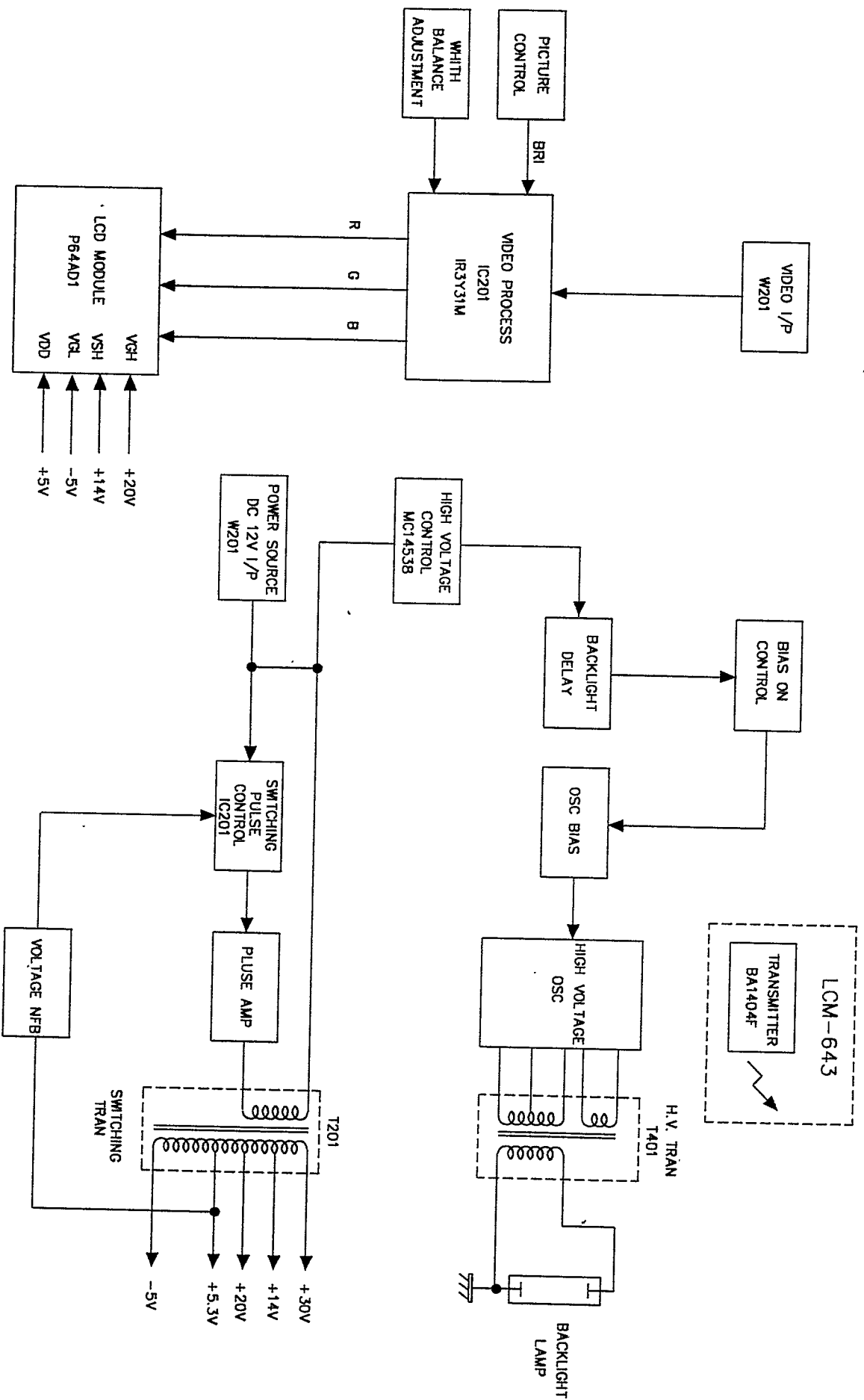


SERVICE MANUAL

LCM642

6.4" TFT LCD COLOUR MONITOR

BLOCK DIAGRAM



ACTION ELECTRONICS CO., LTD
TV ELECTRICAL SPECIFICATION

REVISION	0
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MODEL NO: LCM-642 NTSC/PAL
SUPPLY VOLTAGE: DC 12V

DATE: 87/03/09
TEST: 郑

PAGE1

DESCRIPTION	UNIT	LIMIT	NOMINAL	NO.1	NO.2	NO.3	NO.4
VA TEST							
H.V.	MAX. Vp-p	2.1K	2.5K				
Q101 C PIN	Vp-p	15	17				
D101 14VDC	V	14±0.4	14				
L102 5VDC	V	5 +0.2 -0	5				
D102 20VDC	V	20+3 -1	20				
D104 30VDC	V	30+3 -1	30				
D105 -5VDC	V	-5±0.2	-5				
DC CONSUMPTION	W	9	6				
AC CONSUMPTION	W	—	—				
LUMINANCE	LUX	150	220				

91-T9-0001

ALIGNMENT PROCEDURE

1. WORKING VOLTAGES CONFIRMATION

1) 5.0V voltage adjustment:

Adjust S102 to make the voltage of the positive pole of C116 be $5.10 \pm 0.05V$.

2) Other working voltages confirmation:

C110 $\oplus$: $14V \pm 1V$

C113 $\oplus$: $20V \pm 1.5V$

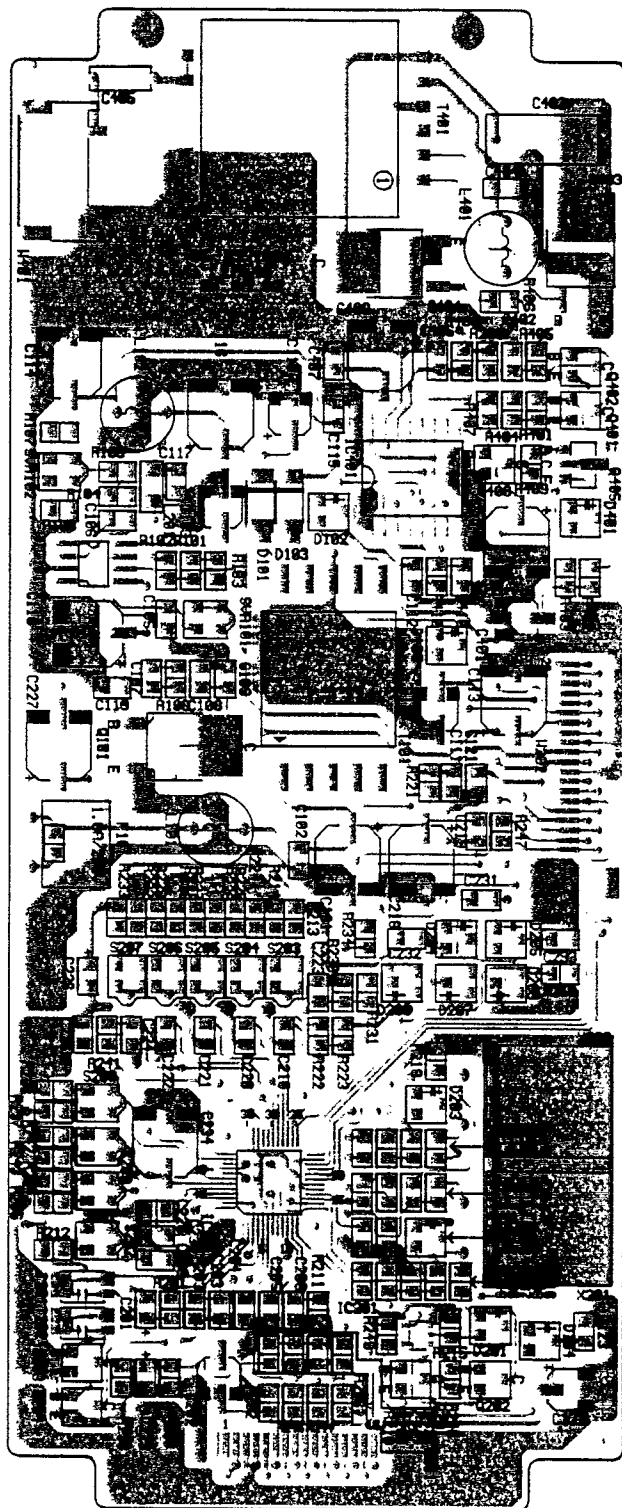
C122 $\oplus$: $30V \pm 2V$

C120 $\oplus$: $-5V \pm 0.5V$

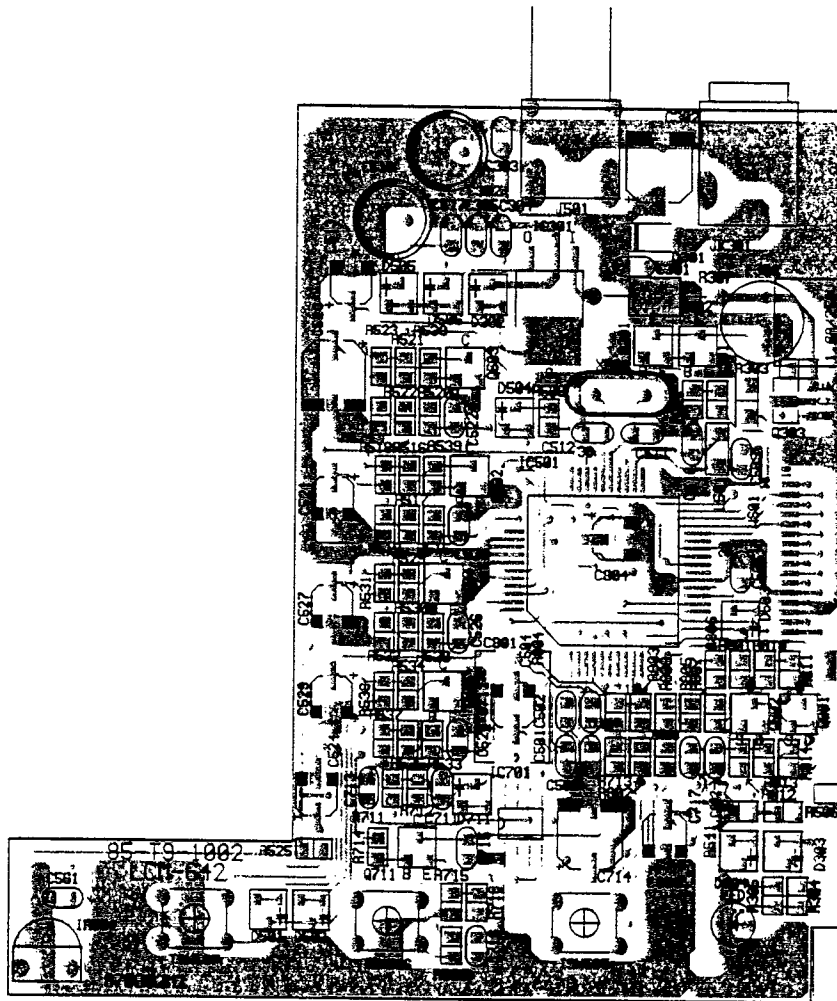
2. H-POSITION ADJUSTMENT

If the picture is not at the center of the screen, adjust the H-POS on the back of LCD to get the correct horizontal position.

MAIM P.C.B TOP VIEW

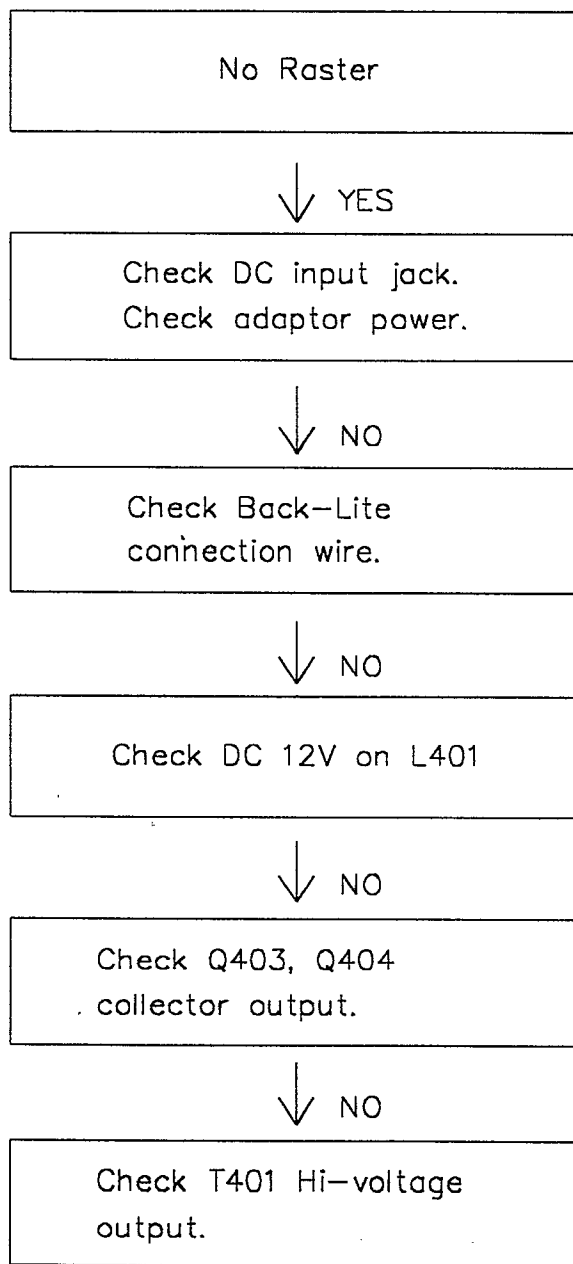


CONTROL P.C.B TOP VIEW



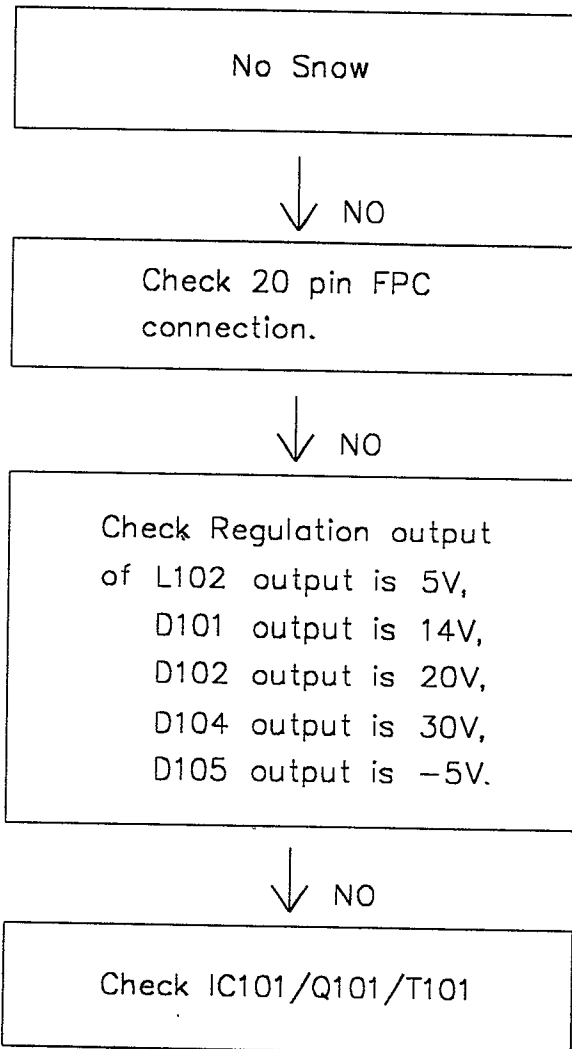
TROUBLE SHOOTING FLOW CHART

A.



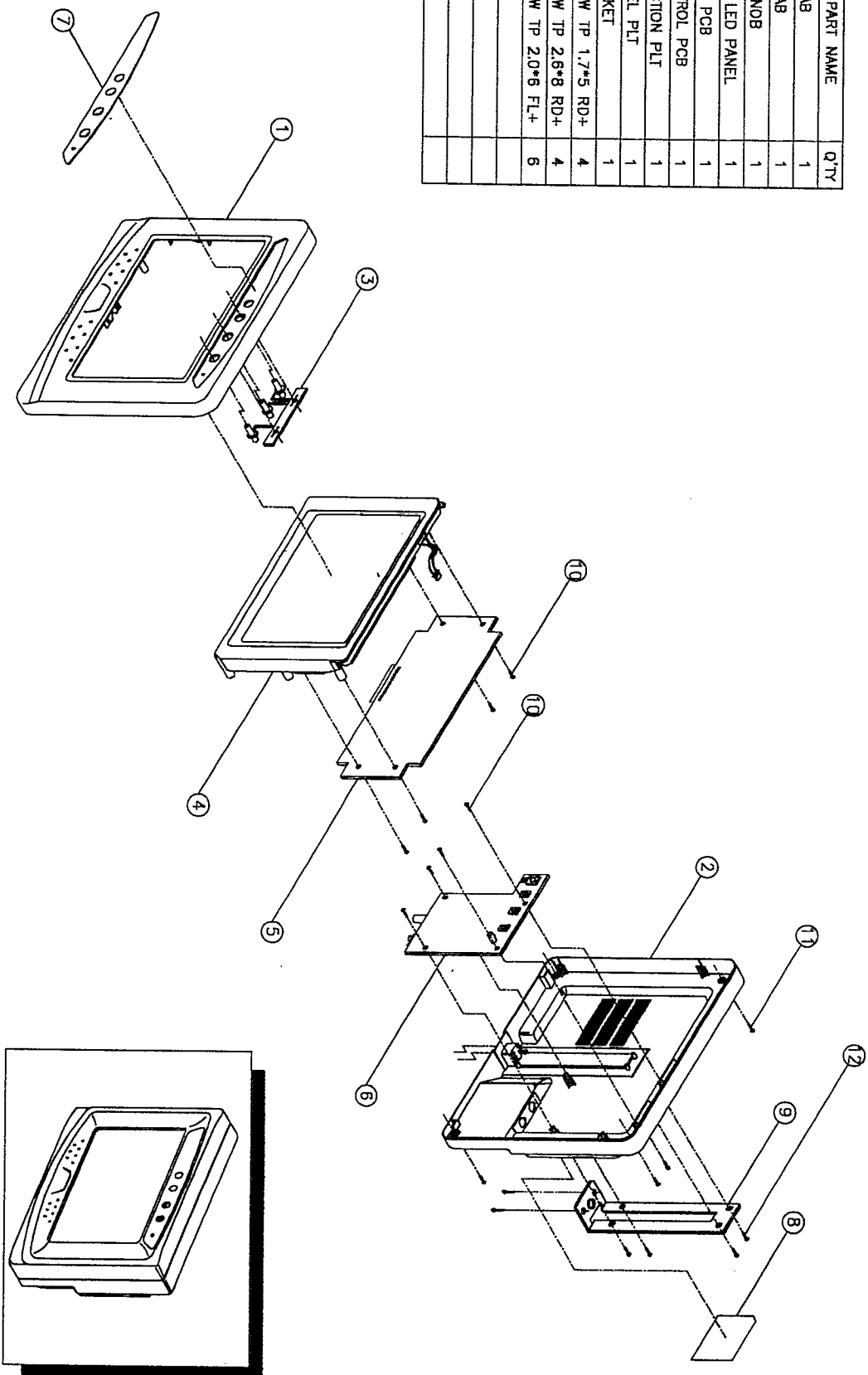
TROUBLE SHOOTING FLOW CHART

B.



LCM-642(OSD) EXPLODED VIEW

No.	PART NAME	Q'TY
1	F-CAB	1
2	B-CAB	1
3	SW.KNOB	1
4	6.4" LED PANEL	1
5	MAIN PCB	1
6	CONTROL PCB	1
7	FUNCTION PLT	1
8	MODEL PLT	1
9	BREAKET	1
10	SCREW TP 1.7*5 RD+	4
11	SCREW TP 2.6*8 RD+	4
12	SCREW TP 2.0*6 FL+	6
13		
14		
15		
16		



表代號: BMR28
 支日期: 98/12/16
 品料號: LCM642-OAS007

** SPARE PARTS LIST **

頁 次: 1
 印表時間: 11:36

規格: LCM-642A "OFFROAD" 6.4" LCD M

料品代號	料品規格	單位	單位用量	單價	金額	插件位置	備註
02-T9-0007	FINAL LCM-642A "OFFROAD"	EA	1.0000	0.0000	0.0000		
02-T9-1101	MAIN PCB ASS'Y 642 N/P	EA	1.0000	0.0000	0.0000		
02-T9-1103	BRIGHT PCB ASS'Y 642	EA	1.0000	0.0000	0.0000		
TOTAL: (02)					0.0000		
04-T9-1101	MAIN PCB ASS'Y 642 N/P	EA	1.0000	0.0000	0.0000		
04-T9-1103	BRIGHT PCB ASS'Y 642	EA	1.0000	0.0000	0.0000		
TOTAL: (04)					0.0000		
10-05-1026	IC FA7610P(N) 8P 富士	EA	1.0000	0.8535	0.8535		IC101
10-15-1005	IC MC14538BDW SOP16	EA	1.0000	0.3900	0.3900		IC401
10-15-1069	IC BU4SU69 SMP5 ROHM	EA	1.0000	0.1257	0.1257		IC301
10-20-0129	IC IR3Y31M QFP48 SHARP	EA	1.0000	4.1167	4.1167		IC201
TOTAL: (10)					5.4859		
11-27-6403	LCD P64AD1 6.4" RGB PRIME	EA	1.0000	209.5197	209.5197		
TOTAL: (11)					209.5197		
12-05-5006	X'TAL 4.43MHZ	H EA	1.0000	0.2835	0.2835		X201
12-05-5008	X'TAL 3.579545MHZ	H EA	1.0000	0.2600	0.2600		X202
12-62-2001	TR 2SA1037K(B) T146	R EA	2.0000	0.0272	0.0544		Q202 401
12-63-1001	TR 2SC 3518-ZK CHIP NEC	EA	3.0000	0.4072	1.2216		Q101 403 4
12-63-2002	TR 2SB1073R SMD PNP/PANASO	EA	1.0000	0.1709	0.1709		C405
12-64-1002	TR DTC144EK T146	R EA	5.0000	0.0341	0.1705		Q201 203 2
12-66-6201	TR 2SK208 "R" SMT TOSHIBA	EA	2.0000	0.1153	0.2306		Q801 802
TOTAL: (12)					2.3915		
13-65-1001	D MA158 CHIP 松下 BAS21	EA	1.0000	0.1185	0.1185		D303
13-65-1002	D MA701A/RB160L-40 CHIP	EA	2.0000	0.1094	0.2188		D103
13-65-1003	D MA152K/DAN 212K CHIP	EA	11.0000	0.0368	0.4048		D102 104 1
13-65-1012	D BS1J CHIP ROHM	EA	1.0000	0.0823	0.0823		D101
TOTAL: (13)					0.8244		
16-62-1000	RESISTOR 0 1/10W CP	EA	16.0000	0.0016	0.0256		R214 222 2
16-62-1100	RESISTOR 10 1/10W CP	EA	2.0000	0.0016	0.0032		R407
16-62-1102	RESISTOR 1K 1/10W CP	EA	6.0000	0.0016	0.0096		R209 235 40
16-62-1103	RESISTOR 10K 1/10W CP	EA	3.0000	0.0016	0.0048		R208 218 4
16-62-1104	RESISTOR 100K 1/10W CP	EA	3.0000	0.0016	0.0048		R248 408
16-62-1105	RESISTOR 1M 1/10W CP	EA	2.0000	0.0016	0.0032		R211 239
16-62-1106	RESISTOR 10M 1/10W CP	EA	4.0000	0.0016	0.0064		R203
16-62-1153	RESISTOR 15K 1/10W CP	EA	4.0000	0.0016	0.0064		R212 232 2
16-62-1154	RESISTOR 150K 1/10W CP	EA	3.0000	0.0016	0.0048		R229
16-62-1183	RESISTOR 18K 1/10W CP (080	EA	2.0000	0.0016	0.0032		R238 243
16-62-1184	RESISTOR 180K 1/10W CP	EA	1.0000	0.0016	0.0016		R102
16-62-1221	RESISTOR 220 1/10W CP	EA	1.0000	0.0016	0.0016		R403

代號: BMR28
日期: 98/12/16
料號: LCM642-OAS007

** SPARE PARTS LIST **

頁次: 2
印表時間: 11:36

規格: LCM-642A "OFFROAD" 6.4" LCD M

料品代號	料品規格	單位	單位用量	單價	金額	插件位置	備註
16-62-1222	RESISTOR 2K2 1/10W CP	EA	5.0000	0.0016	0.0080		R108 201 2
16-62-1223	RESISTOR 22K 1/10W CP	EA	8.0000	0.0016	0.0128		R107 213 2
16-62-1273	RESISTOR 27K 1/10W CP	EA	8.0000	0.0016	0.0128		S202 S203+2
16-62-1333	RESISTOR 33K 1/10W CP	EA	1.0000	0.0016	0.0016		R103
16-62-1334	RESISTOR 330K 1/10W CP	EA	2.0000	0.0016	0.0032		R104 240
16-62-1391	RESISTOR 390 1/10W CP	EA	1.0000	0.0016	0.0016		R106
16-62-1393	RESISTOR 39K 1/10W CP	EA	1.0000	0.0016	0.0016		R231
16-62-1394	RESISTOR 390K 1/10W CP	EA	1.0000	0.0016	0.0016		R101
16-62-1470	RESISTOR 47 OHM 1/10W CP	EA	2.0000	0.0016	0.0032		R221 250
16-62-1472	RESISTOR 4.7K 1/10W CP	EA	2.0000	0.0016	0.0032		R215 230
16-62-1473	RESISTOR 47K 1/10W CP	EA	1.0000	0.0016	0.0016		R402
16-62-1479	RESISTOR 4.7K 1/10W CP	EA	1.0000	0.0022	0.0022		R804
16-62-1561	RESISTOR 560 1/10W CP	EA	6.0000	0.0016	0.0096		R206 234 2
16-62-1562	RESISTOR 5K6 1/10W CP	EA	3.0000	0.0016	0.0048		R207 219
16-62-1563	RESISTOR 56K 1/10W CP	EA	1.0000	0.0016	0.0016		R205
16-62-1682	RESISTOR 6K8 1/10W CP	EA	5.0000	0.0016	0.0080		R204 210 2
16-62-1684	RESISTOR 680K 1/10W CP	EA	1.0000	0.0016	0.0016		R241
16-62-1750	RESISTOR 75 1/10W CP	EA	1.0000	0.0016	0.0016		R202
16-62-1822	RESISTOR 8K2 1/10W CP	EA	4.0000	0.0016	0.0064		R105 220 2
TOTAL: (16)					0.1622		
17-0F-1390	CERAMIC CAP 39P/3KV 5%	EA	1.0000	0.0325	0.0325		C405
17-87-1104	DMPP 0.1U/250V	EA	1.0000	0.0717	0.0717		C403
17-G5-1159	MPE CAP 1.5U/63V 5%	EA	1.0000	0.2340	0.2340		C528
TOTAL: (17)					0.3382		
18-01-3005	FILTER C TRAP 3.6MHZ TDK N	EA	1.0000	0.6370	0.6370		T201
18-03-3005	FILTER C TRAP 4.4MHZ TDK N	EA	1.0000	0.6370	0.6370		T202
TOTAL: (18)					1.2740		
19-43-2331	CHOKE 0.5A 330UH	EA	3.0000	0.0659	0.1977		L101 102 4
19-81-3270	CHIP CHOKE 27UH 3225 TDK	EA	1.0000	0.0958	0.0958		L201
TOTAL: (19)					0.2935		
21-42-1020B	CHIP SEMI VR 1K RH03A3A13X	EA	1.0000	0.0651	0.0651		S102
21-42-1030B	CHIP SEMI VR 10K RH03A3A14	EA	1.0000	0.0656	0.0656		S101
21-42-4730B	CHIP SEMI VR 47K RH03A3AS4	EA	3.0000	0.0654	0.1962		S204 205 2
TOTAL: (21)					0.3269		
22-82-0214	SWITCH TACT	EA	2.0000	0.0389	0.0778		TSW505 506
TOTAL: (22)					0.0778		
23-05-5901	DC JACK 5.9 2A 台灣星電	EA	1.0000	0.1733	0.1733		JK301
23-06-0018	JACK RCA YELLOW (SW)	EA	1.0000	0.0997	0.0997		J501
TOTAL: (23)					0.2730		

代號: BMR28
 日期: 98/12/16
 料號: LCM642-OAS007

** SPARE PARTS LIST **

頁 次: 3
 印表時間: 11:36

規格: LCM-642A "OFFROAD" 6.4" LCD M

料品代號	料品規格	單位	單位用量	單價	金額	插件位置	備註
24-56-0280	WAFER 2P 8.0MM JST	EA	1.0000	0.1820	0.1820		W401
24-56-1602	WAFER 16P 1.0M/M U-CP	EA	1.0000	0.3380	0.3380		W501
24-56-1603	WAFER 16P 1.0M/M D-CP	EA	1.0000	0.3380	0.3380		W201
24-56-2013	WAFER 20P 1.0MM D-CP	EA	1.0000	0.4333	0.4333		W202
24-71-1602	BUS LINE 16P	EA	1.0000	0.2302	0.2302		
24-71-2002	BUS LINE 20P	EA	1.0000	0.3108	0.3108		
TOTAL: (24)					1.8323		
25-20-1621	MINI FUSE 1.6A	EA	1.0000	0.2297	0.2297		F301
TOTAL: (25)					0.2297		
28-11-2101	CERAMIC CAP 100P/10V CP C	EA	1.0000	0.0074	0.0074		C233
28-11-2561	CERAMIC CAP 560P/10V CP	EA	1.0000	0.0074	0.0074		C406
28-11-2681	CERAMIC CAP 680P/10V CP	EA	1.0000	0.0076	0.0076		C203
28-11-2821	CERAMIC CAP 820P/10V CP	EA	1.0000	0.0074	0.0074		C410
28-11-4102	CERAMIC CAP 1000P/10V CP C	EA	1.0000	0.0074	0.0074		C106
28-11-4103	CERAMIC CAP .01U/10V CP C	EA	27.0000	0.0074	0.1998		C102 107 1
28-11-4104	CHIP CERAMIC CAP .1U C	EA	3.0000	0.0074	0.0222		C208 404
28-11-4105	CHIP CERAMIC CAP 1U	EA	7.0000	0.0303	0.2121		C201 215 2
28-11-4152	CHIP CERAMIC CAP .0015U 0	EA	1.0000	0.0074	0.0074		C105
28-11-4223	CHIP CERAMIC CAP.022U TDK	EA	1.0000	0.0078	0.0078		C108
28-11-4473	CHIP CERAMIC CAP .047U C	EA	3.0000	0.0076	0.0228		C119 205 4
28-11-4474	CHIP CERAMIC CAP .47U TDK	EA	1.0000	0.0239	0.0239		C213
28-11-4682	CERAMIC CAP 0.0068U CP	EA	1.0000	0.0106	0.0106		C228
28-22-3100	CHIP EC 10U/16V	EA	2.0000	0.0659	0.1318		C103 202
28-22-3101	CHIP ELEC CAP 100U/16V	EA	7.0000	0.0823	0.5761		C114 116 1
28-22-3470	CHIP EC 47U/16V	EA	2.0000	0.0823	0.1646		C101 408
28-22-3479	CHIP EC 4.7U/16V	EA	1.0000	0.0740	0.0740		C401
28-23-3470	CHIP EC 47U/25V	EA	1.0000	0.0867	0.0867		C113
28-24-3100	CHIP EC 10U/35V	EA	3.0000	0.0703	0.2109		C110 120
28-24-3479	CHIP EC 4.7U/35V	EA	1.0000	0.0659	0.0659		C803
28-51-3470	CHIP TAN CAP 47U/10V	EA	1.0000	0.1820	0.1820		C234
TOTAL: (28)					2.0358		
29-32-5001	LED 5D RED	EA	1.0000	0.0390	0.0390		LED
TOTAL: (29)					0.0390		
38-93-0216	CAR CORD (LCD)	EA	1.0000	0.9317	0.9317		
TOTAL: (38)					0.9317		
39-90-0014	SWITCH TRANSFORMER 642	EA	1.0000	0.9403	0.9403		T101
39-91-0014	TRANSFORMER H.V. (6") SMD C	EA	1.0000	1.6900	1.6900		T401
TOTAL: (39)					2.6303		
50-T9-1007	MODEL PLT 642 "OFFROAD"	EA	1.0000	0.0650	0.0650		

代號: BMR28
 日期: 98/12/16
 料號: LCM642-OAS007

** SPARE PARTS LIST **

頁 次: 4
 印表時間: 11:36

規格: LCM-642A "OFFROAD" 6.4" LCD M

料品代號	料 品 規 格	單位	單位用量	單價	金額	插件位置	備 註
TOTAL: (50)					0.0650		
51-T9-0204	FUNCTION PLT 642 "OFFROAD"	EA	1.0000	0.3423	0.3423		BRI 2孔
TOTAL: (51)					0.3423		
69-21-1705	SCREW TP 1.7% RD+	EA	8.0000	0.0035	0.0280		
69-22-2610	SCREW TP 2.6*10	EA	4.0000	0.0048	0.0192		
69-27-2006	SCREW TP 2*6 FL+	EA	6.0000	0.0035	0.0210		
TOTAL: (69)					0.0682		
85-T9-1001	MAIN PCB 153*63*1.0M/M	EA	1.0000	2.0367	2.0367		
85-T9-1002	CONTROL PCB 91*85*1.0MM	EA	1.0000	1.8633	1.8633		
TOTAL: (85)					3.9000		
87-T9-0101	BREACKET BK 642	EA	1.0000	0.4236	0.4236		
TOTAL: (87)					0.4236		
88-01-0808	LED HOLD 7.5mm	EA	1.0000	0.0217	0.0217		
88-T9-0101	F-CAB GM 642	EA	1.0000	0.4853	0.4853		
88-T9-0201	B-CAB GM 642	EA	1.0000	0.6179	0.6179		
88-T9-0301	KNOB BK 642	EA	1.0000	0.0303	0.0303		
TOTAL: (88)					1.1552		
90-S6-1215	(生管) SERIAL NO LABEL "OF	EA	3.0000	0.0195	0.0585		
90-S8-1006	C-TICK LABEL	EA	0.1700	0.0295	0.0050		
90-S8-2006	TOTAL CARE LABEL "TEAC"	EA	1.0000	0.0295	0.0295		
90-T9-1007	"生管" BAR CODE LABEL	EA	0.1700	0.0000	0.0000		
TOTAL: (90)					0.0930		
91-S6-2215	W/C 403A "OFF ROAD"	EA	1.0000	0.1300	0.1300		
91-T9-1007	I/B 642 "OFFROAD"	EA	1.0000	0.3120	0.3120		
TOTAL: (91)					0.4420		
93-T9-1007	G/B 642 "OFFROAD"	EA	1.0000	1.0400	1.0400		
TOTAL: (93)					1.0400		
94-T9-1003	CTN 642 空白 6台裝	EA	0.1700	1.0833	0.1841		
TOTAL: (94)					0.1841		
96-T9-0101	POLYFOAM LCM-642	EA	1.0000	0.4117	0.4117		
TOTAL: (96)					0.4117		

代號: BMR28
日期: 98/12/16
料號: LCM642-OAS007

** SPARE PARTS LIST **

頁次: 5
印表時間: 11:36

規格: LCM-642A "OFFBOARD" 6.4" LCD M

料品代號	料品規格	單位	單位用量	單價	金額	插件位置	備註
97-01-2622	PE BAG 26*22	KG	0.0030	2.4385	0.0073		
TOTAL: (97)					0.0073		
小計:					236.7983		

代號: BMR28
日期: 98/12/16
料號: 02T91101

** SPARE PARTS LIST **

頁 次: 1
印表時間: 11:38

規格: MAIN PCB ASS'Y 642 N/P

料品代號	料品規格	單位	單位用量	單價	金額	插件位置	備註
04-T9-1101	MAIN PCB ASS'Y 642 N/P	EA	1.0000	0.0000	0.0000		
TOTAL: (04)					0.0000		
10-05-1026	IC PA7610P(N) 8P 富士	S EA	1.0000	0.8535	0.8535		IC101
10-15-1005	IC MC14538BDW SOP16	EA	1.0000	0.3900	0.3900		IC401
10-15-1069	IC BU4S069 SMP5 ROHM	EA	1.0000	0.1257	0.1257		IC301
10-20-0129	IC 1R3Y31M QFP48 SHARP	EA	1.0000	4.1167	4.1167		IC201
TOTAL: (10)					5.4859		
12-05-5006	X'TAL 4.43MHZ	H EA	1.0000	0.2835	0.2835		X201
12-05-5008	X'TAL 3.579545MHZ	H EA	1.0000	0.2600	0.2600		X202
12-62-2001	TR 2SA1037K(B) T146	R EA	2.0000	0.0272	0.0544		Q202 401
12-63-1001	TR 2SC 3518-ZK CHIP NEC	EA	3.0000	0.4072	1.2216		Q101 403 4
12-63-2002	TR 2SB1073R SMD PNP/PANASO	EA	1.0000	0.1709	0.1709		C405
12-64-1002	TR DTC144EK T146	R EA	5.0000	0.0341	0.1705		Q201 203 2
TOTAL: (12)					2.1609		
13-65-1002	D MA701A/RB1601-40 CHIP	EA	1.0000	0.1094	0.1094		D103
13-65-1003	D MA152K/DAN 212K CHIP	EA	11.0000	0.0368	0.4048		D102 104 1
13-65-1012	D BS1J CHIP ROHM	EA	1.0000	0.0823	0.0823		D101
TOTAL: (13)					0.5965		
16-62-1000	RESISTOR 0 1/10W CP	EA	10.0000	0.0016	0.0160		R214 222 2
16-62-1100	RESISTOR 10 1/10W CP	EA	1.0000	0.0016	0.0016		R407
16-62-1102	RESISTOR 1K 1/10W CP	EA	6.0000	0.0016	0.0096		R209 235 4
16-62-1103	RESISTOR 10K 1/10W CP	EA	3.0000	0.0016	0.0048		R208 218 4
16-62-1104	RESISTOR 100K 1/10W CP	EA	2.0000	0.0016	0.0032		R248 408
16-62-1105	RESISTOR 1M 1/10W CP	EA	2.0000	0.0016	0.0032		R211 239
16-62-1106	RESISTOR 10M 1/10W CP	EA	1.0000	0.0016	0.0016		R203
16-62-1153	RESISTOR 15K 1/10W CP	EA	3.0000	0.0016	0.0048		R212 232 2
16-62-1154	RESISTOR 150K 1/10W CP	EA	1.0000	0.0016	0.0016		R229
16-62-1183	RESISTOR 18K 1/10W CP (080	EA	2.0000	0.0016	0.0032		R238 243
16-62-1184	RESISTOR 180K 1/10W CP	EA	1.0000	0.0016	0.0016		R102
16-62-1221	RESISTOR 220 1/10W CP	EA	1.0000	0.0016	0.0016		R403
16-62-1222	RESISTOR 2K2 1/10W CP	EA	4.0000	0.0016	0.0064		R108 201 2
16-62-1223	RESISTOR 22K 1/10W CP	EA	8.0000	0.0016	0.0128		R107 213 2
16-62-1273	RESISTOR 27K 1/10W CP	EA	7.0000	0.0016	0.0112		S202 S203+
16-62-1333	RESISTOR 33K 1/10W CP	EA	1.0000	0.0016	0.0016		R103
16-62-1334	RESISTOR 330K 1/10W CP	EA	2.0000	0.0016	0.0032		R104 240
16-62-1391	RESISTOR 390 1/10W CP	EA	1.0000	0.0016	0.0016		R106
16-62-1393	RESISTOR 39K 1/10W CP	EA	1.0000	0.0016	0.0016		R231
16-62-1394	RESISTOR 390K 1/10W CP	EA	1.0000	0.0016	0.0016		R101
16-62-1470	RESISTOR 47 OHM 1/10W CP	EA	2.0000	0.0016	0.0032		R221 250
16-62-1472	RESISTOR 4.7K 1/10W CP	EA	2.0000	0.0016	0.0032		R215 230
16-62-1473	RESISTOR 47K 1/10W CP	EA	1.0000	0.0016	0.0016		R402
16-62-1561	RESISTOR 560 1/10W CP	EA	6.0000	0.0016	0.0096		R206 234 2
16-62-1562	RESISTOR 5K6 1/10W CP	EA	2.0000	0.0016	0.0032		R207 219

機號: BMH28
日期: 98/12/16
料號: 02T91101

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規格: MAIN PCB ASS'Y 642 N/P

料品代號	料品規格	單位	單位用量	單價	金額	插件位置	備註
16-62-1563	RESISTOR 56K 1/10W CP	EA	1.0000	0.0016	0.0016		R205
16-62-1682	RESISTOR 6K8 1/10W CP	EA	4.0000	0.0016	0.0064		R204 210 2
16-62-1684	RESISTOR 680K 1/10W CP	EA	1.0000	0.0016	0.0016		R241
16-62-1750	RESISTOR 75 1/10W CP	EA	1.0000	0.0016	0.0016		R202
16-62-1822	RESISTOR 8K2 1/10W CP	EA	4.0000	0.0016	0.0064		R105 220 2
TOTAL: (16)					0.1312		
17-0F-1390	CERAMIC CAP 39P/3KV 5%	EA	1.0000	0.0325	0.0325		C405
17-87-1104	DMFP 0.1U/250V	EA	1.0000	0.0717	0.0717		C403
TOTAL: (17)					0.1042		
18-01-3005	FILTER C TRAP 3.6MHZ TDK N	EA	1.0000	0.6370	0.6370		T201
18-03-3005	FILTER C TRAP 4.4MHZ TDK N	EA	1.0000	0.6370	0.6370		T202
TOTAL: (18)					1.2740		
19-43-2331	CHOKR 0.5A 330UH	EA	3.0000	0.0659	0.1977		L101 102 4
19-81-3270	CHIP CHOKR 27UH 3225 TDK	EA	1.0000	0.0958	0.0958		L201
TOTAL: (19)					0.2935		
21-42-1020B	CHIP SEMI VR 1K RH03A3A13X	EA	1.0000	0.0651	0.0651		S102
21-42-1030B	CHIP SEMI VR 10K RH03A3A14	EA	1.0000	0.0656	0.0656		S101
21-42-4730B	CHIP SEMI VR 47K RH03A3AS4	EA	3.0000	0.0654	0.1962		S204 205 2
TOTAL: (21)					0.3269		
24-56-0280	WAFER 2P 8.0MM JST	EA	1.0000	0.1820	0.1820		W401
24-56-1603	WAFER 16P 1.0M/M D-CP	EA	1.0000	0.3380	0.3380		W201
24-56-2013	WAFER 20P 1.0MM D-CP	EA	1.0000	0.4333	0.4333		W202
TOTAL: (24)					0.9533		
28-11-2101	CERAMIC CAP 100P/10V CP C	EA	1.0000	0.0074	0.0074		C233
28-11-2561	CERAMIC CAP 560P/10V CP	EA	1.0000	0.0074	0.0074		C406
28-11-2681	CERAMIC CAP 680P/10V CP	EA	1.0000	0.0076	0.0076		C203
28-11-2821	CERAMIC CAP 820P/10V CP	EA	1.0000	0.0074	0.0074		C410
28-11-4102	CERAMIC CAP 1000P/10V CP C	EA	1.0000	0.0074	0.0074		C106
28-11-4103	CERAMIC CAP .01U/10V CP C	EA	25.0000	0.0074	0.1850		C102 107 1
28-11-4104	CHIP CERAMIC CAP .1U C	EA	2.0000	0.0074	0.0148		C208 404
28-11-4105	CHIP CERAMIC CAP 1U	EA	7.0000	0.0303	0.2121		C201 215 2
28-11-4152	CHIP CERAMIC CAP .0015U 0	EA	1.0000	0.0074	0.0074		C105
28-11-4223	CHIP CERAMIC CAP .022U TDK	EA	1.0000	0.0078	0.0078		C108
28-11-4473	CHIP CERAMIC CAP .047U C	EA	3.0000	0.0076	0.0228		C119 205 4
28-11-4474	CHIP CERAMIC CAP .47U TDK	EA	1.0000	0.0239	0.0239		C213
28-11-4682	CERAMIC CAP 0.0068U CP	EA	1.0000	0.0106	0.0106		C228
28-22-3100	CHIP EC 10U/16V	EA	2.0000	0.0659	0.1318		C103 202
28-22-3101	CHIP ELEC CAP 100U/16V	EA	6.0000	0.0823	0.4938		C114 116 1
28-22-3470	CHIP EC 47U/16V	EA	2.0000	0.0823	0.1646		C101 408

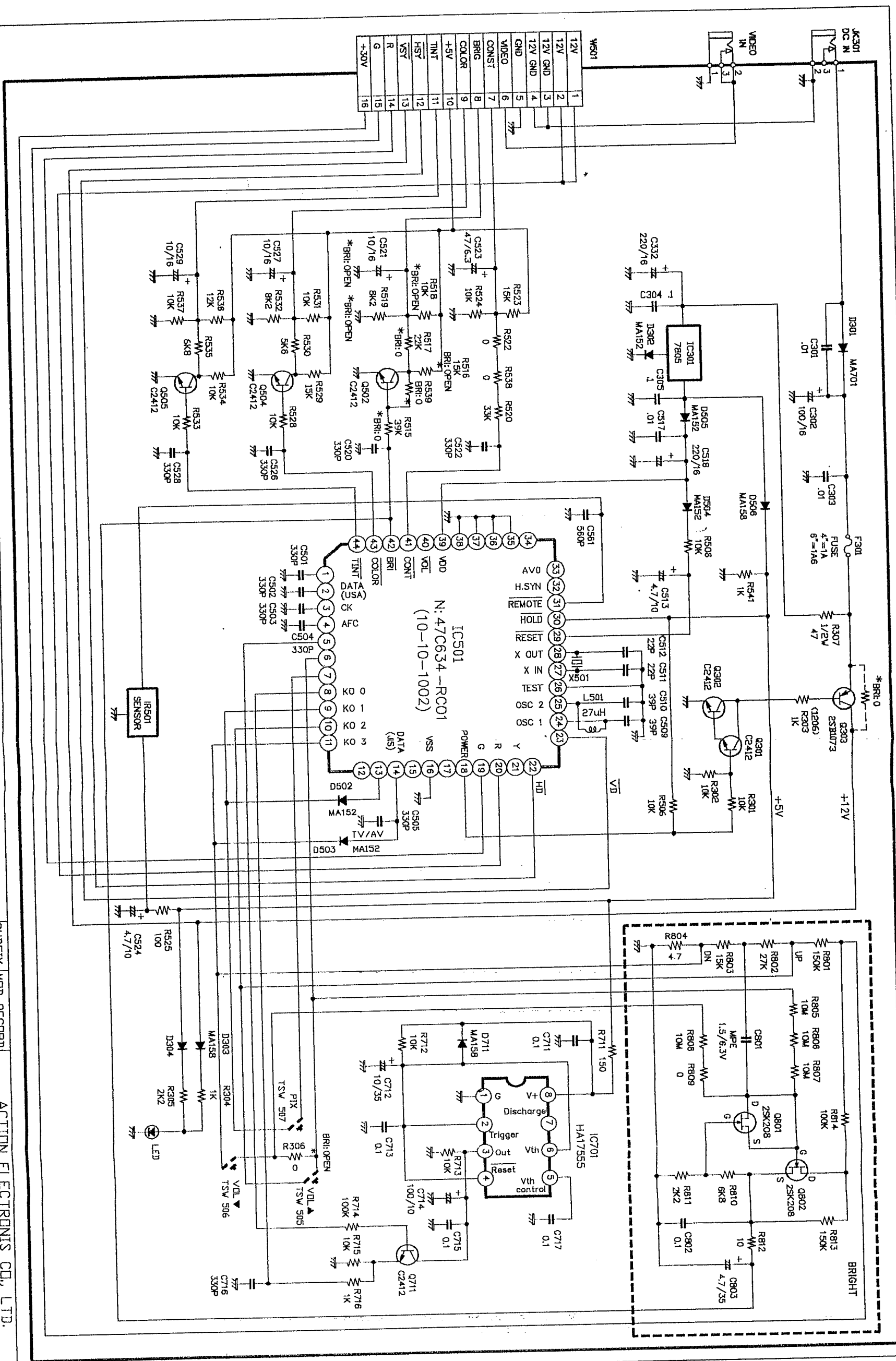
代號: BMR28
日期: 98/12/16
品料號: 02T91101

** SPARE PARTS LIST **

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印表時間: 11:38

規格: MAIN PCB ASS'Y 642 N/P

料品代號	料品規格	單位	單位用量	單價	金額	插件位置	備註
28-22-3479	CHIP EC 4.7U/16V	EA	1.0000	0.0740	0.0740		C401
28-23-3470	CHIP EC 47U/25V	EA	1.0000	0.0867	0.0867		C113
28-24-3100	CHIP EC 10U/35V	EA	2.0000	0.0703	0.1406		C110 120
28-51-3470	CHIP TAN CAP 47U/10V	EA	1.0000	0.1820	0.1820		C234
-TOTAL: (28)					1.7951		
39-90-0014	SWITCH TRANSFORMER 642	EA	1.0000	0.9403	0.9403		T101
39-91-0014	TRANSFORMER H.V. (6") SMD C	EA	1.0000	1.6900	1.6900		T401
-TOTAL: (39)					2.6303		
85-T9-1001	MAIN PCB 153*63*1.0M/M	EA	1.0000	2.0367	2.0367		
-TOTAL: (85)					2.0367		
AL:					17.7885		



SUBFIX		MOD RECORD		ACTION ELECTRONICS CO., LTD.	
AA	1997/12/16	TITLE: LCM-641/642 SCHEMATIC DIAGRAM (CONTROL)		德馨電子股份有限公司	
AB		DRAWN		CHECK	
AC		AD		APPROVED	
AD		AE		DRAWING NO	
				REV	
				SH3	

