (1) Enter 'EZ ADJUST' mode by pushing 'ADJ' key.  
 (2) Select each 'Tool Option(1~4)' and push 'OK' or '▶' key.  
 (3) Correct the number. (Each model has their number.)

- For New Zealand, Australia

| Model<br>option | 32LH50YD | 37LH50YD | 42LH50YD | 47LH50YD | 55LH50YD |
|-----------------|----------|----------|----------|----------|----------|
| Tool Option1    | (16833)  | (20929)  | (25025)  | (33217)  | (45505)  |
| Tool Option2    | (3144)   | (3144)   | (3144)   | (3144)   | (3144)   |
| Tool Option3    | (52132)  | (52132)  | (52132)  | (52132)  | (52132)  |
| Tool Option4    | (4352)   | (4352)   | (4352)   | (4352)   | (4352)   |
| Country Group   | AU       | AU       | AU       | AU       | AU       |

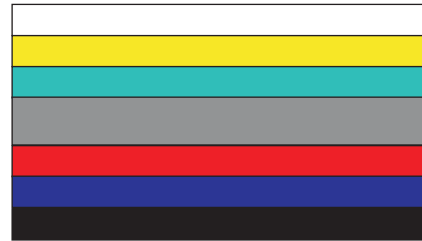
- For Singapore

| Model<br>option | 32LH50YD | 37LH50YD | 42LH50YD | 47LH50YD | 55LH50YD |
|-----------------|----------|----------|----------|----------|----------|
| Tool Option1    | (16833)  | (20929)  | (25025)  | (33217)  | (45505)  |
| Tool Option2    | (3144)   | (3144)   | (3144)   | (3144)   | (3144)   |
| Tool Option3    | (51876)  | (51876)  | (51876)  | (51876)  | (51876)  |
| Tool Option4    | (4352)   | (4352)   | (4352)   | (4352)   | (4352)   |
| Country Group   | SG       | SG       | SG       | SG       | SG       |

(4) Correction Tool option is complete.

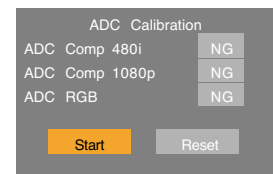
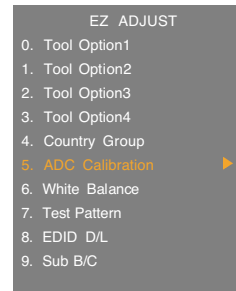
### 3.1. ADC Process

- Input signal : Component 480i
- Signal equipment displays.



Adjustment pattern

- Component 480i  
 MODEL: 209 in Pattern Generator(480i Mode)  
 PATTERN : 65 in Pattern Generator(MSPG-925 SERIES)  
 \* You need not connecting RGB(D-sub) cable. Because ADC in RGB PC mode uses TV internal pattern.
- After enter Service Mode by pushing "ADJ" key,
- Enter Internal ADC mode by pushing "▶" key at "5. ADC Calibration"



<Caution> Using 'power on' button of the Adjustment R/C , power on TV.

\* ADC Calibration Protocol (RS232)

| Item                | CMD1 | CMD2 | Data0 |                                                             |
|---------------------|------|------|-------|-------------------------------------------------------------|
| Adjust<br>'Mode In' | A    | A    | 0 0   | When transfer the 'Mode In',<br>Carry the command.          |
| ADC Adjust          | A    | D    | 1 0   | Automatically adjustment<br>(The use of a internal pattern) |

#### Adjust Sequence

- aa 00 00 [Enter Adjust Mode]
- xb 00 40 [Component1 Input (480i)]
- ad 00 10 [Adjust 480i Comp1]
- xb 00 60 [RGB Input (1024\*768)]
- ad 00 10 [Adjust 1024\*768 RGB]
- aa 00 90 End Adjust mode

\* Required equipment : factory Service Remote control

### 3.2. Function Check

- (1) Check display and sound
- Check Input and Signal items. (cf. work instructions)
- 1) TV
  - 2) AV 1/2
  - 3) COMPONENT (480i)
  - 4) RGB (PC : 1024 x 768 @ 60hz)
  - 5) HDMI
  - 6) PC Audio In
- \* Display and Sound check is executed by remote control.

## 4. Total Assembly line process

### 4.1. Adjustment Preparation

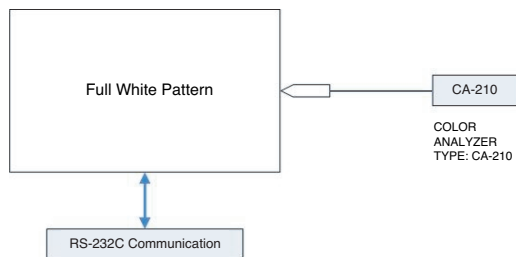
- W/B Equipment condition  
CA210 : CH 9, Test signal : Inner pattern (85IRE)
- Above 5 minutes H/run in the inner pattern. ("power on" key of adjust remote control)

|        |         |    |                                    |                                                   |
|--------|---------|----|------------------------------------|---------------------------------------------------|
| Cool   | 11,000k | °K | X=0.276(±0.002)<br>Y=0.283(±0.002) | <Test Signal><br>Inner pattern<br>(216gray,85IRE) |
| Medium | 9,300k  | °K | X=0.285(±0.002)<br>Y=0.293(±0.002) |                                                   |
| Warm   | 6,500k  | °K | X=0.313(±0.002)<br>Y=0.329(±0.002) |                                                   |

#### \* Connecting picture of the measuring instrument

(On Automatic control)

Inside PATTERN is used when W/B is controlled. Connect to auto controller or push Adjustment R/C POWER ON -> Enter the mode of White-Balance, the pattern will come out



#### \* Auto-control interface and directions

- Adjust in the place where the influx of light like floodlight around is blocked. (illumination is less than 10ux).
- Adhere closely the Color Analyzer (CA210) to the module less than 10cm distance, keep it with the surface of the Module and Color Analyzer's Probe vertically.(80~100°).
- Aging time
  - After aging start, keep the power on (no suspension of power supply) and heat-run over 15minutes.
  - Using 'no signal' or 'full white pattern' or the others, check the back light on.

#### • Auto adjustment Map(RS-232C)

| Index        | Equipment -> Wireless unit |      |        |      | Wireless unit -> Set |      |      |      |
|--------------|----------------------------|------|--------|------|----------------------|------|------|------|
|              | CMD1                       | CMD2 | Set ID | Data | CMD1                 | CMD2 | CMD3 | CMD4 |
| Start        | w                          | b    | 0      | 00   | 1F                   | 04   | 00   | 00   |
| Gain start   | w                          | b    | 0      | 10   | 1F                   | 04   | 00   | 10   |
| Gain End     | w                          | b    | 0      | 1F   | 1F                   | 04   | 00   | 1F   |
| Offset Start | w                          | b    | 0      | 20   | 1F                   | 04   | 00   | 20   |
| Offset End   | w                          | b    | 0      | 2F   | 1F                   | 04   | 00   | 2F   |
| End          | w                          | b    | 0      | FF   | 1F                   | 04   | 00   | FF   |

|        | RS-232C COMMAND<br>[CMD ID DATA] |     |      | MIN | CENTER<br>(DEFAULT) |     |      | MAX |
|--------|----------------------------------|-----|------|-----|---------------------|-----|------|-----|
|        | Cool                             | Mid | Warm |     | Cool                | Mid | Warm |     |
| R Gain | jg                               | Ja  | jd   | 00  | 172                 | 192 | 192  | 255 |
| G Gain | jh                               | Jb  | je   | 00  | 172                 | 192 | 192  | 255 |
| B Gain | ji                               | Jc  | jf   | 00  | 192                 | 192 | 172  | 255 |
| R Cut  |                                  |     |      |     | 64                  | 64  | 64   | 128 |
| G Cut  |                                  |     |      |     | 64                  | 64  | 64   | 128 |
| B Cut  |                                  |     |      |     | 64                  | 64  | 64   | 128 |

#### \*\* Caution \*\*

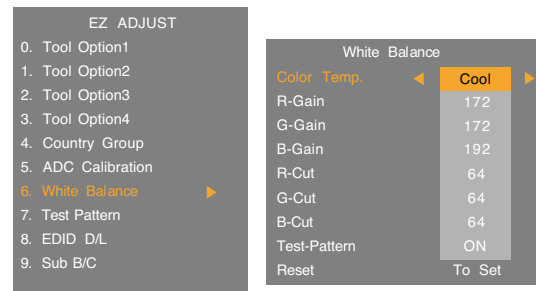
Color Temperature : COOL, Medium, Warm.

One of R Gain/G Gain/ B Gain should be kept on 0xC0, and adjust other two lower than C0.

(when R/G/B Gain are all C0, it is the FULL Dynamic Range of Module)

#### \* Manual W/B process using adjusts Remote control.

- After enter Service Mode by pushing "ADJ" key,
- Enter White Balance by pushing "►" key at "3.White Balance".



- After all adjustments, press "IN START" key and compare Tool option value with its BOM, if it is correctly same then unplug the AC cable.

If it is not same, then correct it same with BOM and unplug AC cable.

For correct it to the model's module from factory JIG model.

- Push The "IN STOP KEY" after completing the function inspection.

### 4.2. DDC EDID Write (RGB 128Byte )

- Connect D-sub Signal Cable to D-sub Jack.
- Write EDID Data to EEPROM(24C02) by using DDC2B protocol.
- Check whether written EDID data is correct or not.
- \* For SVC main Ass'y, EDID have to be downloaded to Insert Process in advance.

### 4.3. DDC EDID Write (HDMI 256Byte)

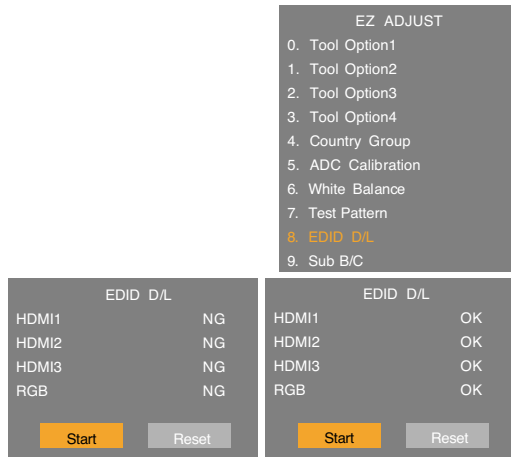
- Connect HDMI Signal Cable to HDMI Jack.
- Write EDID Data to EEPROM(24C02) by using DDC2B protocol.
- Check whether written EDID data is correct or not.
- \* For SVC main Ass'y, EDID have to be downloaded to Insert Process in advance.

## 4.4. EDID DATA

- 1) All Data : HEXA Value
- 2) Changeable Data :
- \*: Serial No : Controlled / Data:01
- \*\* : Month : Controlled / Data:00
- \*\*\*:Year : Controlled
- \*\*\*\*:Check sum

### - Auto Download

- After enter Service Mode by pushing “ADJ” key,
- Enter EDID D/L mode.
- Enter “START” by pushing “OK” key.



\* EDID data and Model option download (RS232)

| Item     | CMD1 | CMD2 | Data0 |                                                        |
|----------|------|------|-------|--------------------------------------------------------|
| Download | A    | A    | 0 0   | When transfer the 'Mode In', Carry the command.        |
| Download | A    | E    | 00 10 | Automatically Download (The use of a internal pattern) |

### - Manual Download

\* Caution

- 1) Use the proper signal cable for EDID Download
  - Analog EDID : Pin3 exists
  - Digital EDID : Pin3 exists
- 2) Nerver connect HDMI & D-sub Cable at the same time.
- 3) Use the proper cables below for EDID Writing.
- 4) Download HDMI1, HDMI2, HDMI3 separately because each data is different.

| For Analog EDID | For HDMI EDID                 |
|-----------------|-------------------------------|
| D-sub to D-sub  | DVI-D to HDMI or HDMI to HDMI |
|                 |                               |
|                 |                               |

| Item            | Condition   | Data(Hex) |
|-----------------|-------------|-----------|
| Manufacturer ID | GSM         | 1E6D      |
| Version         | Digital : 1 | 01        |
| Revision        | Digital : 3 | 03        |

### (1) FHD RGB EDID data

|    | 0   | 1  | 2  | 3  | 4  | 5  | 6   | 7  | 8  | 9  | A   | B  | C  | D   | E  | F   |
|----|-----|----|----|----|----|----|-----|----|----|----|-----|----|----|-----|----|-----|
| 00 | 00  | FF | FF | FF | FF | FF | FF  | 00 | 1E | 6D | (a) |    |    | (b) |    |     |
| 10 | (c) |    | 01 | 03 | 68 | 73 | 41  | 78 | 0A | CF | 74  | A3 | 57 | 4C  | B0 | 23  |
| 20 | 09  | 48 | 4C | A1 | 08 | 00 | 81  | 80 | 61 | 40 | 45  | 40 | 31 | 40  | 01 | 01  |
| 30 | 01  | 01 | 01 | 01 | 01 | 01 | 02  | 3A | 80 | 18 | 71  | 38 | 2D | 40  | 58 | 2C  |
| 40 | 45  | 00 | 7E | 8A | 42 | 00 | 00  | 1E | 01 | 1D | 00  | 72 | 51 | D0  | 1E | 20  |
| 50 | 6E  | 28 | 55 | 00 | 7E | 8A | 42  | 00 | 00 | 1E | 00  | 00 | 00 | FD  | 00 | 3A  |
| 60 | 3E  | 1E | 53 | 10 | 00 | 0A | 20  | 20 | 20 | 20 | 20  |    |    | (d) |    |     |
| 70 |     |    |    |    |    |    | (d) |    |    |    |     |    |    |     | 00 | (e) |
| 80 | FF  | FF | FF | FF | FF | FF | FF  | FF | FF | FF | FF  | FF | FF | FF  | FF | FF  |
| 90 | FF  | FF | FF | FF | FF | FF | FF  | FF | FF | FF | FF  | FF | FF | FF  | FF | FF  |
| A0 | FF  | FF | FF | FF | FF | FF | FF  | FF | FF | FF | FF  | FF | FF | FF  | FF | FF  |
| B0 | FF  | FF | FF | FF | FF | FF | FF  | FF | FF | FF | FF  | FF | FF | FF  | FF | FF  |
| C0 | FF  | FF | FF | FF | FF | FF | FF  | FF | FF | FF | FF  | FF | FF | FF  | FF | FF  |
| D0 | FF  | FF | FF | FF | FF | FF | FF  | FF | FF | FF | FF  | FF | FF | FF  | FF | FF  |
| E0 | FF  | FF | FF | FF | FF | FF | FF  | FF | FF | FF | FF  | FF | FF | FF  | FF | FF  |
| F0 | FF  | FF | FF | FF | FF | FF | FF  | FF | FF | FF | FF  | FF | FF | FF  | FF | FF  |

### (2) FHD HDMI EDID data

|    | 0   | 1  | 2  | 3  | 4  | 5  | 6   | 7  | 8  | 9  | A   | B  | C   | D   | E  | F   |
|----|-----|----|----|----|----|----|-----|----|----|----|-----|----|-----|-----|----|-----|
| 00 | 00  | FF | FF | FF | FF | FF | FF  | 00 | 1E | 6D | (a) |    |     | (b) |    |     |
| 10 | (c) |    | 01 | 03 | 80 | 73 | 41  | 78 | 0A | CF | 74  | A3 | 57  | 4C  | B0 | 23  |
| 20 | 09  | 48 | 4C | A1 | 08 | 00 | 81  | 80 | 61 | 40 | 45  | 40 | 31  | 40  | 01 | 01  |
| 30 | 01  | 01 | 01 | 01 | 01 | 01 | 02  | 3A | 80 | 18 | 71  | 38 | 2D  | 40  | 58 | 2C  |
| 40 | 45  | 00 | 7E | 8A | 42 | 00 | 00  | 1E | 01 | 1D | 00  | 72 | 51  | D0  | 1E | 20  |
| 50 | 6E  | 28 | 55 | 00 | 7E | 8A | 42  | 00 | 00 | 1E | 00  | 00 | 00  | FD  | 00 | 3A  |
| 60 | 3E  | 1E | 53 | 10 | 00 | 0A | 20  | 20 | 20 | 20 | 20  |    |     | (d) |    |     |
| 70 |     |    |    |    |    |    | (d) |    |    |    |     |    |     |     | 01 | (e) |
| 80 | 02  | 03 | 26 | F1 | 4E | 10 | 1F  | 84 | 13 | 05 | 14  | 03 | 02  | 12  | 20 | 21  |
| 90 | 22  | 15 | 01 | 26 | 15 | 07 | 50  | 09 | 57 | 07 |     |    | (f) |     |    |     |
| A0 | (f) |    | E3 | 05 | 03 | 01 | 01  | 1D | 80 | 18 | 71  | 1C | 16  | 20  | 58 | 2C  |
| B0 | 25  | 00 | 7E | 8A | 42 | 00 | 00  | 9E | 01 | 1D | 00  | 80 | 51  | D0  | 0C | 20  |
| C0 | 40  | 80 | 35 | 00 | 7E | 8A | 42  | 00 | 00 | 1E | 02  | 3A | 80  | 18  | 71 | 38  |
| D0 | 2D  | 40 | 58 | 2C | 45 | 00 | 7E  | 8A | 42 | 00 | 00  | 1E | 66  | 21  | 50 | B0  |
| E0 | 51  | 00 | 1B | 30 | 40 | 70 | 36  | 00 | 7E | 8A | 42  | 00 | 00  | 1E  | 00 | 00  |
| F0 | 00  | 00 | 00 | 00 | 00 | 00 | 00  | 00 | 00 | 00 | 00  | 00 | 00  | 00  | 00 | F9  |

\* Detail EDID Options are below

- (a) Product ID 0001
- (b) Serial No: Controlled on production line.
- (c) Month, Year: Controlled on production line:
  - ex) Monthly : '09' -> '09'
  - Year : '2006' -> '10'
- (d) Model Name(Hex):

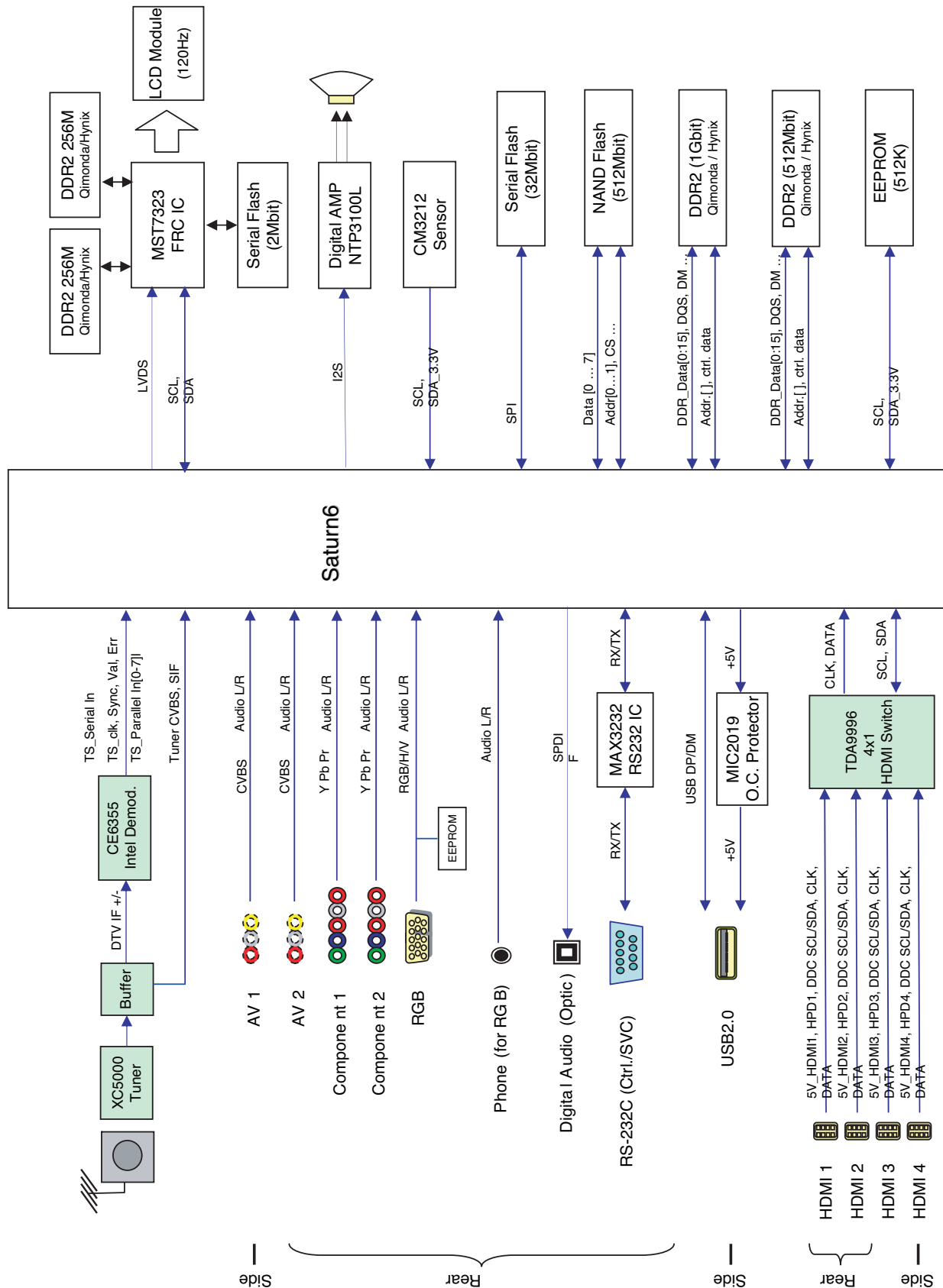
| MODEL | MODEL NAME(HEX)                                    |
|-------|----------------------------------------------------|
| all   | 00 00 00 FC 00 4C 47 20 54 56 0A 20 20 20 20 20 20 |

(e) Checksum: Changeable by total EDID data.

(f) Vendor Specific(HDMI)

| INPUT | MODEL NAME(HEX)  |
|-------|------------------|
| HDMI1 | 67030C001000B82D |
| HDMI2 | 67030C002000B82D |
| HDMI3 | 67030C003000B82D |
| HDMI4 | 67030C004000B82D |

# BLOCK DIAGRAM

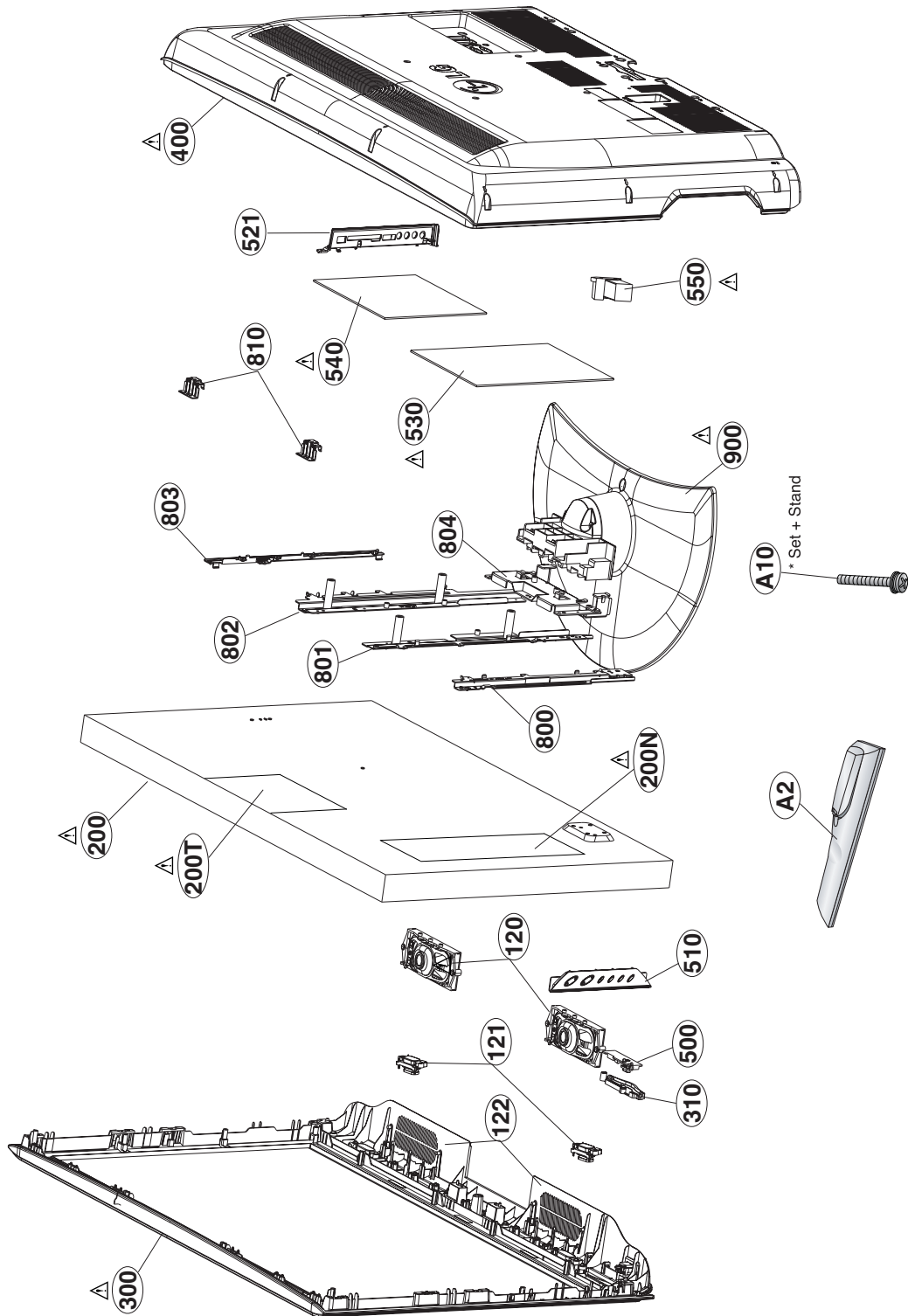


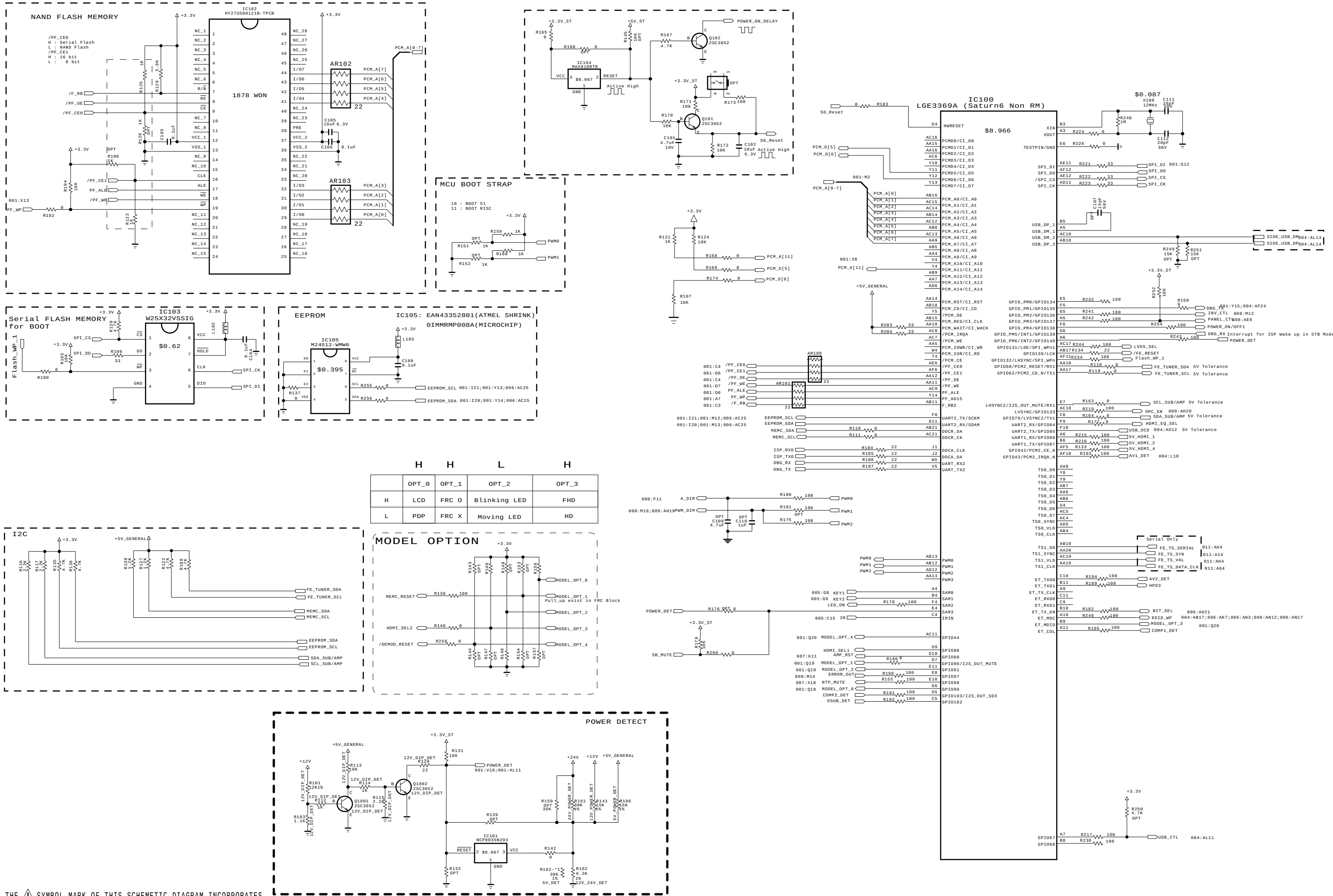


# EXPLODED VIEW

## IMPORTANT SAFETY NOTICE

Many electrical and mechanical parts in this chassis have special safety-related characteristics. These parts are identified by  $\Delta$  in the Schematic Diagram and EXPLODED VIEW. It is essential that these special safety parts should be replaced with the same components as recommended in this manual to prevent X-RADIATION, Shock, Fire, or other Hazards. Do not modify the original design without permission of manufacturer.



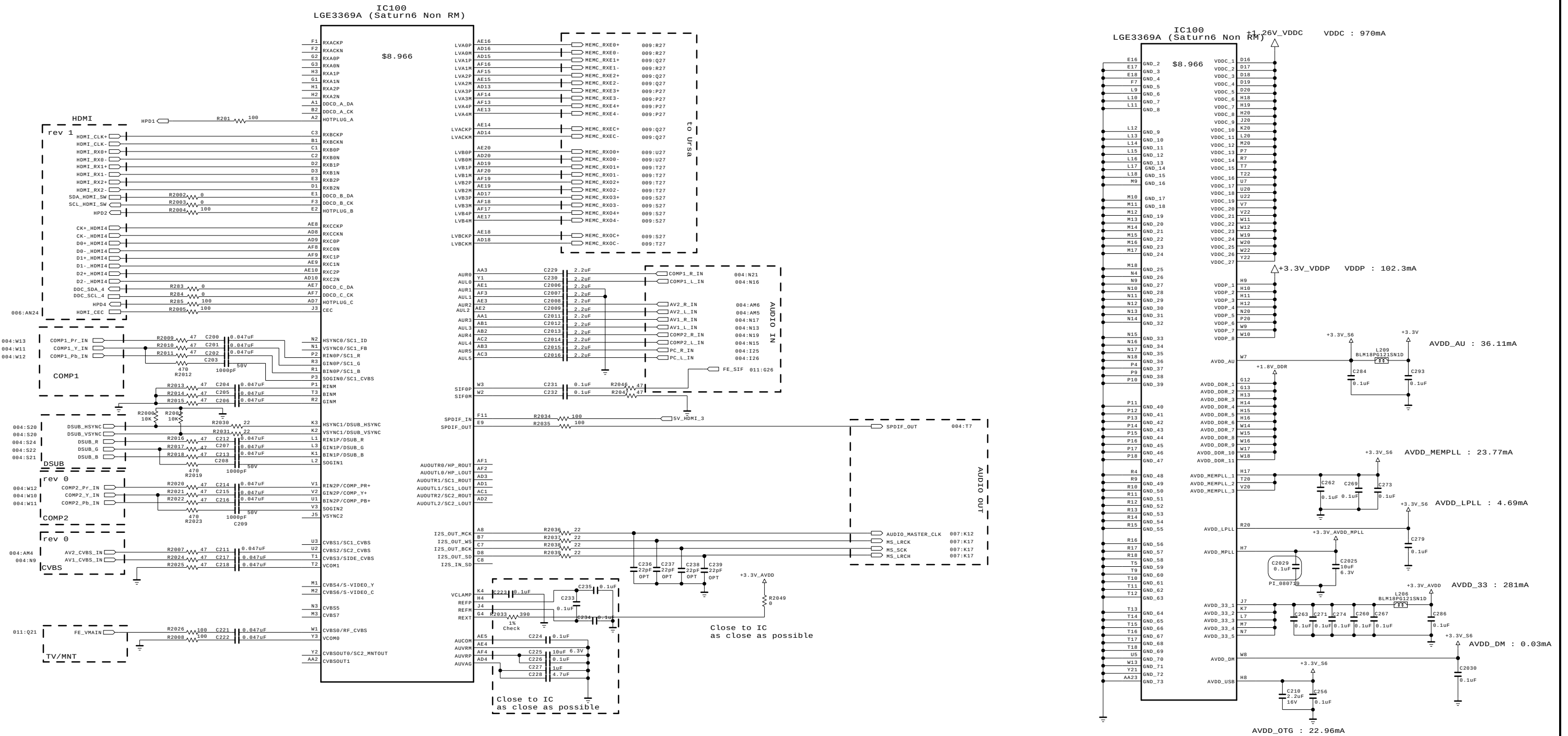
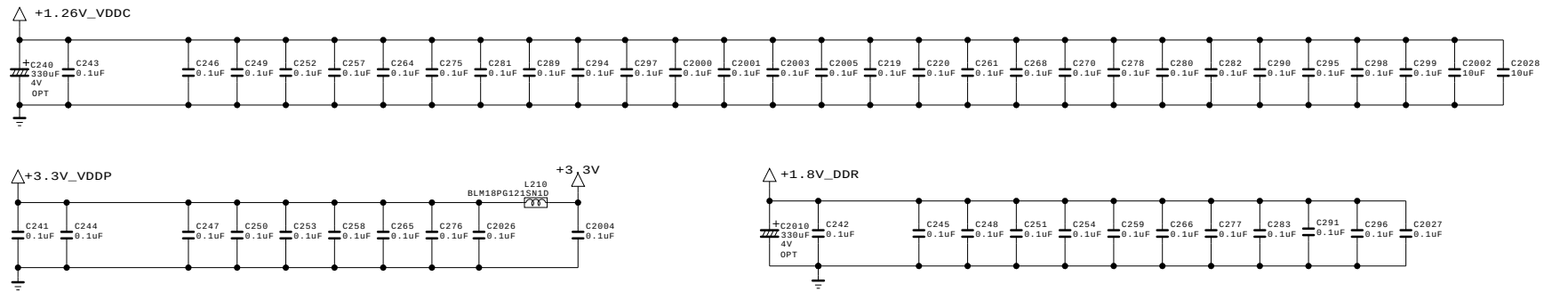


THE SYMBOL MARK OF THIS SCHEMATIC DIAGRAM INCORPORATES SPECIAL FEATURES IMPORTANT FOR PROTECTION FROM X-RADIATION. FILTRE AND ELECTRICAL SHOCK HAZARDS, WHEN SERVICING IF IS ESSENTIAL THAT ONLY MANUFACTURES SPECIFIED PARTS BE USED FOR THE CRITICAL COMPONENTS IN THE SYMBOL MARK OF THE SCHEMATIC.

SECRET  
LGElectronics

LG ELECTRONICS

|       |                     |       |            |
|-------|---------------------|-------|------------|
| MODEL | EAX60148002-0(LH50) | DATE  | 2009.01.19 |
| BLOCK | MAIN_1              | SHEET | 1 / 11     |



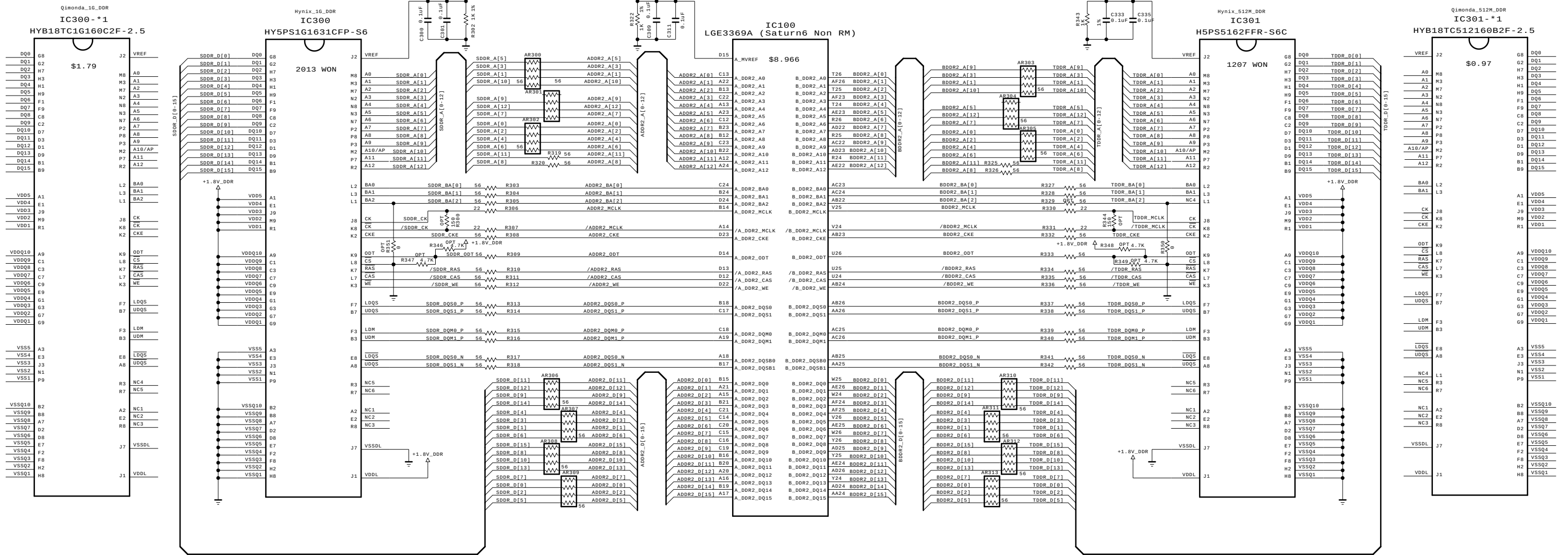
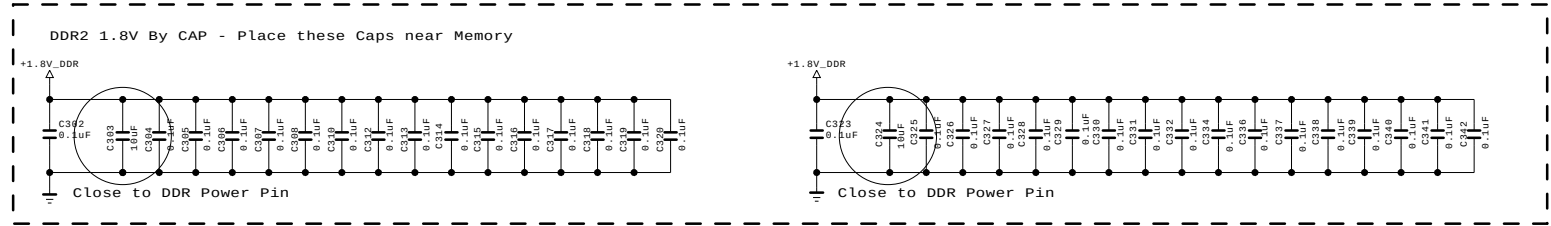
THE SYMBOL MARK OF THIS SCHEMATIC DIAGRAM INCORPORATES SPECIAL FEATURES IMPORTANT FOR PROTECTION FROM X-RADIATION. FILTRE AND ELECTRICAL SHOCK HAZARDS, WHEN SERVICING IF IS ESSENTIAL THAT ONLY MANUFACTURES SPECIFIED PARTS BE USED FOR THE CRITICAL COMPONENTS IN THE SYMBOL MARK OF THE SCHEMATIC.

**SECRET**  
**LG Electronics**



|       |                     |       |            |
|-------|---------------------|-------|------------|
| MODEL | EAX60148002-0(LH50) | DATE  | 2009.01.19 |
| BLOCK | MAIN_2              | SHEET | 2 / 11     |





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SECRET  
LGElectronics

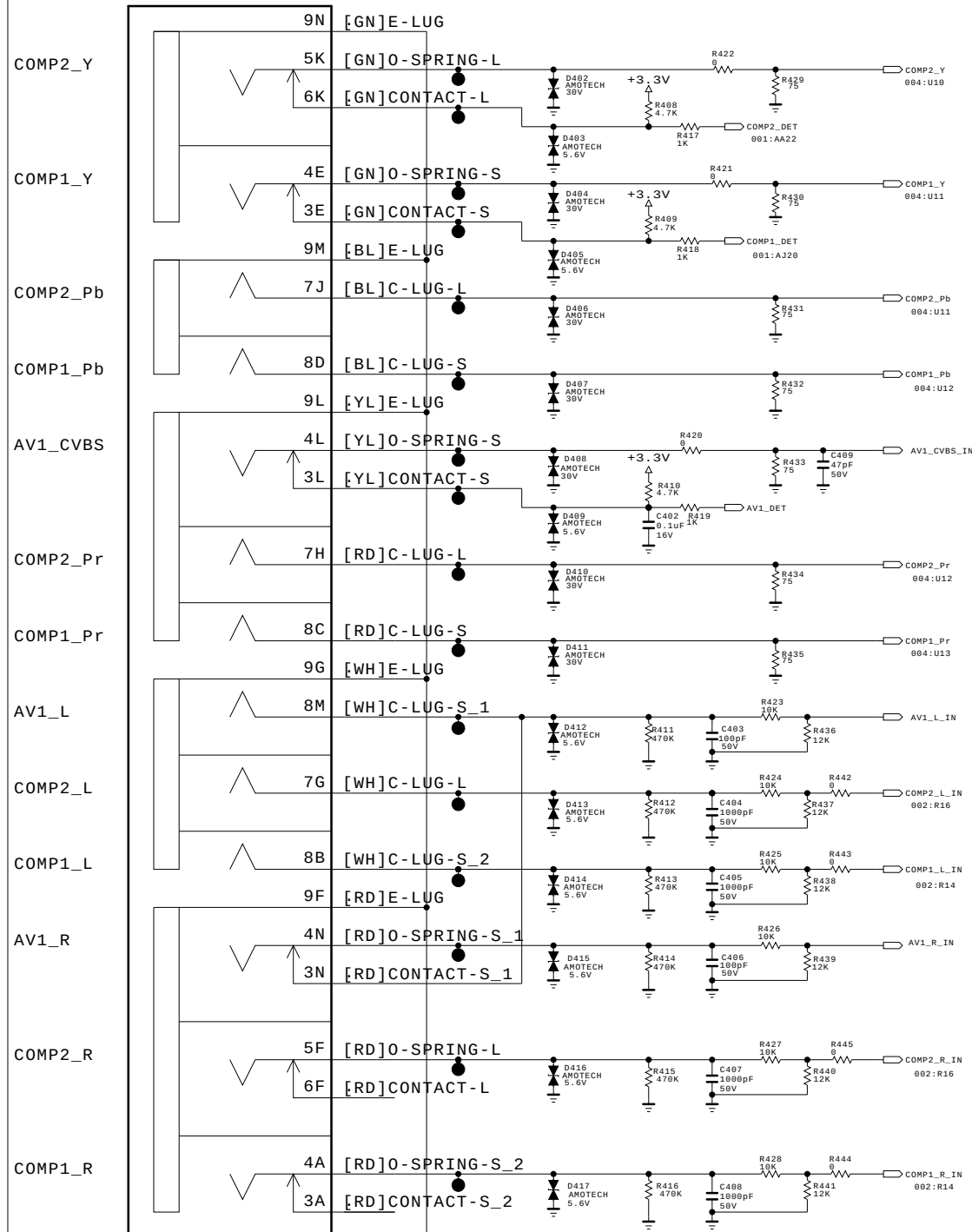
LG ELECTRONICS

|       |                     |       |            |
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| BLOCK | DDR2                | SHEET | 3 / 11     |

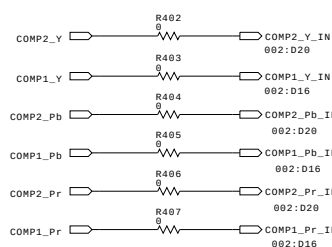
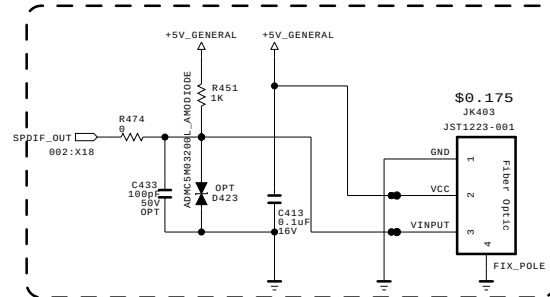
# Component1/2 and AV1(rear)

JK402

\$0.67965 PPJ227-01



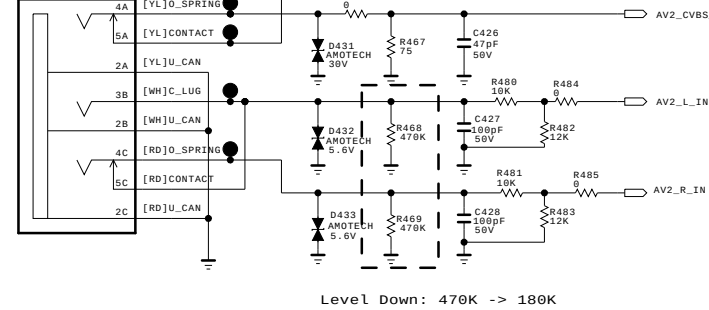
## SPDIF OPTIC JACK



## AV2(SIDE)

JK404

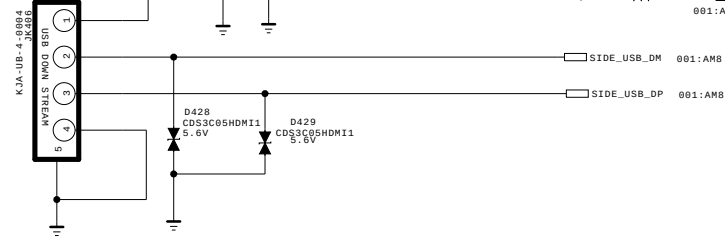
\$0.152 PPJ218-01



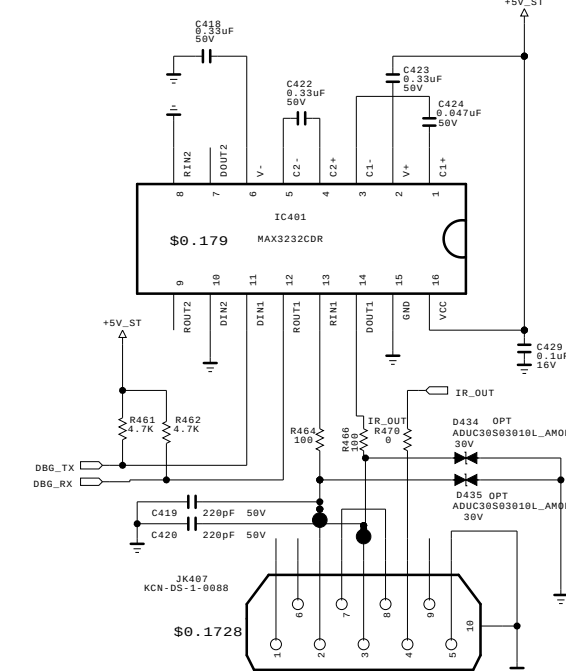
Level Down: 470K -> 180K

## Side USB

\$0.13643



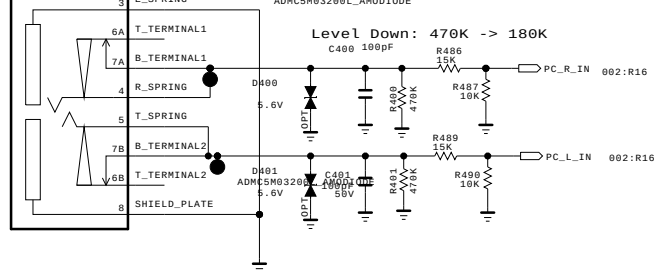
## RS232C



## PC AUDIO

JK401

\$0.17 PEJ024-01



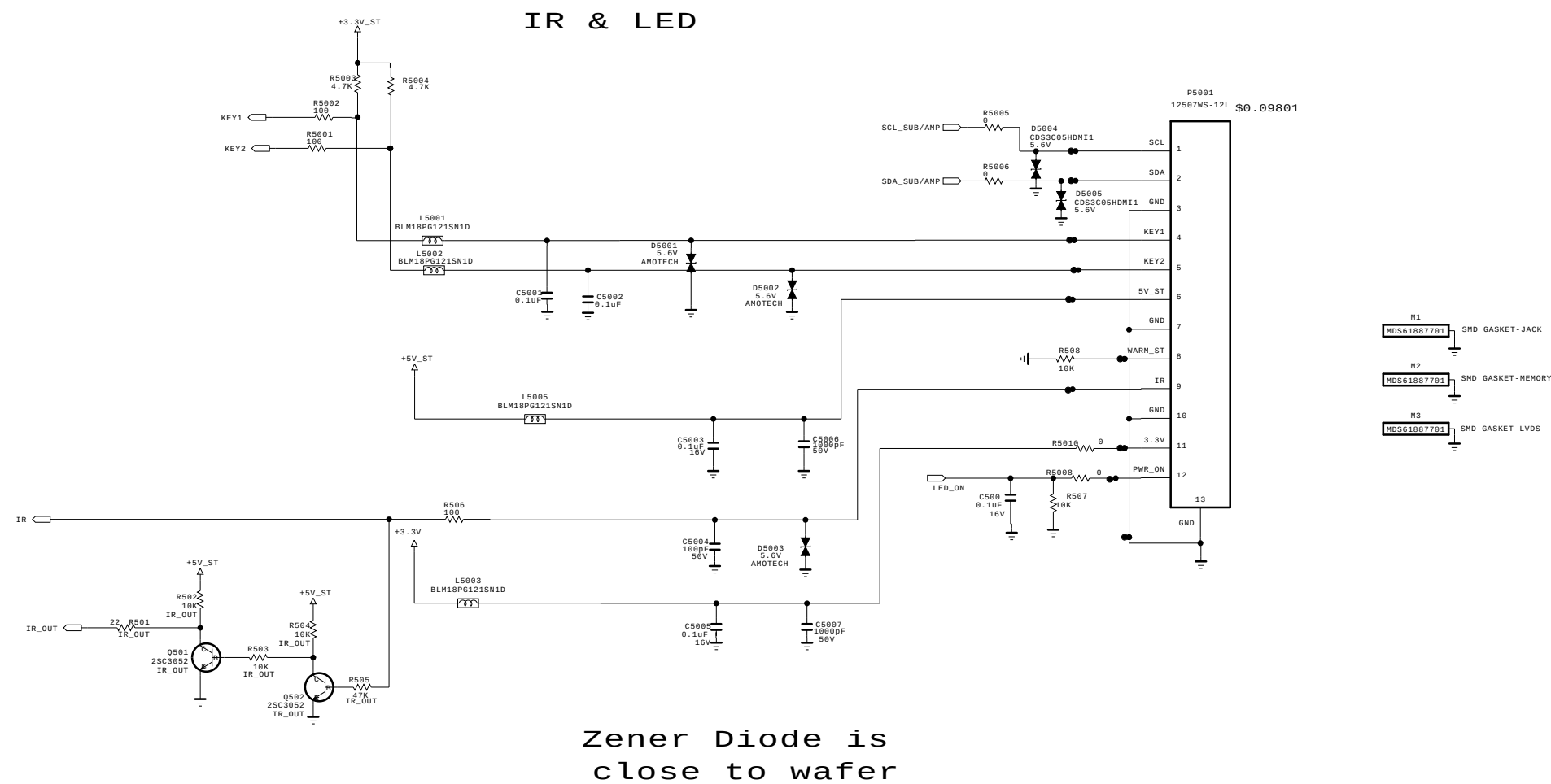
THE SYMBOL MARK OF THIS SCHEMATIC DIAGRAM INCORPORATES SPECIAL FEATURES IMPORTANT FOR PROTECTION FROM X-RADIATION. FILRE AND ELECTRICAL SHOCK HAZARDS, WHEN SERVICING IF IS ESSENTIAL THAT ONLY MANUFACTURES SPECIED PARTS BE USED FOR THE CRITICAL COMPONENTS IN THE SYMBOL MARK OF THE SCHEMATIC.

SECRET

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|       |                     |       |            |
|-------|---------------------|-------|------------|
| MODEL | EAX60148002-0(LH50) | DATE  | 2009.01.19 |
| BLOCK | INTERFACE           | SHEET | 4 / 11     |

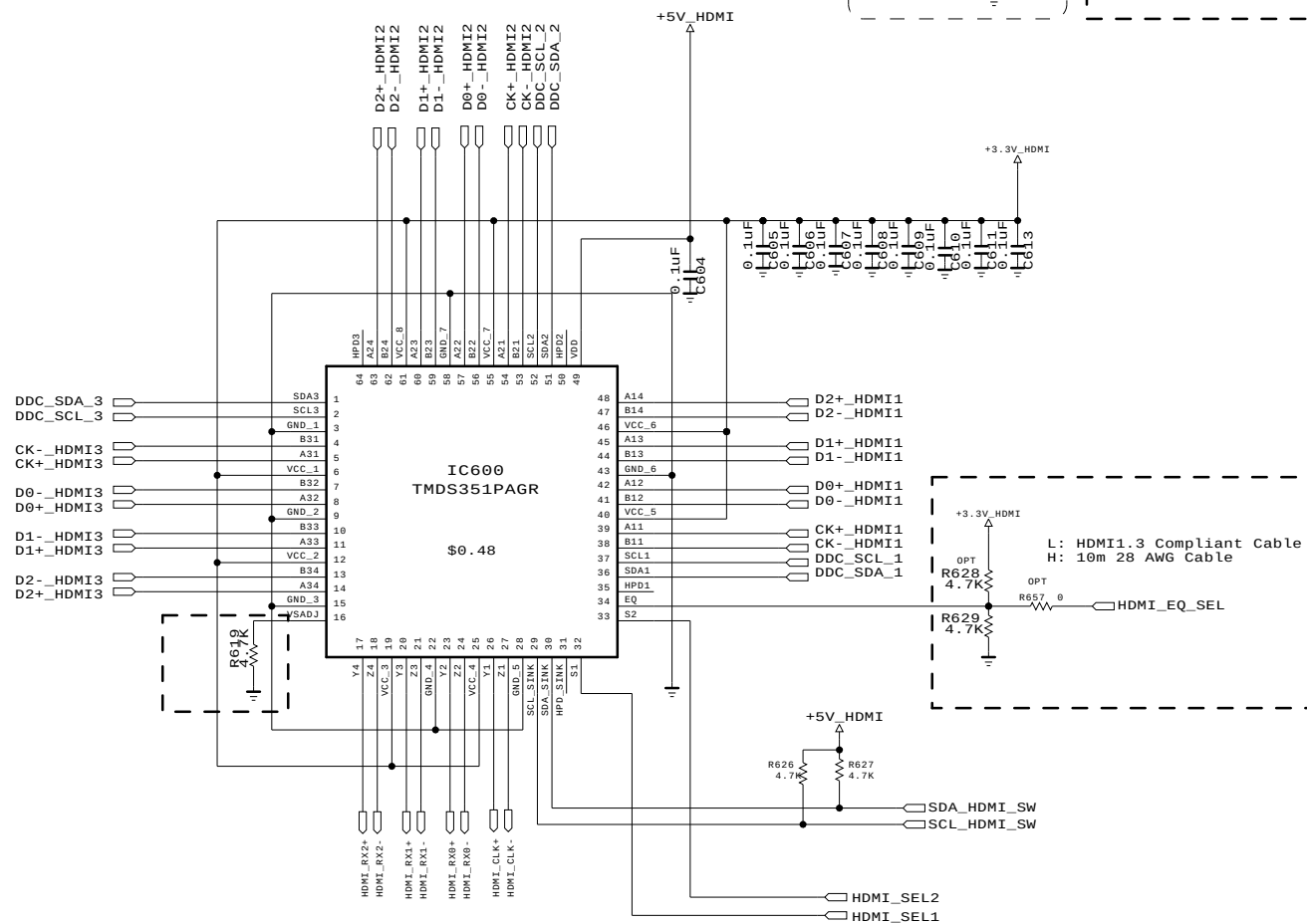
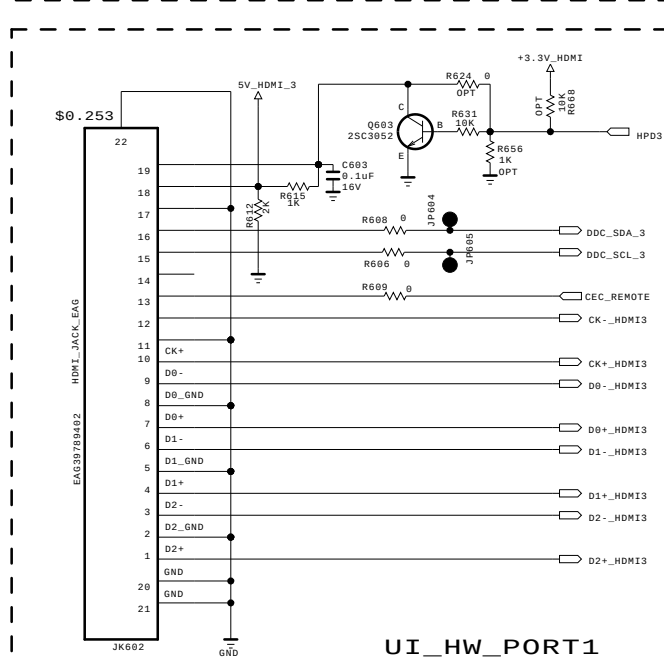
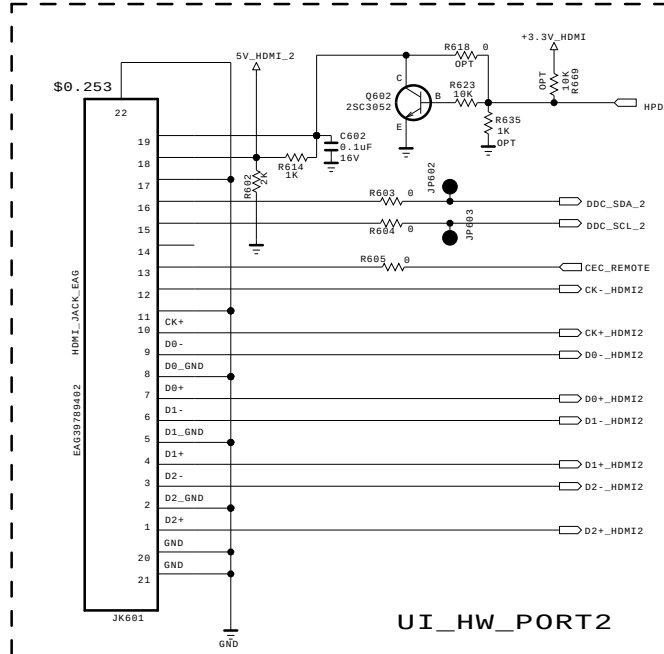
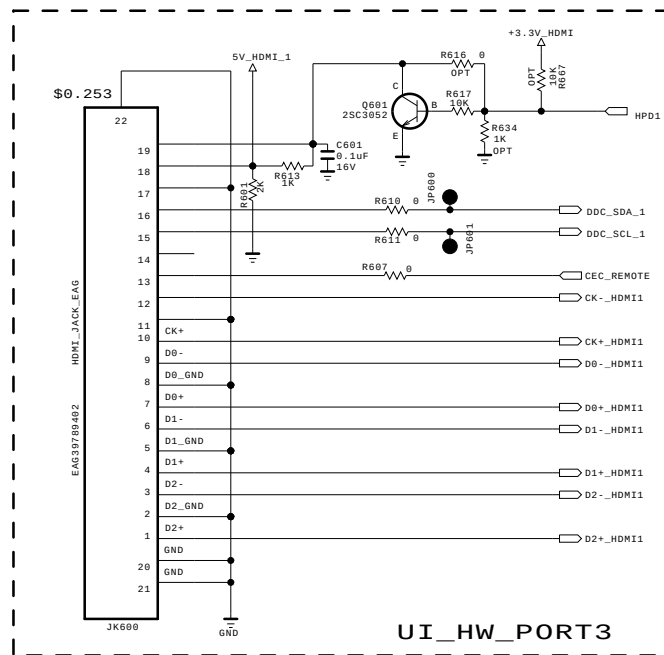
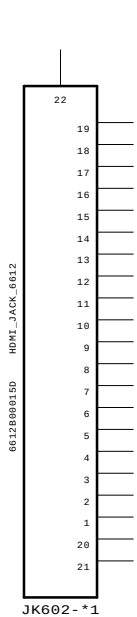
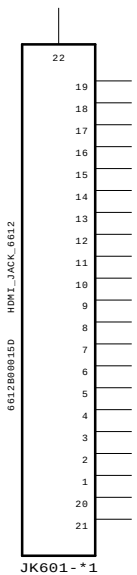
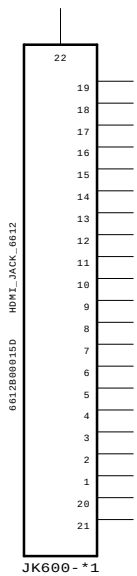


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SECRET  
LGElectronics

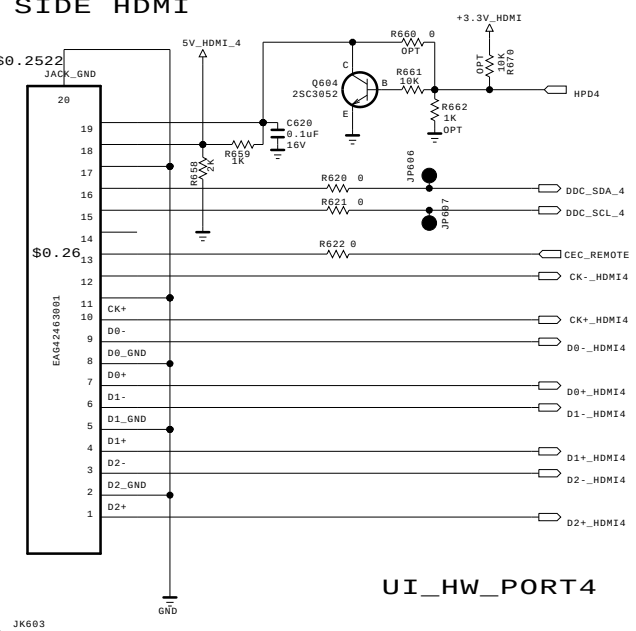


|       |                     |       |            |
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| BLOCK | IR                  | SHEET | 5 / 11     |

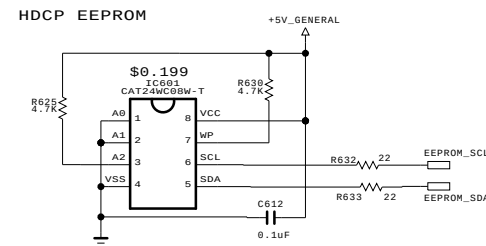


| SEL2 | SEL1 | I/O Selected        |
|------|------|---------------------|
| H    | H    | DDC1, HPD1          |
| H    | L    | DDC2, HPD2          |
| L    | L    | DDC3, HPD3          |
| L    | H    | Unselected, HPD ALL |

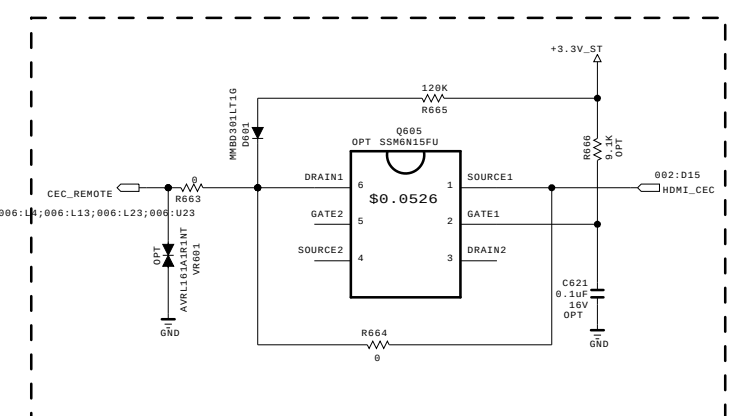
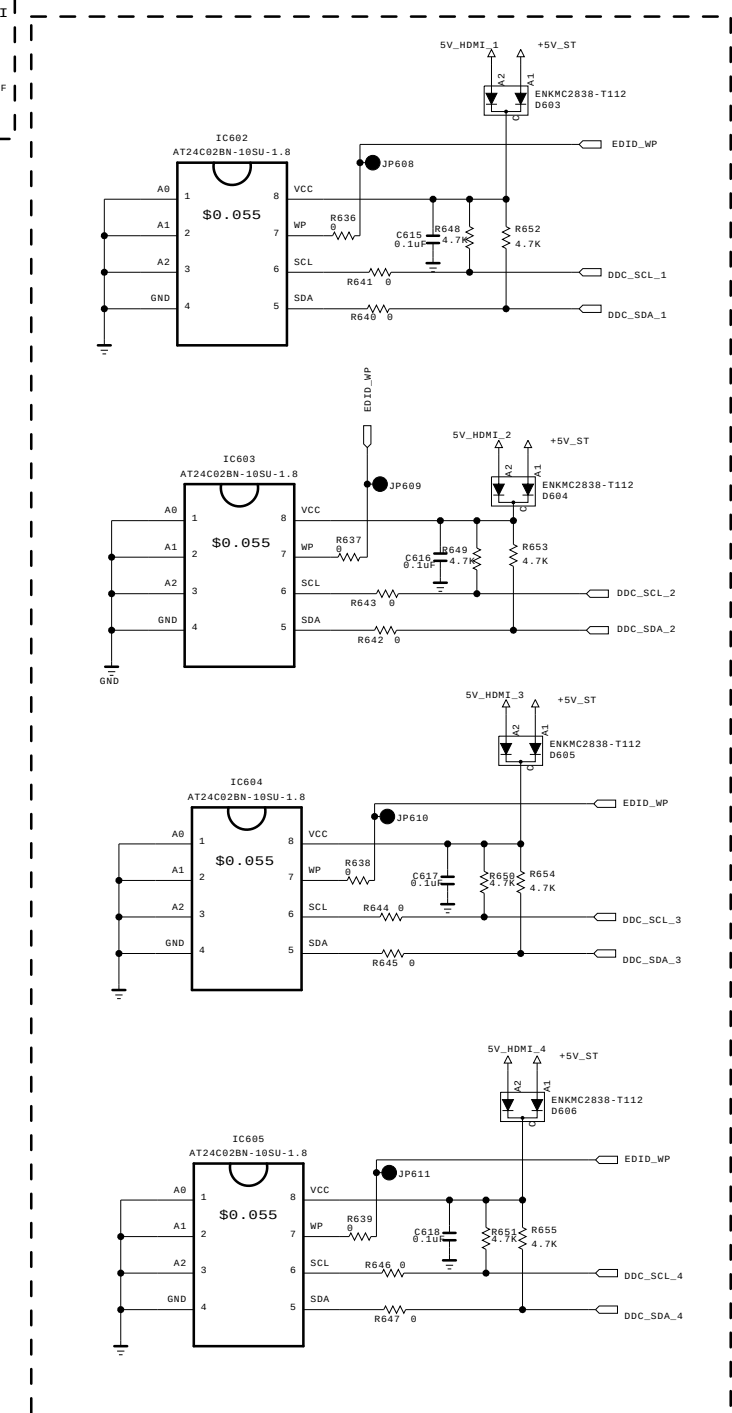
#### SIDE HDMI



#### HDCP EEPROM



#### HDMI EEPROM

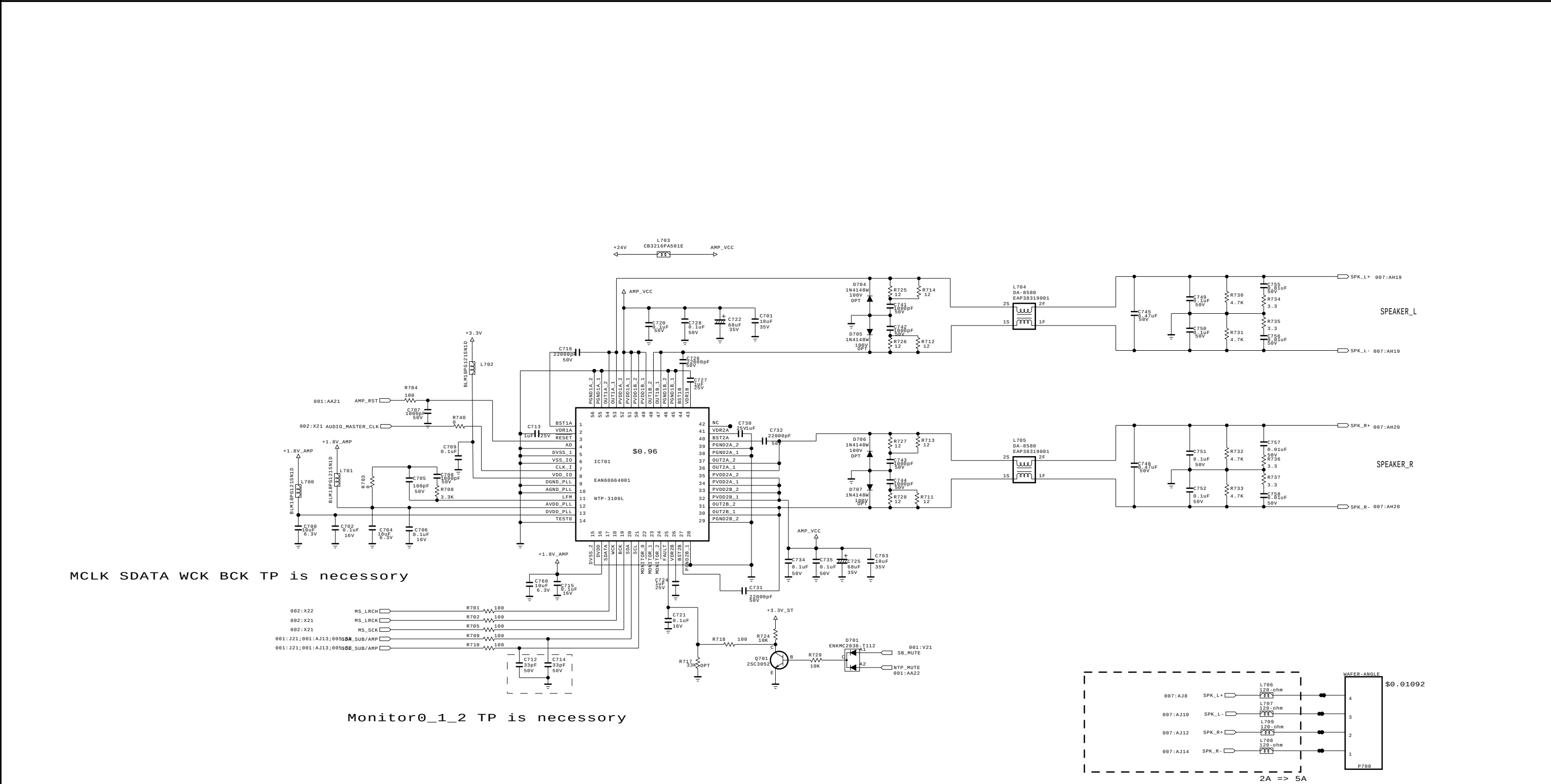


THE SYMBOL MARK OF THIS SCHEMATIC DIAGRAM INCORPORATES SPECIAL FEATURES IMPORTANT FOR PROTECTION FROM X-RADIATION. FILRE AND ELECTRICAL SHOCK HAZARDS, WHEN SERVICING IF IS ESSENTIAL THAT ONLY MANUFACTURES SPECIFIED PARTS BE USED FOR THE CRITICAL COMPONENTS IN THE SYMBOL MARK OF THE SCHEMATIC.

SECRET  
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|       |                     |       |            |
|-------|---------------------|-------|------------|
| MODEL | EAX60148002-0(LH50) | DATE  | 2009.01.19 |
| BLOCK | HDMI                | SHEET | 6 / 11     |

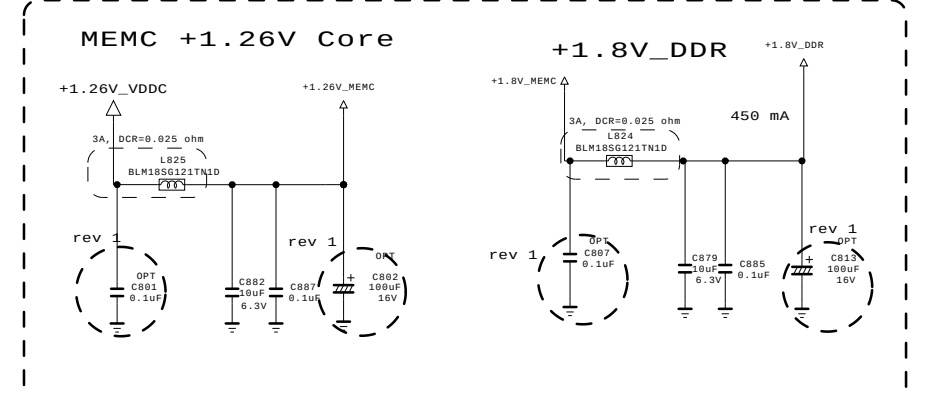
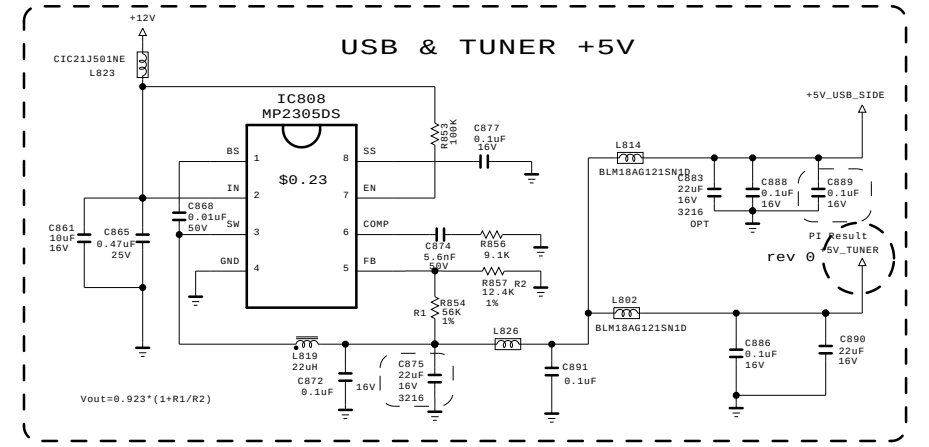
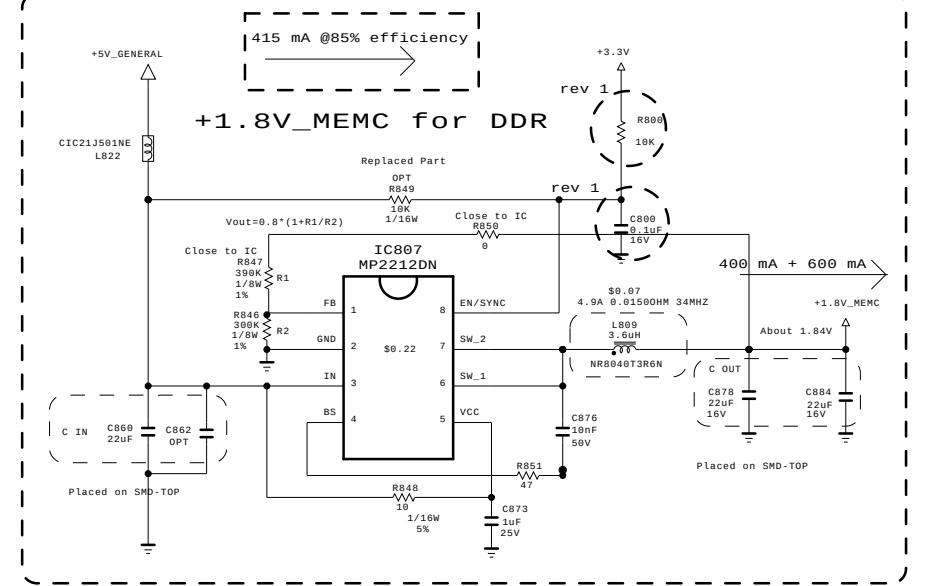
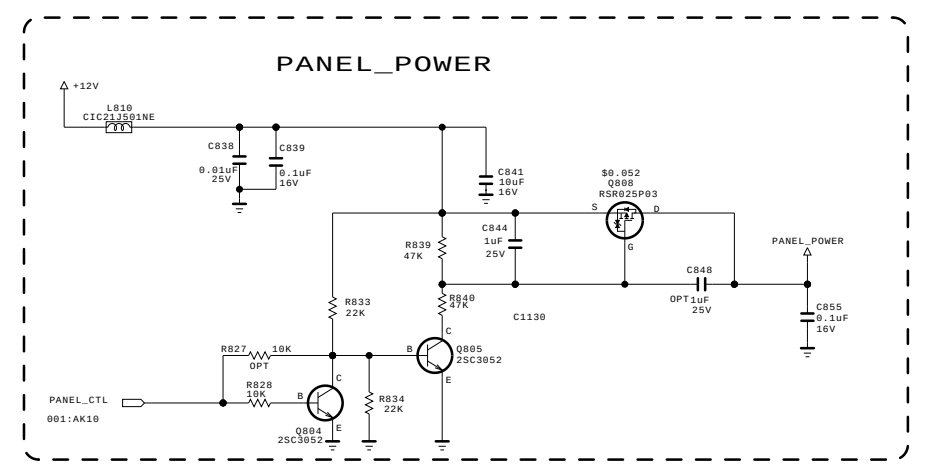
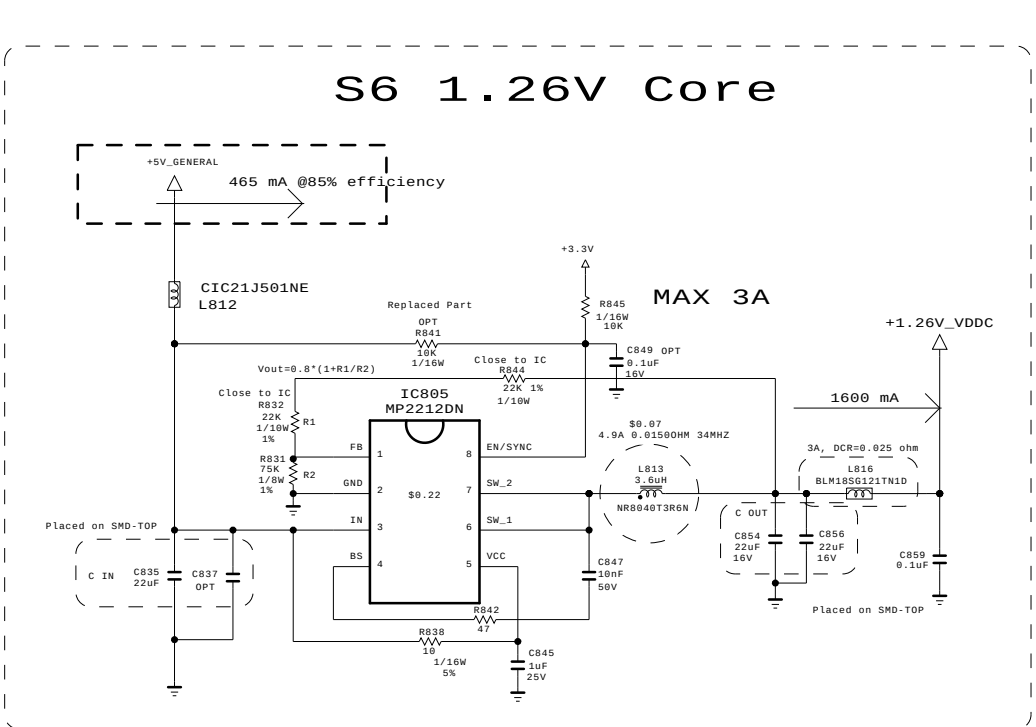
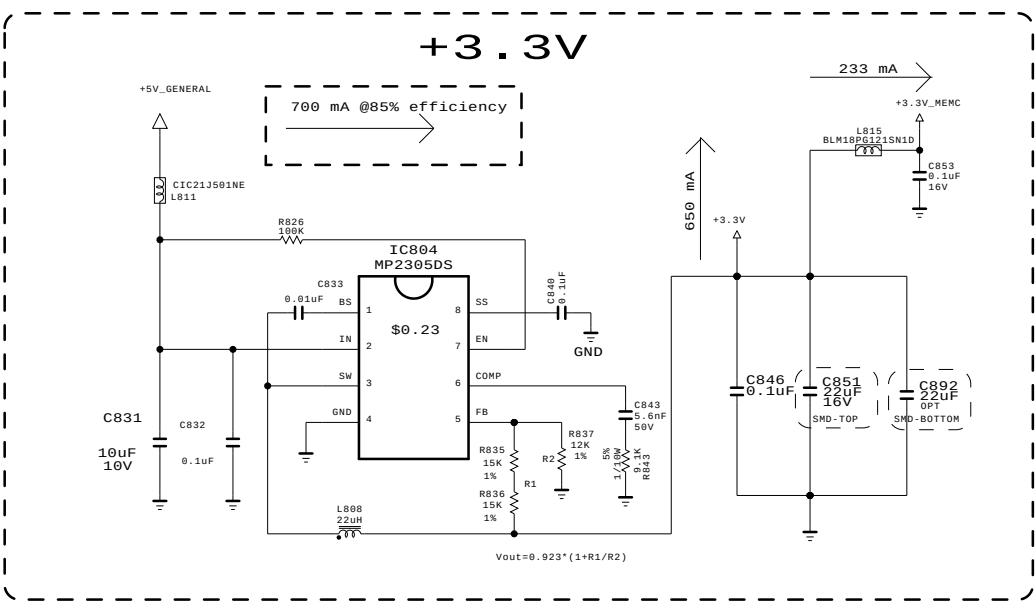
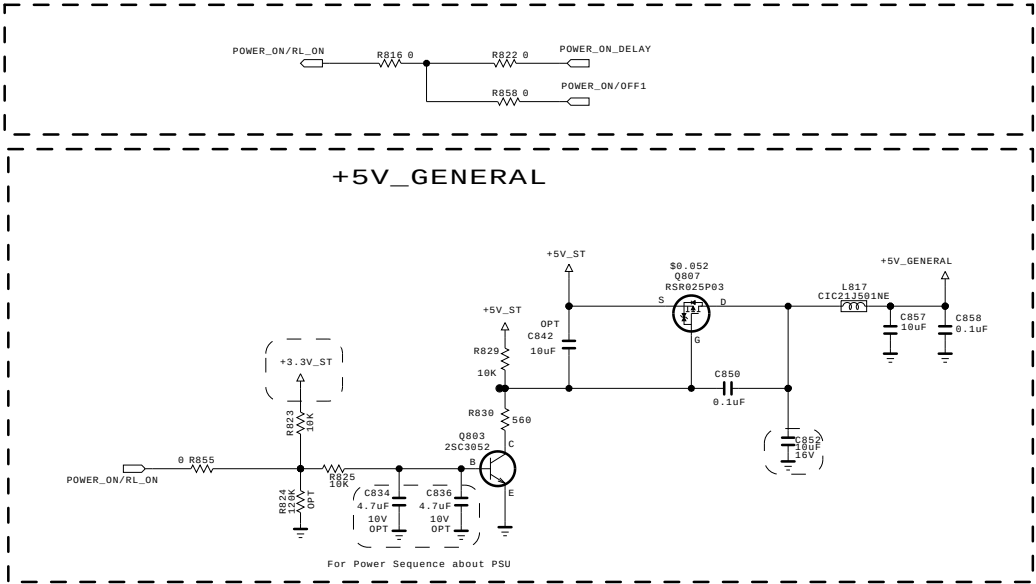
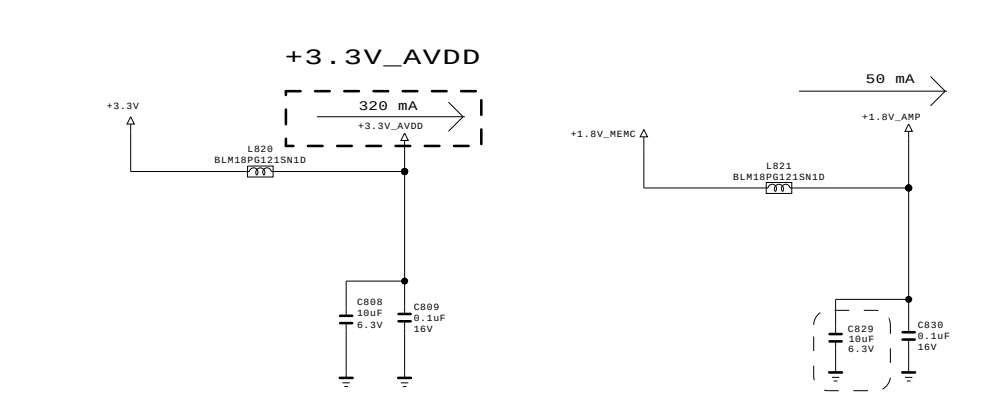
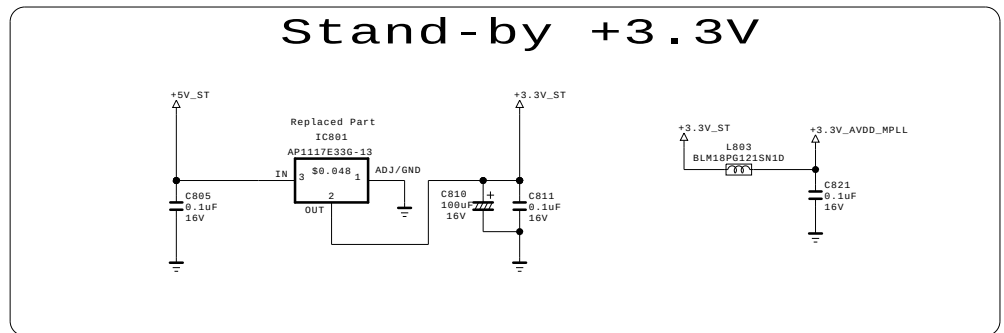
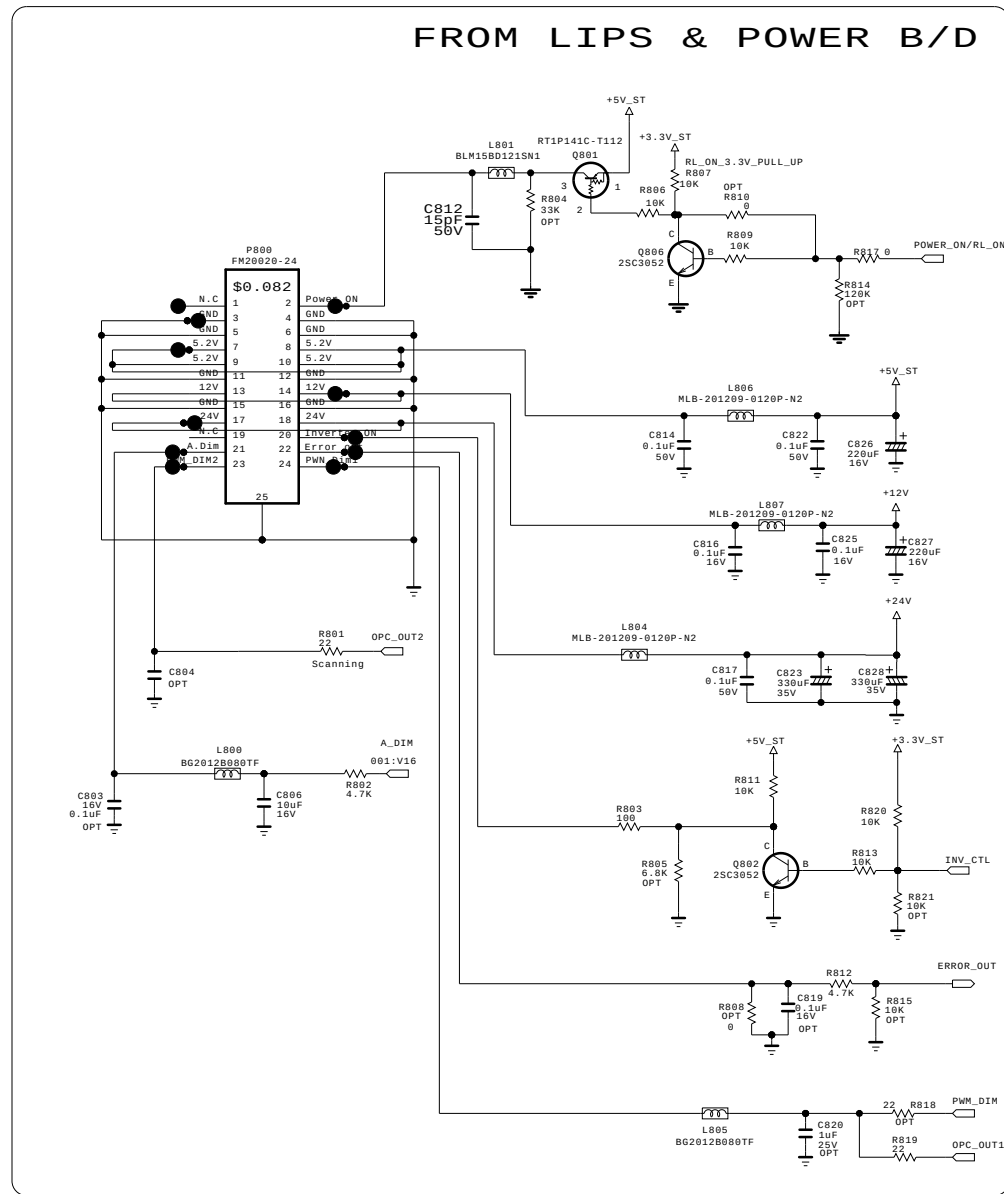


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|       |                     |       |            |
|-------|---------------------|-------|------------|
| MODEL | EAX60148002-0(LH50) | DATE  | 2009.01.19 |
| BLOCK | AMP                 | SHEET | 7 / 11     |



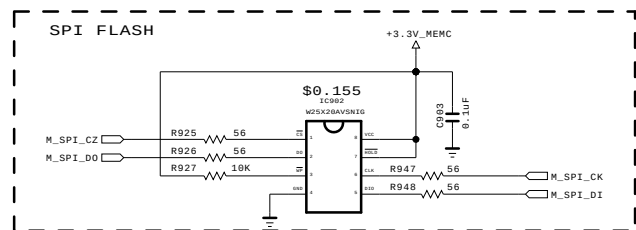
THE SYMBOL MARK OF THIS SCHEMATIC DIAGRAM INCORPORATES SPECIAL FEATURES IMPORTANT FOR PROTECTION FROM X-RADIATION. FILTRE AND ELECTRICAL SHOCK HAZARDS, WHEN SERVICING IF IS ESSENTIAL THAT ONLY MANUFACTURES SPECIFIED PARTS BE USED FOR THE CRITICAL COMPONENTS IN THE SYMBOL MARK OF THE SCHEMATIC.

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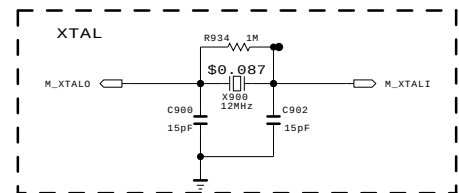
LG ELECTRONICS

|       |                     |       |            |
|-------|---------------------|-------|------------|
| MODEL | EAX60148002-0(LH50) | DATE  | 2009.01.19 |
| BLOCK | POWER               | SHEET | 8 / 11     |





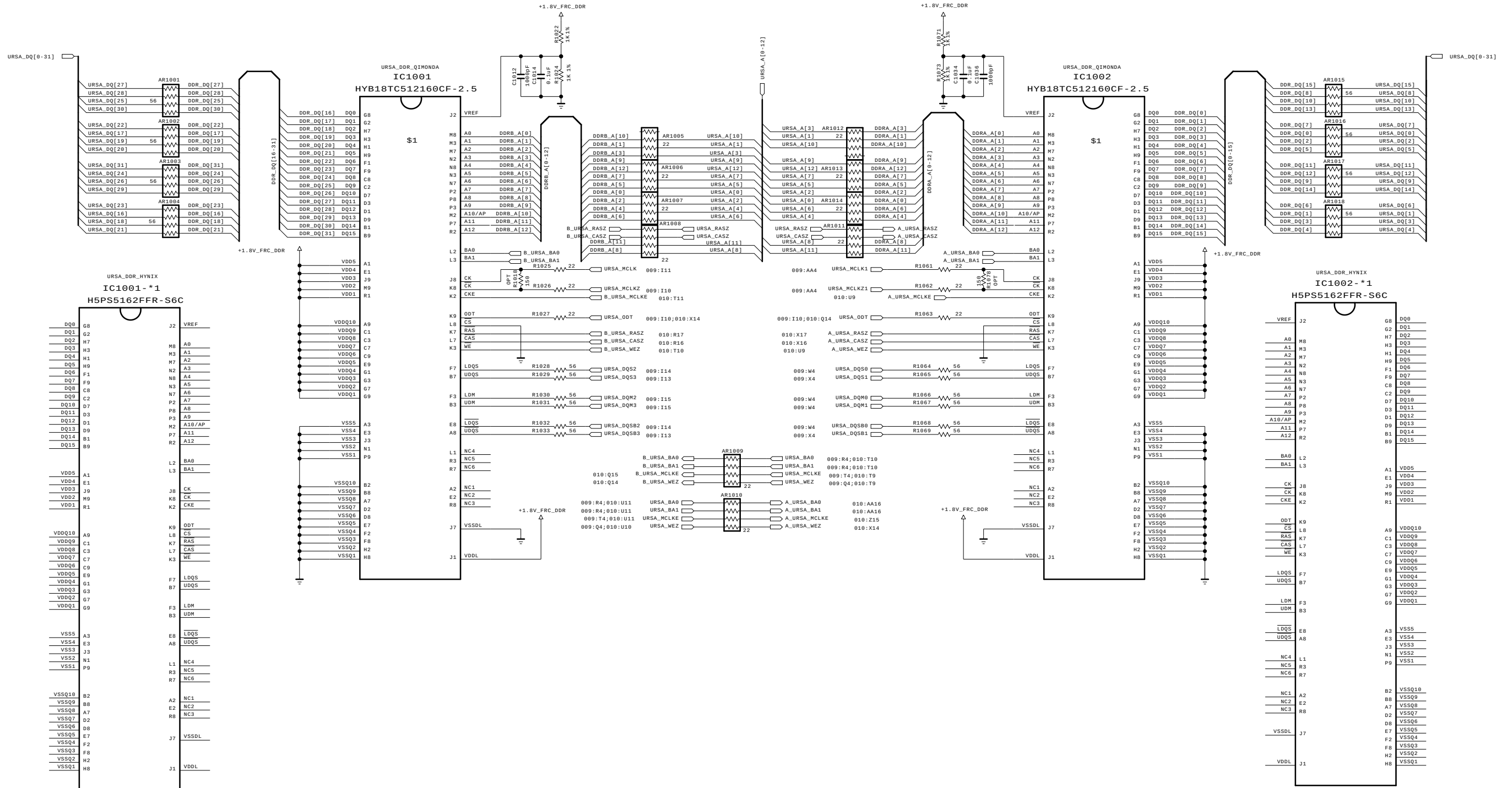
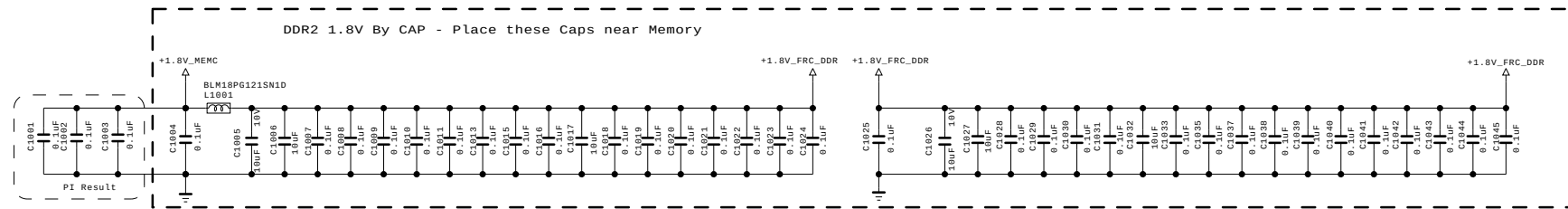
|                   | GPIO12 | GPIO14 |
|-------------------|--------|--------|
| Non M+S LVDS      | LOW    | LOW    |
| M+S 42" Mini LVDS | LOW    | HIGH   |
| M+S 47" Mini LVDS | HIGH   | LOW    |
| M+S 37" Mini LVDS | HIGH   | HIGH   |



SECRET  
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LG ELECTRONICS

|       |                     |       |            |
|-------|---------------------|-------|------------|
| MODEL | EAX60148002-0(LH50) | DATE  | 2009.01.19 |
| BLOCK | MST7323S(FRC) MAIN  | SHEET | 9 / 11     |



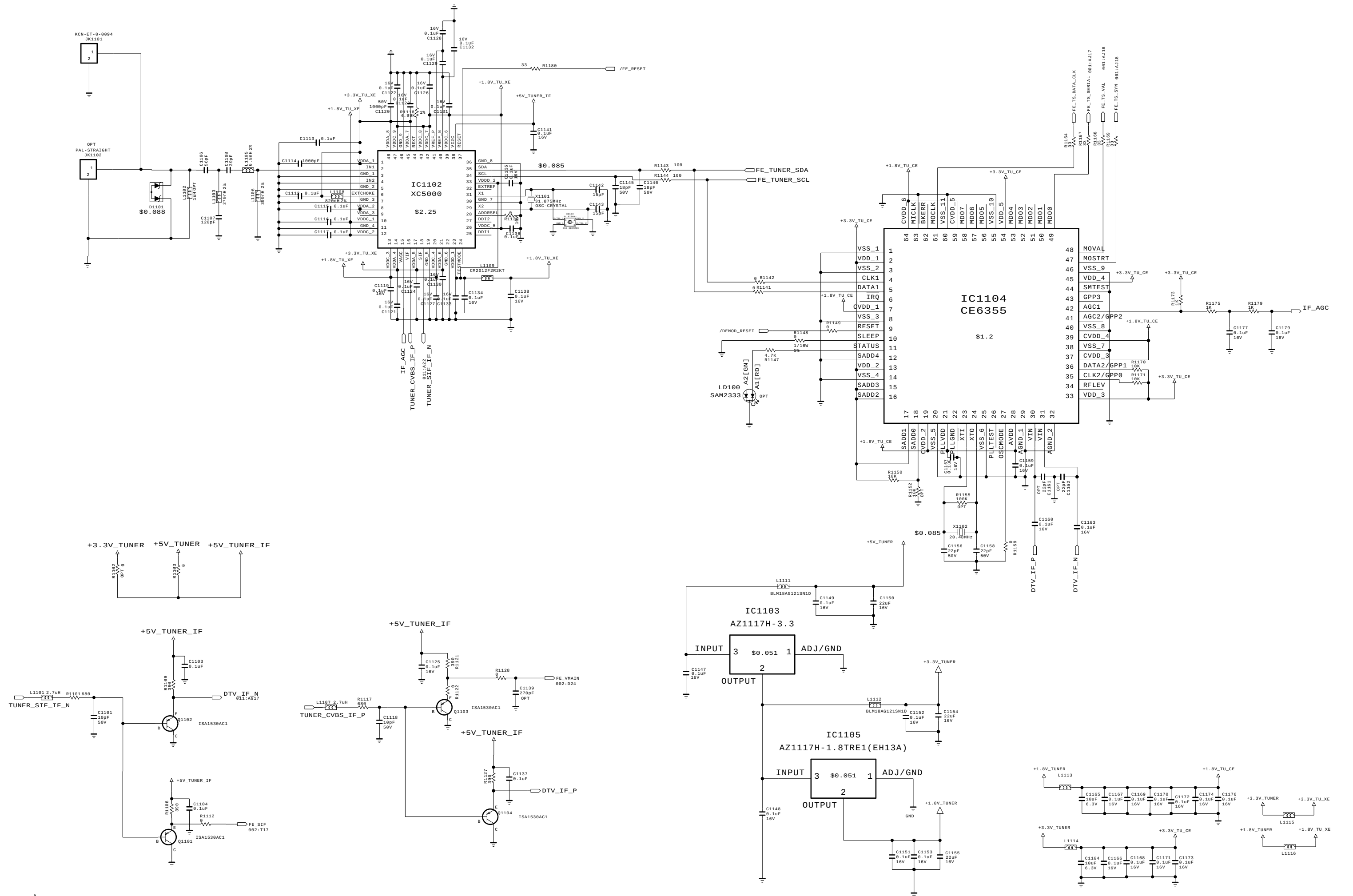
THE SYMBOL MARK OF THIS SCHEMATIC DIAGRAM INCORPORATES SPECIAL FEATURES IMPORTANT FOR PROTECTION FROM X-RADIATION. FILRE AND ELECTRICAL SHOCK HAZARDS, WHEN SERVICING IF IS ESSENTIAL THAT ONLY MANUFACTURES SPECIED PARTS BE USED FOR THE CRITICAL COMPONENTS IN THE SYMBOL MARK OF THE SCHEMATIC.

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|       |                      |       |            |
|-------|----------------------|-------|------------|
| MODEL | EAX60148002-0 (LH50) | DATE  | 2009.01.19 |
| BLOCK | MST7323S DDR2        | SHEET | 10/11      |





THE SYMBOL MARK OF THIS SCHEMATIC DIAGRAM INCORPORATES SPECIAL FEATURES IMPORTANT FOR PROTECTION FROM X-RADIATION. FILTRE AND ELECTRICAL SHOCK HAZARDS, WHEN SERVICING IF IS ESSENTIAL THAT ONLY MANUFACTURES SPECIFIED PARTS BE USED FOR THE CRITICAL COMPONENTS IN THE SYMBOL MARK OF THE SCHEMATIC.

SECRET  
LGElectronics



|       |                      |       |            |
|-------|----------------------|-------|------------|
| MODEL | EAX60148002-0 (LH50) | DATE  | 2009.01.19 |
| BLOCK | TUNER                | SHEET | 11 / 11    |



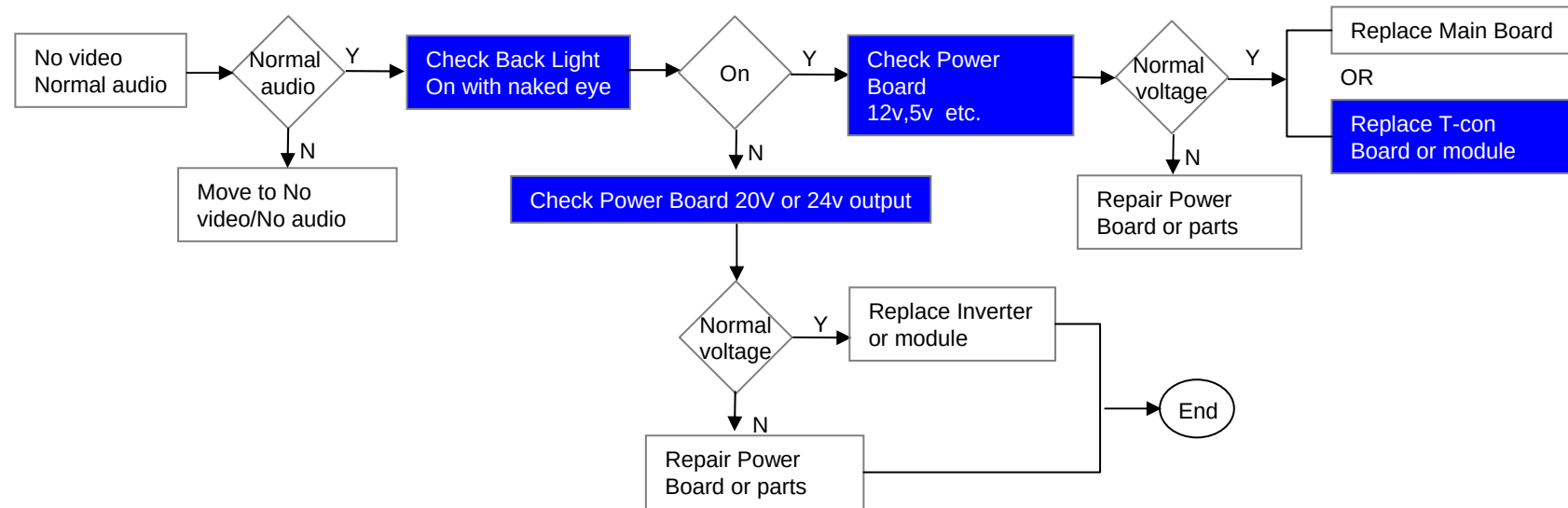
# Contents of LCD TV Standard Repair Process

| No. | Error symptom (High category) | Error symptom (Mid category)                                                     | Page | Remarks |
|-----|-------------------------------|----------------------------------------------------------------------------------|------|---------|
| 1   | A. Video error                | No video/Normal audio                                                            |      |         |
| 2   |                               | No video/No audio                                                                |      |         |
| 3   |                               | Video error, video lag/stop                                                      |      |         |
| 4   |                               | Color error                                                                      |      |         |
| 5   |                               | Vertical/Horizontal bar, residual image, light spot, external device color error |      |         |
| 6   | B. Power error                | No power                                                                         |      |         |
| 7   |                               | Off when on, off while viewing, power auto on/off                                |      |         |
| 8   | C. Audio error                | No audio/Normal video                                                            |      |         |
| 9   |                               | Wrecked audio/discontinuation/noise                                              |      |         |
| 10  | D. Function error             | No response in remote controller, key error, recording error, memory error       |      |         |
| 11  |                               | External device recognition error                                                |      |         |
| 12  | E. Noise                      | Circuit noise, mechanical noise                                                  |      |         |
| 13  | F. Exterior error             | Exterior defect                                                                  |      |         |

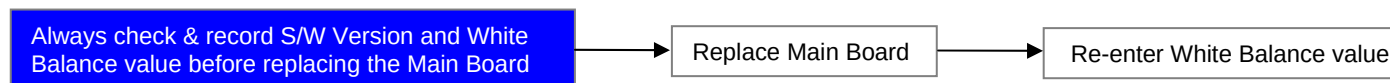
**First of all, Check whether there is SVC Bulletin in GCSC System for these model.**

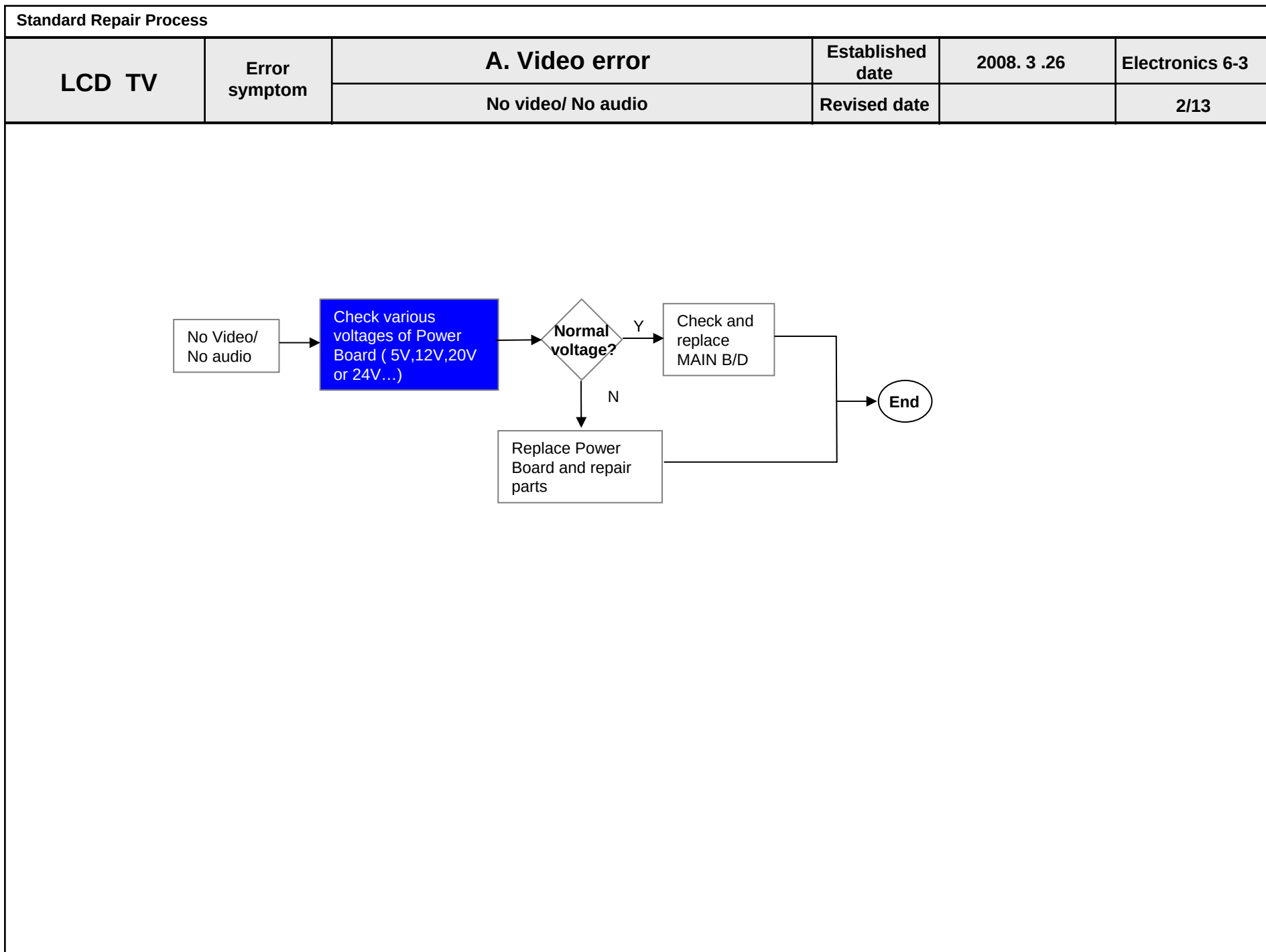
| Standard Repair Process |               |                        |                  |             |                 |
|-------------------------|---------------|------------------------|------------------|-------------|-----------------|
| LCD TV                  | Error symptom | A. Video error         | Established date | 2008. 3 .26 | Electronics 6-3 |
|                         |               | No video/ Normal audio | Revised date     |             | 1/13            |

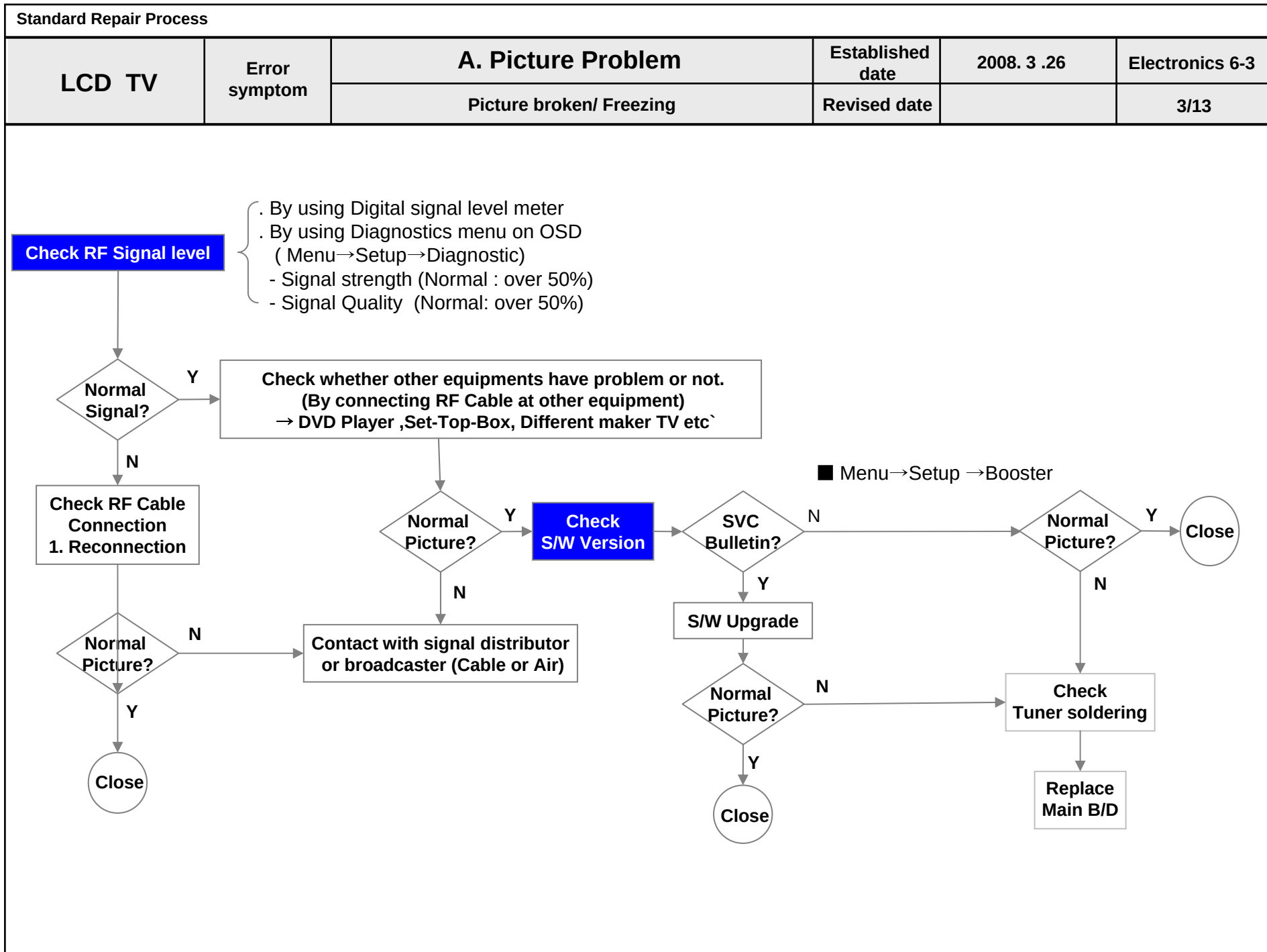
**First of all, Check whether all of cables between board is inserted properly or not.  
(Main B/D↔ Power B/D, LVDS Cable,Speaker Cable,IR B/D Cable,,,)**

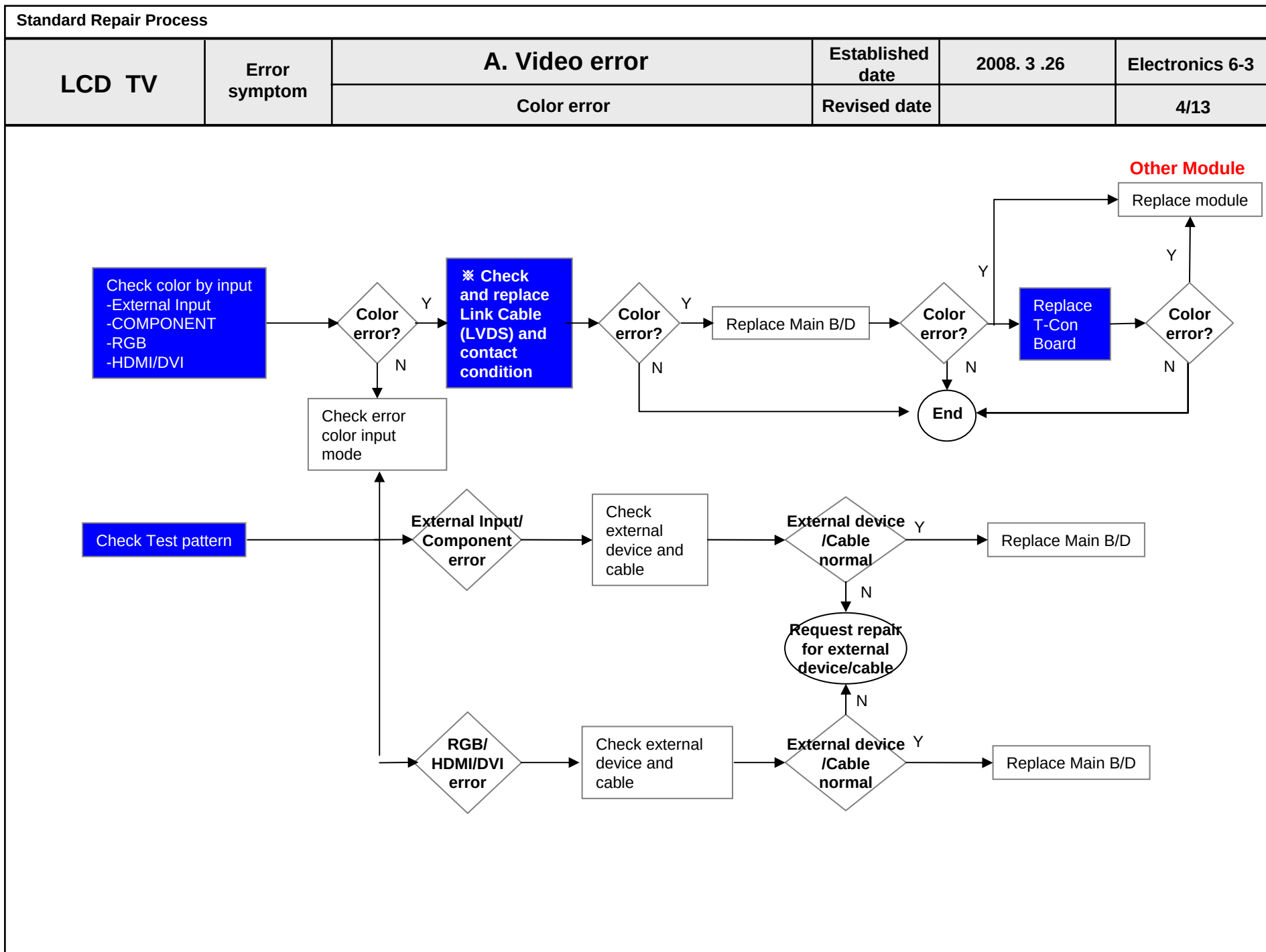


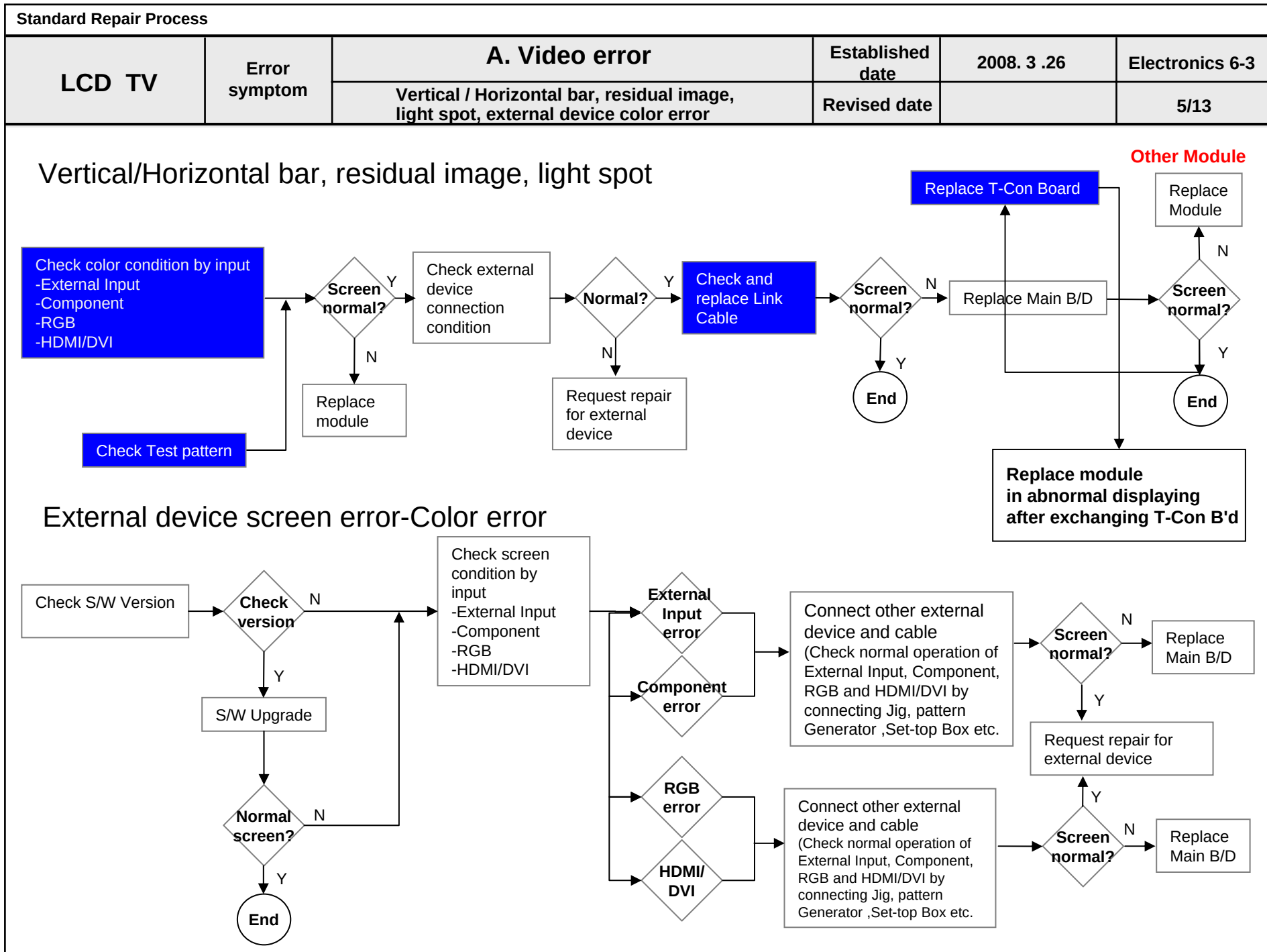
※Precaution



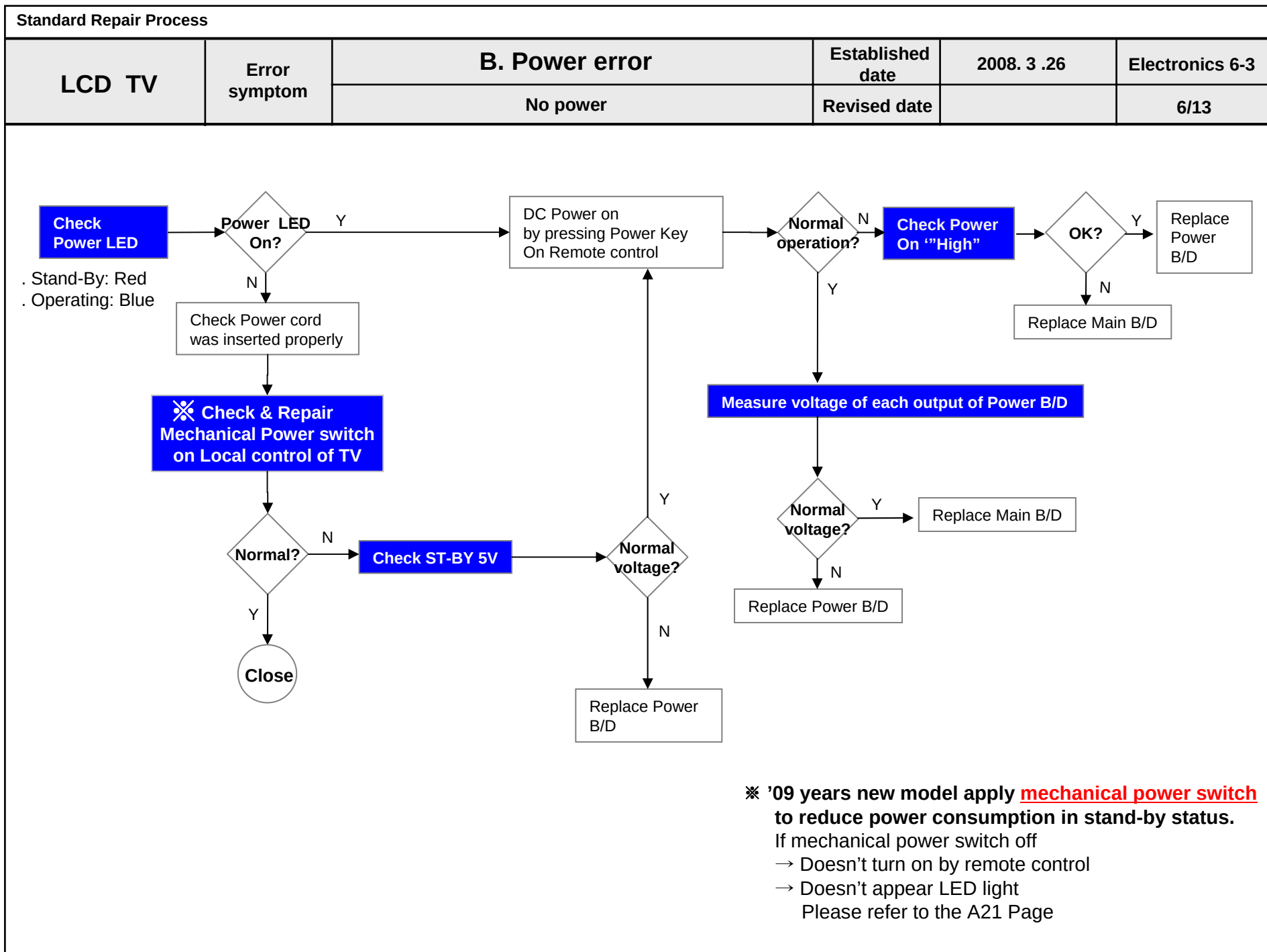


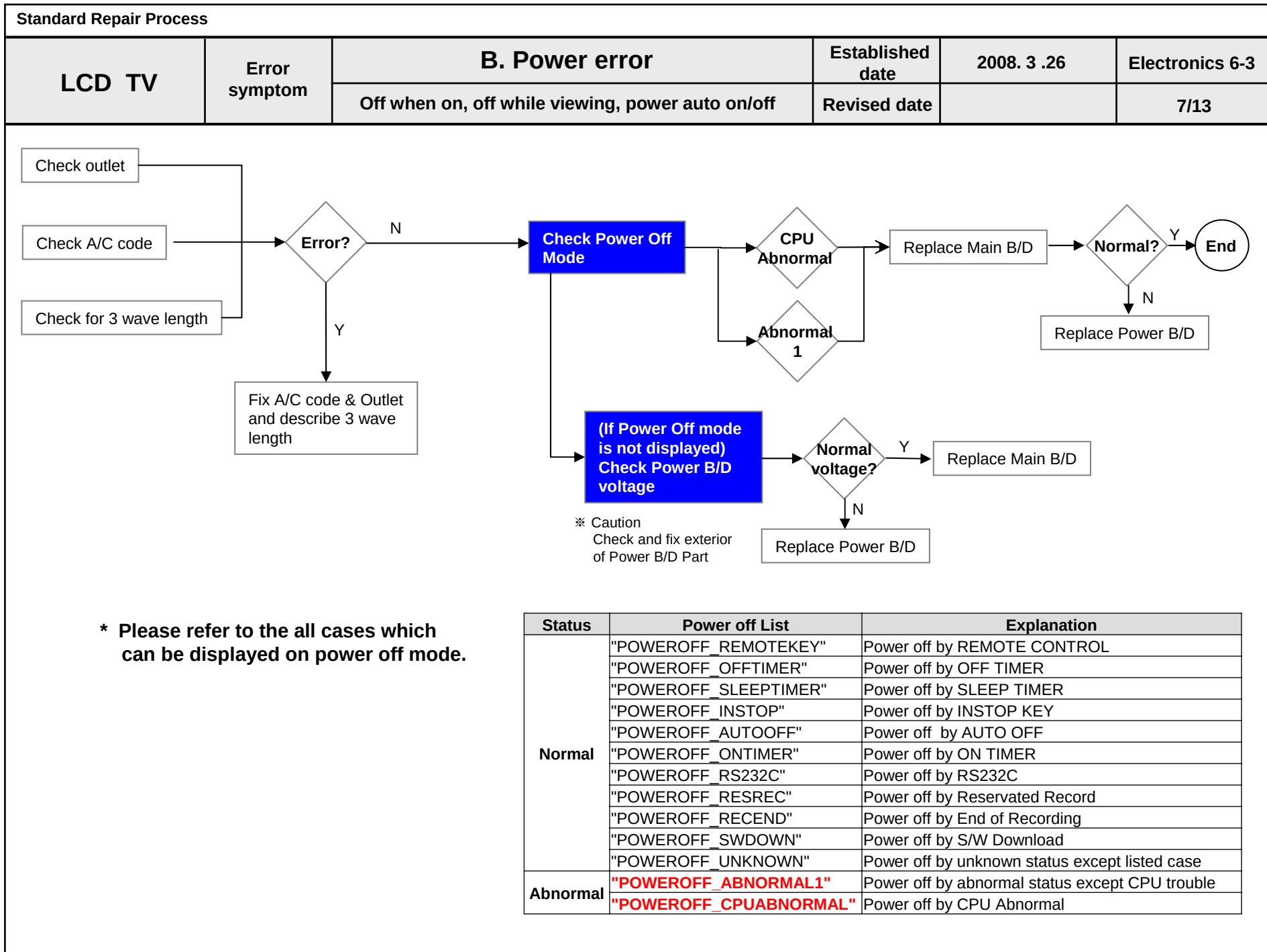






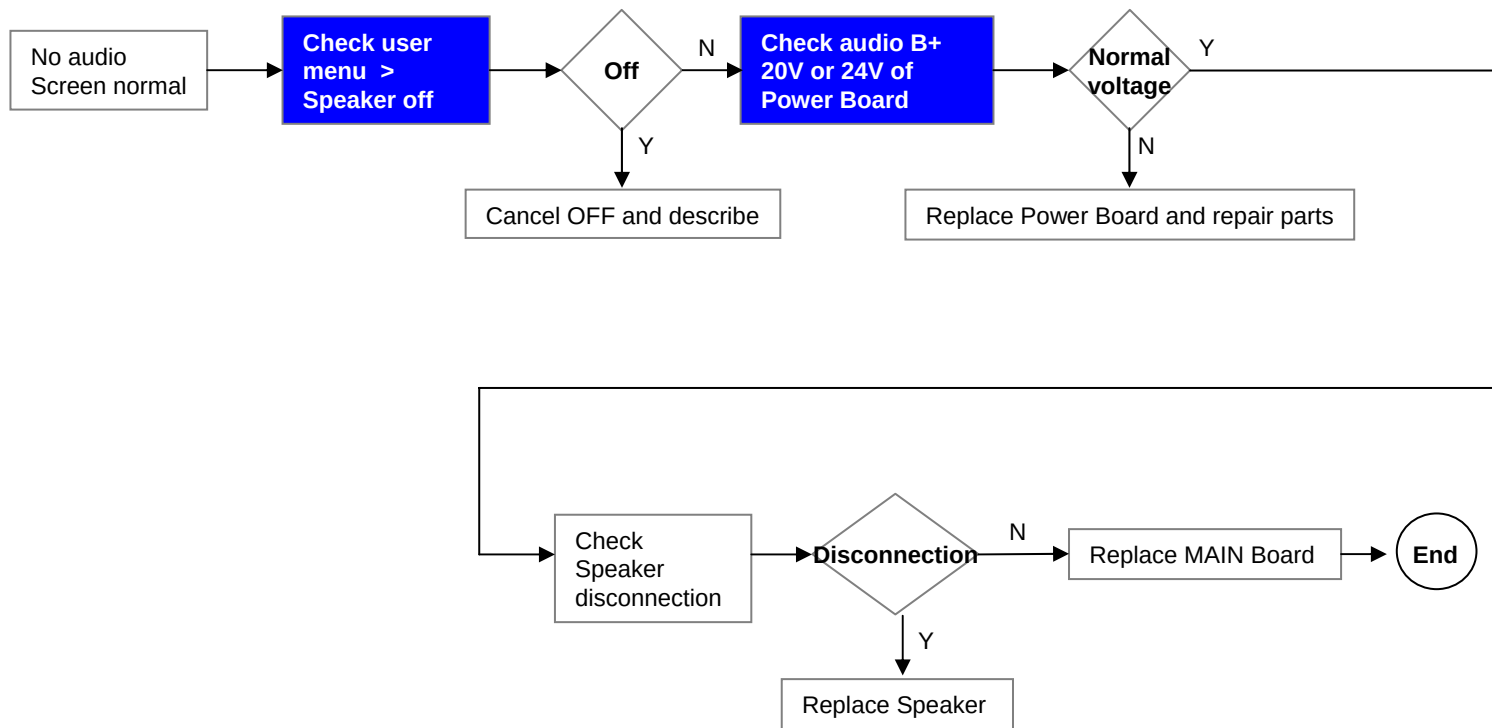


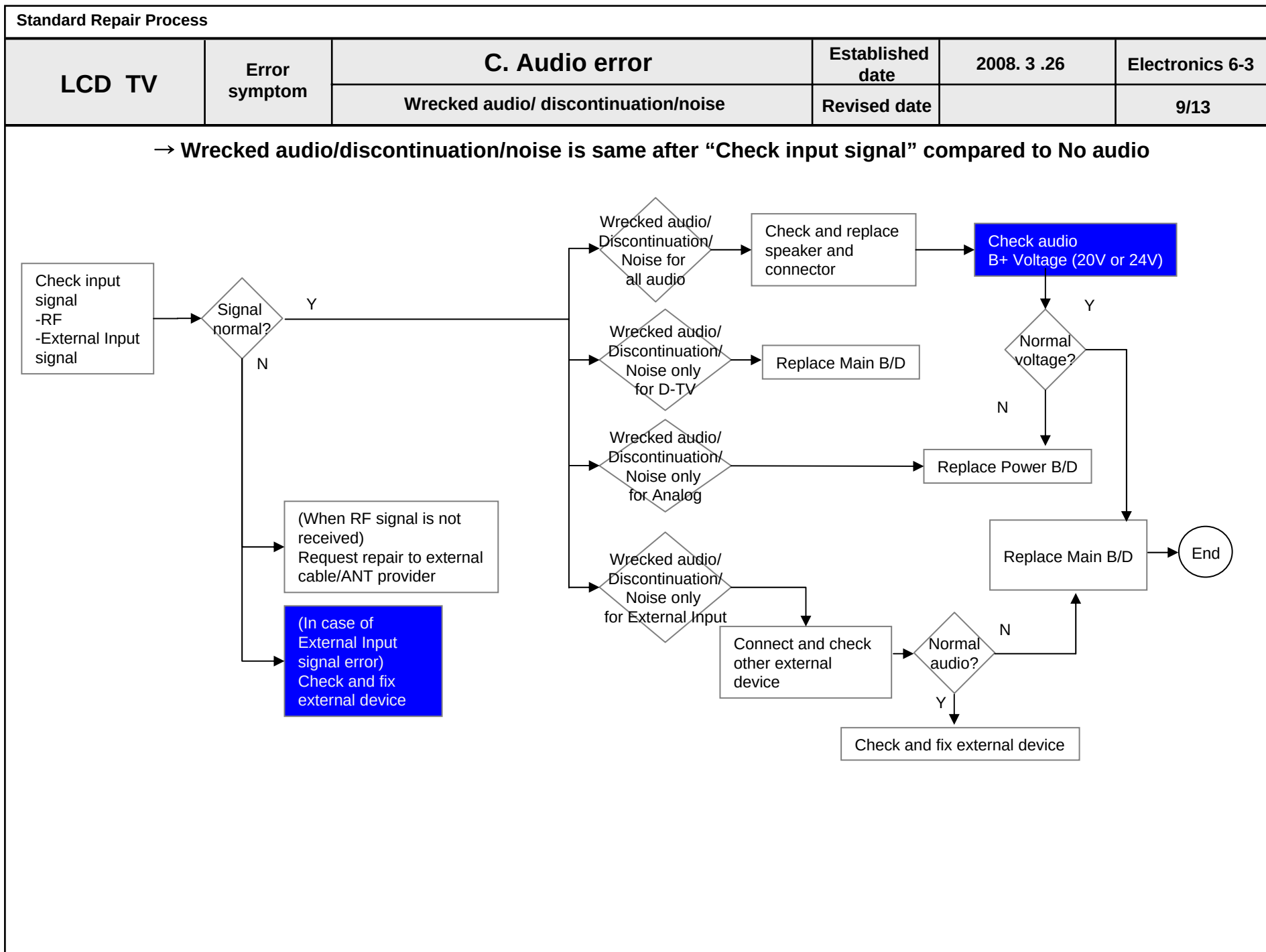


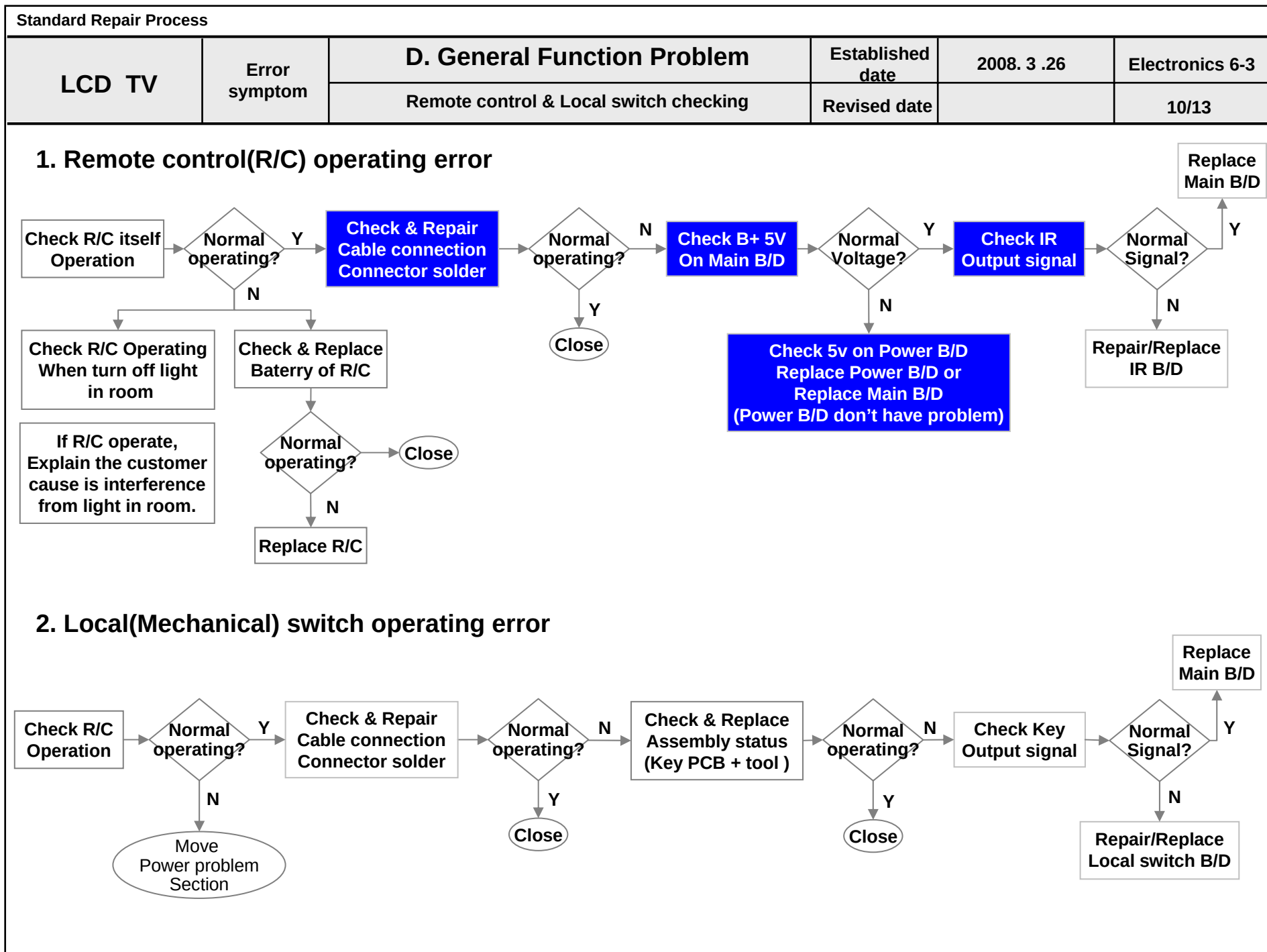


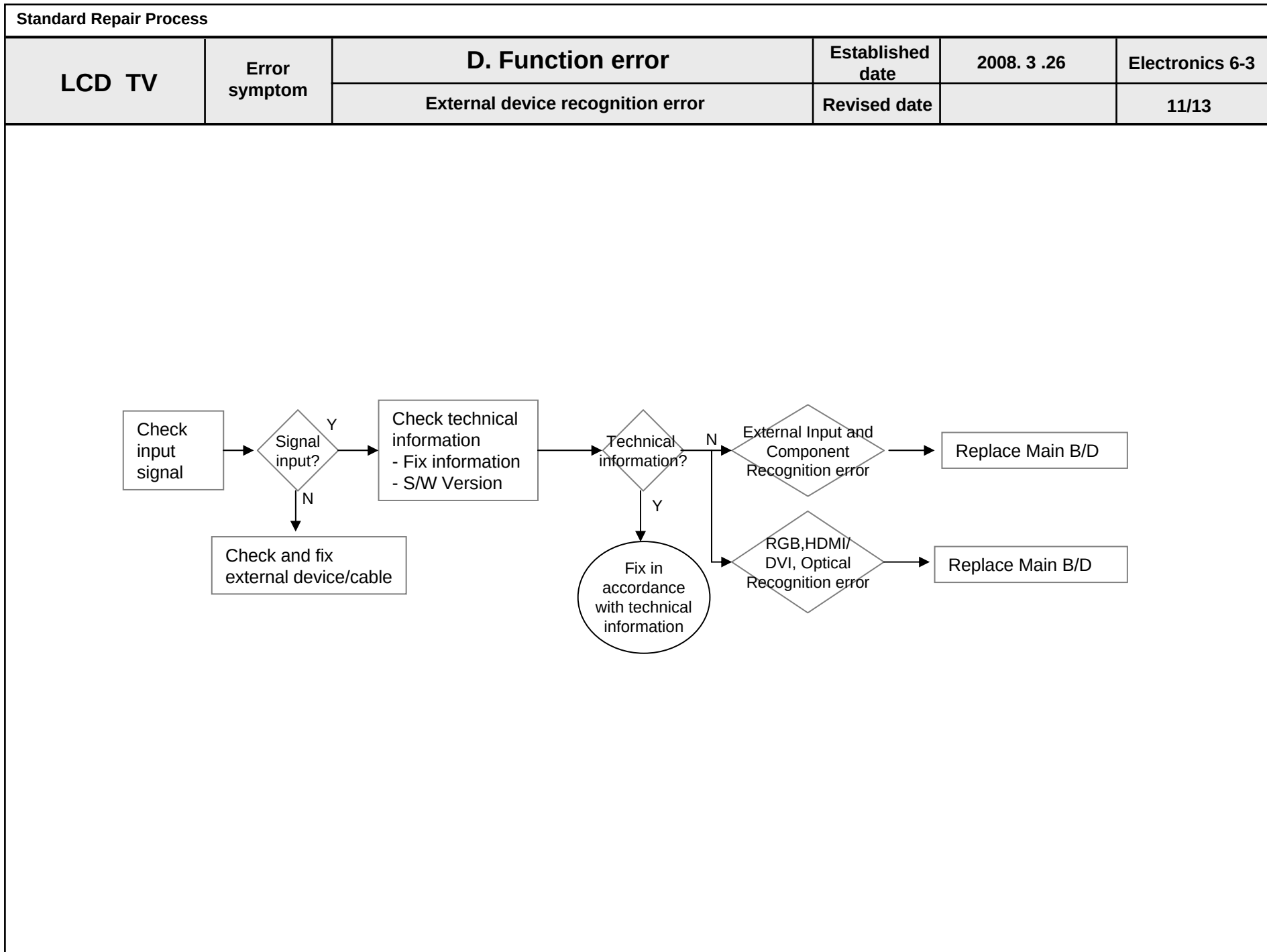
# Standard Repair Process

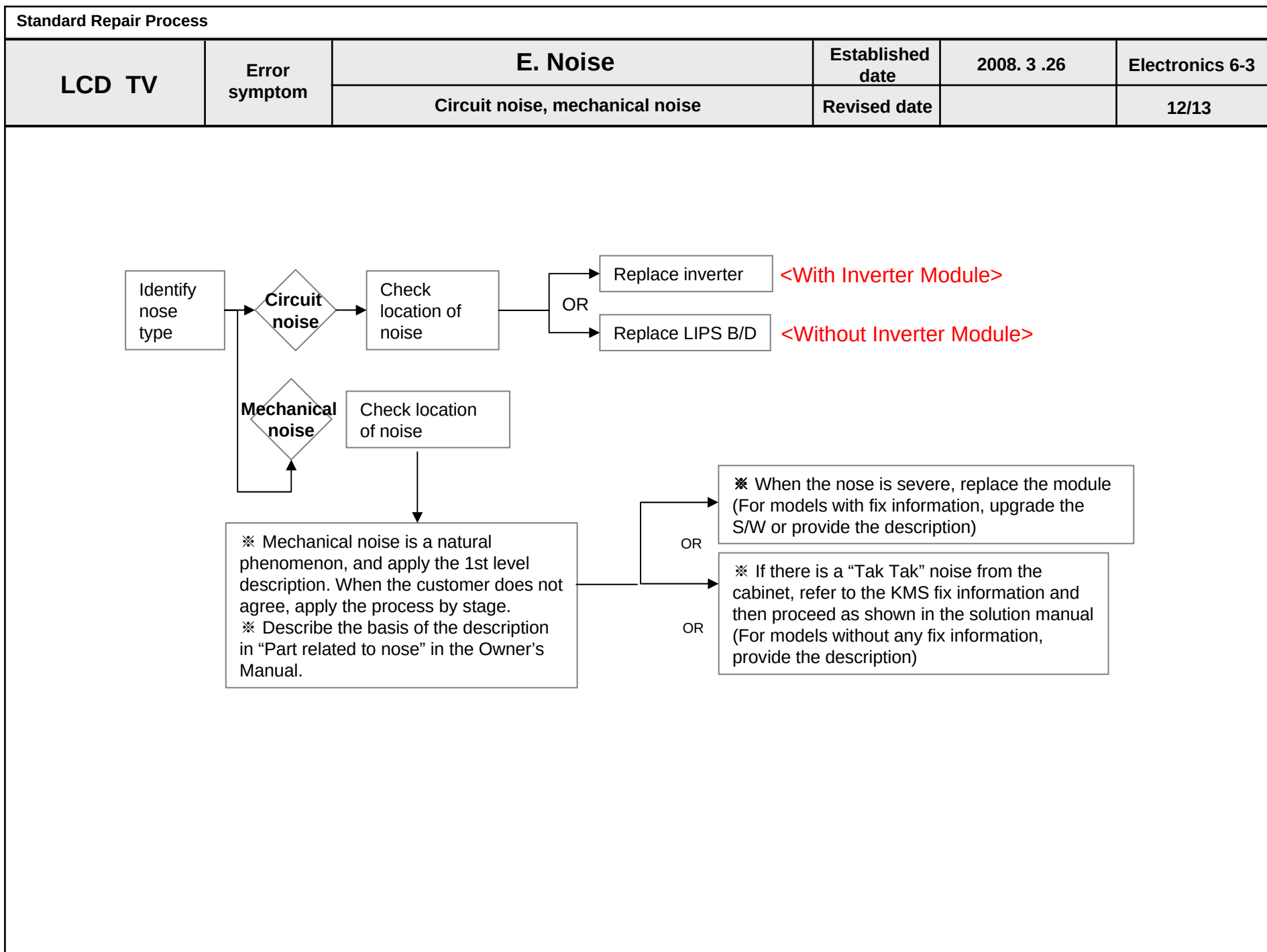
|        |               |                        |                  |             |                 |
|--------|---------------|------------------------|------------------|-------------|-----------------|
| LCD TV | Error symptom | C. Audio error         | Established date | 2008. 3 .26 | Electronics 6-3 |
|        |               | No audio/ Normal video | Revised date     |             | 8/13            |

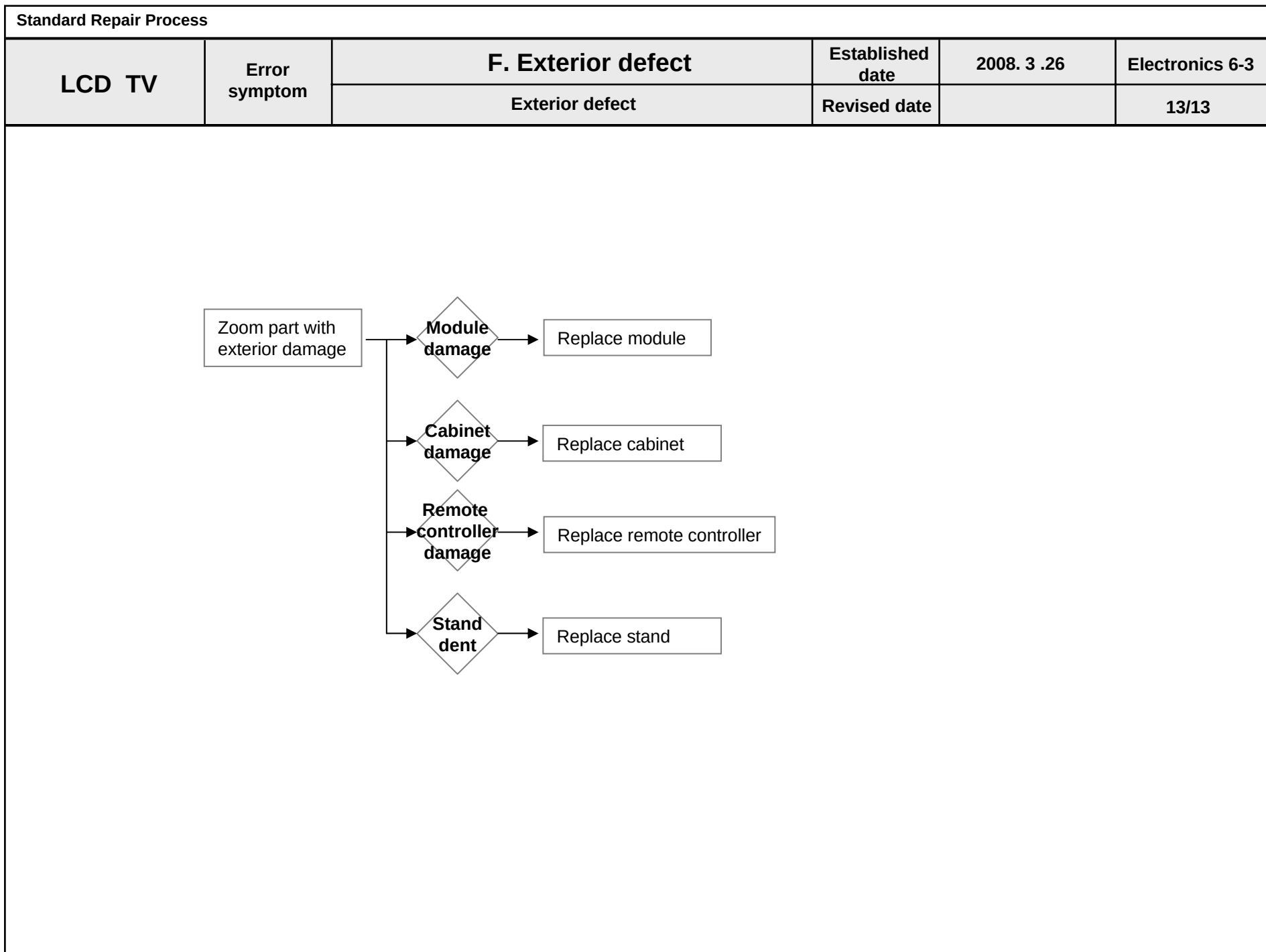








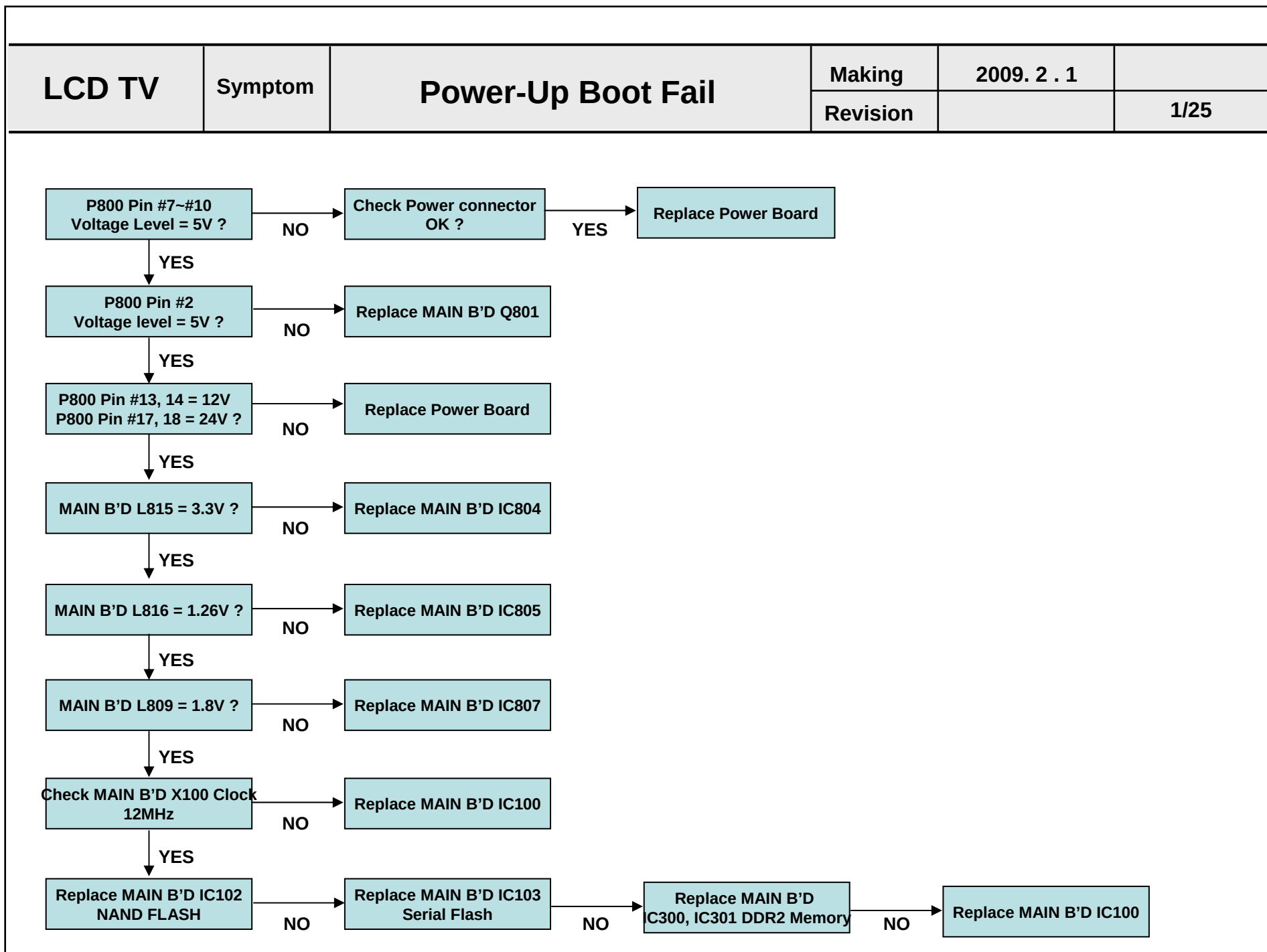


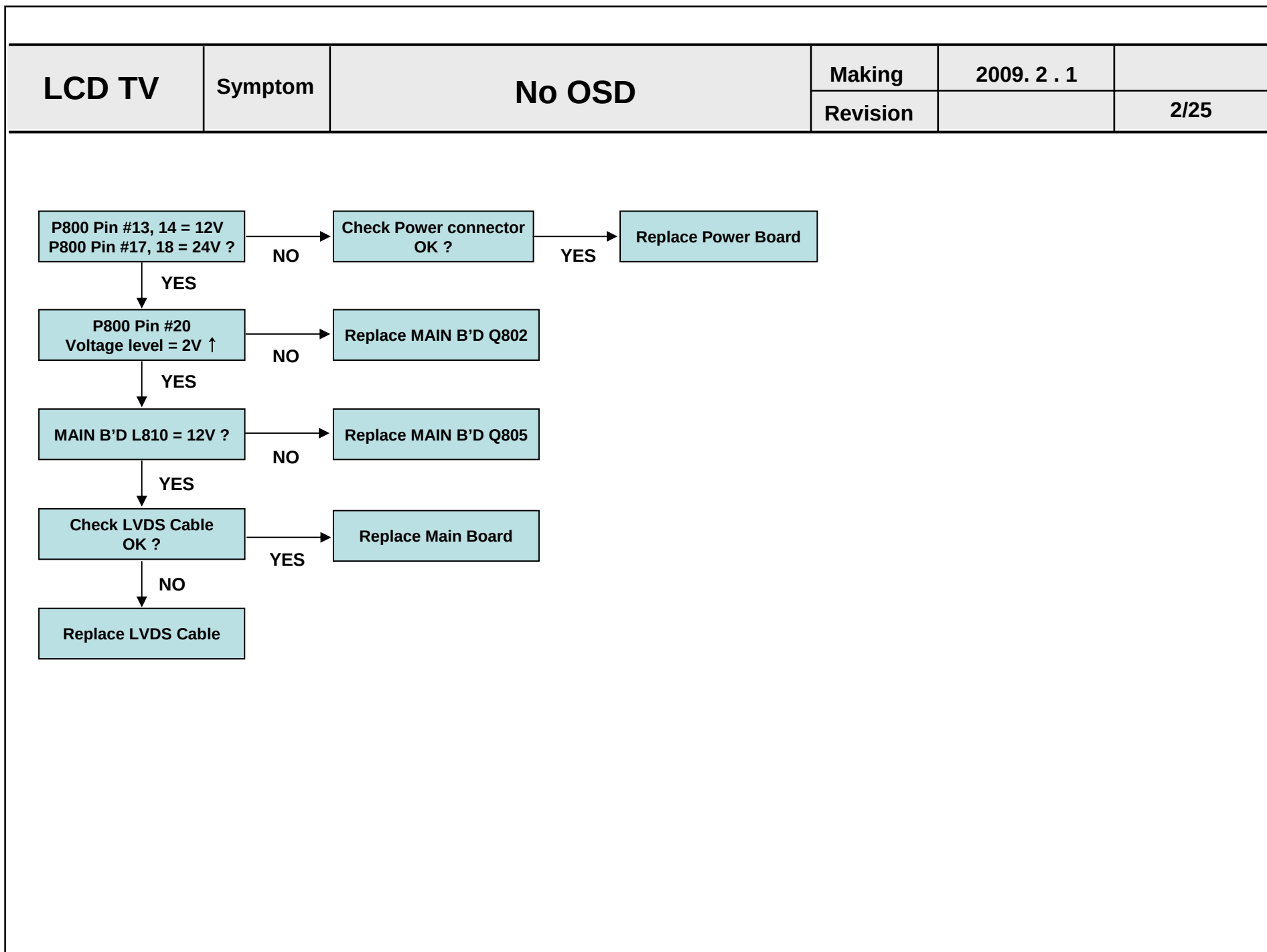




**LCD TV Repair Process Index**  
**- Trouble shooting by input block (Component level check)**

| No. | Symptom (L)           | Input Block                                 | Page | Remark |
|-----|-----------------------|---------------------------------------------|------|--------|
| 1   | Power Problem         | Power-up Boot fail                          |      |        |
| 2   | Video Problem         | No OSD                                      |      |        |
| 3   |                       | Digital TV                                  |      |        |
| 4   |                       | Analog TV                                   |      |        |
| 5   |                       | AV (Scart / CVBS/ S-Video)                  |      |        |
| 6   |                       | Component                                   |      |        |
| 7   |                       | RGB(D-SUB)                                  |      |        |
| 8   |                       | HDMI                                        |      |        |
| 9   | Audio Problem         | All Input                                   |      |        |
| 10  |                       | Digital TV                                  |      |        |
| 11  |                       | Analog TV                                   |      |        |
| 12  |                       | AV / Component / RGB, HDMI-PC/ HDMI-DTV     |      |        |
| 13  |                       | AV Audio out / No Audio (Headphone & SPDIF) |      |        |
| 14  | USB / Remocon Problem | USB no connect / Remocon                    |      |        |
| 15  | Intelligent Sensor    | Intelligent Sensor                          |      |        |





|        |         |                          |          |             |      |
|--------|---------|--------------------------|----------|-------------|------|
| LCD TV | Symptom | Digital TV Video Problem | Making   | 2009. 2 . 1 |      |
|        |         |                          | Revision |             | 3/25 |

Check RF Cable

YES

MAIN B'D L1111 = 5V ?

NO

Replace MAIN B'D IC808

YES

MAIN B'D L1112 = 3.3V ?

NO

Replace MAIN B'D IC1103

YES

MAIN B'D L1113 = 1.8V ?

NO

Replace MAIN B'D IC1105

YES

MAIN B'D X1101 Clock ?

NO

Replace MAIN B'D X1101

|        |         |                         |          |             |      |
|--------|---------|-------------------------|----------|-------------|------|
| LCD TV | Symptom | Analog TV Video Problem | Making   | 2009. 2 . 1 |      |
|        |         |                         | Revision |             | 4/25 |

Check RF Cable

YES

MAIN B'D L1111 = 5V ?

NO

Replace MAIN B'D IC808

YES

MAIN B'D L1112 = 3.3V ?

NO

Replace MAIN B'D IC1103

YES

MAIN B'D L1113 = 1.8V ?

NO

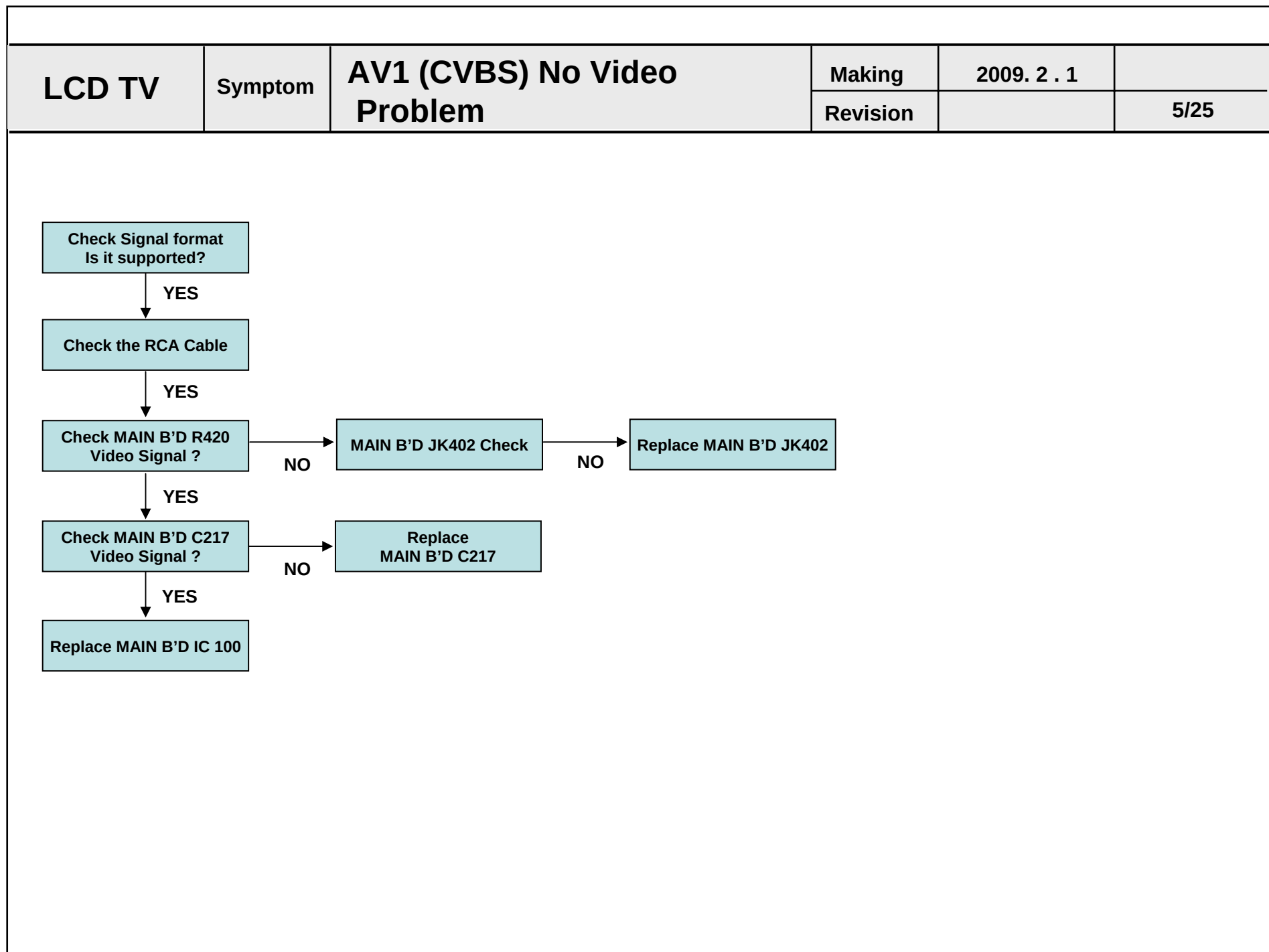
Replace MAIN B'D IC1105

YES

MAIN B'D X1101 Clock ?

NO

Replace MAIN B'D X1101



|        |         |                             |          |             |      |
|--------|---------|-----------------------------|----------|-------------|------|
| LCD TV | Symptom | AV2 (CVBS) No Video Problem | Making   | 2009. 2 . 1 |      |
|        |         |                             | Revision |             | 6/25 |

Check Signal format  
Is it supported?

YES

Check the RCA Cable

YES

Check MAIN B'D R465  
Video Signal ?

NO

MAIN B'D JK402 Check

NO

Replace MAIN B'D JK404

YES

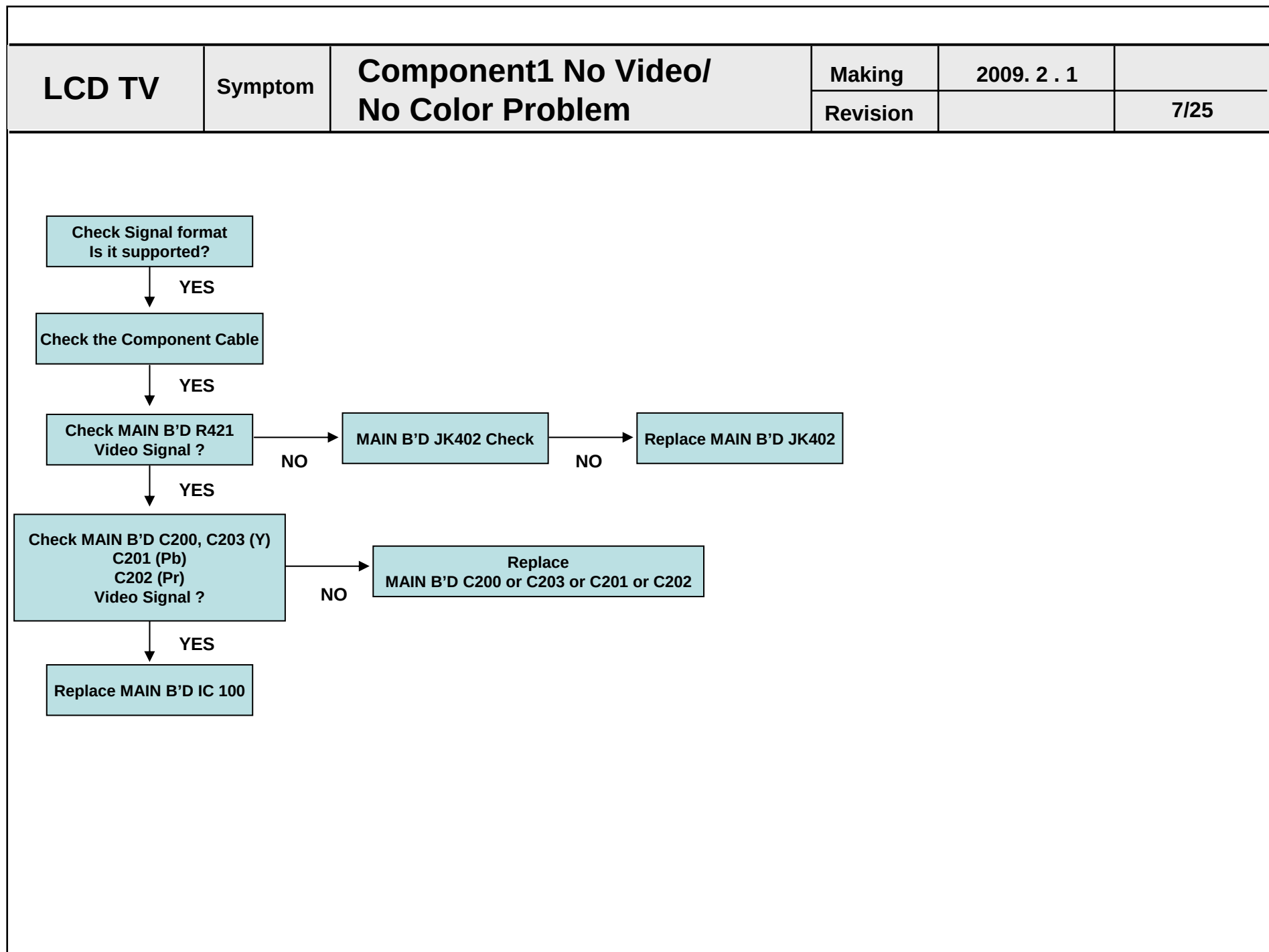
Check MAIN B'D C211  
Video Signal ?

NO

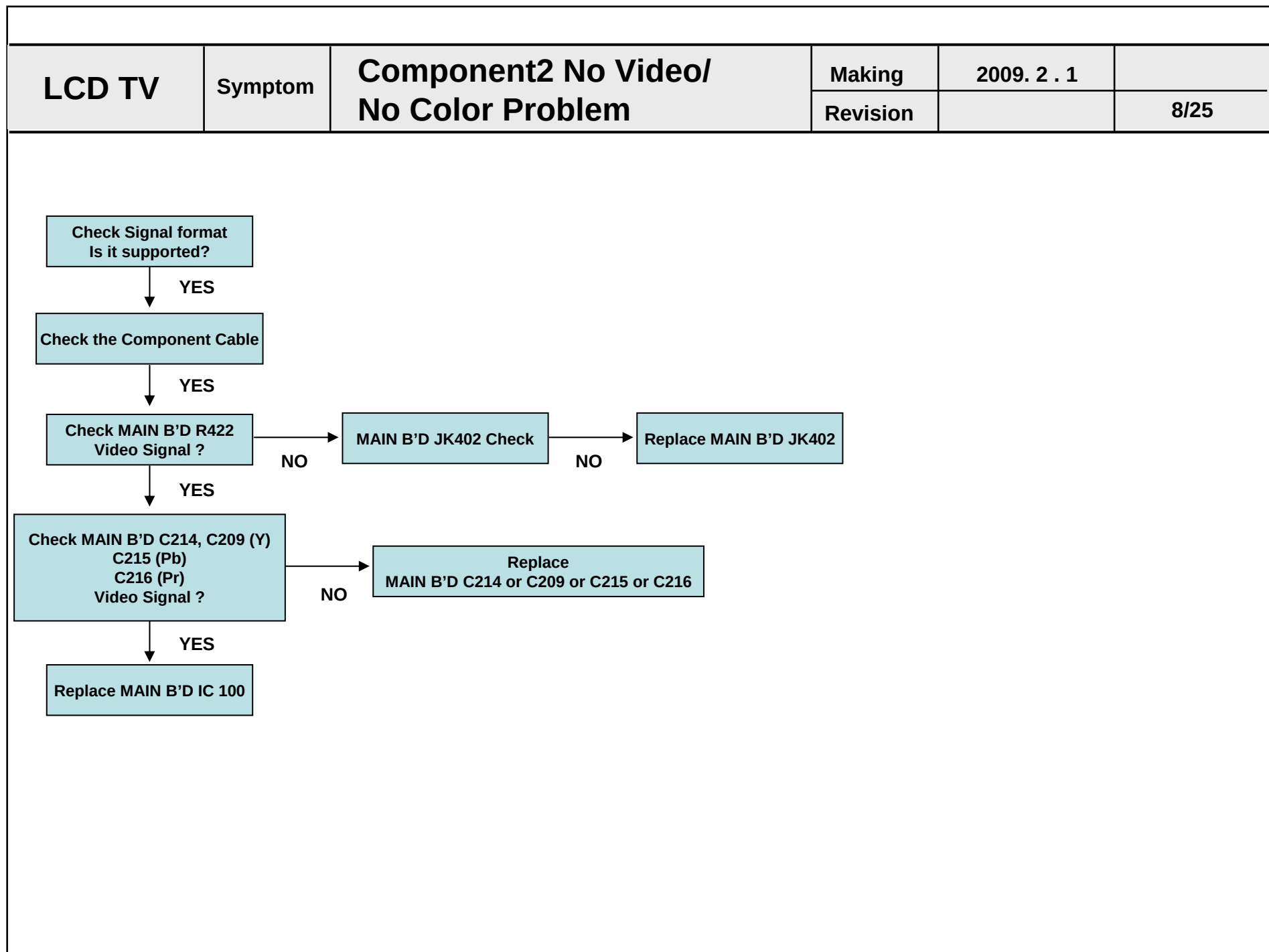
Replace  
MAIN B'D C211

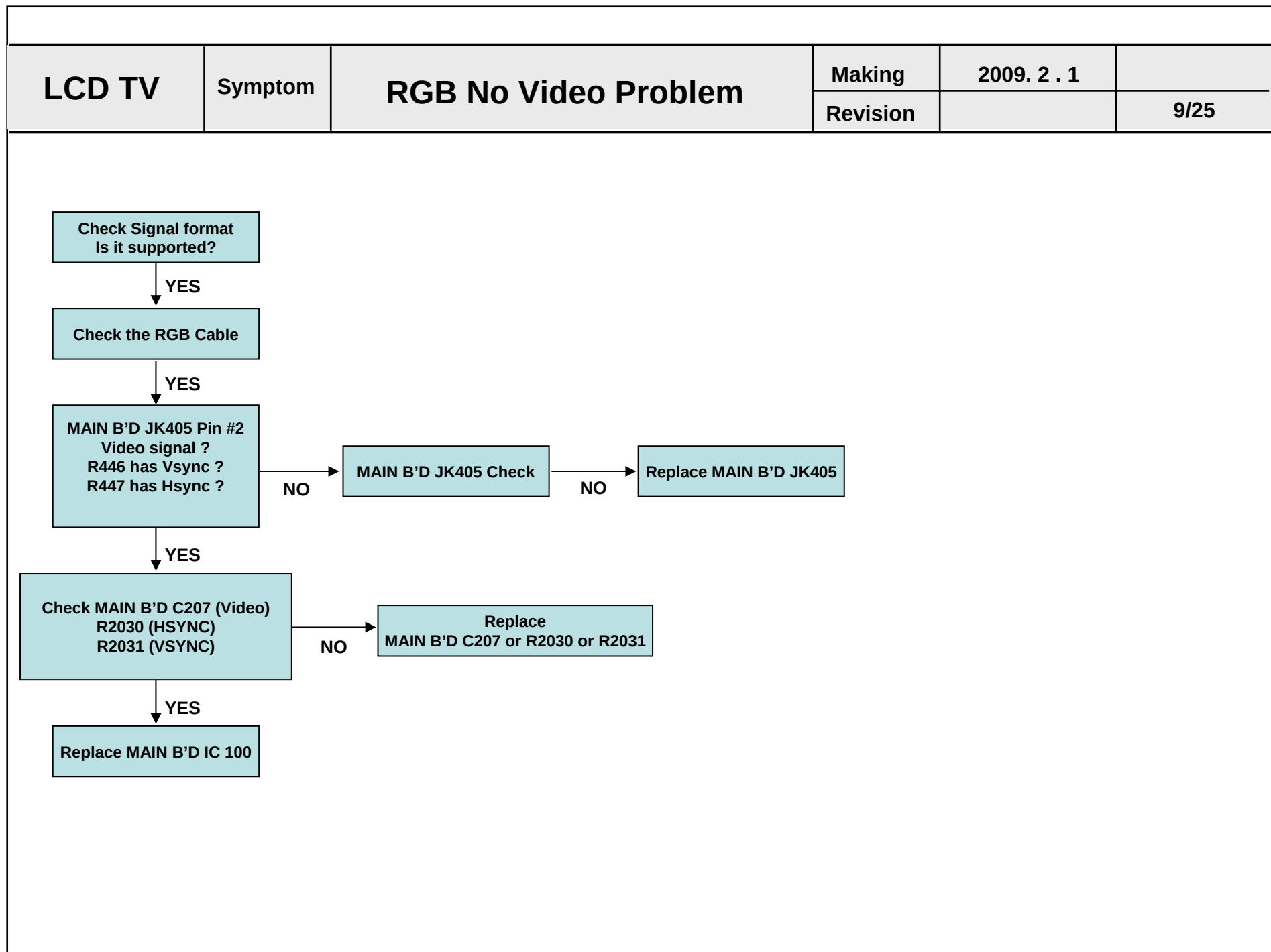
YES

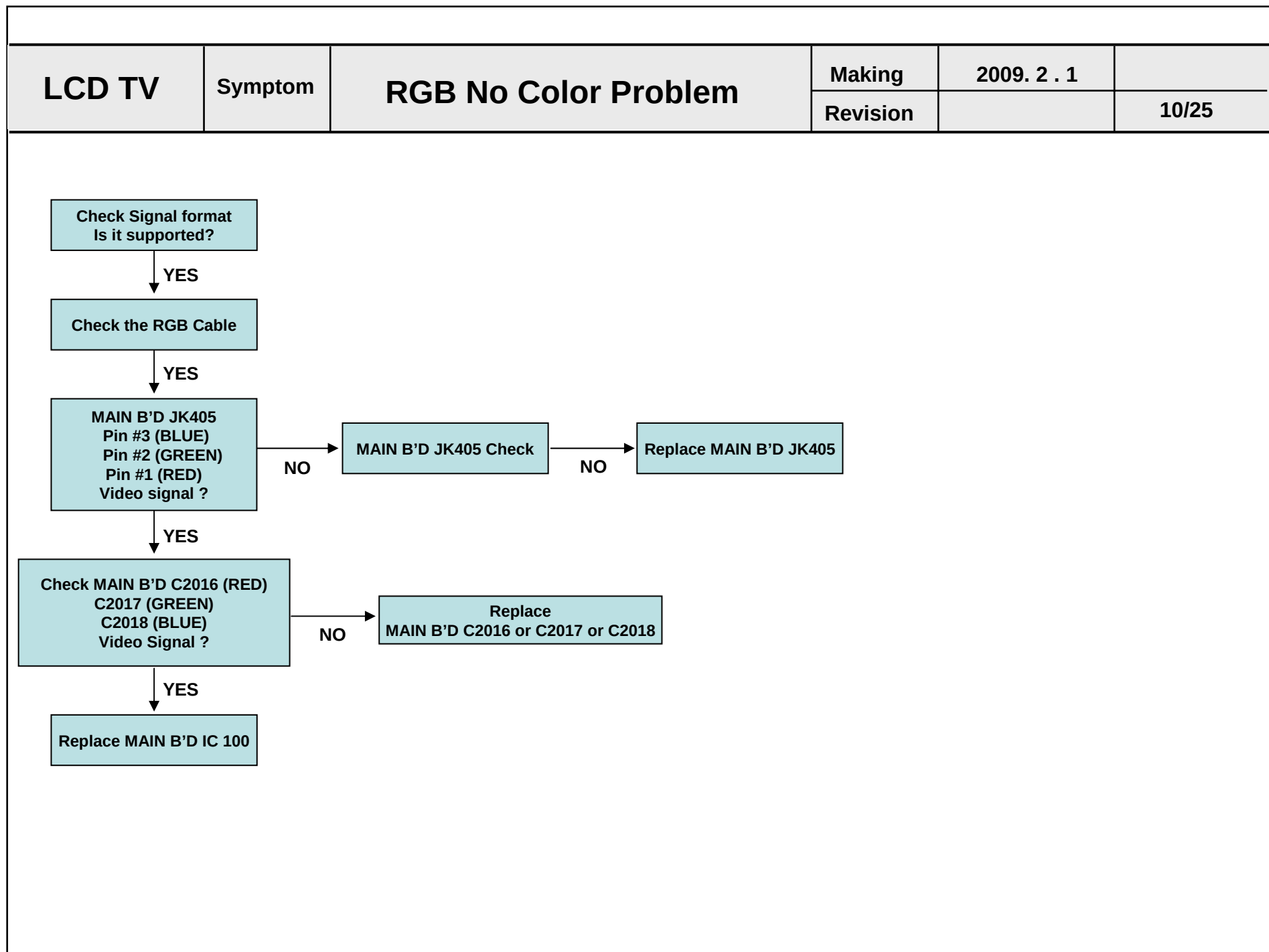
Replace MAIN B'D IC 100











|                                                                                                                                                                                                                                                                                                                                                                                                          |         |                               |          |             |       |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------|-------------------------------|----------|-------------|-------|
| LCD TV                                                                                                                                                                                                                                                                                                                                                                                                   | Symptom | HDMI 1~4 All No Video Problem | Making   | 2009. 2 . 1 |       |
|                                                                                                                                                                                                                                                                                                                                                                                                          |         |                               | Revision |             | 11/25 |
| <div data-bbox="210 446 999 1192"> <pre> graph TD     A[Check Signal format<br/>Is it supported?] -- YES --&gt; B[Check the HDMI Cable]     B -- YES --&gt; C[Check the ADJUST MENU<br/>EDID OK ?]     C -- NO --&gt; D[Download EDID<br/>(Refer to Adjustment Spec)]     C -- YES --&gt; E[Replace<br/>MAIN B'D IC601 (HDCP KEY)]     E -- NO --&gt; F[Replace MAIN B'D IC 100]           </pre> </div> |         |                               |          |             |       |

|        |         |                                       |          |             |       |
|--------|---------|---------------------------------------|----------|-------------|-------|
| LCD TV | Symptom | HDMI1 or 2 or 3 or 4 No Video Problem | Making   | 2009. 2 . 1 |       |
|        |         |                                       | Revision |             | 12/25 |

Check Signal format  
Is it supported?

YES

Check the HDMI Cable

YES

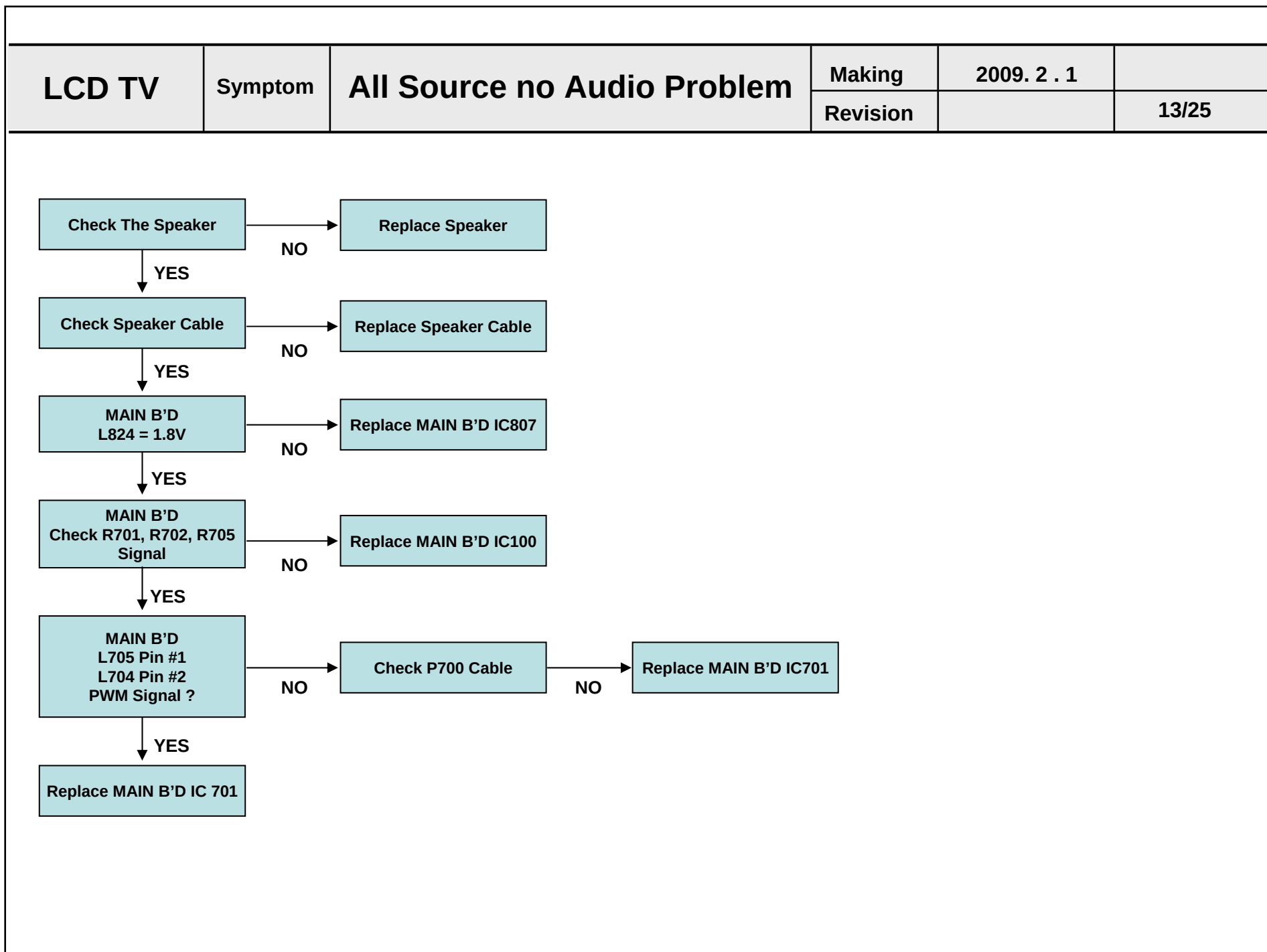
Check MAIN B'D IC600

YES

MAIN B'D JACK Check  
JK600 -> HDMI1  
JK601 -> HDMI2  
JK602 -> HDMI3  
JK603 -> HDMI4

YES

Replace MAIN B'D IC 100



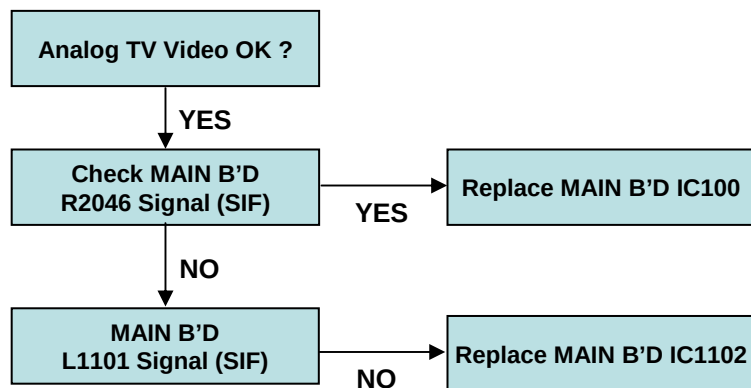
|        |         |                             |          |             |       |
|--------|---------|-----------------------------|----------|-------------|-------|
|        |         |                             |          |             |       |
| LCD TV | Symptom | Digital TV No Audio Problem | Making   | 2009. 2 . 1 |       |
|        |         |                             | Revision |             | 14/25 |

Digital TV Video OK ?

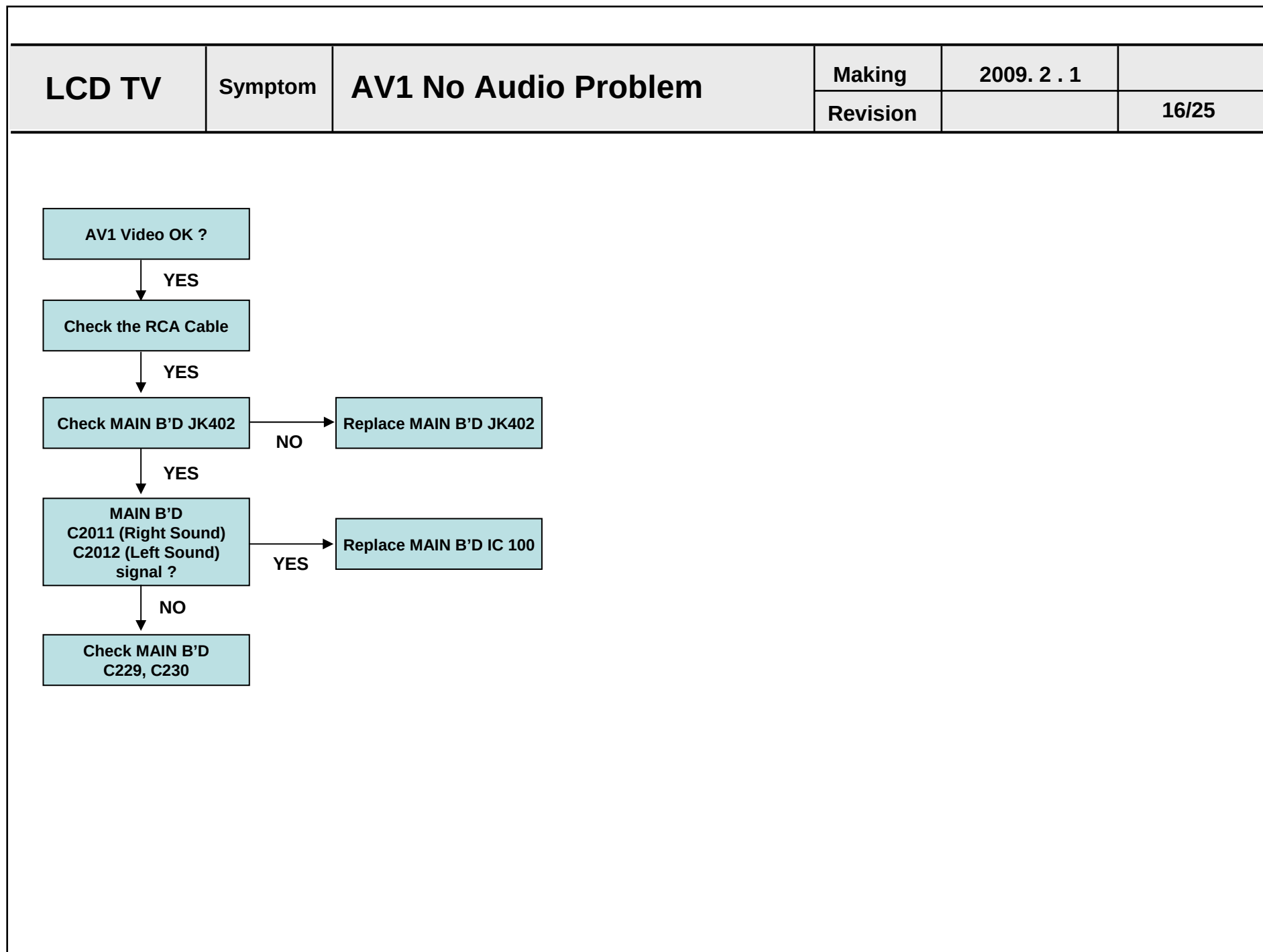
↓ YES

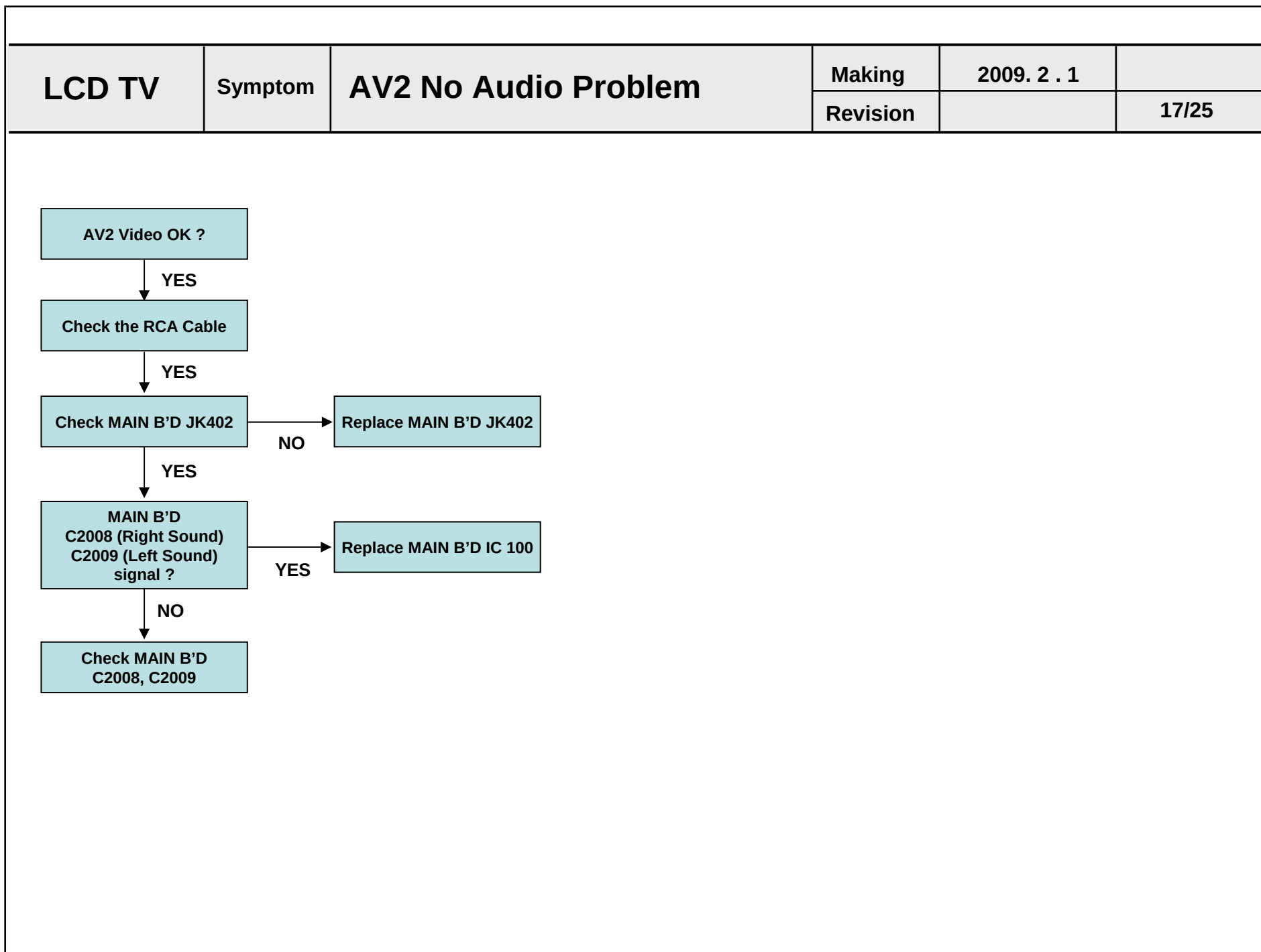
Replace MAIN B'D IC 100

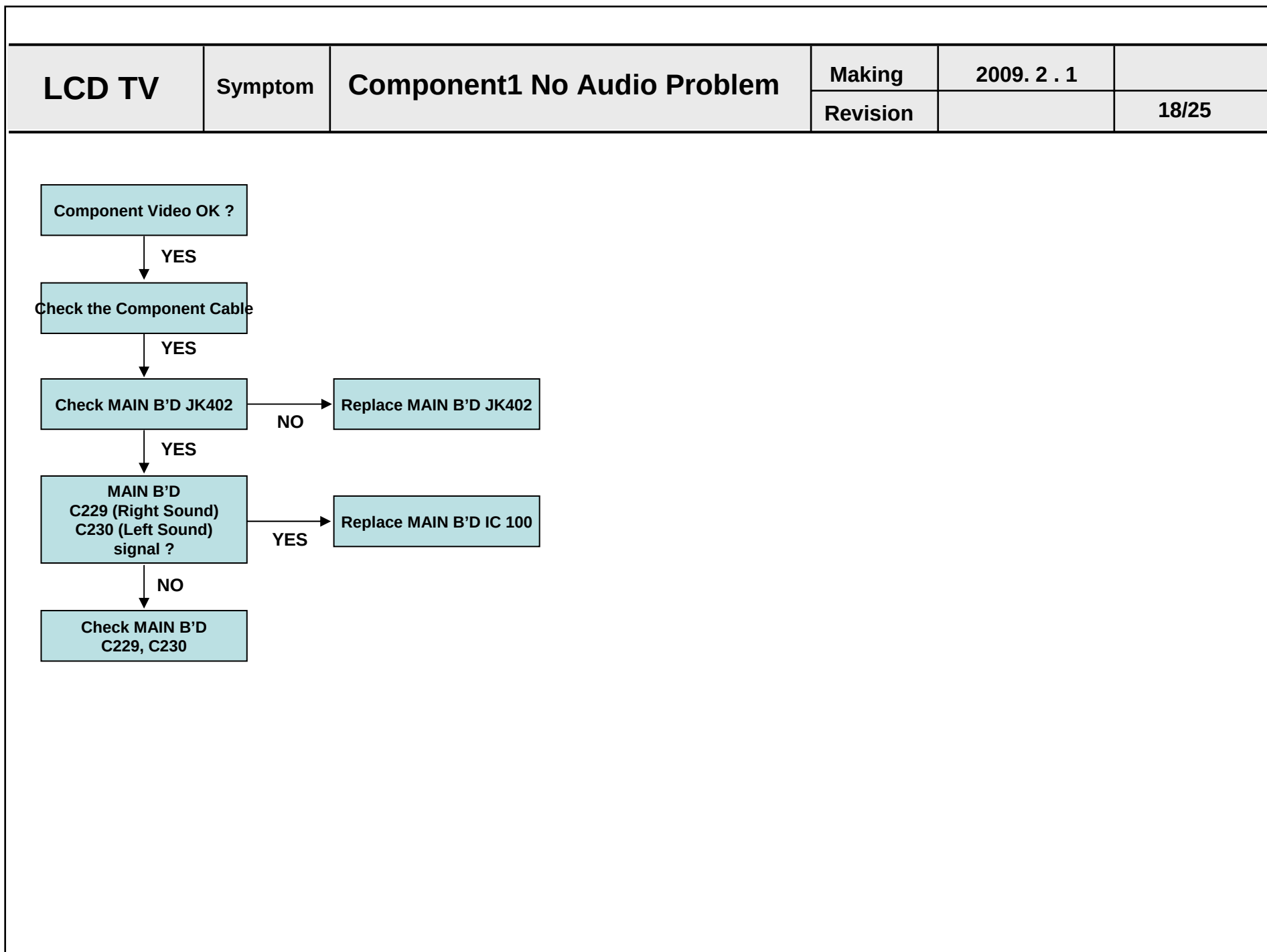
|        |         |                            |          |             |       |
|--------|---------|----------------------------|----------|-------------|-------|
| LCD TV | Symptom | Analog TV No Audio Problem | Making   | 2009. 2 . 1 |       |
|        |         |                            | Revision |             | 15/25 |

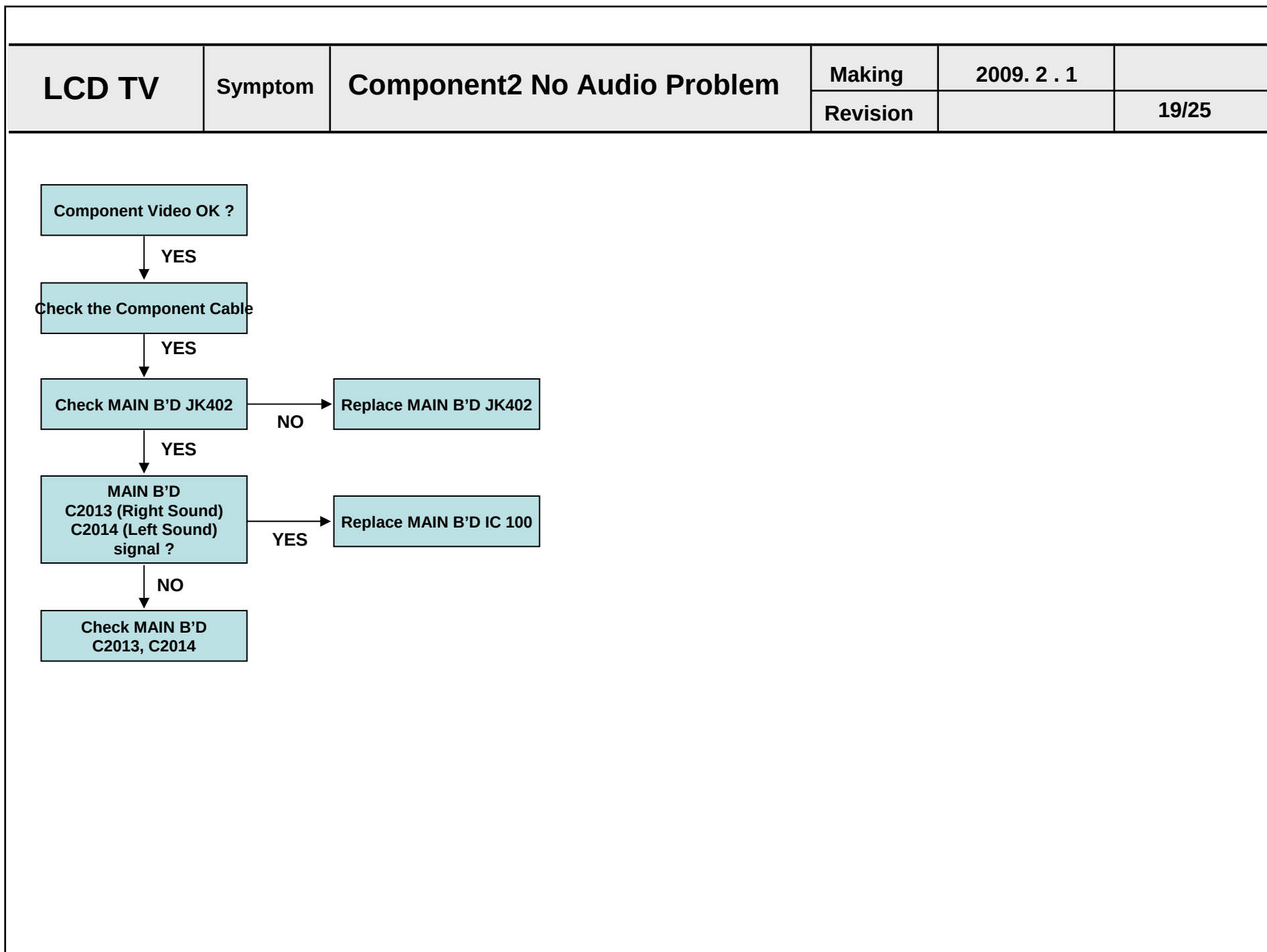


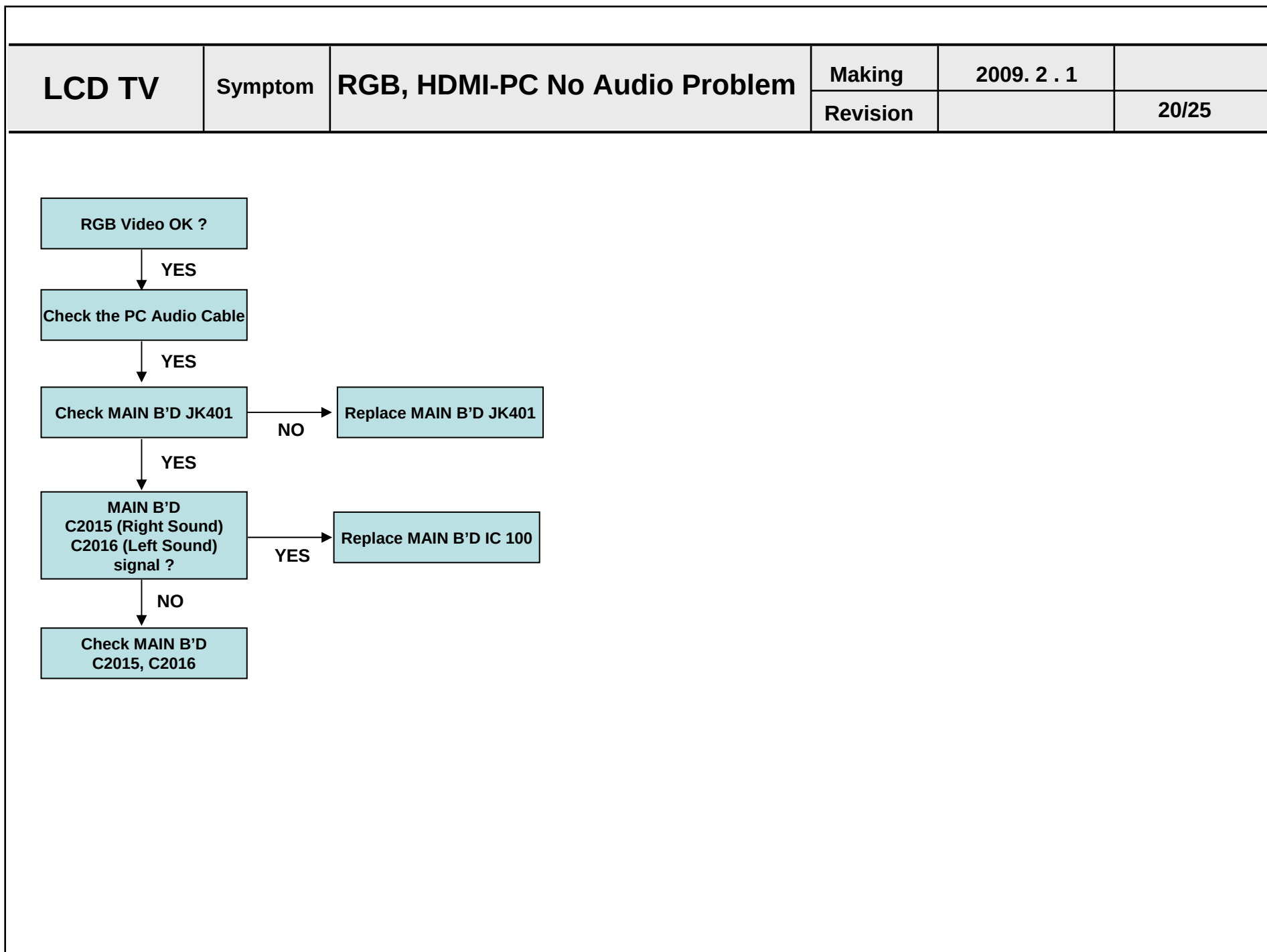












|        |         |                           |          |             |       |
|--------|---------|---------------------------|----------|-------------|-------|
| LCD TV | Symptom | HDMI-DTV No Audio Problem | Making   | 2009. 2 . 1 |       |
|        |         |                           | Revision |             | 21/25 |

HDMI Video OK ?

YES

Check the ADJUST MENU  
EDID OK ?

NO

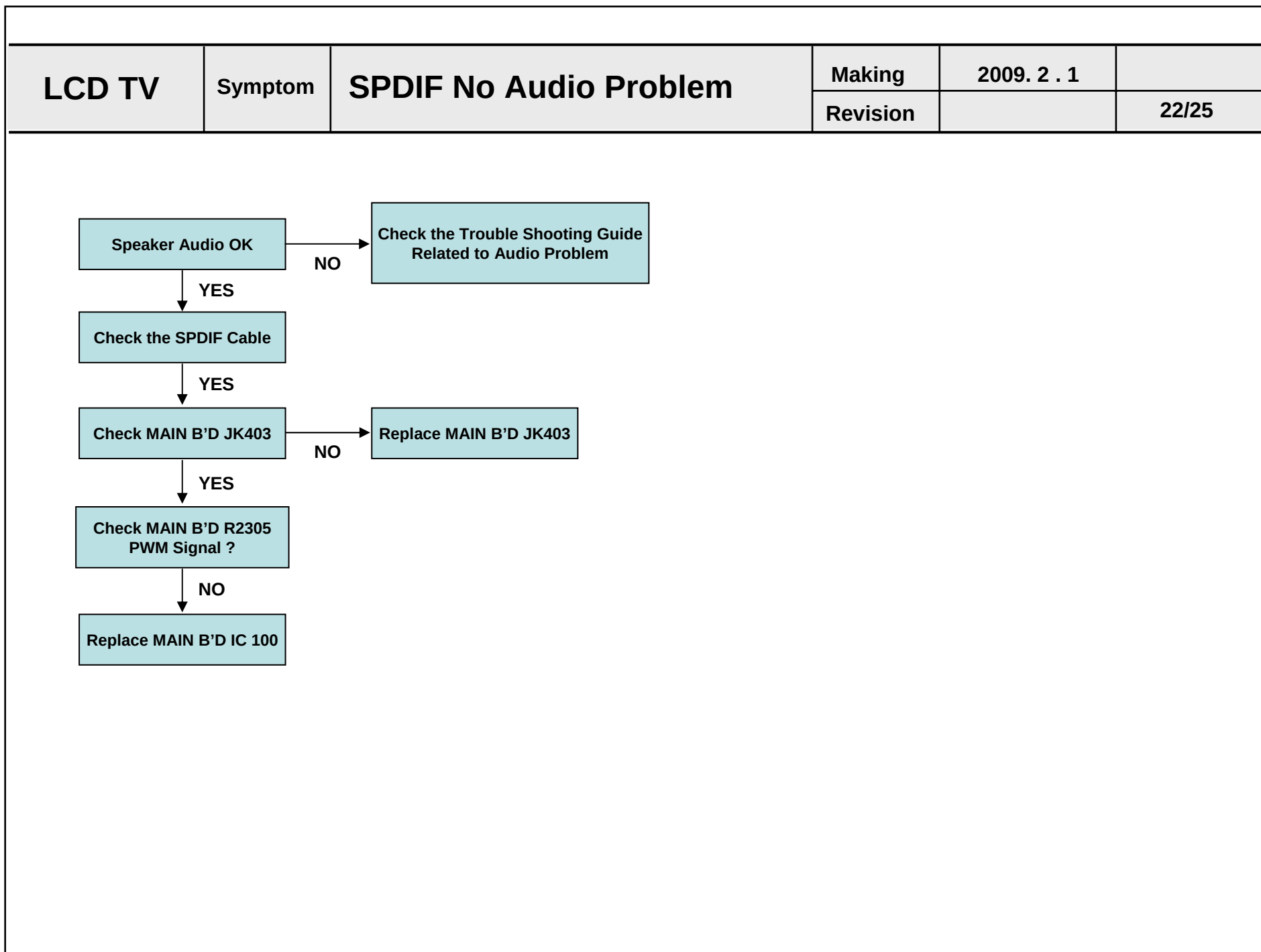
Download EDID  
(Refer to Adjustment Spec)

YES

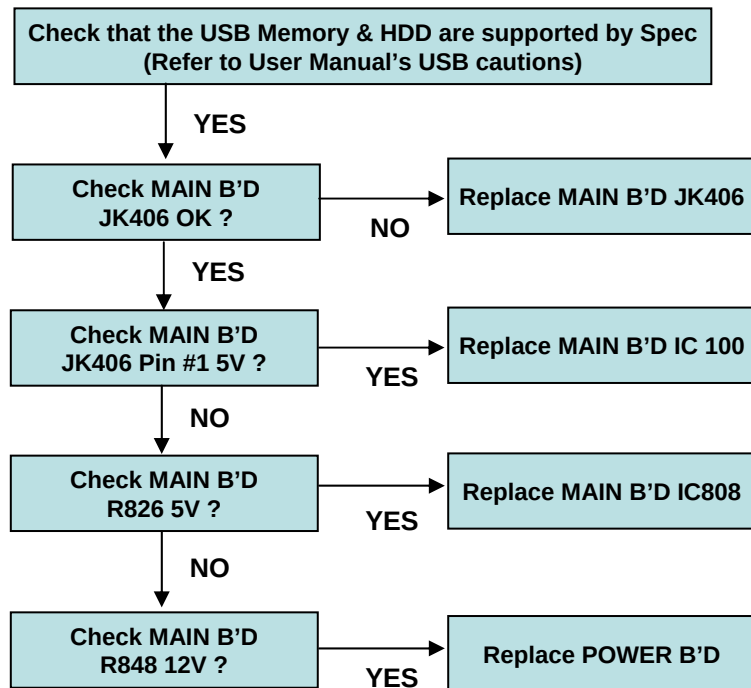
Check the HDMI Cable

YES

Replace MAIN B'D IC100



|        |         |                        |          |             |       |
|--------|---------|------------------------|----------|-------------|-------|
| LCD TV | Symptom | USB No Connect Problem | Making   | 2009. 2 . 1 |       |
|        |         |                        | Revision |             | 23/25 |





|                                                                                                                                                                                                                 |         |                        |          |             |       |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------|------------------------|----------|-------------|-------|
|                                                                                                                                                                                                                 |         |                        |          |             |       |
| LCD TV                                                                                                                                                                                                          | Symptom | Remote Control Problem | Making   | 2009. 2 . 1 |       |
|                                                                                                                                                                                                                 |         |                        | Revision |             | 24/25 |
| <div><div>Check MAIN B'D P5001<br/>Wafer &amp; Connector</div><div>NO</div><div>Replace it</div><div>YES</div><div>Check IR B'D P1 Wafer<br/>&amp; Connector</div><div>YES</div><div>Replace IR B'D</div></div> |         |                        |          |             |       |

|        |         |                            |          |             |       |
|--------|---------|----------------------------|----------|-------------|-------|
| LCD TV | Symptom | Intelligent Sensor Problem | Making   | 2009. 2 . 1 |       |
|        |         |                            | Revision |             | 25/25 |

Check MAIN B'D P5001  
Wafer & Connector

NO

Replace it

Check IR B'D P1 Wafer  
& Connector

YES

Replace IR B'D