



LG

website:<http://biz.LGservice.com>
e-mail:<http://www.LGEservice.com/techsup.html>

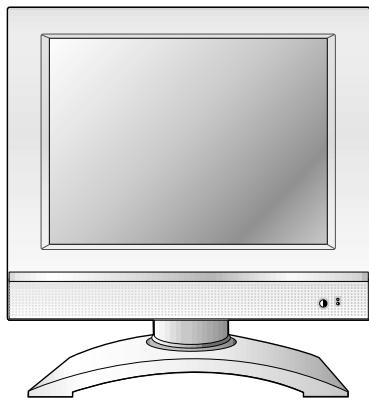
LCD TV **SERVICE MANUAL**

CHASSIS : ML-024H

MODEL : RZ-14LA60

CAUTION

BEFORE SERVICING THE CHASSIS,
READ THE SAFETY PRECAUTIONS IN THIS MANUAL.



CONTENTS

CONTENTS	2
PRODUCT SAFETY	3
DESCRIPTION OF CONTROLS	4
SPECIFICATION	7
ADJUSTMENT INSTRUCTION	9
TROUBLE SHOOTING	14
BLOCK DIAGRAM.....	15
EXPLODED VIEW	16
EXPLODED VIEW PARTS LIST	17
REPLACEMENT PARTS LIST	18
SVC. SHEET	

SAFETY PRECAUTIONS

IMPORTANT SAFETY NOTICE

Many electrical and mechanical parts in this chassis have special safety-related characteristics. These parts are identified by Δ in the Schematic Diagram and Replacement Parts List.

It is essential that these special safety parts should be replaced with the same components as recommended in this manual to prevent X-RADIATION, Shock, Fire, or other Hazards.

Do not modify the original design without permission of manufacturer.

General Guidance

An **isolation Transformer** should always be used during the servicing of a receiver whose chassis is not isolated from the AC power line. Use a transformer of adequate power rating as this protects the technician from accidents resulting in personal injury from electrical shocks.

It will also protect the receiver and its components from being damaged by accidental shorts of the circuitry that may be inadvertently introduced during the service operation.

If any fuse (or Fusible Resistor) in this TV receiver is blown, replace it with the specified.

When replacing a high wattage resistor (Oxide Metal Film Resistor, over 1W), keep the resistor 10mm away from PCB.

Keep wires away from high voltage or high temperature parts.

X-RAY Radiation

Warning:

The source of X-RAY RADIATION in this TV receiver is the High Voltage Section and the LCD PANEL.

For continued X-RAY RADIATION protection, the replacement panel must be the same type panel as specified in the Replacement Parts List.

To determine the presence of high voltage, use an accurate high impedance HV meter.

Adjust brightness, color, contrast controls to minimum.

Measure the high voltage.

The meter reading should indicate

$23.5 \pm 1.5\text{KV}$: 14-19 inch, $26 \pm 1.5\text{KV}$: 19-21 inch,

$29.0 \pm 1.5\text{KV}$: 25-29 inch, $30.0 \pm 1.5\text{KV}$: 32 inch

If the meter indication is out of tolerance, immediate service and correction is required to prevent the possibility of premature component failure.

Before returning the receiver to the customer,

always perform an **AC leakage current check** on the exposed metallic parts of the cabinet, such as antennas, terminals, etc., to be sure the set is safe to operate without damage of electrical shock.

Leakage Current Cold Check(Antenna Cold Check)

With the instrument AC plug removed from AC source, connect an electrical jumper across the two AC plug prongs. Place the AC switch in the on position, connect one lead of ohm-meter to the AC plug prongs tied together and touch other ohm-meter lead in turn to each exposed metallic parts such as antenna terminals, phone jacks, etc.

If the exposed metallic part has a return path to the chassis, the measured resistance should be between $1\text{M}\Omega$ and $5.2\text{M}\Omega$.

When the exposed metal has no return path to the chassis the reading must be infinite.

An other abnormality exists that must be corrected before the receiver is returned to the customer.

Leakage Current Hot Check (See below Figure)

Plug the AC cord directly into the AC outlet.

Do not use a line Isolation Transformer during this check.

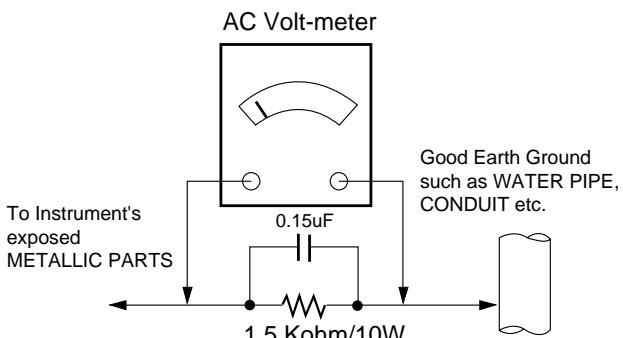
Connect $1.5\text{K}/10\text{watt}$ resistor in parallel with a $0.15\mu\text{F}$ capacitor between a known good earth ground (Water Pipe, Conduit, etc.) and the exposed metallic parts.

Measure the AC voltage across the resistor using AC voltmeter with 1000 ohms/volt or more sensitivity.

Reverse plug the AC cord into the AC outlet and repeat AC voltage measurements for each exposed metallic part. Any voltage measured must not exceed 0.75 volt RMS which corresponds to 0.5mA.

In case any measurement is out of the limits specified, there is possibility of shock hazard and the set must be checked and repaired before it is returned to the customer.

Leakage Current Hot Check circuit



SERVICING PRECAUTIONS

CAUTION: Before servicing receivers covered by this service manual and its supplements and addenda, read and follow the **SAFETY PRECAUTIONS** on page 3 of this publication.

NOTE: If unforeseen circumstances create conflict between the following servicing precautions and any of the safety precautions on page 3 of this publication, always follow the safety precautions. Remember: Safety First.

General Servicing Precautions

1. Always unplug the receiver AC power cord from the AC power source before;
 - a. Removing or reinstalling any component, circuit board module or any other receiver assembly.
 - b. Disconnecting or reconnecting any receiver electrical plug or other electrical connection.
 - c. Connecting a test substitute in parallel with an electrolytic capacitor in the receiver.

CAUTION: A wrong part substitution or incorrect polarity installation of electrolytic capacitors may result in an explosion hazard.

2. Test high voltage only by measuring it with an appropriate high voltage meter or other voltage measuring device (DVM, FETVOM, etc) equipped with a suitable high voltage probe.
Do not test high voltage by "drawing an arc".
3. Do not spray chemicals on or near this receiver or any of its assemblies.
4. Unless specified otherwise in this service manual, clean electrical contacts only by applying the following mixture to the contacts with a pipe cleaner, cotton-tipped stick or comparable non-abrasive applicator; 10% (by volume) Acetone and 90% (by volume) isopropyl alcohol (90%-99% strength)

CAUTION: This is a flammable mixture.

Unless specified otherwise in this service manual, lubrication of contacts is not required.

5. Do not defeat any plug/socket B+ voltage interlocks with which receivers covered by this service manual might be equipped.
6. Do not apply AC power to this instrument and/or any of its electrical assemblies unless all solid-state device heat sinks are correctly installed.
7. Always connect the test receiver ground lead to the receiver chassis ground before connecting the test receiver positive lead.

Always remove the test receiver ground lead last.

8. *Use with this receiver only the test fixtures specified in this service manual.*

CAUTION: Do not connect the test fixture ground strap to any heat sink in this receiver.

Electrostatically Sensitive (ES) Devices

Some semiconductor (solid-state) devices can be damaged easily by static electricity. Such components commonly are called

Electrostatically Sensitive (ES) Devices. Examples of typical ES devices are integrated circuits and some field-effect transistors and semiconductor "chip" components. The following techniques should be used to help reduce the incidence of component damage caused by static by static electricity.

1. Immediately before handling any semiconductor component or semiconductor-equipped assembly, drain off any electrostatic charge on your body by touching a known earth ground. Alternatively, obtain and wear a commercially available discharging wrist strap device, which should be removed to prevent potential shock reasons prior to applying power to the

unit under test.

2. After removing an electrical assembly equipped with ES devices, place the assembly on a conductive surface such as aluminum foil, to prevent electrostatic charge buildup or exposure of the assembly.
 3. Use only a grounded-tip soldering iron to solder or unsolder ES devices.
 4. Use only an anti-static type solder removal device. Some solder removal devices not classified as "anti-static" can generate electrical charges sufficient to damage ES devices.
 5. Do not use freon-propelled chemicals. These can generate electrical charges sufficient to damage ES devices.
 6. Do not remove a replacement ES device from its protective package until immediately before you are ready to install it. (Most replacement ES devices are packaged with leads electrically shorted together by conductive foam, aluminum foil or comparable conductive material).
 7. Immediately before removing the protective material from the leads of a replacement ES device, touch the protective material to the chassis or circuit assembly into which the device will be installed.
- CAUTION:** Be sure no power is applied to the chassis or circuit, and observe all other safety precautions.
8. Minimize bodily motions when handling unpackaged replacement ES devices. (Otherwise harmless motion such as the brushing together of your clothes fabric or the lifting of your foot from a carpeted floor can generate static electricity sufficient to damage an ES device.)

General Soldering Guidelines

1. Use a grounded-tip, low-wattage soldering iron and appropriate tip size and shape that will maintain tip temperature within the range of 500 °F to 600 °F.
2. Use an appropriate gauge of RMA resin-core solder composed of 60 parts tin/40 parts lead.
3. Keep the soldering iron tip clean and well tinned.
4. Thoroughly clean the surfaces to be soldered. Use a small wire-bristle (0.5 inch, or 1.25cm) brush with a metal handle.
Do not use freon-propelled spray-on cleaners.
5. Use the following unsoldering technique
 - a. Allow the soldering iron tip to reach normal temperature.
(500 °F to 600 °F)
 - b. Heat the component lead until the solder melts.
 - c. Quickly draw the melted solder with an anti-static, suction-type solder removal device or with solder braid.
CAUTION: Work quickly to avoid overheating the circuitboard printed foil.
6. Use the following soldering technique.
 - a. Allow the soldering iron tip to reach a normal temperature
(500 °F to 600 °F)
 - b. First, hold the soldering iron tip and solder the strand against the component lead until the solder melts.
 - c. Quickly move the soldering iron tip to the junction of the component lead and the printed circuit foil, and hold it there only until the solder flows onto and around both the component lead and the foil.
 - d. Closely inspect the solder area and remove any excess or splashed solder with a small wire-bristle brush.

IC Remove/Replacement

Some chassis circuit boards have slotted holes (oblong) through which the IC leads are inserted and then bent flat against the circuit foil. When holes are the slotted type, the following technique should be used to remove and replace the IC. When working with boards using the familiar round hole, use the standard technique as outlined in paragraphs 5 and 6 above.

Removal

1. Desolder and straighten each IC lead in one operation by gently prying up on the lead with the soldering iron tip as the solder melts.
2. Draw away the melted solder with an anti-static suction-type solder removal device (or with solder braid) before removing the IC.

Replacement

1. Carefully insert the replacement IC in the circuit board.
2. Carefully bend each IC lead against the circuit foil pad and solder it.
3. Clean the soldered areas with a small wire-bristle brush. (It is not necessary to reapply acrylic coating to the areas).

"Small-Signal" Discrete Transistor

Removal/Replacement

1. Remove the defective transistor by clipping its leads as close as possible to the component body.
2. Bend into a "U" shape the end of each of three leads remaining on the circuit board.
3. Bend into a "U" shape the replacement transistor leads.
4. Connect the replacement transistor leads to the corresponding leads extending from the circuit board and crimp the "U" with long nose pliers to insure metal to metal contact then solder each connection.

Power Output, Transistor Device

Removal/Replacement

1. Heat and remove all solder from around the transistor leads.
2. Remove the heat sink mounting screw (if so equipped).
3. Carefully remove the transistor from the heat sink of the circuit board.
4. Insert new transistor in the circuit board.
5. Solder each transistor lead, and clip off excess lead.
6. Replace heat sink.

Diode Removal/Replacement

1. Remove defective diode by clipping its leads as close as possible to diode body.
2. Bend the two remaining leads perpendicular y to the circuit board.
3. Observing diode polarity, wrap each lead of the new diode around the corresponding lead on the circuit board.
4. Securely crimp each connection and solder it.
5. Inspect (on the circuit board copper side) the solder joints of the two "original" leads. If they are not shiny, reheat them and if necessary, apply additional solder.

Fuse and Conventional Resistor

Removal/Replacement

1. Clip each fuse or resistor lead at top of the circuit board hollow stake.
2. Securely crimp the leads of replacement component around notch at stake top.
3. Solder the connections.

CAUTION: Maintain original spacing between the replaced component and adjacent components and the circuit board to prevent excessive component temperatures.

Circuit Board Foil Repair

Excessive heat applied to the copper foil of any printed circuit board will weaken the adhesive that bonds the foil to the circuit board causing the foil to separate from or "lift-off" the board. The following guidelines and procedures should be followed whenever this condition is encountered.

At IC Connections

To repair a defective copper pattern at IC connections use the following procedure to install a jumper wire on the copper pattern side of the circuit board. (Use this technique only on IC connections).

1. Carefully remove the damaged copper pattern with a sharp knife. (Remove only as much copper as absolutely necessary).
2. carefully scratch away the solder resist and acrylic coating (if used) from the end of the remaining copper pattern.
3. Bend a small "U" in one end of a small gauge jumper wire and carefully crimp it around the IC pin. Solder the IC connection.
4. Route the jumper wire along the path of the out-away copper pattern and let it overlap the previously scraped end of the good copper pattern. Solder the overlapped area and clip off any excess jumper wire.

At Other Connections

Use the following technique to repair the defective copper pattern at connections other than IC Pins. This technique involves the installation of a jumper wire on the component side of the circuit board.

1. Remove the defective copper pattern with a sharp knife. Remove at least 1/4 inch of copper, to ensure that a hazardous condition will not exist if the jumper wire opens.
2. Trace along the copper pattern from both sides of the pattern break and locate the nearest component that is directly connected to the affected copper pattern.
3. Connect insulated 20-gauge jumper wire from the lead of the nearest component on one side of the pattern break to the lead of the nearest component on the other side. Carefully crimp and solder the connections.

CAUTION: Be sure the insulated jumper wire is dressed so the it does not touch components or sharp edges.

SPECIFICATION

NOTE : Specifications and others are subject to change without notice for improvement.

1. Application range

This specification is applied to ML-024H chassis.

2. Requirement for Test

Testing for standard of each part must be followed in below condition.

(1) Temperature: $25^{\circ}\text{C} \pm 5^{\circ}\text{C}$ (But, CST must be tested $40^{\circ}\text{C} \pm 2^{\circ}\text{C}$ (Humidity: 50%))

(2) Humidity: $65\% \pm 10\%$

(3) Power: Standard input voltage (AC 100-220V, 50/60Hz)

(4) Measurement must be performed after heat-run more than 15min.

(5) Adjusting standard for this chassis is followed a special standard.

3. Test and Inspection method

(1) Capacity: Follow LG electronics TV Testing Standard.

(2) Another Required Standard

Follow the standard of each nation.

4. General Specification

No.	Item	Specification				Remark
		Min	Typ	Max	Unit	
1	Receivable broadcasting system	1)PAL/SECAM-BG 2)PAL/SECAM-DK 3)PAL-I/I 4)SECAM-L/L' 5)NTSC -M				EU/Non-EU (PAL Market)
2	RF input channel	VHF: E02 ~ E12 UHF : E21 ~ E69 CATV : S01 ~ S20 HYPER : S21 ~ S41 L/L' : B,C,D				PAL FRANCE
3	Input voltage	AC 100 - 220V $\pm 10\%$, 50/60Hz				
4	Tuning system	FVS 100 program				PAL, 200PR.(option)
5	Screen size	354				
6	Aspect ratio	4:3				
7	Operating temperature	0		50	deg	
8	Operating humidity	10		90	%RH	
9	Storage temperature	-20		60	deg	
10	Storage humidity	10		90	%RH	

5. Feature and Function

No.	Item	Specification				Remark
		Min	Typ	Max	Unit	
1	Teletext	TOP,FLOF				TOP(option)
2	REMOCON	RC-5 & NEC code (PAL), NEC code(NTSC)				
3	Scart	1	Rear (Full Scart)			Option, EU
4	AV input	1	Rear			
5	S-video input	1	Rear			
6	H/P output	1	Rear			
7	2 Carrier Stereo	BG,DK				
8	NICAM Stereo	BG,I,LL'				
9	2 Carrier Dual	BG,DK				
10	NICAM Dual	BG,I,LL'				
11	Local Key	TV/Video, menu, enter(OK), Vol(◀,▶), Channel(▲,▼)				
12	Sub Power Key	O				
13	AVL	O				
14	On/Off Timer	O				

6. LCD panel specification

No.	Item	Specification				Remark
		Min	Typ	Max	Unit	
1	Screen Size	326.8(H) x 239.2(V)mm				
2	Number of Pixels	640(H) x 480(V) dot				
3	Pixel pitch	0.4425(H) x 0.4425(V)mm				
4	Video driving method	1H inversion				
5	Dot clock		25		MHz	
6	Operating Temperature	0		50	deg	
7	Operating Humidity	10		90	%RH	
8	Storage Temperature	-20		60	deg	
9	Storage Humidity	10		90	%RH	
10	Response time, Ton(at 25°C)		15		ms	
11	Response time, Toff(at 25°C)		10		ms	

ADJUSTMENT INSTRUCTION

1. Application Object

This instruction is for the application to the LCD TV.

2. Notes

- (1) This set uses an power, so connect the power and the set correctly before adjustment.
- (2) The adjustment must be performed under the correct sequence.
- (3) The adjustment must be performed in the circumstance of $25 \pm 5^\circ\text{C}$ of temperature and $65 \pm 10\%$ of relative humidity if there is no specific designation.
- (4) The set must be operated for 15 minutes preliminarily before adjustment if there is no specific designation.

- 'Heat Run' must be performed with the full white signal or TV noise signal in the internal part of the set.
- The time for 'Heat Run' can be changed owing to production plan.
- Line Test condition (TV): standard color signal $65 \pm 1\text{dBuV}$

4. Option 1 data setting (200PR ~ A2 ST:1bit, SYS:2bit composition)

OPTION Data	200PR	TEXT	I/II SV	TOP	SCART	A2 ST	SYS
0	0	0	0	0	0	0	0
1	0	0	0	0	0	0	1
2	0	0	0	0	0	0	2
3	0	0	0	0	0	0	3
4	0	0	0	0	0	1	0
5	0	0	0	0	0	1	1
6	0	0	0	0	0	1	2
7	0	0	0	0	0	1	3
8	0	0	0	0	1	0	0
9	0	0	0	0	1	0	1
10	0	0	0	0	1	0	2
11	0	0	0	0	1	0	3
12	0	0	0	0	1	1	0
13	0	0	0	0	1	1	1
14	0	0	0	0	1	1	2
15	0	0	0	0	1	1	3
16	0	0	0	1	0	0	0
17	0	0	0	1	0	0	1
18	0	0	0	1	0	0	2
19	0	0	0	1	0	0	3
20	0	0	0	1	0	1	0
21	0	0	0	1	0	1	1
22	0	0	0	1	0	1	2
23	0	0	0	1	0	1	3
24	0	0	0	1	1	0	0
25	0	0	0	1	1	0	1
26	0	0	0	1	1	0	2
27	0	0	0	1	1	0	3
28	0	0	0	1	1	1	0
29	0	0	0	1	1	1	1
30	0	0	0	1	1	1	2
31	0	0	0	1	1	1	3
32	0	0	1	0	0	0	0
33	0	0	1	0	0	0	1
34	0	0	1	0	0	0	2
35	0	0	1	0	0	0	3
36	0	0	1	0	0	1	0
37	0	0	1	0	0	1	1
38	0	0	1	0	0	1	2
39	0	0	1	0	0	1	3
40	0	0	1	0	1	0	0
41	0	0	1	0	1	0	1
42	0	0	1	0	1	0	2

OPTION Data	200PR	TEXT	I/II SV	TOP	SCART	A2 ST	SYS
43	0	0	1	0	1	0	3
44	0	0	1	0	1	1	0
45	0	0	1	0	1	1	1
46	0	0	1	0	1	1	2
47	0	0	1	0	1	1	3
48	0	0	1	1	0	0	0
49	0	0	1	1	0	0	1
50	0	0	1	1	0	0	2
51	0	0	1	1	0	0	3
52	0	0	1	1	0	1	0
53	0	0	1	1	0	1	1
54	0	0	1	1	0	1	2
55	0	0	1	1	0	1	3
56	0	0	1	1	1	0	0
57	0	0	1	1	1	0	1
58	0	0	1	1	1	0	2
59	0	0	1	1	1	0	3
60	0	0	1	1	1	1	0
61	0	0	1	1	1	1	1
62	0	0	1	1	1	1	2
63	0	0	1	1	1	1	3
64	0	1	0	0	0	0	0
65	0	1	0	0	0	0	1
66	0	1	0	0	0	0	2
67	0	1	0	0	0	0	3
68	0	1	0	0	0	1	0
69	0	1	0	0	0	1	1
70	0	1	0	0	0	1	2
71	0	1	0	0	0	1	3
72	0	1	0	0	1	0	0
73	0	1	0	0	1	0	1
74	0	1	0	0	1	0	2
75	0	1	0	0	1	0	3
76	0	1	0	0	1	1	0
77	0	1	0	0	1	1	1
78	0	1	0	0	1	1	2
79	0	1	0	0	1	1	3
80	0	1	0	1	0	0	0
81	0	1	0	1	0	0	1
82	0	1	0	1	0	0	2
83	0	1	0	1	0	0	3
84	0	1	0	1	0	1	0
85	0	1	0	1	0	1	1

OPTION Data	200PR	TEXT	I/II SV	TOP	SCART	A2 ST	SYS
86	0	1	0	1	0	1	2
87	0	1	0	1	0	1	3
88	0	1	0	1	1	0	0
89	0	1	0	1	1	0	1
90	0	1	0	1	1	0	2
91	0	1	0	1	1	0	3
92	0	1	0	1	1	1	0
93	0	1	0	1	1	1	1
94	0	1	0	1	1	1	2
95	0	1	0	1	1	1	3
96	0	1	1	0	0	0	0
97	0	1	1	0	0	0	1
98	0	1	1	0	0	0	2
99	0	1	1	0	0	0	3
100	0	1	1	0	0	1	0
101	0	1	1	0	0	1	1
102	0	1	1	0	0	1	2
103	0	1	1	0	0	1	3
104	0	1	1	0	1	0	0
105	0	1	1	0	1	0	1
106	0	1	1	0	1	0	2
107	0	1	1	0	1	0	3
108	0	1	1	0	1	1	0
109	0	1	1	0	1	1	1
110	0	1	1	0	1	1	2
111	0	1	1	0	1	1	3
112	0	1	1	1	0	0	0
113	0	1	1	1	0	0	1
114	0	1	1	1	0	0	2
115	0	1	1	1	0	0	3
116	0	1	1	1	0	1	0
117	0	1	1	1	0	1	1
118	0	1	1	1	0	1	2
119	0	1	1	1	0	1	3
120	0	1	1	1	1	0	0
121	0	1	1	1	1	0	1
122	0	1	1	1	1	0	2
123	0	1	1	1	1	0	3
124	0	1	1	1	1	1	0
125	0	1	1	1	1	1	1
126	0	1	1	1	1	1	2
127	0	1	1	1	1	1	3
128	1	0	0	0	0	0	0
129	1	0	0	0	0	0	1
130	1	0	0	0	0	0	2
131	1	0	0	0	0	0	3

OPTION Data	200PR	TEXT	I/II SV	TOP	SCART	A2 ST	SYS
132	1	0	0	0	0	1	0
133	1	0	0	0	0	1	1
134	1	0	0	0	0	1	2
135	1	0	0	0	0	1	3
136	1	0	0	0	1	0	0
137	1	0	0	0	1	0	1
138	1	0	0	0	1	0	2
139	1	0	0	0	1	0	3
140	1	0	0	0	1	1	0
141	1	0	0	0	1	1	1
142	1	0	0	0	1	1	2
143	1	0	0	0	1	1	3
144	1	0	0	1	0	0	0
145	1	0	0	1	0	0	1
146	1	0	0	1	0	0	2
147	1	0	0	1	0	0	3
148	1	0	0	1	0	1	0
149	1	0	0	1	0	1	1
150	1	0	0	1	0	1	2
151	1	0	0	1	0	1	3
152	1	0	0	1	1	0	0
153	1	0	0	1	1	0	1
154	1	0	0	1	1	0	2
155	1	0	0	1	1	0	3
156	1	0	0	1	1	1	0
157	1	0	0	1	1	1	1
158	1	0	0	1	1	1	2
159	1	0	0	1	1	1	3
160	1	0	1	0	0	0	0
161	1	0	1	0	0	0	1
162	1	0	1	0	0	0	2
163	1	0	1	0	0	0	3
164	1	0	1	0	0	1	0
165	1	0	1	0	0	1	1
166	1	0	1	0	0	1	2
167	1	0	1	0	0	1	3
168	1	0	1	0	1	0	0
169	1	0	1	0	1	0	1
170	1	0	1	0	1	0	2
171	1	0	1	0	1	0	3
172	1	0	1	0	1	1	0
173	1	0	1	0	1	1	1
174	1	0	1	0	1	1	2
175	1	0	1	0	1	1	3
176	1	0	1	1	0	0	0
177	1	0	1	1	0	0	1

OPTION Data	200PR	TEXT	I/II SV	TOP	SCART	A2 ST	SYS
178	1	0	1	1	0	0	2
179	1	0	1	1	0	0	3
180	1	0	1	1	0	1	0
181	1	0	1	1	0	1	1
182	1	0	1	1	0	1	2
183	1	0	1	1	0	1	3
184	1	0	1	1	1	0	0
185	1	0	1	1	1	0	1
186	1	0	1	1	1	0	2
187	1	0	1	1	1	0	3
188	1	0	1	1	1	1	0
189	1	0	1	1	1	1	1
190	1	0	1	1	1	1	2
191	1	0	1	1	1	1	3
192	1	1	0	0	0	0	0
193	1	1	0	0	0	0	1
194	1	1	0	0	0	0	2
195	1	1	0	0	0	0	3
196	1	1	0	0	0	1	0
197	1	1	0	0	0	1	1
198	1	1	0	0	0	1	2
199	1	1	0	0	0	1	3
200	1	1	0	0	1	0	0
201	1	1	0	0	1	0	1
202	01	1	0	0	1	0	2
203	1	1	0	0	1	0	3
204	1	1	0	0	1	1	0
205	1	1	0	0	1	1	1
206	1	1	0	0	1	1	2
207	1	1	0	0	1	1	3
208	1	1	0	1	0	0	0
209	1	1	0	1	0	0	1
210	1	1	0	1	0	0	2
211	1	1	0	1	0	0	3
212	1	1	0	1	0	1	0
213	1	1	0	1	0	1	1
214	1	1	0	1	0	1	2
215	1	1	0	1	0	1	3
216	1	1	0	1	1	0	0
217	1	1	0	1	1	0	1
218	1	1	0	1	1	0	2
219	1	1	0	1	1	0	3
220	1	1	0	1	1	1	0
221	1	1	0	1	1	1	1
222	1	1	0	1	1	1	2
223	1	1	0	1	1	1	3

OPTION Data	200PR	TEXT	I/II SV	TOP	SCART	A2 ST	SYS
224	1	1	1	0	0	0	0
225	1	1	1	0	0	0	1
226	1	1	1	0	0	0	2
227	1	1	1	0	0	0	3
228	1	1	1	0	0	1	0
229	1	1	1	0	0	1	1
230	1	1	1	0	0	1	2
231	1	1	1	0	0	1	3
232	1	1	1	0	1	0	0
233	1	1	1	0	1	0	1
234	1	1	1	0	1	0	2
235	1	1	1	0	1	0	3
236	1	1	1	0	1	1	0
237	1	1	1	0	1	1	1
238	1	1	1	0	1	1	2
239	1	1	1	0	1	1	3
240	1	1	1	1	0	0	0
241	1	1	1	1	0	0	1
242	1	1	1	1	0	0	2
243	1	1	1	1	0	0	3
244	1	1	1	1	0	1	0
245	1	1	1	1	0	1	1
246	1	1	1	1	0	1	2
247	1	1	1	1	0	1	3
248	1	1	1	1	1	0	0
249	1	1	1	1	1	0	1
250	1	1	1	1	1	0	2
251	1	1	1	1	1	0	3
252	1	1	1	1	1	1	0
253	1	1	1	1	1	1	1
254	1	1	1	1	1	1	2
255	1	1	1	1	1	1	3

5. Option2 data(ACMS~BBACK:1bit, LANG:3bit)

OPTION Data	ACMS	VOL	BBACK	LANG
0	0	0	0	0
1	0	0	0	1
2	0	0	0	2
3	0	0	0	3
4	0	0	0	4
5	0	0	0	5
6	0	0	0	6
7	0	0	0	7
8	0	0	1	0
9	0	0	1	1
10	0	0	1	2
11	0	0	1	3
12	0	0	1	4
13	0	0	1	5
14	0	0	1	6
15	0	0	1	7
16	0	1	0	0
17	0	1	0	1
18	0	1	0	2
19	0	1	0	3
20	0	1	0	4
21	0	1	0	5
22	0	1	0	6
23	0	1	0	7
24	0	1	1	0
25	0	1	1	1
26	0	1	1	2
27	0	1	1	3
28	0	1	1	4
29	0	1	1	5
30	0	1	1	6
31	0	1	1	7

OPTION Data	ACMS	VOL	BBACK	LANG
32	1	0	0	0
33	1	0	0	1
34	1	0	0	2
35	1	0	0	3
36	1	0	0	4
37	1	0	0	5
38	1	0	0	6
39	1	0	0	7
40	1	0	1	0
41	1	0	1	1
42	1	0	1	2
43	1	0	1	3
44	1	0	1	4
45	1	0	1	5
46	1	0	1	6
47	1	0	1	7
48	1	1	0	0
49	1	1	0	1
50	1	1	0	2
51	1	1	0	3
52	1	1	0	4
53	1	1	0	5
54	1	1	0	6
55	1	1	0	7
56	1	1	1	0
57	1	1	1	1
58	1	1	1	2
59	1	1	1	3
60	1	1	1	4
61	1	1	1	5
62	1	1	1	6
63	1	1	1	7

6. Option3 data(IIC AFT~CH+AU:1bit)

OPTION Data	HiDEV	TSS	IIC T	MONO	CH+AUS
0	0	0	0	0	0
1	0	0	0	0	1
2	0	0	0	1	0
3	0	0	0	1	1
4	0	0	1	0	0
5	0	0	1	0	1
6	0	0	1	1	0
7	0	0	1	1	1
8	0	1	0	0	0
9	0	1	0	0	1
10	0	1	0	1	0
11	0	1	0	1	1
12	0	1	1	0	0
13	0	1	1	0	1
14	0	1	1	1	0
15	0	1	1	1	1
16	1	0	0	0	0
17	1	0	0	0	1
18	1	0	0	1	0
19	1	0	0	1	1
20	1	0	1	0	0
21	1	0	1	0	1
22	1	0	1	1	0
23	1	0	1	1	1
24	1	1	0	0	0
25	1	1	0	0	1
26	1	1	0	1	0
27	1	1	0	1	1
28	1	1	1	0	0
29	1	1	1	0	1
30	1	1	1	1	0
31	1	1	1	1	1

TROUBLE SHOOTING

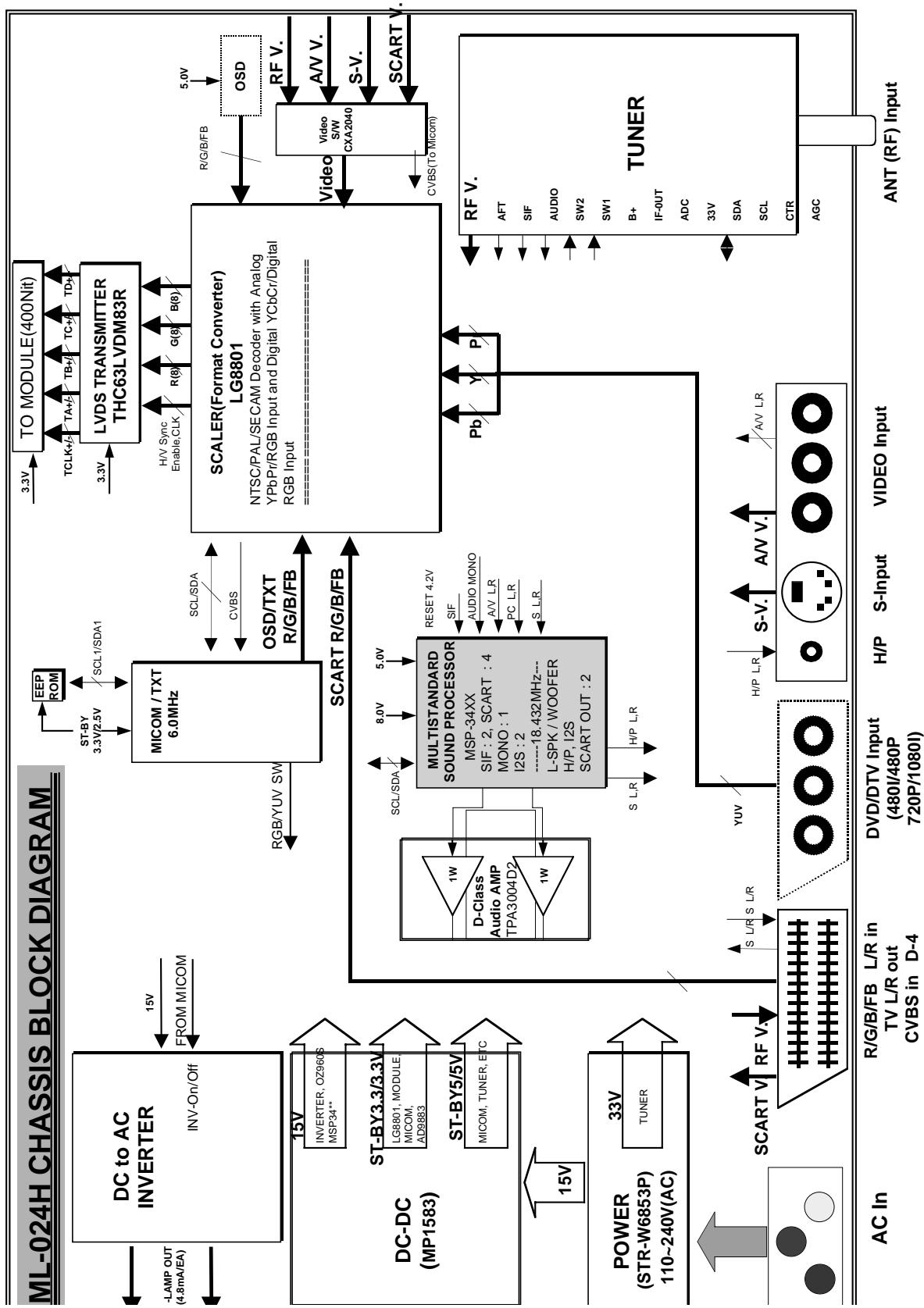
1. General Features

No.	Symptom	Cause	Check Point
1	No screen	Input error of inverter connector	1) Bend the pin legs of P802B connector -> recheck them 2) Check and repair IC805 SI4925.
		P1 and Pin 50 connector being slipped out	1) Check and fix P1 connector
		Cracked components and soldering at tuner board	1)Check and repair tuner board and main board 2)Solder Q403
2	Dark screen	1) Defective LCD lamp 2) Defective inverter 3) Input error of inverter connector	1) Replace the inverter 2) Replace the LCD lamp 3) Check the connector input.

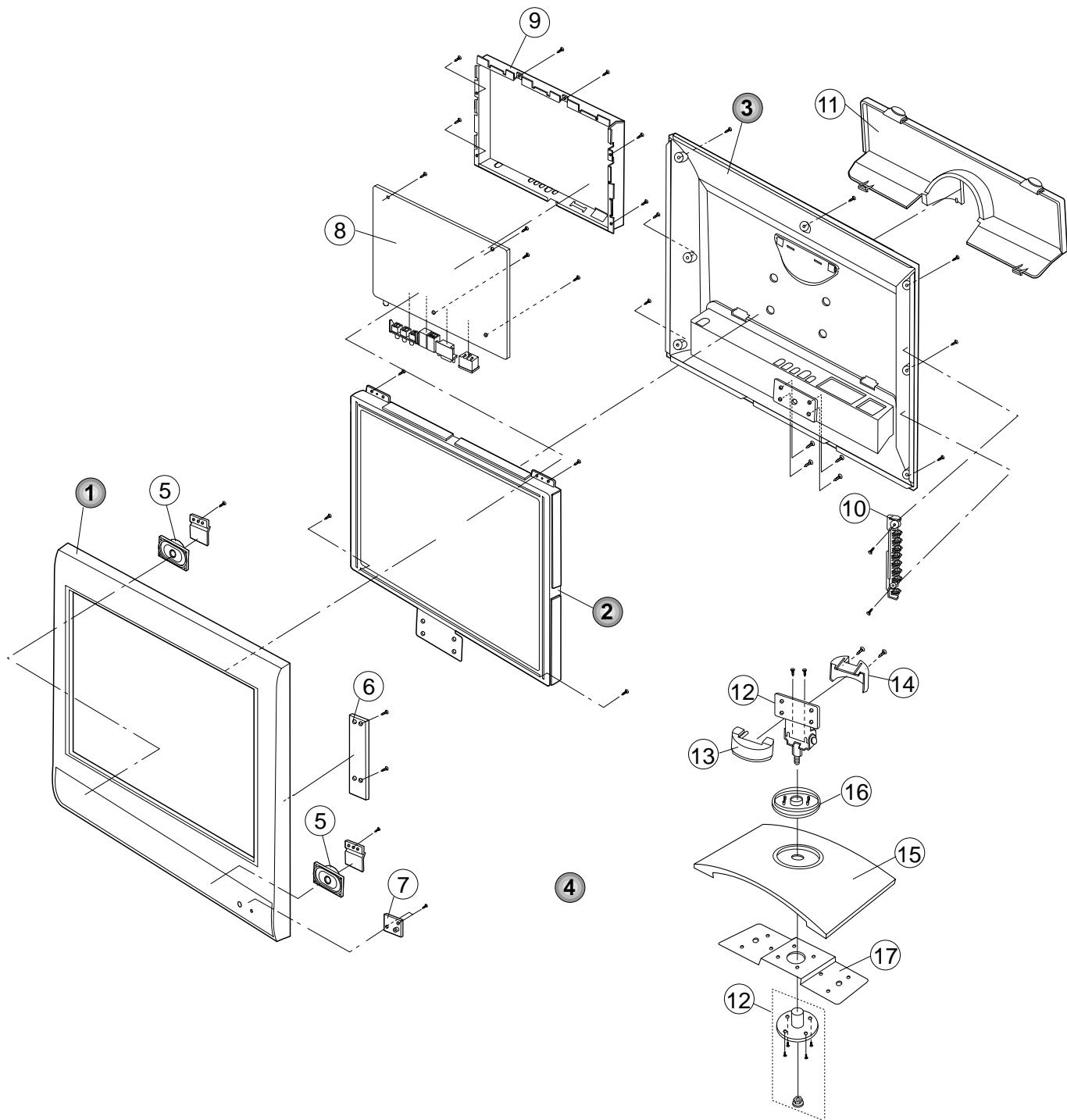
2. TV and external input

No.	Symptom	Cause	Check Point
1	No sound - Speaker - Earphone	Defective Reset IC of IC604. Defective MSP3410G of IC601. Defective B+(8V) of IC604.	1) Check volume and speaker. - Sound comes out only when being inputted into Audio L/R. 2) Check after replacing IC603. 3) Replace IC601. 4) Check and replace B+ of IC604.
2	Video color beat noise	Earphone shield case being touched.	Check the mould of shield and SJ209, Replace shield case.
		Soldering IC501.	1) Check signal of Video input. 2) Check signal of R.G.B output. 3) Re-soldering

BLOCK DIAGRAM



EXPLODED VIEW



EXPLODED VIEW PARTS LIST

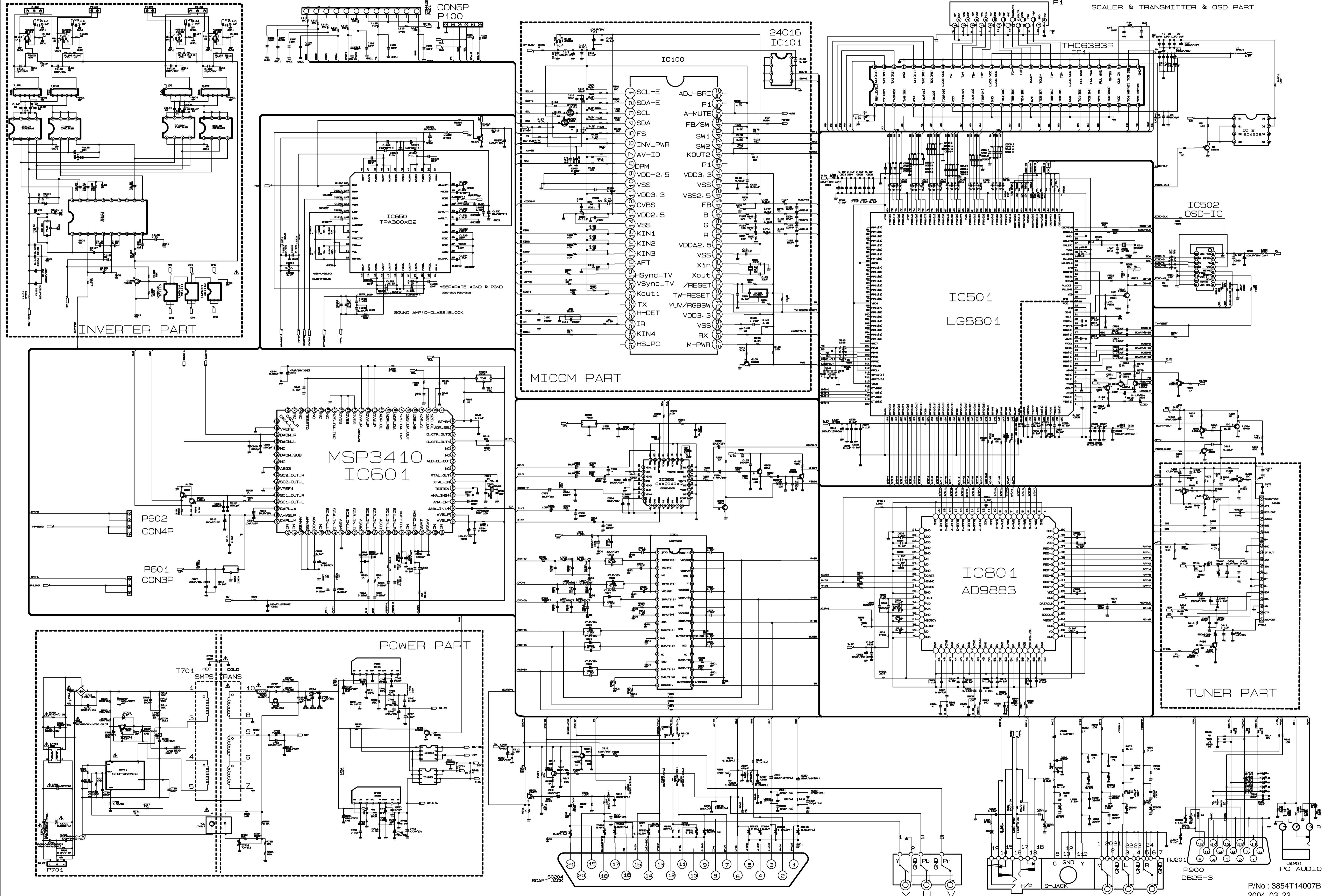
No.	PART NO.	DESCRIPTION
1	3091TKA005A	CABINET ASSEMBLY, RZ-14LA60 BRAND NON NON
	3091TKA005B	CABINET ASSEMBLY, RZ-14LA60 BRAND 3090TKA003 C/SKD
2	6304FAU016A	LCD(LIQUID CRYSTAL DISPLAY), T140VN01 AU TFT COLOR MVA 450NITS 25MS
3	3809TKA002B	BACK COVER ASSEMBLY, RZ-14LA60 3808TKA002 3850VC0002F
	3809TKA002C	BACK COVER ASSEMBLY, RZ-14LA60 3808TKA002 C/SKD
	3809TKA002D	BACK COVER ASSEMBLY, RZ-14LA60 3808TKA002 412-386D UK ONLY SKD
4	4811V00047C	BRACKET ASSEMBLY, STAND RJ-13LA60 ML024C .
	4811V00047F	BRACKET ASSEMBLY, STAND RZ-13LA60 SKD ML024C .
5	6401VB0003Y	SPEAKER ASSEMBLY, RU-13LA60 CPT FULL RANGE(R/L) 6400VA0017A (3P + 4P)
6	6871VSMV23A	PWB(PCB) ASSEMBLY,SUB, CONT ML024C CONTROL 13
7	6871VSMV22B	PWB(PCB) ASSEMBLY,SUB, POWER ML024C POWER 13 SKD
8	3313TP1002A	MAIN TOTAL ASSEMBLY, RZ-14LA60 BRAND ML-024H
9	4951TKS151A	METAL ASSEMBLY, FRAME .
	4951TKS151B	METAL ASSEMBLY, FRAME MAIN RZ-14LA60 SKD
10	4940TKC019A	KNOB, ROTARY CONTROL BUTTON
11	3550TKK539A	COVER, RZ-14LA60 REAR AV
12	4950V00157B	METAL, HINGE ASSY NON RJ-13LA60
13	3550V00300C	COVER, FRONT RJ-13LA60 ABS .
14	3550V00301C	COVER, REAR RJ-13LA60 ABS HINGE
15	4810V00784C	BRACKET, STAND RJ-13LA60 ML024C ABS .
16	4810V00785B	BRACKET, DECO RU-13LA60 NON ABS, HF-380 .
17	4950V00161B	METAL, STAND EGI RJ-13LA60 PRESS

DATE: 2004. 06.16.				
*S	*AL	LOC. NO.	PART NO.	DESCRIPTION / SPECIFICATION
		C625	0CK224DF56A	22000PF 2012 16V 10% R/TP X
		C626	0CK224DF56A	22000PF 2012 16V 10% R/TP X
		C627	0CK224DF56A	22000PF 2012 16V 10% R/TP X
		C628	0CH3103K516	10000PF 50V 10% B(Y5P) 2012
		C631	0CH3104K566	0.1UF 50V 10% X7R 2012 R/TP
		C634	0CH3103K516	10000PF 50V 10% B(Y5P) 2012
		C638	0CH6020K116	2PF 50V 0.5 PF NP0 2012 R/TP
		C639	0CH6020K116	2PF 50V 0.5 PF NP0 2012 R/TP
		C640	0CH3103K516	10000PF 50V 10% B(Y5P) 2012
		C644	0CH3103K516	10000PF 50V 10% B(Y5P) 2012
		C645	0CH3104K566	0.1UF 50V 10% X7R 2012 R/TP
		C661	0CH5120K416	12PF 50V 5% NP0 2012 R/TP
		C662	0CH5120K416	12PF 50V 5% NP0 2012 R/TP
		C663	0CH5120K416	12PF 50V 5% NP0 2012 R/TP
		C664	0CH5120K416	12PF 50V 5% NP0 2012 R/TP
		C665	0CH5120K416	12PF 50V 5% NP0 2012 R/TP
		C666	0CH5120K416	12PF 50V 5% NP0 2012 R/TP
		C667	0CH5120K416	12PF 50V 5% NP0 2012 R/TP
		C668	0CH5120K416	12PF 50V 5% NP0 2012 R/TP
		C669	0CH5120K416	12PF 50V 5% NP0 2012 R/TP
		C670	0CH5120K416	12PF 50V 5% NP0 2012 R/TP
		C671	0CH5120K416	12PF 50V 5% NP0 2012 R/TP
		C672	0CH5120K416	12PF 50V 5% NP0 2012 R/TP
		C673	0CH5120K416	12PF 50V 5% NP0 2012 R/TP
		C674	0CH5120K416	12PF 50V 5% NP0 2012 R/TP
		C675	0CH5120K416	12PF 50V 5% NP0 2012 R/TP
		C676	0CH5120K416	12PF 50V 5% NP0 2012 R/TP
		C677	0CH5120K416	12PF 50V 5% NP0 2012 R/TP
		C678	0CH5120K416	12PF 50V 5% NP0 2012 R/TP
		C679	0CH5120K416	12PF 50V 5% NP0 2012 R/TP
		C680	0CH5120K416	12PF 50V 5% NP0 2012 R/TP
		C681	0CH5120K416	12PF 50V 5% NP0 2012 R/TP
		C682	0CH5120K416	12PF 50V 5% NP0 2012 R/TP
		C683	0CH5120K416	12PF 50V 5% NP0 2012 R/TP
		C684	0CH5120K416	12PF 50V 5% NP0 2012 R/TP
		C698	0CK224DF56A	22000PF 2012 16V 10% R/TP X
		C699	0CK224DF56A	22000PF 2012 16V 10% R/TP X
		C711	0CH3103K516	10000PF 50V 10% B(Y5P) 2012
		C712	0CH5821K416	820PF 50V 5% NP0 2012 R/TP
		C724	0CH5102K416	1000PF 50V 5% NP0 2012 R/TP
		C737	0CH3104K566	0.1UF 50V 10% X7R 2012 R/TP
		C738	0CH3103K516	10000PF 50V 10% B(Y5P) 2012
		C740	0CH3104K566	0.1UF 50V 10% X7R 2012 R/TP
		C741	0CH3103K516	10000PF 50V 10% B(Y5P) 2012
		C742	0CH3103K516	10000PF 50V 10% B(Y5P) 2012
		C748	0CH3103K516	10000PF 50V 10% B(Y5P) 2012
		C751	0CH3104K566	0.1UF 50V 10% X7R 2012 R/TP
		C752	0CH3104K566	0.1UF 50V 10% X7R 2012 R/TP
		L200	0CK225DFK4A	"2.2UF 2012 16V 20%, -20% F(Y5"
		C1101	0CC15003G06	"15PF D 3KV 10%, -10% SL FMTW"
		C1102	0CC15003G06	"15PF D 3KV 10%, -10% SL FMTW"
		C1105	0CC15003G06	"15PF D 3KV 10%, -10% SL FMTW"
		C1106	0CC15003G06	"15PF D 3KV 10%, -10% SL FMTW"
		C1125	0CH2474F566	0.47UF 16V 10% X7R 2012 R/TP
		C1212	0CH2474F566	0.47UF 16V 10% X7R 2012 R/TP
		C1213	0CH2474F566	0.47UF 16V 10% X7R 2012 R/TP
		C1214	0CH2474F566	0.47UF 16V 10% X7R 2012 R/TP
		C1217	0CH2474F566	0.47UF 16V 10% X7R 2012 R/TP
		C1218	0CH2474F566	0.47UF 16V 10% X7R 2012 R/TP
		C1219	0CH2474F566	0.47UF 16V 10% X7R 2012 R/TP
		C151	0CH2272K516	2700PF 50V 10% B(Y5P) 2012 R
		C152	0CH2182K516	1800PF 50V 10% B(Y5P) 2012 R

DATE: 2004. 06.16.					
*S	*AL	LOC. NO.	PART NO.	DESCRIPTION / SPECIFICATION	
		R1132	ORH4702D622	47K 1/10W 5 D.R/TP	R222 0RH0752D622 75 1/10W 5 D.R/TP
		R1135	ORH5102D622	51K 1/10W 5 D.R/TP	R231 0RH0752D622 75 1/10W 5 D.R/TP
		R1136	ORH1003D622	100K 1/10W 5 D.R/TP	R232 0RH0752D622 75 1/10W 5 D.R/TP
		R114	ORH4701D622	4.7K 1/10W 5 D.R/TP	R233 0RH0752D622 75 1/10W 5 D.R/TP
		R1140	ORH2001D622	2.0K 1/10W 5 D.R/TP	R235 0RH2702D622 27K 1/10W 5 D.R/TP
		R1143	ORH2702D622	27K 1/10W 5 D.R/TP	R236 0RH5102D622 51K 1/10W 5 D.R/TP
		R115	ORH1000D622	100 1/10W 5 D.R/TP	R240 0RH5101D622 5.1K 1/10W 5 D.R/TP
		R118	ORH4701D622	4.7K 1/10W 5 D.R/TP	R241 0RH5101D622 5.1K 1/10W 5 D.R/TP
		R120	ORH4302D622	43K 1/10W 5 D.R/TP	R285 0RH4703D622 470K 1/10W 5 D.R/TP
		R1200	ORH1000D622	100 1/10W 5 D.R/TP	R286 0RH4703D622 470K 1/10W 5 D.R/TP
		R1201	ORH1302D622	13K 1/10W 5 TA	R351 0RH6802D622 68K 1/10W 5 D.R/TP
		R1204	ORH1502D622	15K 1/10W 5 D.R/TP	R352 0RH1000D622 100 1/10W 5 D.R/TP
		R1208	ORH1003D622	100K 1/10W 5 D.R/TP	R353 0RH1000D622 100 1/10W 5 D.R/TP
		R1209	ORH1003D622	100K 1/10W 5 D.R/TP	R354 0RH0102D622 10 1/10W 5 D.R/TP
		R1210	ORH1000D622	100 1/10W 5 D.R/TP	R355 0RH0102D622 10 1/10W 5 D.R/TP
		R1212	ORH3301D622	3.3K 1/10W 5 D.R/TP	R357 0RH0102D622 10 1/10W 5 D.R/TP
		R125	ORH1000D622	100 1/10W 5 D.R/TP	R361 0RH3300D622 330 1/10W 5 D.R/TP
		R126	ORH1000D622	100 1/10W 5 D.R/TP	R362 0RH4700D622 470 1/10W 5 D.R/TP
		R127	ORH4701D622	4.7K 1/10W 5 D.R/TP	R363 0RH2200D622 220 1/10W 5 D.R/TP
		R128	ORH4701D622	4.7K 1/10W 5 D.R/TP	R364 0RH1000D622 100 1/10W 5 D.R/TP
		R130	ORH1000D622	100 1/10W 5 D.R/TP	R365 0RH2200D622 220 1/10W 5 D.R/TP
		R133	ORH1000D622	100 1/10W 5 D.R/TP	R366 0RH2200D622 220 1/10W 5 D.R/TP
		R134	ORH1000D622	100 1/10W 5 D.R/TP	R377 0RH2200D622 220 1/10W 5 D.R/TP
		R135	ORH1000D622	100 1/10W 5 D.R/TP	R408 0RH1000D622 100 1/10W 5 D.R/TP
		R138	ORH2202D622	22K 1/10W 5 D.R/TP	R410 0RH1000D622 100 1/10W 5 D.R/TP
		R139	ORH3301D622	3.3K 1/10W 5 D.R/TP	R411 0RH4700D622 470 1/10W 5 D.R/TP
		R140	ORH1000D622	100 1/10W 5 D.R/TP	R412 0RH4700D622 470 1/10W 5 D.R/TP
		R141	ORH3301D622	3.3K 1/10W 5 D.R/TP	R413 0RH2001D622 2.0K 1/10W 5 D.R/TP
		R143	ORH4701D622	4.7K 1/10W 5 D.R/TP	R416 0RH4702D622 47K 1/10W 5 D.R/TP
		R152	ORH1000D622	100 1/10W 5 D.R/TP	R419 0RH9102D622 91K 1/10W P-TYPE TAPPING
		R153	ORH1000D622	100 1/10W 5 D.R/TP	R420 0RH6802D622 68K 1/10W 5 D.R/TP
		R154	ORH1000D622	100 1/10W 5 D.R/TP	R421 0RH4701D622 4.7K 1/10W 5 D.R/TP
		R155	ORH1000D622	100 1/10W 5 D.R/TP	R422 0RH2001D622 2.0K 1/10W 5 D.R/TP
		R167	ORH4701D622	4.7K 1/10W 5 D.R/TP	R44 0RH1000D622 100 1/10W 5 D.R/TP
		R168	ORH4701D622	4.7K 1/10W 5 D.R/TP	R492 0RH0102D622 10 1/10W 5 D.R/TP
		R169	ORH4701D622	4.7K 1/10W 5 D.R/TP	R496 0RH1000D622 100 1/10W 5 D.R/TP
		R170	ORH4701D622	4.7K 1/10W 5 D.R/TP	R501 0RH1000D622 100 1/10W 5 D.R/TP
		R174	ORH0752D622	75 1/10W 5 D.R/TP	R502 0RH1000D622 100 1/10W 5 D.R/TP
		R175	ORH0752D622	75 1/10W 5 D.R/TP	R503 0RH1000D622 100 1/10W 5 D.R/TP
		R176	ORH0752D622	75 1/10W 5 D.R/TP	R504 0RH1000D622 100 1/10W 5 D.R/TP
		R177	ORH0752D622	75 1/10W 5 D.R/TP	R509 0RH1000D622 100 1/10W 5 D.R/TP
		R178	ORH3301D622	3.3K 1/10W 5 D.R/TP	R512 0RH4701D622 4.7K 1/10W 5 D.R/TP
		R179	ORH3301D622	3.3K 1/10W 5 D.R/TP	R513 0RH1004D622 1.0M 1/10W 5 D.R/TP
		R180	ORH6801D622	6.8K 1/10W 5 D.R/TP	R516 0RH1000D622 100 1/10W 5 D.R/TP
		R183	ORH1202D622	12K 1/10W 5 D.R/TP	R525 0RH1000D622 100 1/10W 5 D.R/TP
		R184	ORH1003D622	100K 1/10W 5 D.R/TP	R574 0RH6800D622 680 OHM 1 / 10 W 5% D R/TP
		R185	ORH3300D622	330 1/10W 5 D.R/TP	R576 0RH1000D622 100 1/10W 5 D.R/TP
		R194	ORH1000D622	100 1/10W 5 D.R/TP	R579 0RH4700D622 470 1/10W 5 D.R/TP
		R196	ORH4701D622	4.7K 1/10W 5 D.R/TP	R580 0RH2200D622 220 1/10W 5 D.R/TP
		R202	ORH0472D622	47 1/10W 5 D.R/TP	R583 0RH1000D622 100 1/10W 5 D.R/TP
		R203	ORH0752D622	75 1/10W 5 D.R/TP	R584 0RH1000D622 100 1/10W 5 D.R/TP
		R204	ORH0752D622	75 1/10W 5 D.R/TP	R590 0RH1000D622 100 1/10W 5 D.R/TP
		R205	ORH1000D622	100 1/10W 5 D.R/TP	R591 0RH1000D622 100 1/10W 5 D.R/TP
		R206	ORH0752D622	75 1/10W 5 D.R/TP	R593 0RH1000D622 100 1/10W 5 D.R/TP
		R207	ORH5101D622	5.1K 1/10W 5 D.R/TP	R594 0RH1000D622 100 1/10W 5 D.R/TP
		R208	ORH4703D622	470K 1/10W 5 D.R/TP	R595 0RH1000D622 100 1/10W 5 D.R/TP
		R209	ORH5101D622	5.1K 1/10W 5 D.R/TP	R596 0RH1000D622 100 1/10W 5 D.R/TP
		R210	ORH4703D622	470K 1/10W 5 D.R/TP	R597 0RH1000D622 100 1/10W 5 D.R/TP
		R212	ORH4702D622	47K 1/10W 5 D.R/TP	R598 0RH1000D622 100 1/10W 5 D.R/TP
		R213	ORH1000D622	100 1/10W 5 D.R/TP	R599 0RH1000D622 100 1/10W 5 D.R/TP
		R214	ORH2702D622	27K 1/10W 5 D.R/TP	R602 0RH3901D622 3.9K 1/10W 5 D.R/TP
		R218	ORH0682D622	68 1/10W 5 D.R/TP	R603 0RH3901D622 3.9K 1/10W 5 D.R/TP

DATE: 2004. 06.16.				
*S	*AL	LOC. NO.	PART NO.	DESCRIPTION / SPECIFICATION
		R610	0RH1001D622	1K OHM 1 / 10 W 2012 5.00% D
		R611	0RH1001D622	1K OHM 1 / 10 W 2012 5.00% D
		R612	0RH1001D622	1K OHM 1 / 10 W 2012 5.00% D
		R613	0RH1001D622	1K OHM 1 / 10 W 2012 5.00% D
		R615	0RH0222D622	22 OHM 1 / 10 W 2012 5.00% D
		R616	0RH0222D622	22 OHM 1 / 10 W 2012 5.00% D
		R696	0RH0000D622	0 OHM 1 / 10 W 2012 5.00% D
		R697	0RH1001D622	1K OHM 1 / 10 W 2012 5.00% D
		R699	0RH1001D622	1K OHM 1 / 10 W 2012 5.00% D
		R701	0RH2002D622	20K OHM 1 / 10 W 2012 5.00%
		R721	0RH1002D622	10K OHM 1 / 10 W 2012 5.00%
		R728	0RH1001D622	1K OHM 1 / 10 W 2012 5.00% D
		R730	0RH1002D622	10K OHM 1 / 10 W 2012 5.00%
		R731	0RH1001D622	1K OHM 1 / 10 W 2012 5.00% D
		R733	0RH1002D622	10K OHM 1 / 10 W 2012 5.00%
		R740	0RH1002D622	10K OHM 1 / 10 W 2012 5.00%
		R741	0RH0000D622	0 OHM 1 / 10 W 2012 5.00% D
		R799	0RH0000D622	0 OHM 1 / 10 W 2012 5.00% D
		RB1CB	0RH0000D622	0 OHM 1 / 10 W 2012 5.00% D
		RG1Y	0RH0000D622	0 OHM 1 / 10 W 2012 5.00% D
		RR1CR	0RH0000D622	0 OHM 1 / 10 W 2012 5.00% D
OTHERs				
		Z100	156-A01L	HC49U SUNNY RADIAL 6.000MHZ
		Z500	156-A02X	HC49U SUNNY RADIAL 27.000MHZ
		Z600	156-A02M	HC49U KJE RADIAL 18.432MHZ 3
		P701	6620VZ0002A	IS7007 I-SHENG AC SOCKET
		IC100	381-204F	52PIN(1.78-15.24 AMMON)
		TH701	163-048D	KL15L2R5 SSANSOSH +/- 15% 12
		T1101	6170VH0002A	UI-11.7 860000UH 1-CH 5W TRS
		T1102	6170VH0002A	UI-11.7 860000UH 1-CH 5W TRS
		T1105	6170VH0002A	UI-11.7 860000UH 1-CH 5W TRS
		T1106	6170VH0002A	UI-11.7 860000UH 1-CH 5W TRS
		T701	6170VMCA65A	EER3019 450UH RZ-15/20LA70
		L201	6200JB8010L	MLB-201209-1000L-N2 MAG LAYE
		L202	6200JB8010L	MLB-201209-1000L-N2 MAG LAYE
		L207	6200JB8010L	MLB-201209-1000L-N2 MAG LAYE
		L516	6210VC0004A	BK3216 4S600 TAIYOYUDEN 3.2X
		LF701	6200JB8012Q	OR 147*7.5H SMC BK 6.0-11.0
		R226	6200JB8010L	MLB-201209-1000L-N2 MAG LAYE
		R228	6200JB8010L	MLB-201209-1000L-N2 MAG LAYE
		R229	6200JB8010L	MLB-201209-1000L-N2 MAG LAYE
		R230	6200JB8010L	MLB-201209-1000L-N2 MAG LAYE
		F701	131-098B	4000MA 250 V 5.2X20 CY/GL SE
		RJ201	6613V00008F	PMJ014F PARK ELEC E/P(ST)+S-
		SC204	381-091B	S-091B UGCOM SCART 21 PIN W/
		TU401	6700PF0002A	TAFH-S312D LG PAL FS LE/LL-1
		VA701	164-003K	SVC621D-14A ILJIN 620V 0% UL
CONTROL & LED POWER BOARD				
		SW1101	140-313A	TACT 2LEAD 100G(TA) LG C&D N
		SW1102	140-313A	TACT 2LEAD 100G(TA) LG C&D N
		SW1103	140-313A	TACT 2LEAD 100G(TA) LG C&D N
		SW1104	140-313A	TACT 2LEAD 100G(TA) LG C&D N
		SW1105	140-313A	TACT 2LEAD 100G(TA) LG C&D N
		SW1106	140-313A	TACT 2LEAD 100G(TA) LG C&D N
		SW1107	140-313A	TACT 2LEAD 100G(TA) LG C&D N
		SW1108	140-313A	TACT 2LEAD 100G(TA) LG C&D N
		C1101	0CH3104K566	0.1UF 50V 10% XTR 2012 R/TP
		Q1101	0TR387500AA	CHIP 2SC3875S(ALY) BK KEC -

CIRCUIT DIAGRAM FOR ML024H CHASSIS





P/NO : 3828TSL103K

Jun.,2004
Printed in Korea