

50PG20 TRAINING MANUAL

50PG20 PLASMA DISPLAY TRAINING MANUAL

Advanced Single Scan Troubleshooting





Published March 2009

OUTLINE

Overview of Topics to be Discussed

Section 1

Contact Information, Preliminary Matters, Specifications, Plasma Overview, General Troubleshooting Steps, Disassembly Instructions, Voltage and Signal Distribution

Section 2

Circuit Board Operation, Troubleshooting and Alignment of :

- Switch mode Power Supply
- Y-SUS Board
- Y Drive Boards
- Z-SUS Board
- Control Board
- X Drive Boards
- Main Board



Overview of Topics to be Discussed

50PG20 Plasma Display

Section 1

This Section will cover Contact Information and remind the Technician of Important Safety Precautions for the Customers Safety as well as the Technician and the Equipment.

Basic Troubleshooting Techniques which can save time and money sometimes can be overlooked. These techniques will also be presented.

This Section will get the Technician familiar with the Disassembly, Identification and Layout of the Plasma Display Panel.

At the end of this Section the Technician should be able to Identify the Circuit Boards and have the ability and knowledge necessary to safely remove and replace any Circuit Board or Assembly.



Preliminary Matters (The Fine Print)

IMPORTANT SAFETY NOTICE

The information in this training manual is intended for use by persons possessing an adequate background in electrical equipment, electronic devices, and mechanical systems. In any attempt to repair a major Product, personal injury and property damage can result. The manufacturer or seller maintains no liability for the interpretation of this information, nor can it assume any liability in conjunction with its use. When servicing this product, under no circumstances should the original design be modified or altered without permission from LG Electronics. Unauthorized modifications will not only void the warranty, but may lead to property damage or user injury. If wires, screws, clips, straps, nuts, or washers used to complete a ground path are removed for service, they must be returned to their original positions and properly fastened.

CAUTION

To avoid personal injury, disconnect the power before servicing this product. If electrical power is required for diagnosis or test purposes, disconnect the power immediately after performing the necessary checks. Also be aware that many household products present a weight hazard. At least two people should be involved in the installation or servicing of such devices. Failure to consider the weight of an product could result in physical injury.



ESD Notice (Electrostatic Static Discharge)

Today's sophisticated electronics are electrostatic discharge (ESD) sensitive. ESD can weaken or damage the electronics in a manner that renders them inoperative or reduces the time until their next failure. Connect an ESD wrist strap to a ground connection point or unpainted metal in the product. Alternatively, you can touch your finger repeatedly to a ground connection point or unpainted metal in the product. Before removing a replacement part from its package, touch the anti-static bag to a ground connection point or unpainted metal in the product. Handle the electronic control_assembly by its edges only. When repackaging a failed electronic control assembly in an anti-static bag, observe these same precautions.

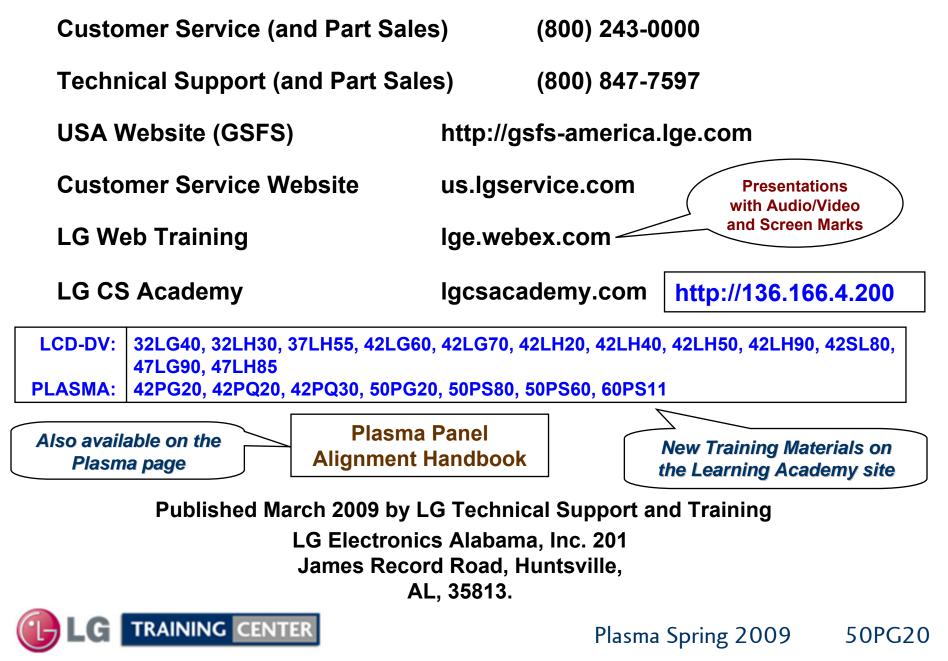
Regulatory Information

This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a residential installation. This equipment generates, uses, and can radiate radio frequency energy, and, if not installed and used in accordance with the instruction manual, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures: Reorient or relocate the receiving antenna; Increase the separation between the equipment and the receiver; Connect the equipment to an outlet on a different circuit than that to which the receiver is connected; or consult the dealer or an experienced radio/TV technician for help.



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Contact Information



PLASMA OVERVIEW

Safety & Handling Regulations

- 1. Approximately 10 minute pre-run time is required before any adjustments are performed.
- 2. Refer to the Voltage Sticker inside the Panel when making adjustments on the Power Supply, Y-SUS and Z-SUS Boards. Always adjust to the specified voltage level.
- 3. Be cautious of electric shock from the PDP module since the PDP module uses high voltage, check that the Power Supply and Drive Circuits are completely discharged because of residual current stored before Circuit Board removal.
- 4. C-MOS circuits are used extensively for processing the Drive Signals and should be protected from static electricity.
- 5. The PDP Module must be carried by two people. Always carry vertical NOT horizontal.
- 6. Also the Plasma television MUST be transported vertical NOT horizontal.
- 7. Exercise care when making voltage and waveform checks to prevent costly short circuits from damaging the unit.
- 8. Be cautious of lost screws and other metal objects to prevent a possible short in the circuitry.

Checking Points to be Considered

- 1. Check the appearance of the Replacement Panel and Circuit Boards for both physical damage and part number accuracy.
- 2. Check the model label. Verify model names and board model matches.
- 3. Check details of defective condition and history. Example: Y Board Failure, Mal-discharge on screen, etc.



Basic Troubleshooting Steps

Define, Localize, Isolate and Correct

•Define Look at the symptom carefully and determine what circuits could be causing the failure. Use your senses Sight, Smell, Touch and Hearing. Look for burned parts and check for possible overheated components. Capacitors will sometimes leak dielectric material and give off a distinct odor. Frequency of power supplies will change with the load, or listen for relay closing etc. Observation of the front Power LED may give some clues.

•Localize After carefully checking the symptom and determining the circuits to be checked and after giving a thorough examination using your senses the first check should always be the DC Supply Voltages to those circuits under test. Always confirm the supplies are not only the proper level but be sure they are noise free. If the supplies are missing check the resistance for possible short circuits.

•**Isolate** To further isolate the failure, check for the proper waveforms with the Oscilloscope to make a final determination of the failure. Look for correct Amplitude Phasing and Timing of the signals also check for the proper Duty Cycle of the signals. Sometimes "glitches" or "road bumps" will be an indication of an imminent failure.

•<u>Correct</u> The final step is to correct the problem. Be careful of ESD and make sure to check the DC Supplies for proper levels. Make all necessary adjustments and lastly always perform a Safety AC Leakage Test before returning the product back to the Customer.



50PG20 PRODUCT INFORMATION SECTION



This section of the manual will discuss the specifications of the 50PG20 Advanced Single Scan Plasma Display Panel.



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50PG20 Specifications

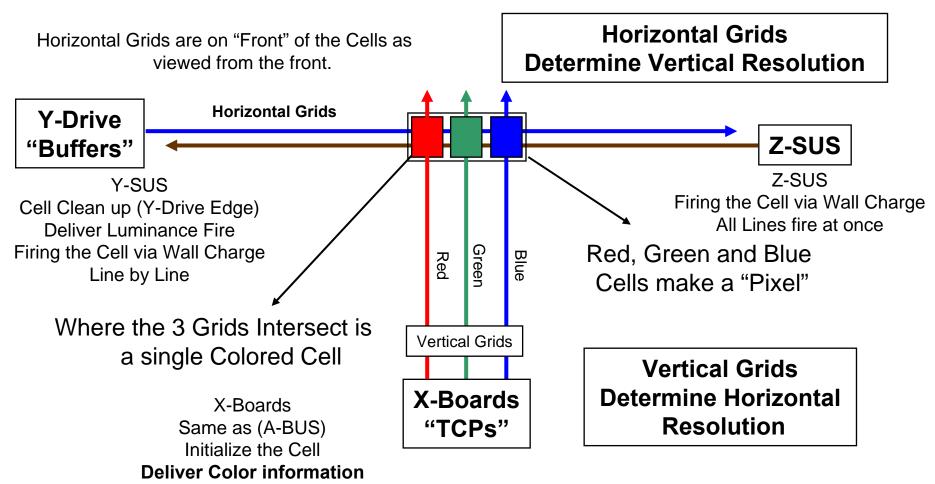
PLASMA HDTV

50" Class (49.9" diagonal)

- 720p HD Resolution
- Dual XD Engine[™]
- 20,000:1 Contrast Ratio
- Fluid Motion
- 3x HDMI[™] V.1.3 with Deep Color
- AV Mode (Cinema, Sports, Game)
- Clear Voice
- LG SimpLink[™] Connectivity
- Invisible Speaker System
- 100,000 Hours to Half Brightness (Typical)
- PC Input



Grid to Pixel to Resolution Relationship

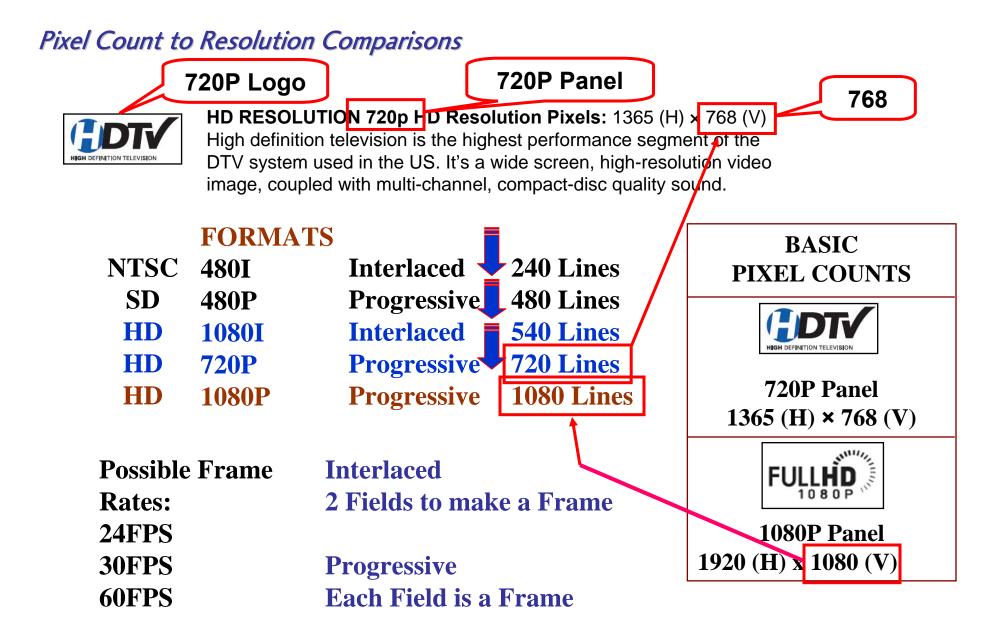


Layout below as viewed from the rear.

Vertical Grids are in "Back" of the Cells as viewed from the front.



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Think of sync as the Panels "Refresh Rate"



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50PG20 Specifications Logo Familiarization



HD RESOLUTION 720p HD Resolution Pixels: 1365 (H) \times 768 (V) High definition television is the highest performance segment of the DTV system used in the US. It's a wide screen, high-resolution video image, coupled with multi-channel, compact-disc quality sound.



HDMI (1.3 Deep Color) Digital multi-connectivity

HDMI (1.3 Deep color) provides a wider bandwidth (340MHz, 10.2Gbps) than that of HDMI 1.2, delivering a broader range of colors, and also drastically improves the data-transmission speed.





Invisible Speaker Personally tuned by Mr. Mark Levinson for LG

TAKE IT TO THE EDGE newly introduces 'Invisible Speaker' system, guaranteeing first class audio quality personally tuned by Mr. Mark Levinson, world renowned as an audio authority. It provides Full Sweet Spot and realistic sound equal to that of theaters with its Invisible Speaker.





Dual XD Engine

Realizing optimal quality for all images

One XD Engine optimizes the images from RF signals as another XD Engine optimizes them from External inputs. Dual XD Engine presents images with optimal quality two times higher than those of previous models.





50PG20 Specifications Logo Familiarization



AV Mode "One click" - Cinema, Sports, Game mode. TAKE IT TO THE EDGE is a true multimedia TV with an AV Mode which allows you to choose from 3 different modes of Movies, Video Games and Sports by a single click of a remote control.





Clear Voice Clearer dialogue sound

Automatically enhances and amplifies the sound of the human voice frequency range to provide high-quality dialogue when background noise swells.





Save Energy, Save Money

Home electronic products use energy when they're off to power features like clock displays and remote controls. Those that have earned the ENERGY STAR use as much as 60% less energy to perform these functions, while providing the same performance at the same price as less-efficient models. Less energy means you pay less on your energy bill.



50PG20 Specifications Logo Familiarization



Tru-Surround is a sound-scheme that has the ability to take multichannel encoded sources, such as Dolby Digital, and reproduce the multi-channel surround effect by just using two-speakers. The result is not as impressive as true Dolby Digital 5.1 (the front and side surround effects are impressive, but the rear surround effects fall a little short, with the sense they are coming from just to rear of your head rather than from the back of the room).

Dolby® Digital



In thousands of cinemas and millions of homes worldwide, Dolby Digital is the reigning standard for surround sound technology in general and 5.1-channel surround sound in particular.

LG SIMPLINK™ MULTI-DEVICE CONTROL

Allows for convenient control of other LG SimpLink products using the existing HDMI connection.

FLUIDMOTION (180 Hz Effect)

Enjoy smoother, clearer motion with all types of programming such as sports and action movies.

The moving picture resolution give the impression of performance of up to 3x the panels actual refresh rate.



Specifications FluidMotion Familiarization

FluidMotion (180 Hz Effect)

Enjoy smoother, clearer motion with all types of programming such as sports and action movies. The moving picture resolution give the impression of performance of up to 3x the panels actual refresh rate.







Moving Picture Response Time is 16.5 milliseconds (120Hz takes MPRT to 8.25ms)

Panel Response Time is 4 to 8 milliseconds

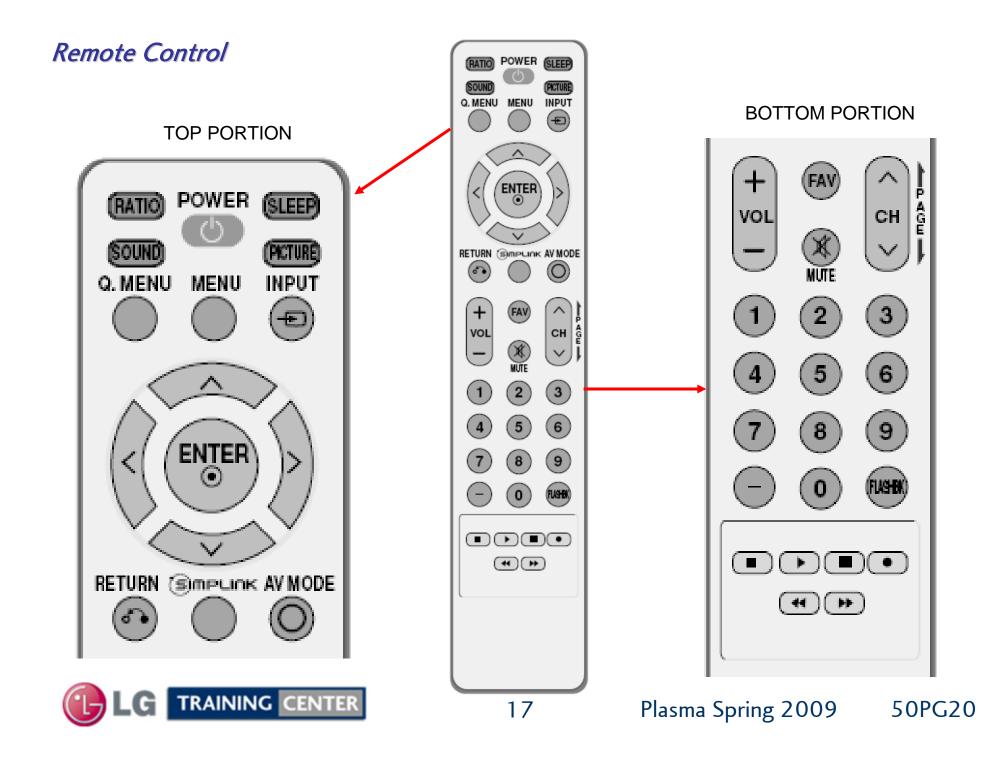
Moving Picture Response Time is 5.44 milliseconds

Panel Response Time is less than 1 millisecond

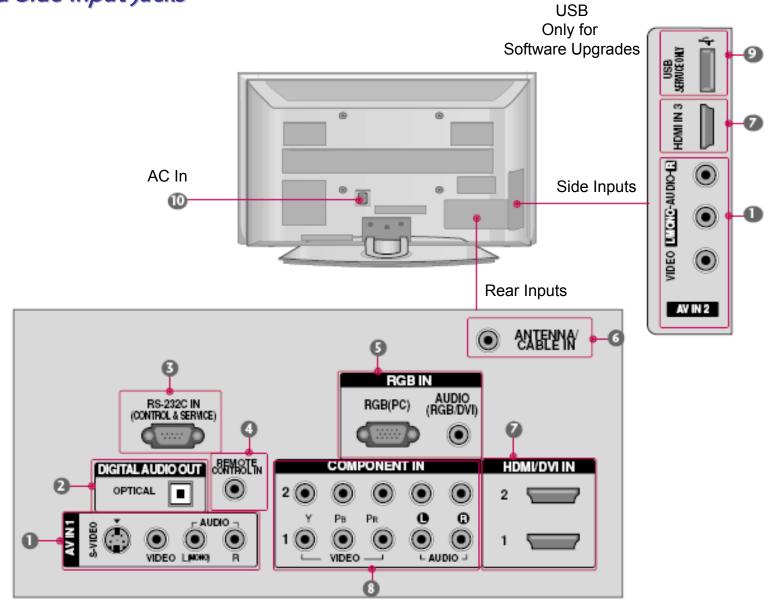
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Rear and Side Input Jacks





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Software Upgrade (Automatic Download)

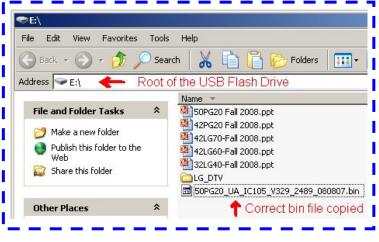
- 1. Copy new software (xxx.bin) to root folder in USB storage.
- 2. Turn on the TV
- 3. Connect USB storage to USB port on TV.
- 4. After about 5 seconds and it shows on screen.
- 5. Select 'START' button.

		INFORMATION			
Current Ver.		03.11			
Update Ver.		03.14			
	merged_50PG20_UA_0314_PDP_56.bin				
▲▼FULL		START	CANCEL		
		and the second se			

To start upgrading your TV set. Please follow the procedures.

1. Press an arrow key on your remote to reach START on the screen. 2. Press ENTER key on your remote to start downloading.

If you do not want to download the upgrade file, please press the arrow key to reach CANCEL on the screen. Then, press the ENTER key on your remote



Snapshot of Windows® Explorer screen

<USB download main screen>

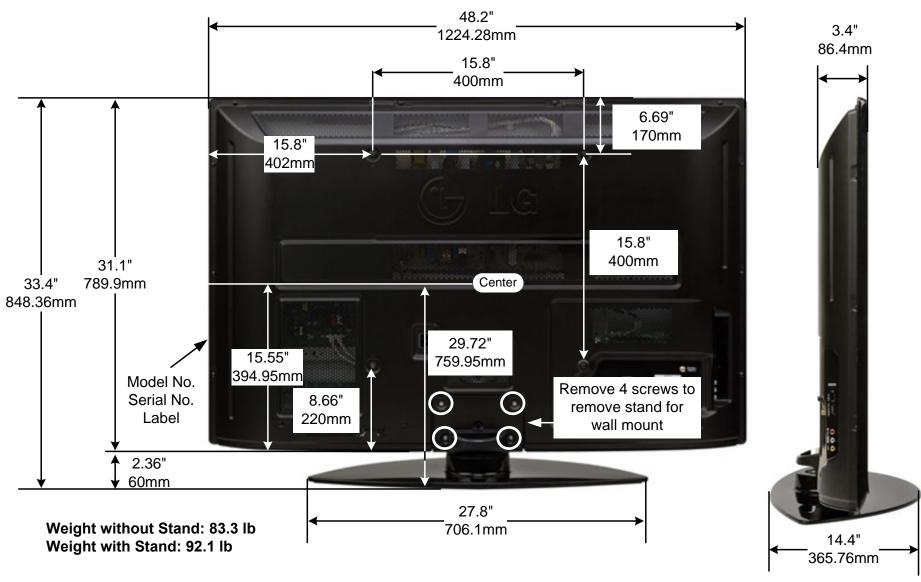
Your File name and version number will differ. Use this just for reference.



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50PG20 Product Dimensions



There must be at least 4 inches of Clearance on all sides

DISASSEMBLY SECTION



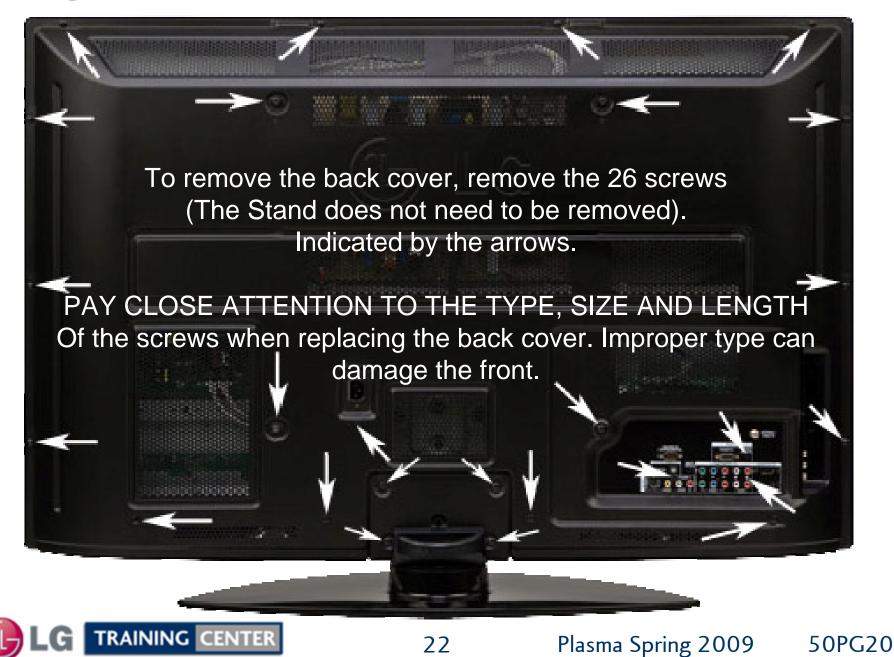
This section of the manual will discuss Disassembly, Layout and Circuit Board Identification, of the 50PG20 Advanced Single Scan Plasma Display Panel.

Upon completion of this section the Technician will have a better understanding of the disassembly procedures, the layout of the printed circuit boards and be able to identify each board.

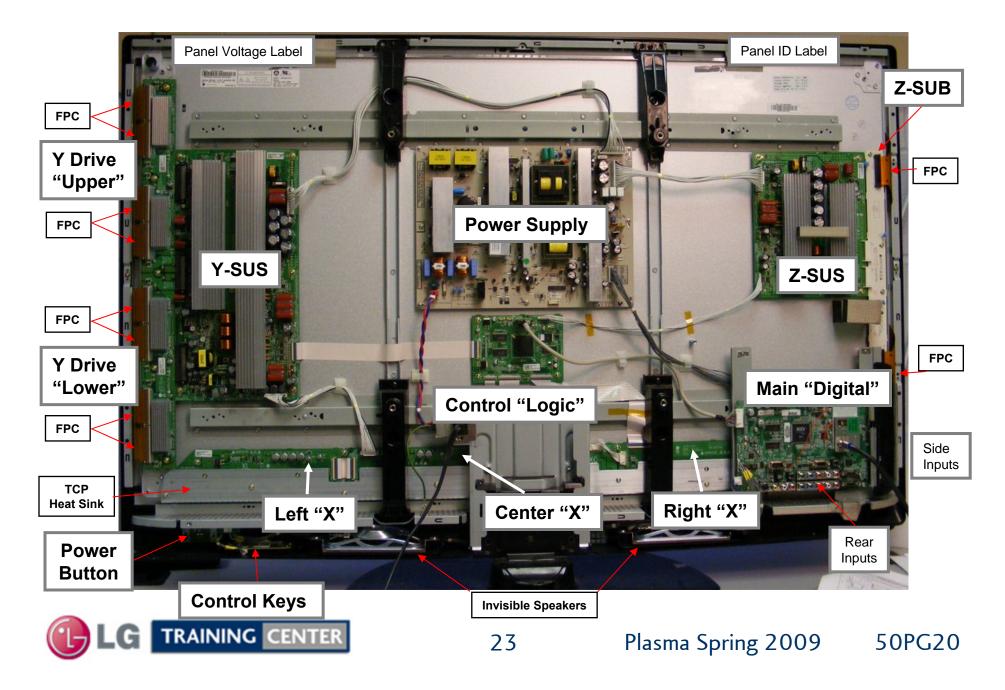


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Removing the Back Cover



Board Layout



Disassembly Procedure for Circuit Board Removal

Notes: 1) All Plugs listed are from left to right Pin 1,2, 3, ETC.

2) Remember to be cautious of ESD as some semiconductors are CMOS and prone to static failure

Switch Mode Power Supply Board Removal

Remove 8 screws securing the Power Supply and disconnect Connectors from Plugs **CN101** (AC Input) **P801** (Vs, Vs, NC, GND, GND, Va, Va, GND, M5V, M5V), **P802** (Vs, Vs, NC, GND, GND, Va, Va, GND, M5V, M5V), **P803** (22 pins). After the board is replaced readjust RV901 (VS), RV902 (VA) according to the DC voltage levels indicated by the Voltage Label in the upper Left corner of the Panel.

Y-SUS Board Removal

Remove Connectors P209, P102 and P210

Remove the 9 screws holding the Y-SUS secured.

Lift gently and slide Board to the right to release from the Upper and Lower Y-Drive Boards.

Top Y Drive Board Removal

Remove the 4 connectors going to the Flexible Ribbon Connectors for the Panel.

Remove the 3 screws holding the Board in place.

Lift the Board up to unseat the Board from the screw Stand Off collars and pull the Board away from the Y-SUS Board connectors

Bottom Y Drive Board

Remove the 4 connectors going to the Flexible Ribbon Connectors for the Panel.

Remove the 3 screws holding the Board in place.

Lift the Board up to unseat the Board from the screw Stand Off collars and pull the Board away from the Y-SUS Board connectors

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Disassembly Procedure for Circuit Board Removal (2)

Z-SUS Board Removal

Remove the following connectors P3, P2

Remove the 6 Screws

Lift the Board up slightly and pull Board to the left to disengage the connectors going to the FPC cables interface Boards.

When reinstalling Board, be sure to check Va/Vs and then readjust ZBias according to the voltage panel label.

Main Board Removal

Remove the following connectors P302, P303, P701 and the Speaker plug CN701

Remove the 2 Screws holding the decorative black plastic piece over the input jacks and remove.

Remove the 4 screws holding the Board in place and remove.

NOTE: If the Board just needs to be out of the way;

Remove the 2 Screws holding the decorative black plastic piece over the input jacks and remove. Remove the two screws at the top of the Main Board mounting brackets, loosen the tape at the bottom of the bracket, unplug P701 and CN701 and swing the Board up and to the right.

Control Board Removal

Remove the following connectors; P111, P163, P162, P161, P151

Carefully remove the LVDS Cable P121 from the Control Board by pressing the Locking Tabs together and pulling straight out.

Remove the 4 screws in each corner.

Pay attention to the back side. Note: The rubber looking pad is actually a "Temperature Transfer Medium". Be sure to remove this pad from the old Board and place the pad back on the New Board before installation.

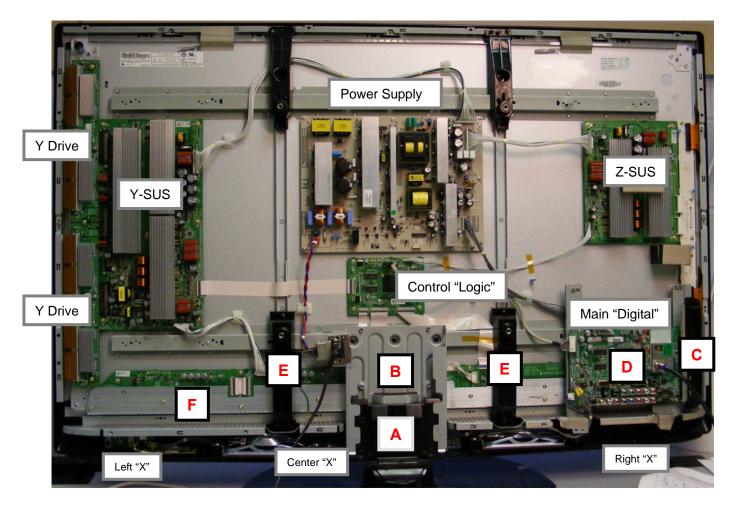
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X Circuit Board Removal

X Board Removal

X Board Removal will require the most disassembly of all the boards. All the Brackets and Assemblies marked with A~F will need to be removed. This includes the Stand "A". Before an X Board can be removed the Heat Sink Assembly "F" will also need Removal.





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X Circuit Board Removal Continued

X Board Removal (continued)

Lay the unit face down on non-scratch material. To prevent damage to the LVDS Cable, carefully remove the LVDS Cable **P121** from the Control Board by pressing the Locking Tabs together and pulling straight back to remove the cable see illustration below.



LVDS Cable Connector Control Board side

- (A) Remove the Stand mounting support plastic piece.
- (B) Remove the Stand Metal Support Bracket, unplug AC ground lug.
- (C) Remove the Decorative Black plastic piece over side inputs.
- (D) Remove the two screws at the top of the Main Board support bracket. Unplug Speaker and Front Input plugs and swing the Board out of the way.
- (E) Remove both bottom black support braces 3 screws each.
- (F) Remove the TCP Heat sink 9 screws and remove.

X DRIVE Board Removal:

Disconnect all connectors going to each Board that needs to be removed.

Left X Drive: P121, P101 through P104.

Center X Drive: P242, P241, P232 P211, P201 through P206.

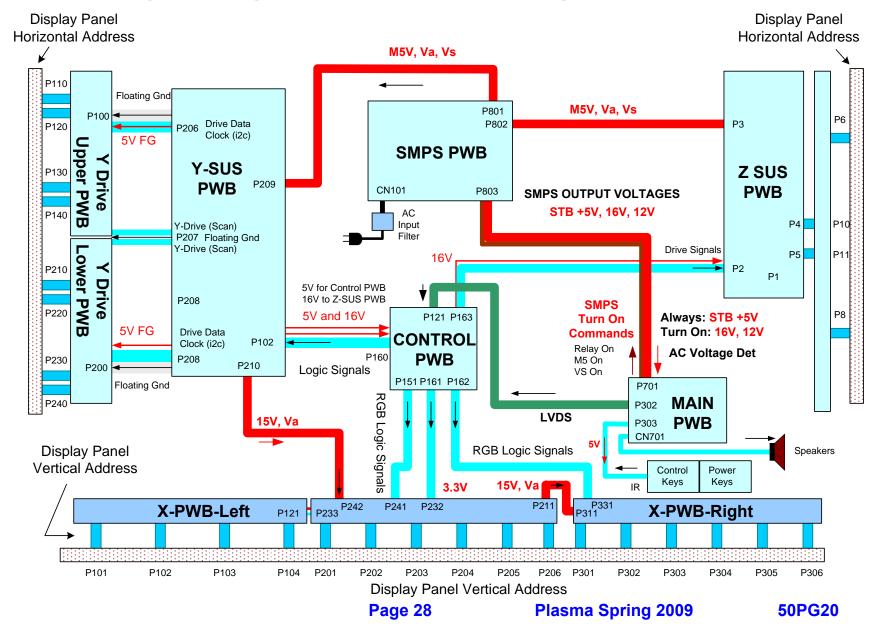
Right X Drive: P331, P311, P503, P301 through P306.

Remove the 4 screws for each Board and remove the Board. One of the screws supports two Boards.

Reassemble in reverse order. Recheck Va/Vs/VScan/-VY/Z-Drive.



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50PG20 Voltage and Signal Distribution Block Diagram

CIRCUIT OPERATION, TROUBLESHOOTING AND ALIGNMENT SECTION

50PG20 Plasma Display

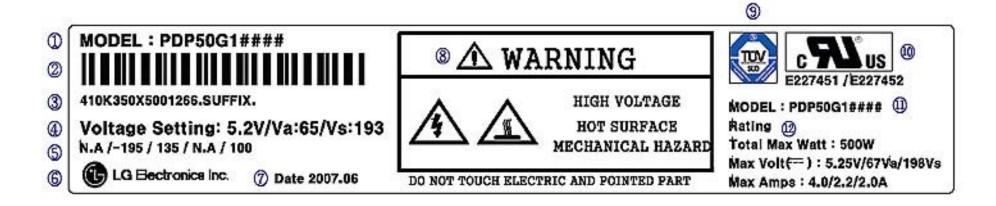
This Section will cover Circuit Operation, Troubleshooting and Alignment of the Power Supply, Y-SUS Board, Y Drive Boards, Z-SUS Board, Control Board, Main Board and the X Drive Boards.

At the end of this Section the technician should understand the operation of each circuit board and how to adjust the controls. The technician should be able with confidence to troubleshoot a circuit board failure, replace the defective circuit and perform all necessary adjustments.

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Panel Label Explanation



- (1) Model Name
- (2) Bar Code
- (3) Manufacture No.
- (4) Adjusting Voltage DC, Va, Vs
- (5) Adjusting Voltage (Set Up / -Vy / Vsc / Ve / Vzb)
- (6) Trade name of LG Electronics
- (7) Manufactured date (Year & Month)
- (8) Warning

- (9) TUV Approval Mark
- (10) UL Approval Mark
- (11) UL Approval No.
- (12) Model Name
- (13) Max. Watt (Full White)
- (14) Max. Volts
- (15) Max. Amps



Adjustment Notice

All Adjustments Must Be Done in White Wash. (Customer's Menu – Options – ISM – White Wash)

It is critical that the DC Voltage adjustments be checked when ever;

- 1) SMPS, Y-SUS or Z-SUS Board is replaced.
- 2) Panel is replaced, since the SMPS does not come with new panel
- 3) A Picture issue is encountered
- 4) As a general rule of thumb when ever the back is removed

ADJUSTMENT ORDER "IMPORTANT" Remember, the Voltage Label DC VOLTAGE ADJUSTMENTS **MUST** be followed. 1) **SMPS Board: Vs Va** (Always do SMPS first) it is specific to the panel's needs. 2) Y-SUS Board: Adjust -Vy, Vscan Model : PDP50G1#### Manufacturer 3) **Z-SUS Board: Adjust Zbias** Bar Code 700K000G0000000.AKLGGEC WAVEFORM ADJUSTMENTS Voltage Setting : DC 5.2V Ve 1) Y-SUS Board: Ramp Up, Ramp Down Va:65V Vs: 193V NA / -195 / 135 / NA / 100 Panel "Rear View" Vscan Z BIAS -VY The Waveform adjustment is only necessary 1) When the Y-SUS Board is replaced Set-All label references are from a specific panel. 2) When a "Mal-Discharge" problem is encountered Up 3) When an abnormal picture issues is encountered They are not the same for every panel encountered.



SWITCH MODE POWER SUPPLY SECTION

- This Section of the Presentation will cover troubleshooting the Switch Mode Power Supply for the Single Scan Plasma. Upon completion of the section the technician will have a better understanding of the operation of the Power Supply Circuit and will be able to locate voltage and test points needed for troubleshooting and alignments.
- DC Voltages developed on the SMPS
- Adjustments VA and VS. Note: The M5V is pre-adjusted and sealed.
- Always refer to the Voltage Sticker located on the back of the panel, in the upper Left Hand side for the correct voltage levels for the VA, VS, -VY, Vscan, and Z Bias as they will vary from Panel to Panel.

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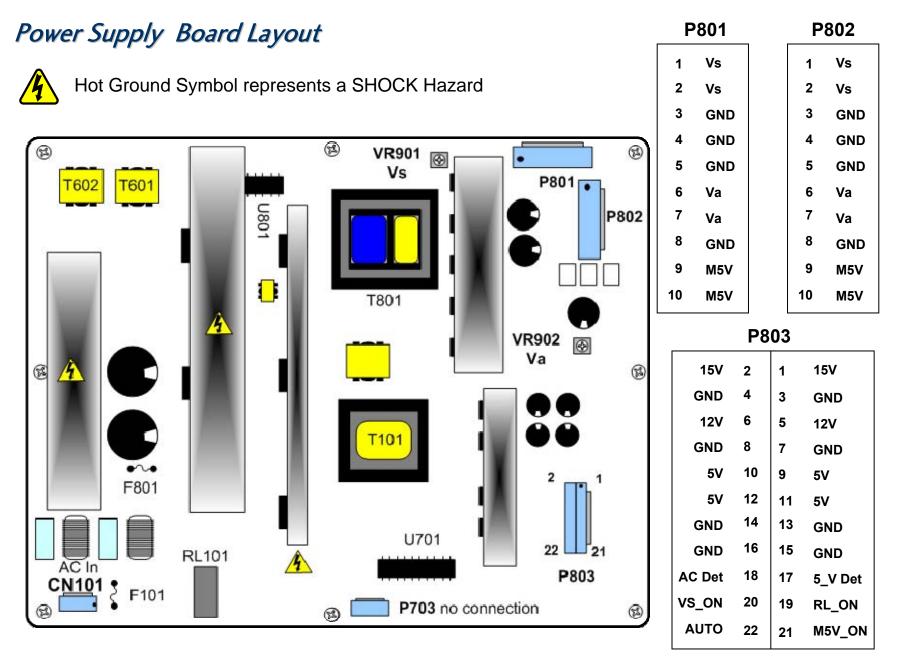
Switch Mode Power Supply Part Number

SMPS P/N (EAY41360901).

Check the sticker on the upper left side to confirm origin of the Panel or the White Label on the Power Supply itself to identify the Board P/N.

We will examine the Operation of the EAY41360901.







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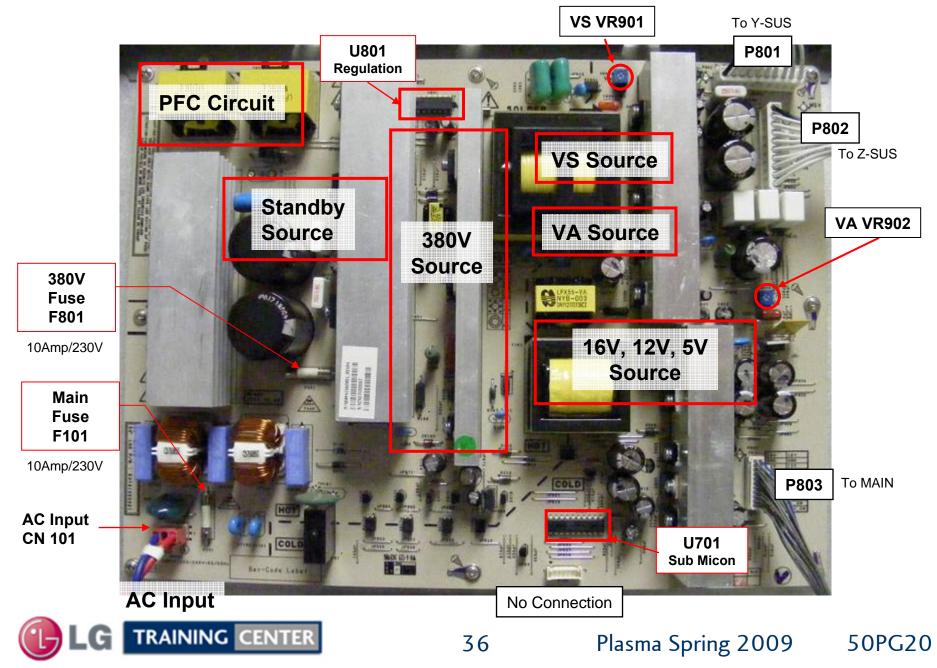
Switch Mode Power Supply Overview

The Switch Mode Power Supply Board Outputs to the :

Y-SUS Board	VS	Drives the Display Panel Horizontal Grid				
And Z-SUS Board	VA	Primarily responsible for Display Panel Vertical Grid				
	M5V VCC	Used to develop Bias Voltages on the Y-SUS, Z-SUS, X Drive, and Control Boards				
Main Board	16V	Audio B+ Supply				
	12V	Signal Processing Circuits and Fan Drive				
	5V	Signal Processing Circuits				
Adjustments	There are 2 adjustments located on the Power Supply Board VA and VS. The 5V VCC is pre-adjusted and fixed. All adjustments are made with relation to Chassis Ground. Use "Full White Raster" 100 IRE					
	VA	RV901				
	VS	RV902				
	NTER	35	Plasma Spring 2009	50PG2		



Switch Mode Power Supply Circuit Layout



Power Supply Basic Operation

Power Supply Operation and Troubleshooting

AC Voltage is supplied to the SMPS Board at Connector SC101 from the AC Input Filter. Standby 5V is developed from 330V source supply (which during standby measures 155V with relation to AC Ground). This supply is also used to generate all other voltages on the SMPS.

The 5V (standby) voltage is routed to the Sub Micon (U701) on the SMPS and through P803 to the Main Board for Micon operation (IC100).

AC detect Pin 18 of P803 is generated on the SMPS by monitoring the AC input and rectifying a small sample voltage. This AC Detect Voltage is routed to the Sub Micon (U701) on the SMPS and the Micon (IC100) located on the Main Board and is used as a basic "SMPS OK" signal. AC Det actually releases "Reset" on the Main Board.

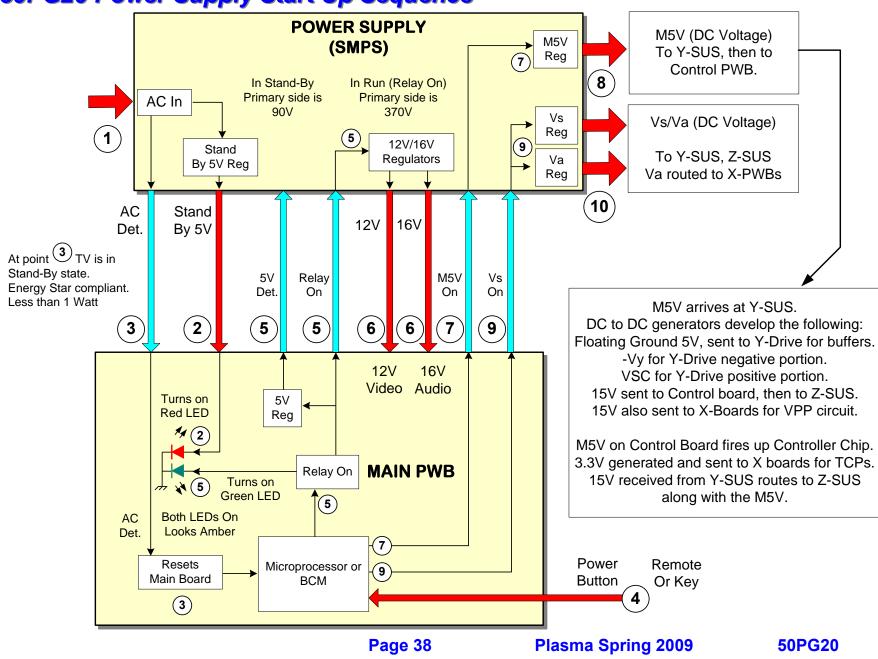
When the Micon (IC100) on the Main Board receives an "ON " Command from either the Keyboard or the Remote IR Signal it outputs a high to RL-ON which enters the SMPS Board at Pin 19 of P803. The RL-ON command is sensed by the Sub Micon (U701) circuit which causes the Relay Drive Circuit to close Relay RL101 bringing the primary source voltage up to full power by increasing the 155V standby to 330V. At this time the 16V and 12V source becomes active and sent to the Main Board via P803. The relay on command on the main board turns on a 5 V general regulator that creates a 5V Det signal that is also set to the Power Supply.

The next step is for the Micon (IC100) on the Main Board to output a high on M5V_ON Line to the SMPS at P803 Pin 21 which is sensed by the Sub Micon IC (U701) on the SMPS turning on the M5V line which is routed out P801 and P802 to the SUS boards. This same M5V kicks off the Control Board.

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The last step to bring the supply to "Full Power" occurs when the Micon (IC100) on the Main Board brings the VS-ON line high at Pin 20 of P803 on the SMPS Board which when sensed by the Sub Micon IC (U701) turns on the VA and VS Supplies (VA is brought high before VS).



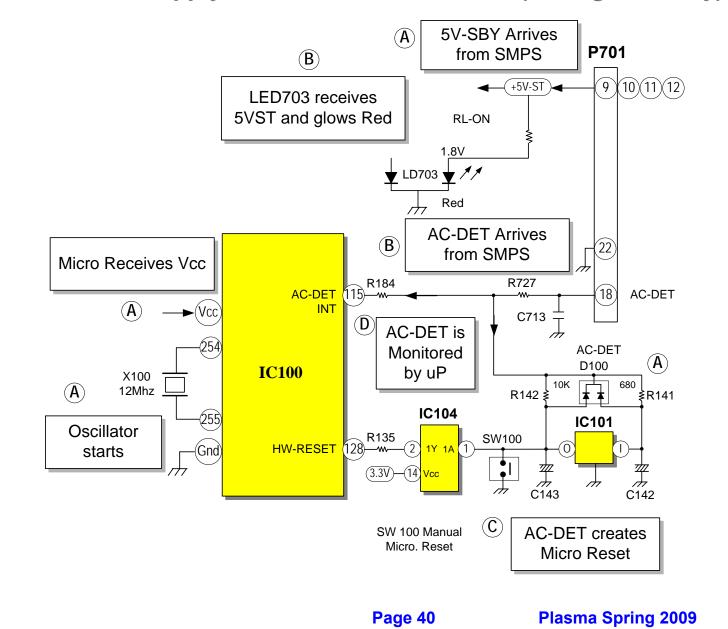


50PG20 Power Supply Start Up Sequence

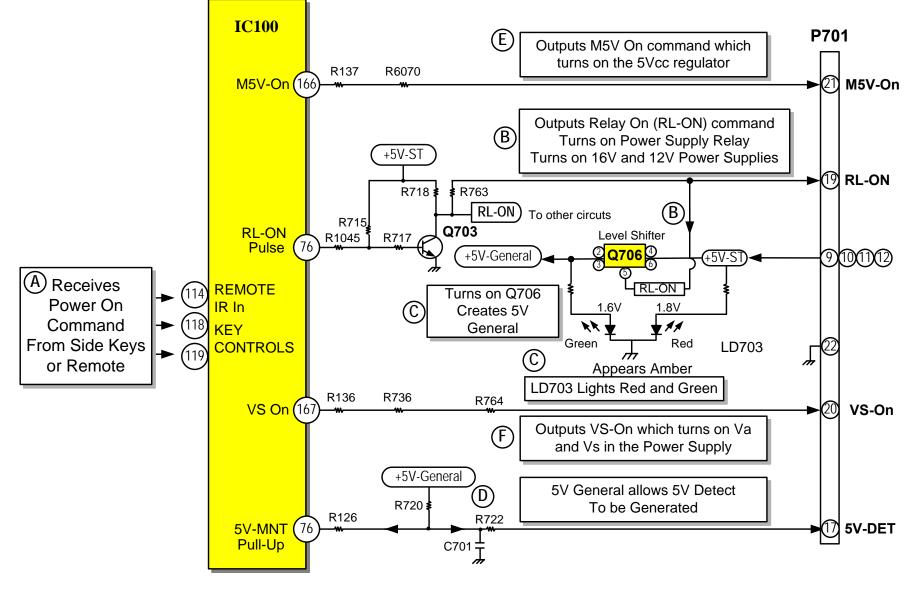
P701 Level Shifter 9101112 2<mark>Q706</mark>4 +5V-ST +5V-General 5 ≨ ↓1.6V 19 RL-ON RL-ON 1.8V R763 ** 🛓 ± ≠≠ LD703 R718≸ LD703 Set Off +5VST Red RL-ON) Green , Red Set On 5VGen Amber R715 Q703 RL-ON Pulse 76 R1045 R717 22 \mathcal{H} 3.3V regulated down From Stand-by 5V **IC100** R137 R6070 -(Vcc 166 M5V-On M5V-On 00hm Pull-Up 254 X100 12Mhz R136 R736 255 167 Pull-Up VS-On 0ohm R764 Va/Vs-On -(Gnd $\overline{}$ +5V-General R720 R126 R722 5V-MNT Pull-Up 80 5V-DET Ť C701 R184 R727 AC-DET AC-DET ′115 18 C713 ⊥_____ AC-DET D100 **Optional circuits** 10K **★ ★** 680 **≸** R141 components. R142 IC104 However, the output IC101 R135 HWlogic on P701 SW100 (128) RESET remains the same. C143 (3.3V) 14) Vcc , С142 A Plasma Spring 2009

50PG20 Power Supply Controls from Micro side

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50PG20 Power Supply Controls from Micro side (During Stand By)



50PG20 Power Supply Controls from Micro side (At Turn On)

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Power Supply Generic Troubleshooting Tips

Remember if a voltage is missing check for proper resistance before proceeding

Understanding the Power On Sequence when Troubleshooting a possible Power Supply Failure will simplify the process of isolating which circuit board failed to operate properly. In this Section we will investigate the Power on Sequence and examine ways to locate quickly where the failure occurred.

Check the Power On LED for Operation. A Red LED indicates a presence of 5V STB and AC-ON/DETECT. Failure of the Power ON LED to light is an indication of loss of 5V STB or AC ON/ Detect remember the 5V STB and AC-ON/DETECT are developed on the SMPS and sent to the Main Board.

Listen for Relay Click, the click of the Relay is an indication of RL-ON going high. RL-ON is sent from the Main Board to the SMPS and when present the U701 controls the Relay Operation. RL-ON going High and no Relay is a failure of the SMPS, RL-ON staying low is a failure of the Main Board.

Relay Operation means that the SMPS if working properly will output the 16V Supply to the Main Board. This voltage will allow the Tuner, Audio and Video Circuits on the Main Board to function, and if connected to an Antenna Input, Audio would be present. If the Relays closed and these supplies failed suspect a problem with the SMPS.

The next step of operation calls for the M5V_ON line from the Main Board to the SMPS to go high on P803 pin 21. A high on the M5V_ON Line activates the 5V VCC line. Loss of 5V VCC results in no "Raster", no Display Panel Reset, no Y, Z, Control or X Board operation. Loss of 5V VCC and M5V_ON going high could be caused by any of these boards or failure of the SMPS. M5V_ON staying low indicates a problem on the Main Board.

VS-ON is the last step of the Power Sequence and is responsible for bringing the VS and VA Voltages up. The VS-ON signal pin 20 P803 is sent from the Main Board to the SMPS as a high, VS and VA and full operation of the Display Panel are now enabled. Loss of VS-ON results in loss of VA and VS and no Raster, no Panel Display Reset but Audio would be present. If VS-ON went high and VS and VA where missing the problem could be caused by a failure on the SMPS or a circuit using these voltages. A Resistance check should narrow the possible failures quickly.



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Switch Mode Power Supply Static Test

This test can confirm the proper operation of the SMPS without the need to exchange the board. This Power Supply can operate in a No Load State. This means that by applying AC power to CN101 and all other plugs disconnected, this power supply will function. Simply removing P803 (Lower Right Hand Side of the Board), will cause the "AUTO" Pin 22 to go high from its normal low state allowing the Power Supply to go to full power on mode when AC Power is Supplied. **Be careful after this test and make sure the VA and VS lines have discharged before reconnecting the supply cables.**

If either Y-SUS or Z-SUS is causing the power supply to shutdown, unplug the Z-SUS. This will allow the Y-SUS to function. If you unplug the Y-SUS from the SMPS, and jump the 5V VCC line to the Y- SUS for Control Board Power the Z-SUS will function.

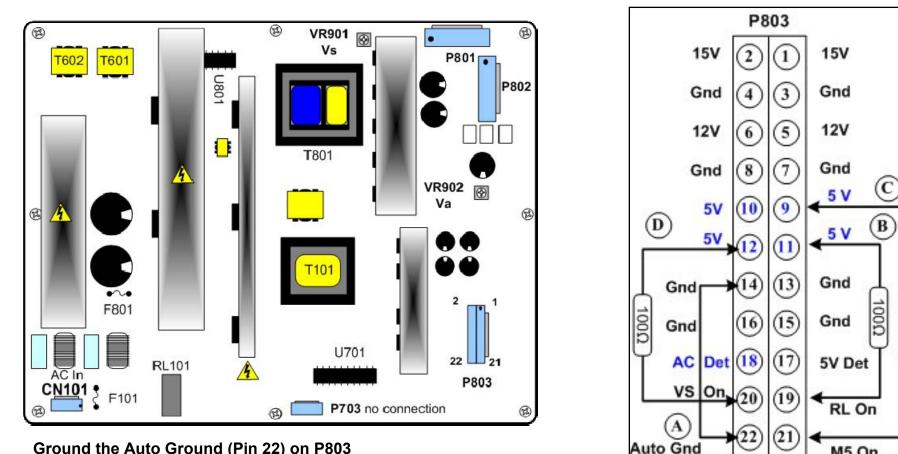
If the Y-SUS and Z-SUS Boards are working normal, when the SMPS comes up to full power on, "Display Panel Reset" will be visible. Shorting the Auto Pattern Gen. test points at this time should result with test patterns on the screen (if not check for 16V and VA to the X Boards).

For a "Stand-Alone" static test for the Power Supply, apply the usual 2 100Watt light Bulbs test on the Vs output line for a simulated load. If the Power Supply operates in this condition, it is assured it can maintain its output power under load.

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Switch Mode Power Supply Static Test (Forcing on the SMPS in stages)



Ground the Auto Ground (Pin 22) on P803

AC Power Applied AC Det (Pin 18) and 5V STB (Pins 9 ~ 12) are 5V.

100Ω ¼ watt resistor added from 5V STB (Pins 9 ~ 12) to RL ON (Pin 19) closes relay RL101 turning on the 16V Supply 100 Ω ¹/₄ watt resistor added from 5V STB (Pins 9 ~ 12) to M5V ON (Pin 21) brings the 5V VCC line high 100Ω ¼ watt resistor added from 5V STB (Pins 9 ~ 12) to VS _ON (Pin 20) brings the VA and VS Lines high

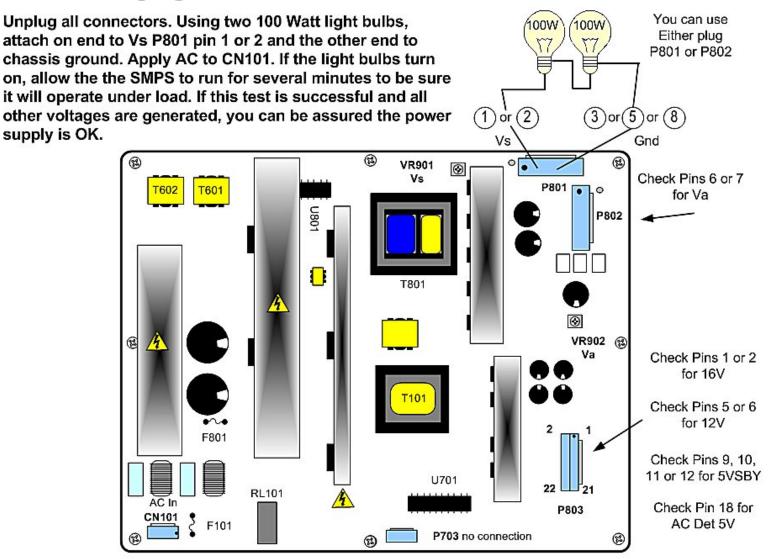


Remove AC between each test step

100Ω

M5 On

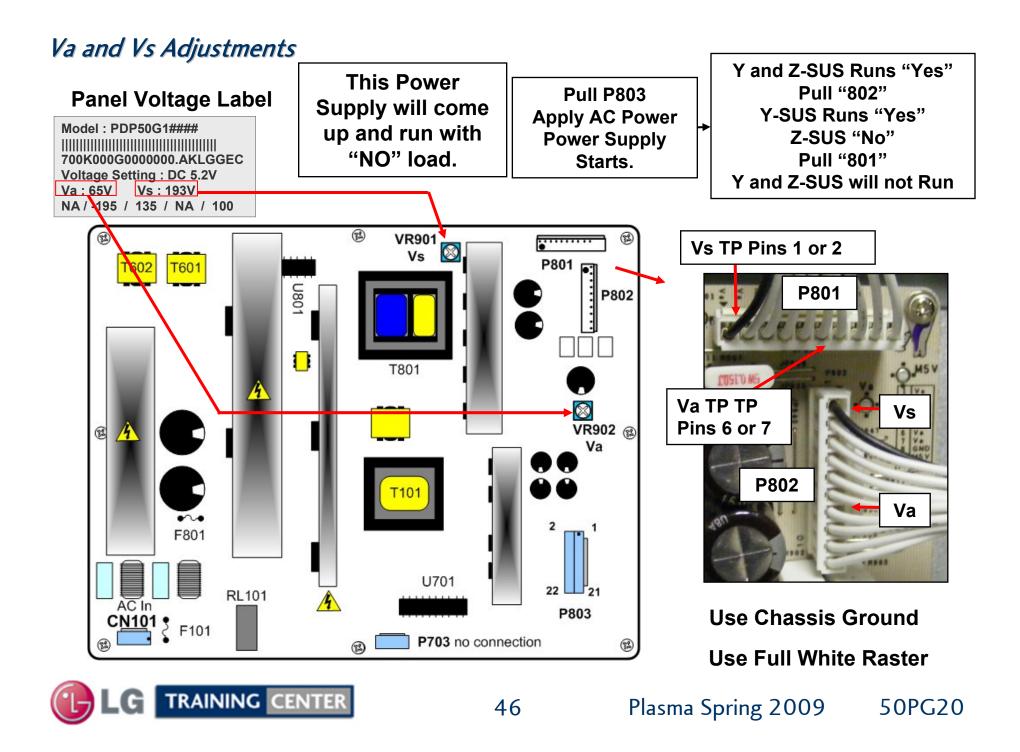
Static Test Using Light Bulbs as a Load



Note: The light bulb test is not necessary for the SMPS to turn on and stay on. This SMPS will run without a load. But it is necessary to test the SMPS under a load.



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CN101 and P801 Pin ID and Voltages

Voltage and Diode Test Measurements for the SMPS. All voltages from a working unit.

<u>Connector</u>	<u>Pin Number</u>		<u>Sta</u>	ndby	<u>Run</u>	<u>Resistance</u>
CN101	1 and 3		120	OVAC	120VAC	480K
	P801 (CONNECT	OR "SMPS Board" to "Y-SUS" P209			
	Pin	Label	STBY	Run	Diode Mode	
	1	Vs	0V	192V	OL	
	2	Vs	0V	192V	OL	
	3	nc	nc	nc	nc	
	4	Gnd	Gnd	Gnd	Gnd	
	5	Gnd	Gnd	Gnd	Gnd	
	6	Va	0V	65V	OL	
	7	Va	0V	65V	OL	
	8	Gnd	Gnd	Gnd	Gnd	
	9	M5V	0V	5V	.897V]
	10	M5V	0V	5V	.897V]



P802 Pin ID and Voltages

Voltage and Diode Test Measurements for the SMPS. All voltages from a working unit.

Pin	Label	STBY	Run	Diode Mode
1	Vs	0V	192V	OL
2	Vs	0V	192V	OL
3	nc	nc	nc	nc
4	Gnd	Gnd	Gnd	Gnd
5	Gnd	Gnd	Gnd	Gnd
6	Va	0V	65V	OL
7	Va	0V	65V	OL
8	Gnd	Gnd	Gnd	Gnd
9	M5V	0V	5V	.897V
10	M5V	0V	5V	.897V

P802 CONNECTOR "SMPS Board" to "Z-SUS" P3



P803 Connector ID, Voltages and Diode Checks

Voltage and Diode Test Measurements for the SMPS from working unit

P8	P803				
2	1				
4	3				
6	5				
8	7				
10	9				
12	1				
14	(13)				
16	(15)				
18)	(17)				
20	(19)				
22)	<u>2</u> 1				

P803 Connector "SMPS" to "Main Board" P701

Pin	Label	STBY	Run	No Load	Diode Mode
1-2	15V	0V	16V	16V	2.26V
3-4	Gnd	Gnd	Gnd	Gnd	Gnd
5-6	12V	0V	12V	12V	2V
7-8	Gnd	Gnd	Gnd	Gnd	Gnd
9-12	5V	5V	5V	5V	1.7V
13-16	Gnd	Gnd	Gnd	Gnd	Gnd
17	5_V Det	.15V	5V	5V	1.56V
18	AC Det	5V	5V	5V	2.56V
19	RL_On	0V	4.5V	0V	2.6V
20	Vs_On	0V	3.2V	0V	2.7V
21	M5V_ON	0V	3.2V	0V	2.6V
22	AUTO	0V	0V	5V	2.1V



Using the Front Power LED for visual clues

Note: This information pertains to "Shorted" voltage lines, not Open voltage lines.

- (1) STBY 5V Short or Open: Power LED does not light in stand by. No Power button function.
- (2) AC Detect Open (Shorted Reset Line): Power LED is lit all Blue, 5V STBY OK. Power Button has no effect.
- (3) M5V Vcc Short: Apply AC Power, goes to flashing Red and Blue. Relay Clicks "On and Off"
- (4) 12V Short: Power LED is lit Red in stand by. At Power On, Power LED flashes 2 times Blue then 1 Long Blue goes back to Red. Relay clicks off immediately.
- (5) 16V Short: Apply AC Power, Power LED flashes Blue. Relay clicks rapidly on and off.
- (6) Va or Vs Short: Power LED is lit Red in stand by. At Power On, goes to Blue. Relay closes. Power LED blinks blue twice and 3rd blink stays blue. Relay opens, LED goes to red. Power Supply outputs 16V,12V and 5Vcc, drops to 0V after the relay opens. No Va or Vs. With Relay closed, 330V OK, then when relay opens, it drops to 155V.



Y-SUS BOARD SECTION (Overview)

This Section of the Presentation will cover troubleshooting the Y-SUS Board for the Single Scan Plasma.

Upon completion of the Section the technician will have a better understanding of the operation of the circuit and will be able to locate voltage and resistance test points needed for troubleshooting and alignments.

- Adjustments
- DC Voltage and Waveform Checks
- Resistance Measurements

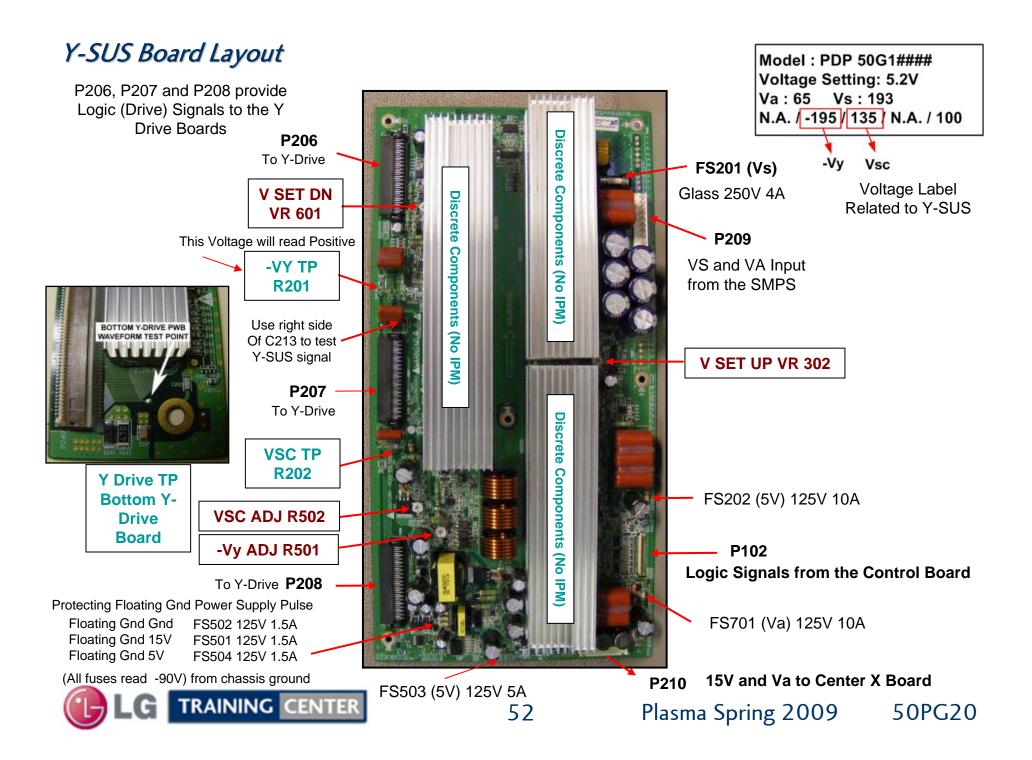
Operating Voltages

SMPS Supplied	VA	VA supplies the Panel Vertical Grid
	VS	VS Supplies the Panel Horizontal Grid
	M5V	5V Supplies Bias to Y-SUS, Z-SUS, Control, and X Boards

Y-SUS Developed

- -VY V SET UP (Ramp) V Set Dn VSC 15V
- -VY Sets the Negative excursion of the Y-SUS Drive Waveform
 Ramp UP sets Pitch of the Top Ramp of the Drive Waveform
 V Set Down sets the Pitch of the Bottom Ramp of the Drive Waveform
 VSC (VScan) Set the amplitude of the complex waveform.
 15V Used internally and routed out to Control board then to Z-SUS
- 5V FG SV FG Routed out to the Y-Drive Board. (Floating Ground 5V)





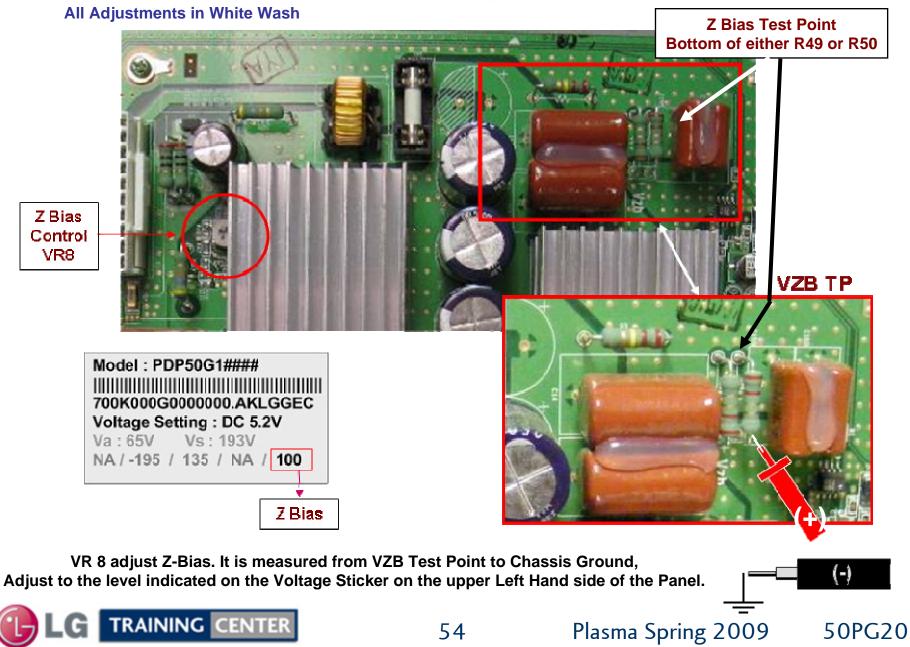
VSC and -VY Adjustments

All Adjustments in White Wash

This Voltage will read Positive Y-SUSTAIN ADJUSTMENT DETAILS (Va / Vs adjustments should already be completed) -Vy TP R201 Lower Model : PDP 50G1#### Left Side Voltage Setting: 5.2V Of Board Va:65 Vs:193 Upper N.A. / -195 / 135 / N.A. / 100 Left Side Of Board -Vv Vsc These are DC level Voltage Lower Adjustments. Waveform Left Side just for reference Of Board **VSC ADJ** -VY ADJ **VR502 VR501** VSC TP R202 Y Drive Waveform Sync to this tip--Vy = -195V Note: These BOTTOM Y-DRIVE PWB R501 adjustments are DC WAVEFORM TEST POINT voltage adjustments Affects Amplitude 0V ---and Phase This voltage actually reads Vsc = 135V Positive during DC adjustment R502 -Vy and Vsc DC Adjustments and how they affect the Y Drive Waveform Bottom of lower Y-Drive Board TRAINING CENTER Plasma Spring 2009 53 50PG20

Z-SUS Adjust

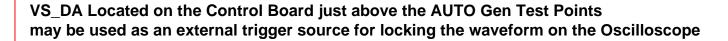
Upper Right Hand Side of the Z-SUS Board

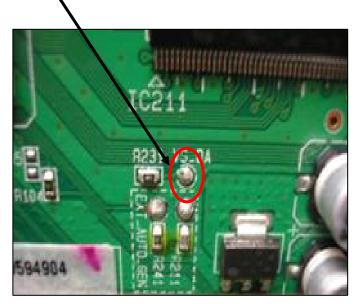


External Trigger for Observing the Y-SUS and Z-SUS Output Waveforms

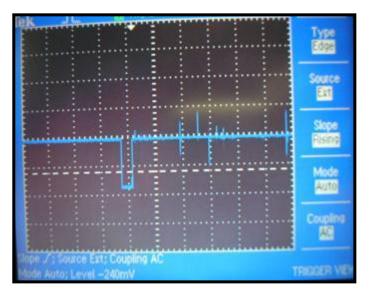
External Triggering of the Oscilloscope allows for a Stable Display of both the Y-SUS and Z-SUS Output Waveforms regardless of how distorted the waveforms may be, allowing the wave shape and phasing to be easily examined.

To set the Oscilloscope up for External Trigger first connect a Scope Probe set on direct to the External Input Jack. Next set the External Jack for AC Coupling either positive or negative slope, use the Trigger Menu on the Scope. Finally you will need to set the Trigger Level press the Trigger View and set the level as indicated in the picture below.





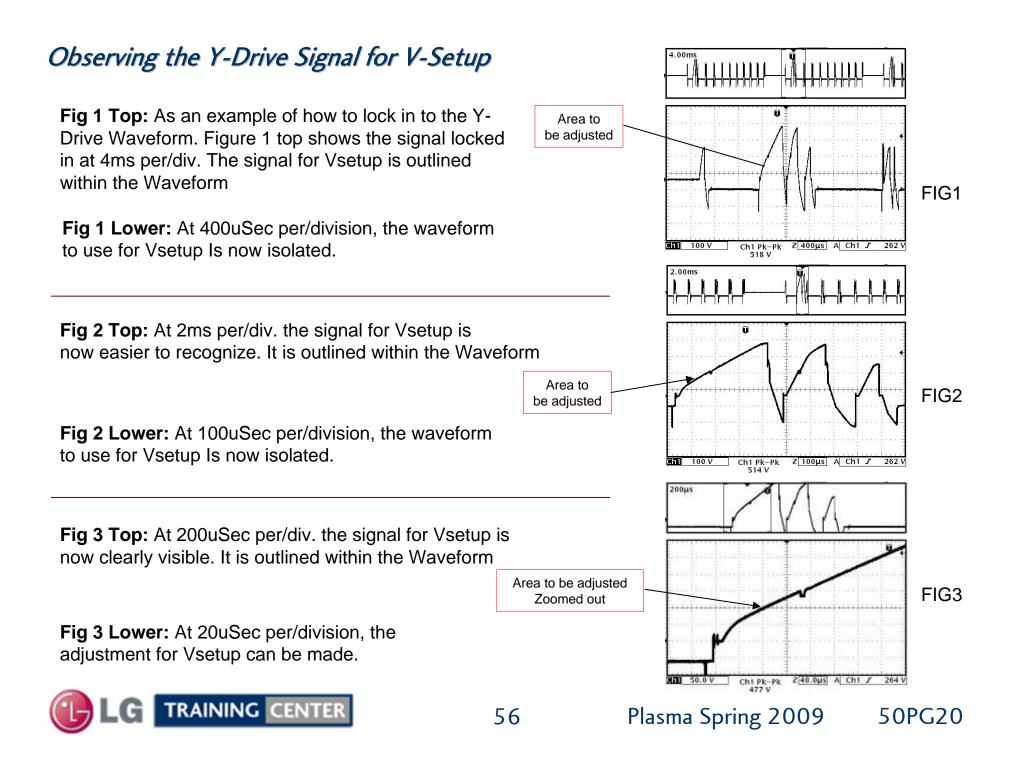
External Trigger Source



Trigger Level Adjust

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Observing the Y-Drive Signal for V-Setdown

Fig 1 Top: As an example of how to lock in to the Y-Drive Waveform. Figure 1 top shows the signal locked in at 4ms per/div. The signal for Vsetdn is outlined within the Waveform.

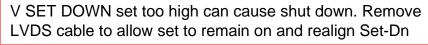
Fig 1 Lower: At 400uSec per/division, the waveform to use for Vsetdn Is now isolated.

Fig 2 Top: At 2ms per/div. the signal for Vsetdn is now easier to recognize. It is outlined within the Waveform

Fig 2 Lower: At 100uSec per/division, the waveform to use for Vsetdn Is now isolated.

Fig 3 Top: At 200uSec per/div. the signal for Vsetdn is now clearly visible. It is outlined within the Waveform

Fig 3 Lower: At 20uSec per/division, the adjustment for Vsetdn can be made.





╢╂┟┟┟╽╿╽ Outlined Area FIG1 Area to Ch1 100 V Ch1Pk-Pk Z 400µs A Ch1 J 262 V be adjusted 518 V 2.00ms Ũ FIG2 Area to be adjusted Ch1 Pk-Pk 514 V Gn1 100 V Z 100µs A Ch1 J 262 V 200µ FIG3 Area to be adjusted Zoomed out 264 V Ch1 Pk-Pk Z 20.0µs A Ch1 J 514 V

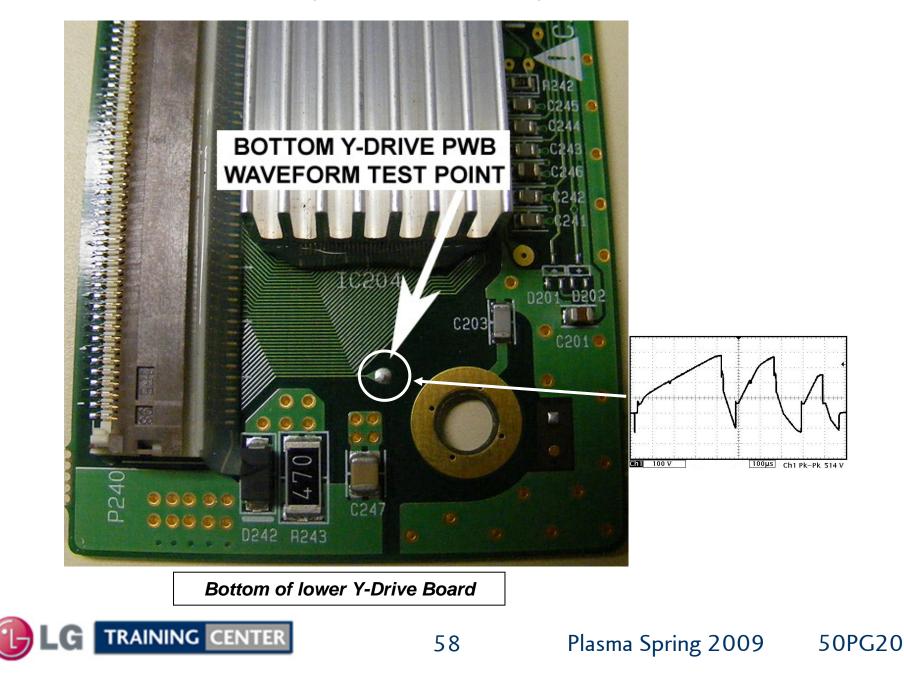
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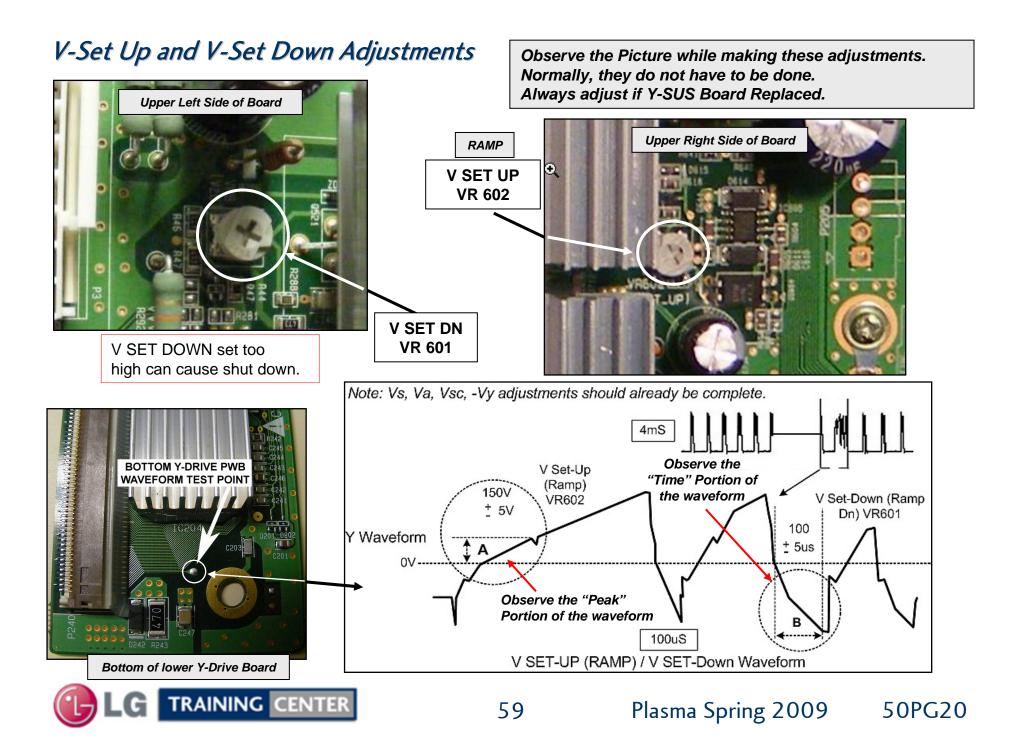
50PG20

4 00ms

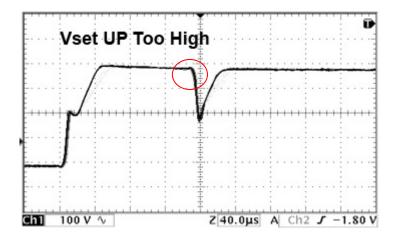
1111111L

Y-Drive Waveform Test Point (Lower Y Drive Board) Blow Up

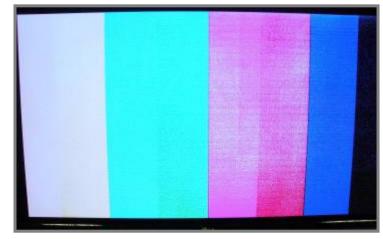




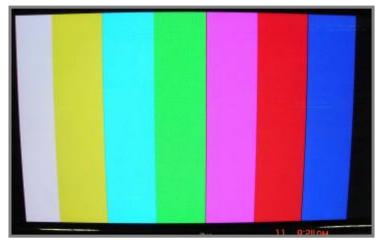
V Set Up Too High or Low



Panel Waveform Adjustment



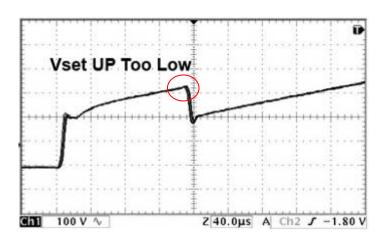
The center begins to wash out and arc due to **Vset UP** Peeking too late and alters the start of the **Vset DN** phase.



Very little alteration to the picture, the wave form indicates a distorted **Vset UP**. The peek widens due to the **Vset UP** peeking too quickly.

50PG20

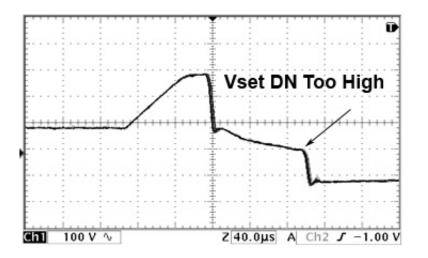
Plasma Spring 2009





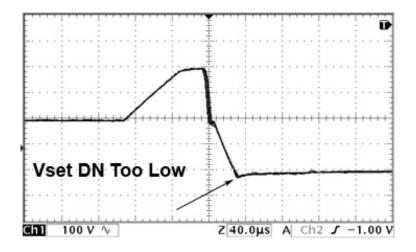
V Set Dn Too High or Low

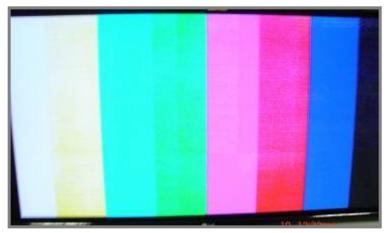
Panel Waveform Adjustment





All of the center washes out due to increased Vset_DN time.





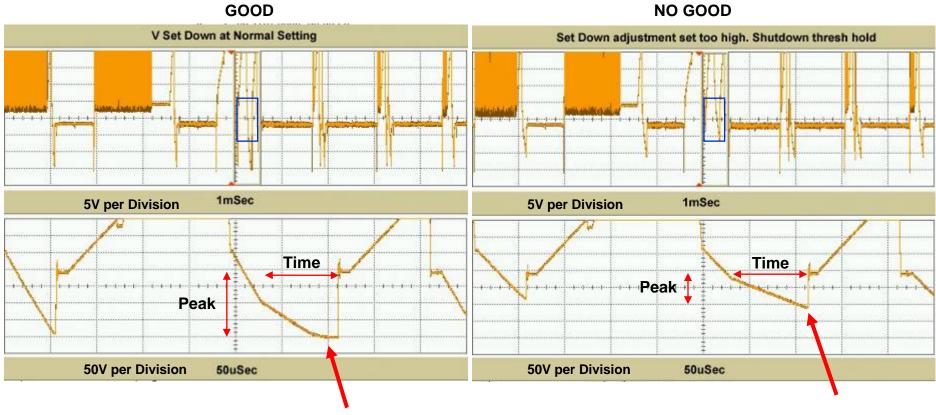
The center begins to wash out and arc due to decreased **Vset DN** time.

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V Set Dn Too High Causing Shutdown



The above image is the Set Down signal set for Normal operation at 100uSec

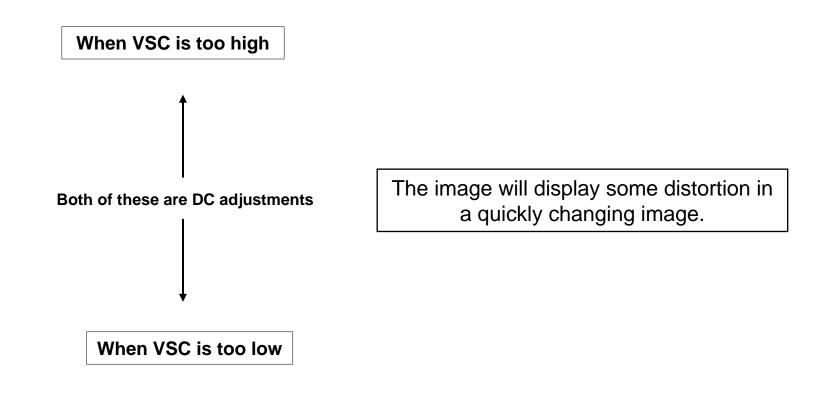
NOTE: If Vset DN too high, this set will go to excessive bright, then shutdown. To correct, remove the LVDS from Control Board and make necessary adjustments. The above image is the Set Down signal set to High (Approx. 120uSec) This is the Shutdown Threshold level. Any higher, the set will shut down.

Notice that the amplitude of the Set Down (Bottom portion) peak begins to decrease.



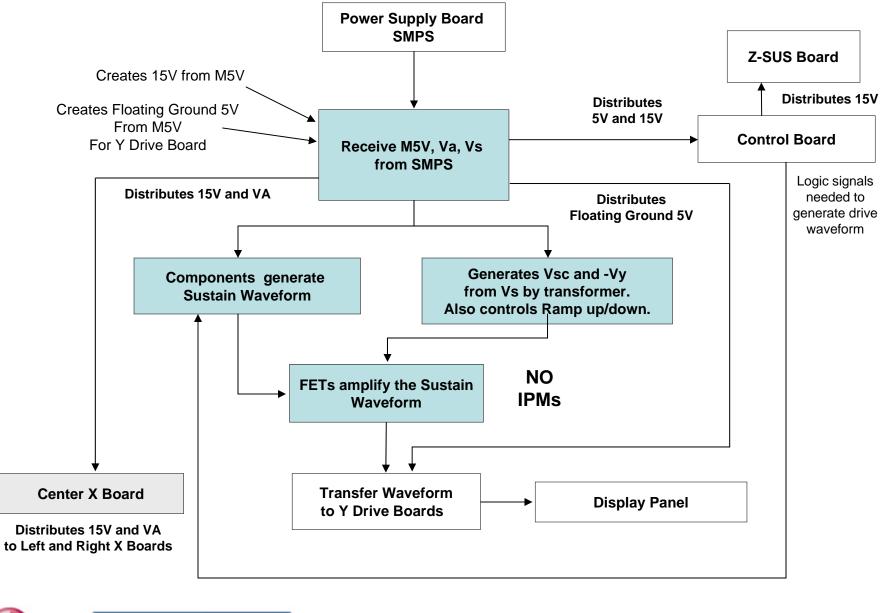
VSC Too High or Low

Panel Waveform Adjustment





Y-SUS Block Diagram





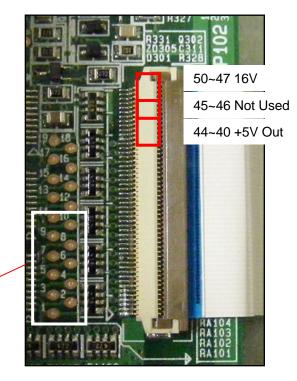
Y-SUS P102 Plug Information Test Points 1 through 10

Voltage and Diode Test Measurements for the Y-SUS Board

This Chart relates to the Labeling shown on the silk screening shown on the Control Board

P102 CONNECTOR "Y-SUS Board" to P111 "Control" (1 OF 2)

Pin	Label	STBY	Run	Diode Mode	
1	CLK	0V	3.2V	2.87V	
2	STB	0V	0.76V	2.87V	
3	OSC1	0V	0V	2.87V	
4	OSC2	0V	3V	2.87V	
5	DATA	0V	0.6V	2.87V	F
6	SUS_DN	0V	0V	2.87V	T E
7	SUS_UP	0V	2V	2.87V	E
8	ER_DN	0V	1.2V	2.87V	
9	ER_UP	0V	2V	2.87V	
10	SET_UP	0V	0.26V	2.87V	F



P102 This connector is a little confusing in its labeling.
This is a 50 Pin Connector. Pin 1 here is Pin 50 on Control Board.
Example: Labels are on Control Board silk screening.
However, this connector has many more pins than shown.
In other words, there is a ground between each pin.
Roughly the first 39 pins dedicated to Y-SUS.
Pins 40~44 are 5V B+ to the Control Board.
Pins 45~46 are not used.

Diode Mode readings taken with all connectors removed.



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Pins 47~50 is 16V output. To Control board then to Z-SUS.

Y-SUS P102 Plug Information Test Points 11 through 19

Voltage and Diode Test Measurements for the Y-SUS Board

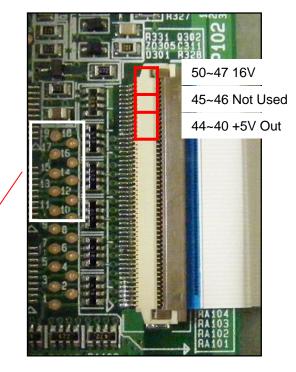
This Chart relates to the Labeling shown on the silk screening shown on the Control Board

P102 CONNECTOR "Y-SUS Board" to P111 "Control" (2 OF 2)

Pin	Label	STBY	Run	Diode Mode
11	SET_DN	0V	0.2V	2.87V
12	PASS_TOP	0V	0.2V	2.87V
13	DELTA_VY	0V	0.16V	2.87V
14	DET_LEVEL	0V	0V	2.87V
15	SLOPE_KEY	0V	0V	2.87V
16	SET_UP	0V	1.9V	2.87V
17	SET_DN	0V	1.4V	2.87V
18	X_ER	0V	2.9V	2.87V
19	Y_ENABLE	0V	0.6V	2.87V

Diode Mode readings taken with all connectors removed.





P102 This connector is a little confusing in its labeling.
This is a 50 Pin Connector. Pin 1 here is Pin 50 on Control Board.
Example: Labels are on Control Board silk screening.
However, this connector has many more pins than labels.
In other words, there is a ground between each pin.
Roughly the first 39 pins dedicated to Y-SUS.
Pins 40~44 are 5V B+ to the Control Board.
Pins 45~46 are not used.

Pins 47~50 is 16V output. To Control board then to Z-SUS.

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Y-SUS P209 Plug Information

Voltage and Diode Test Measurements for the Y-SUS Board

Pin	Label	STBY	Run	Diode Mode
1	Vs	0V	192V	OL
2	Vs	0V	192V	OL
3	nc	nc	nc	nc
4	Gnd	Gnd	Gnd	Gnd
5	Gnd	Gnd	Gnd	Gnd
6	Va	0V	65V	OL
7	Va	0V	65V	OL
8	Gnd	Gnd	Gnd	Gnd
9	M5V	0V	5V	0.897V
10	M5V	0V	5V	0.897V

P209 CONNECTOR "Y-SUS" to P801 "Power Supply Board"



50PG20

Y-SUS P210 Plug Information

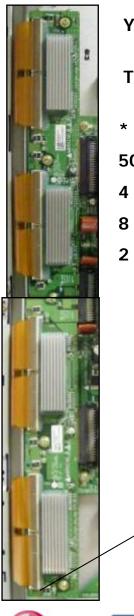
Voltage and Diode Test Measurements for the Y-SUS Board

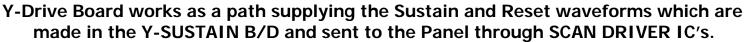
Pin	Label	STBY	Run	Diode Mode
1	Va_C	0V	65V	OL
2	Va_C	0V	65V	OL
3	VPP_Out_XR	0V	62.4V	OL
4	VPP_Out_XR	0V	62.4V	OL
5	VPP_Out_XL	0V	62.3V	OL
6	VPP_Out_XL	0V	62.3V	OL
7	VPP_Out	0V	63.3V	OL
8	VPP_Out	0V	63.3V	OL
9	Gnd	Gnd	Gnd	Gnd
10	Gnd	Gnd	Gnd	Gnd
11	+15V	0V	15.9V	0.95V
12	+15V	0V	15.9V	0.95V

P210 CONNECTOR "Y-SUS Board" to P242 "X-Drive Center"



Y DRIVE BOARD SECTION





The Y Drive Boards supply a waveform which selects the horizontal electrodes sequentially.

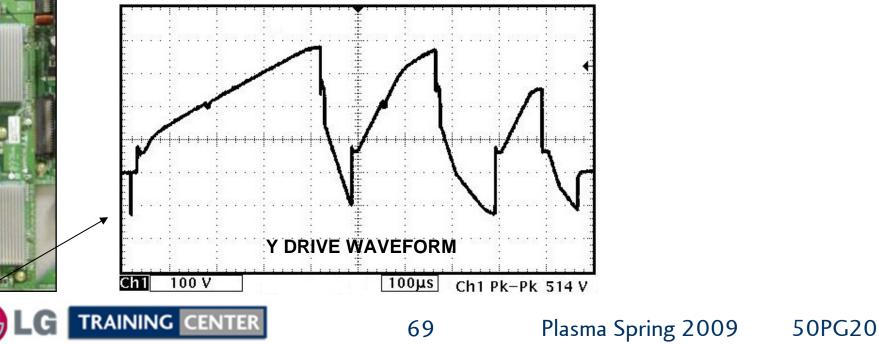
* 50PG20 uses 8 DRIVER ICs on 2 Boards (TOP, BOTTOM: 4 each)

50G1 Panel has 768 Vertical lines of resolution (Horizontal Grids determine V Resolution)

4 Ribbons (Tabs) separated into 2 = 192 grids per tab.

8 Ribbon inputs to 4 Tabs = 96 lines per ribbon input

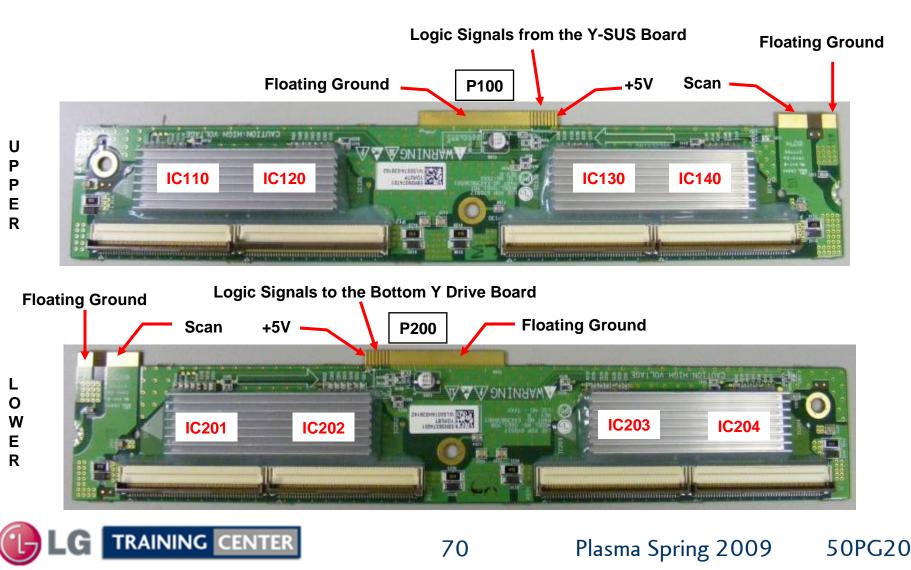
2 Buffers per Ribbon input = 96 lines per ribbon input



Y Drive Board Layout

5 Volts (Floating Ground) 5VFG and Logic Signals from Y-SUS Board are supplied to the Top Drive Board on Connector P100.

5 Volts (Floating Ground) 5VFG input also enters the Bottom Y Drive Board at P200.



Y Drive to Flexible Ribbon (Panel)

To remove the Ribbon Cable from the connector first carefully lift the Locking Tab from the back and tilt it forward (lift from the outside edge as shown in Fig 1). Lift up the entire Ribbon Cable gently to release the Tabs on each end. Gently slide the Ribbon Cable free from the connector.

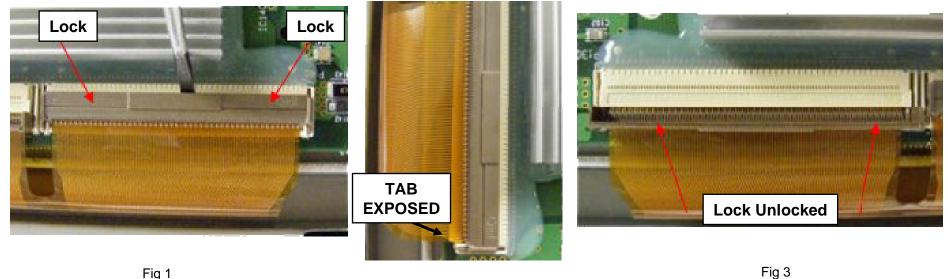


Fig 2

To reinstall the Ribbon Cable carefully slide it back into the slot see (Fig 2), be sure the Tab is seated securely and press the Locking Tab back to the locked position see (Fig 3).



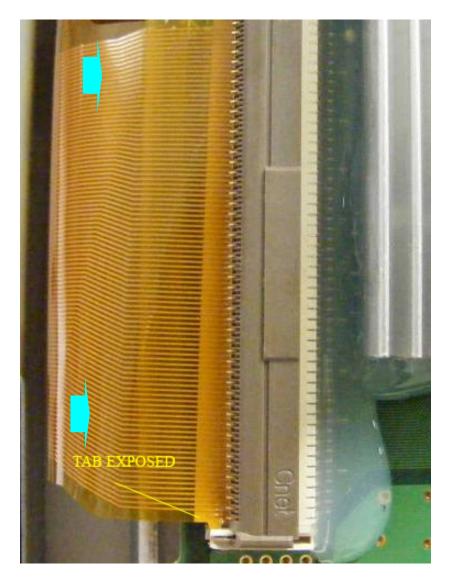
Y Drive Flexible Ribbon Incorrectly Seated

The Ribbon Cable is clearly improperly seated into the connector. You can tell by observing the linearity.

Note the cable is crooked. In this case the Tab on the Ribbon cable was improperly seated at the bottom. This can cause bars, lines, intermittent lines abnormalities in the picture.

Remove the ribbon cable and re-seat it correctly.

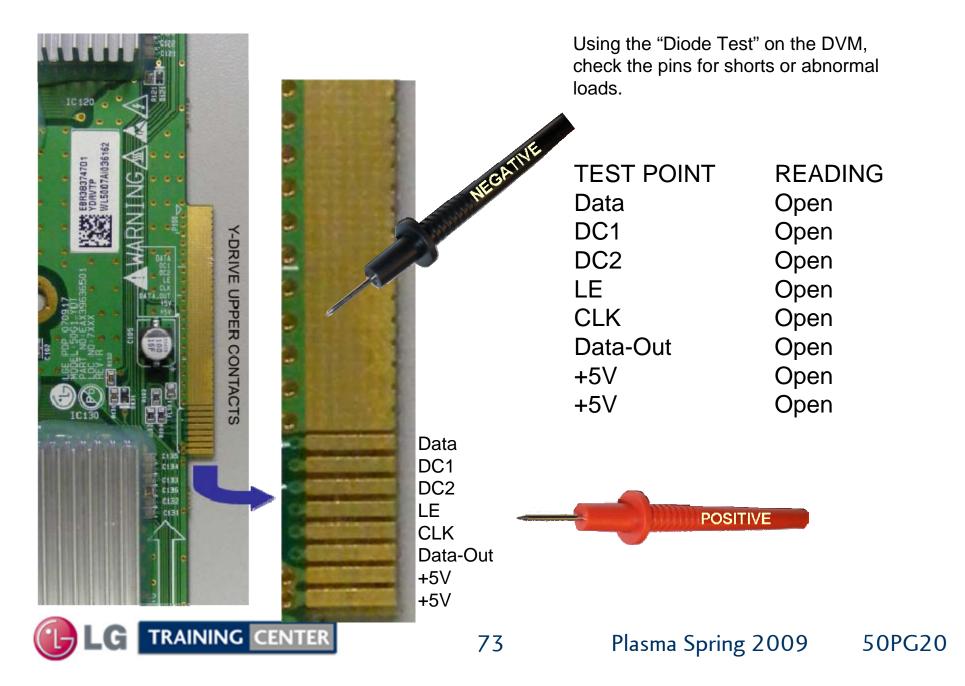




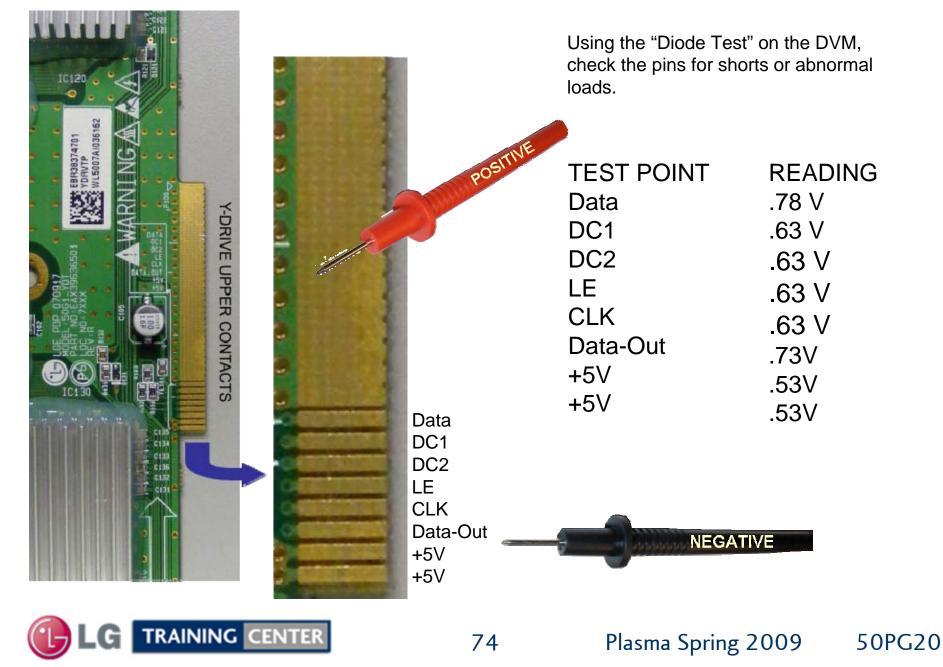
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Y Drive Upper Troubleshooting

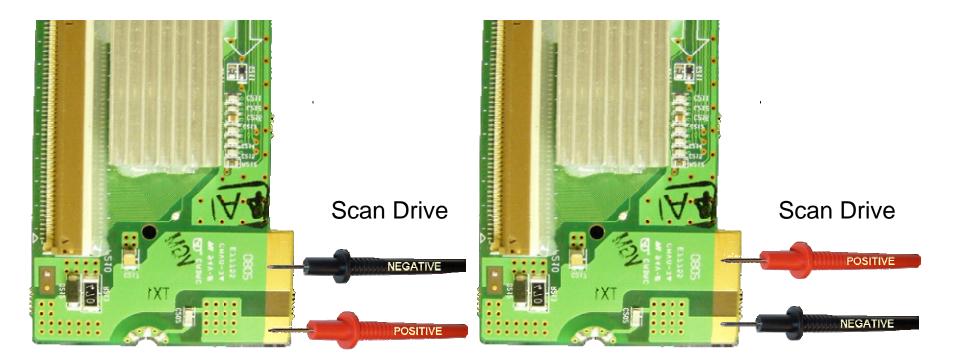


Y Drive Upper Troubleshooting



Y Drive Upper Troubleshooting

Using the "Diode Test" on the DVM, check the pins for shorts or abnormal loads.



Floating Ground

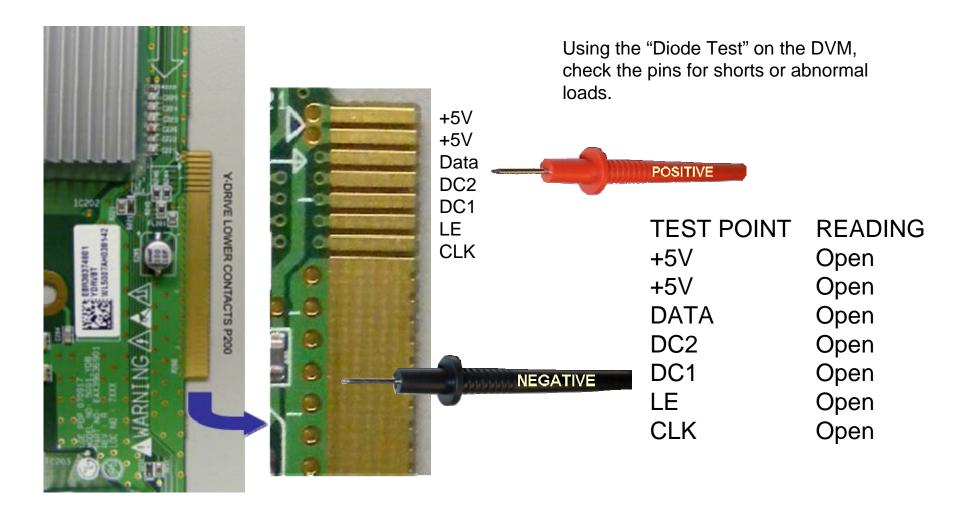
READING 0.659V

Floating Ground

READING OPEN



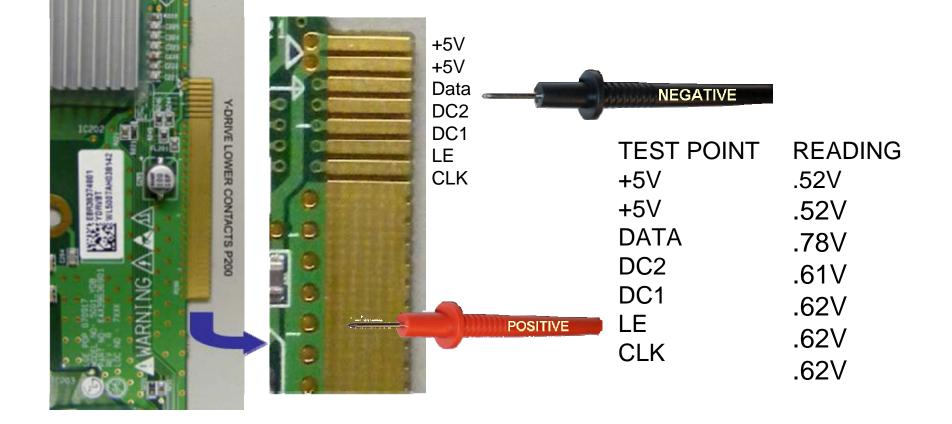
Y Drive Lower Troubleshooting





Y Drive Lower Troubleshooting

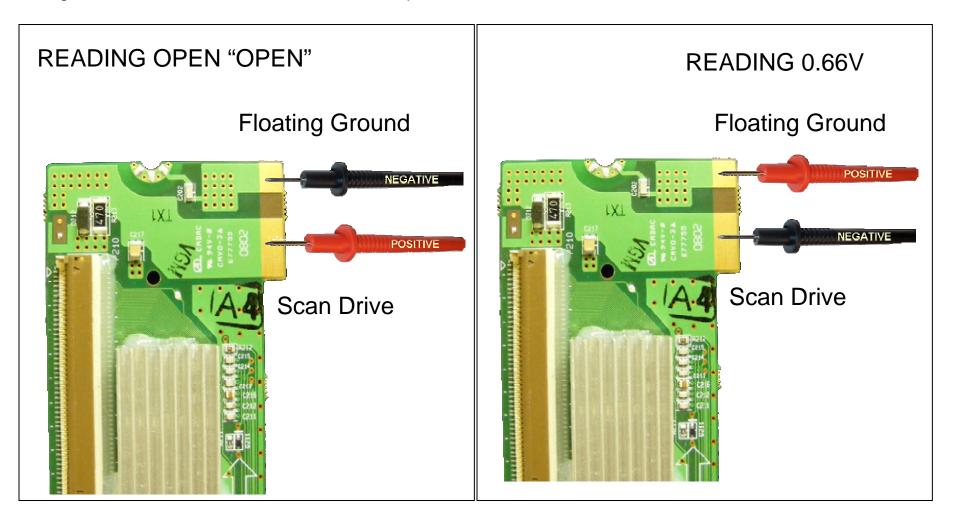
Using the "Diode Test" on the DVM, check the pins for shorts or abnormal loads.





Y Drive Lower Troubleshooting

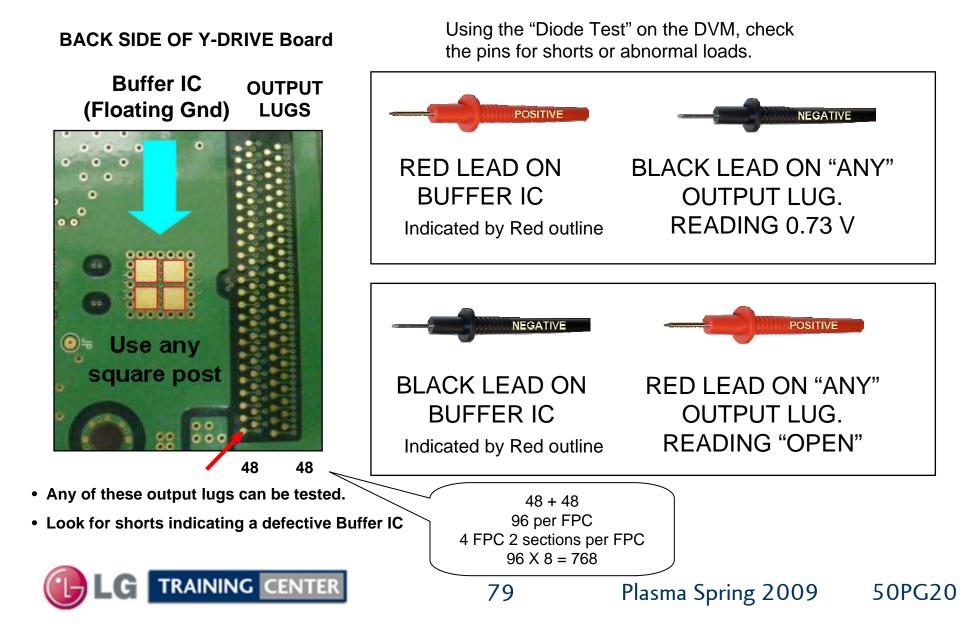
Using the "Diode Test" on the DVM, check the pins for shorts or abnormal loads.





Y Drive Buffer Troubleshooting

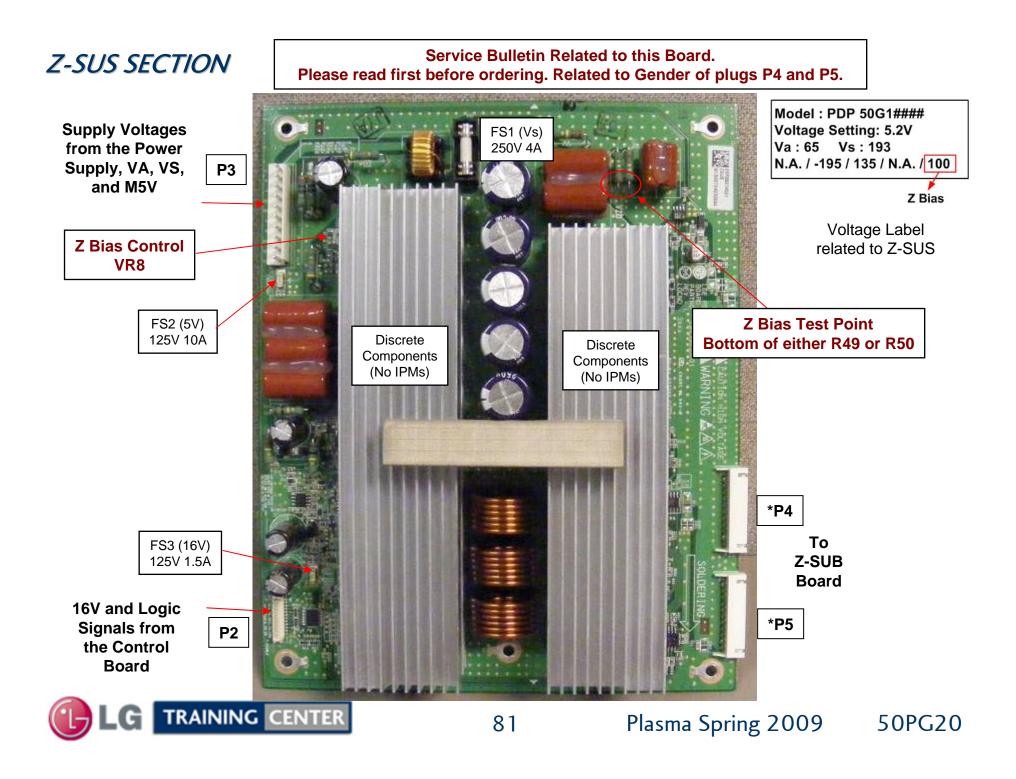
YOU CAN CHECK ALL 8 BUFFER ICs USING THIS PROCEDURE (4 per/Board)



Troubleshooting the Z-SUS Board

This Section of the Presentation will cover troubleshooting the Z-SUS Board Assembly. Upon completion of this section the Technician will have a better understanding of the circuit and be able to locate voltage and resistance test points needed for troubleshooting and alignment.

<u>Locations</u>	 DC Voltage and V Z BIAS Alignment Resistance Test P 		nts
<u>Operating Voltages</u>	SMPS Supplied	VA (Not used VS M5V	J)
Y-SUS Supplie	<u>s 16V To Control</u>		
Control Suppli	<u>es 16V To Z-SUS</u>	16V	
-	Developed on Z-SUS	Z Bias	
	80	Plasma Spring 2009	50PG20



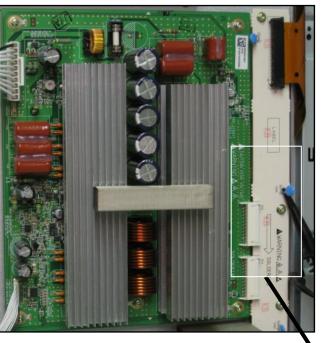
Z-SUS Waveform

The Z-SUS Board provides the amplified SUSTAIN and ERASE PULSE for generating SUSTAIN discharge in the panel. It receives LOGIC signals from the CONTROL Board.

This waveform is supplied to the panel through the Z-SUB board then to the FPC (Flexible Printed Circuit).

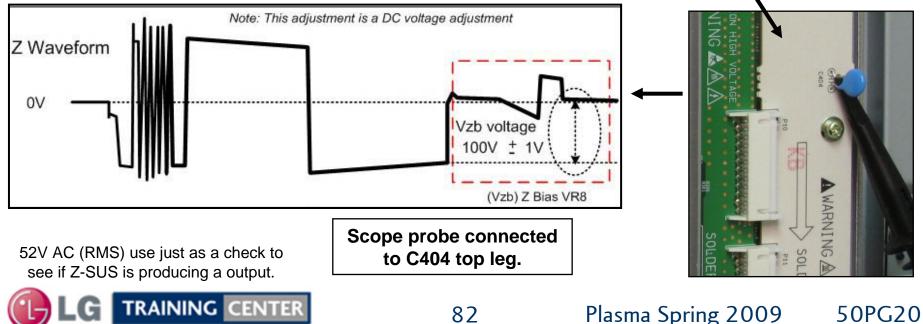
Z-Bias is a "DC" adjustment using a DVM.

The effects of this adjustment can be observed on the scope looking at the Z-SUS output.



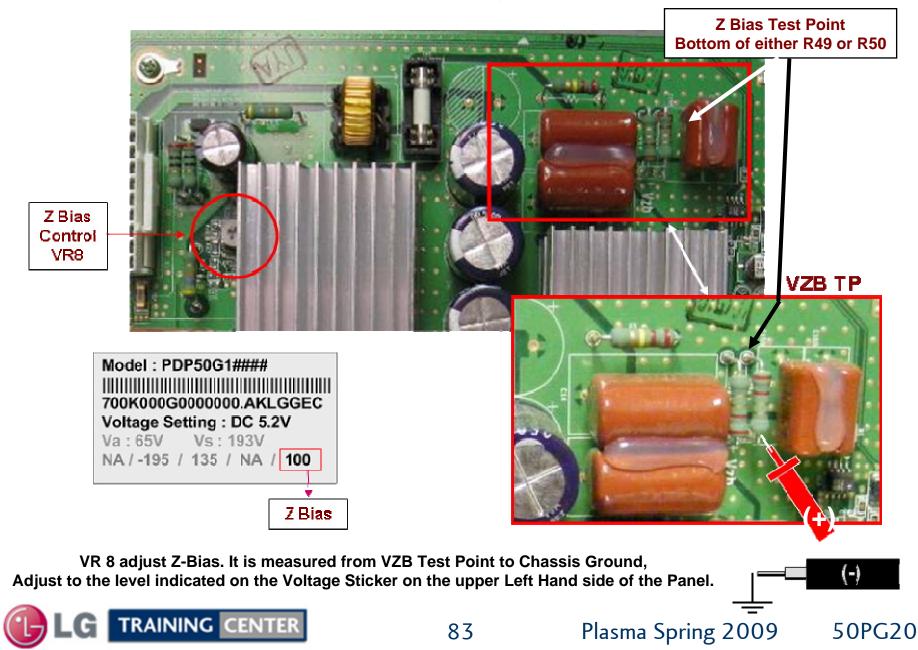
Note: Any cap can be used on the Z-SUB board. Bottom and top caps use bottom leg. Center cap, use upper leg.

Use Caution, legs are close together.



Z-SUS Adjust

Upper Right Hand Side of the Z-SUS Board



Z-SUS Board Understanding

Input Voltages from the SMPS Board

- **VS** VS is input at P3 pins 1 and 2 and supplied to the driver IC circuit.
- **VA** VA is not used on the Z-SUS Board.
- **M5V** 5V in input P3 pins 9 and 10. It is used to Bias the circuits on the Z-SUS Board.

Input Voltages from the Control Board

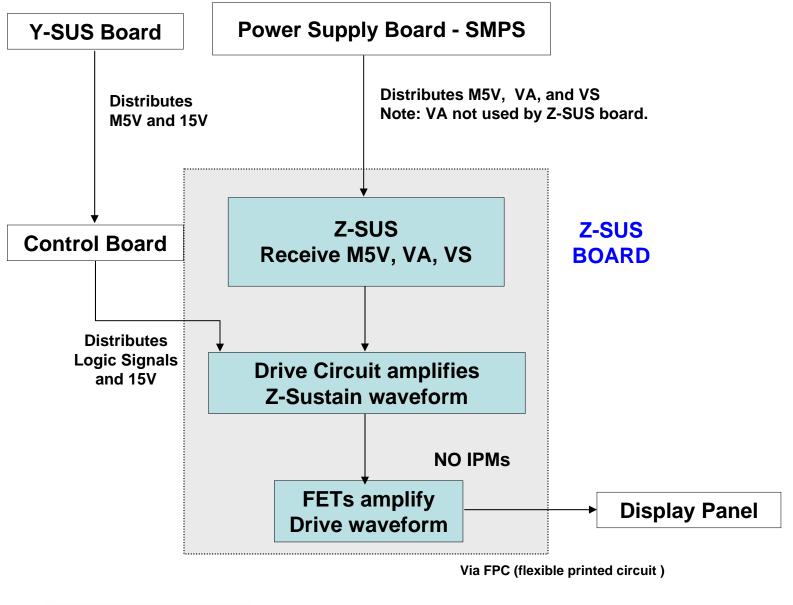
15.9V enters Pins 1 and 2 of P2 connector. Used in the amplification of Z drive waveform.

Voltages Developed on the Z-SUS Board

<u>Z</u> Bias Z Bias Voltage is used to Bias the output circuits driving the Sustain and Erase Pulses, removing previous images from the PDP. Z-bias is measured from the Vzb TP on the Z-SUS Board and adjusted by VZB Adj.



Z-SUS Basic Block Diagram





Z-SUS Noise Dampening Pads (Back Side)

Make sure the replacement Board comes with the noise reducing pads.

If they do not, contact parts and advise.

You should order a new Board.

EBR3837450 Original comes with insulation strips, (Noise Prevention)

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Z-SUS Connector P2 Voltages and Diode Check

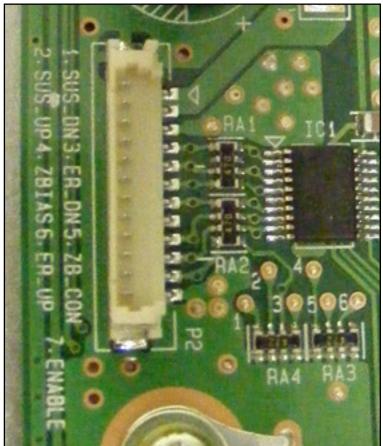
Voltage and Diode Test Measurements

Pin	Label	STBY	Run	Diode Mode
1	SUS-DN	0V	16V	2.69V
2	SUS-UP	0V	16V	2.69V
3	ER-DN	Gnd	Gnd	Gnd
4	ZBIAS	0V	0.48V	2.85V
5	ZB-CON	0V	0.27V	2.85V
6	ER-UP	0V	0.1V	2.85V
7	ENABLE	0V	0.06V	2.85V
8	none	Gnd	Gnd	Gnd
9	none	0V	0V	2.85V
10	none	0V	1.93V	2.85V
11	none	0V	2.66V	0.66V
12	none	Gnd	Gnd	Gnd

P2 CONNECTOR "Z-SUS Board" to P163 "Control Board"

Note: Pin 1 is actually Pin 12 on the Control Board.

This is because the pin numbers are inverted from the Control Board.



Diode Mode readings taken with all connectors removed.



Z-SUS Connector P3 Voltages and Diode Check

Voltage and Diode Test Measurements for the Z-SUS Board

Pin	Label	STBY	Run	Diode Mode	
1	Vs	0V	192V	OL	
2	Vs	0V	192V	OL	
3	nc	nc	nc	nc	
4	Gnd	Gnd	Gnd	Gnd	
5	Gnd	0V	0V	Gnd	Note:
6	Va	0V	65V	OL	Va is not Used on the
7	Va	0V	65V	OL	Z-SUS board, It is an
8	Gnd	Gnd	Gnd	Gnd	Open connection
9	M5V	0V	5V	1.3V	
10	M5V	0V	5V	1.3V]

P3 CONNECTOR "Z-SUS" to P802 "Power Supply Board"

Diode Mode readings taken with all connectors removed.



CONTROL BOARD SECTION

This Section of the Presentation will cover troubleshooting the Control Board Assembly. Upon completion of this section the Technician will have a better understanding of the circuit and be able to locate voltage and resistance test points needed for troubleshooting.

- DC Voltage and Waveform Test Points
- Resistance Test Points

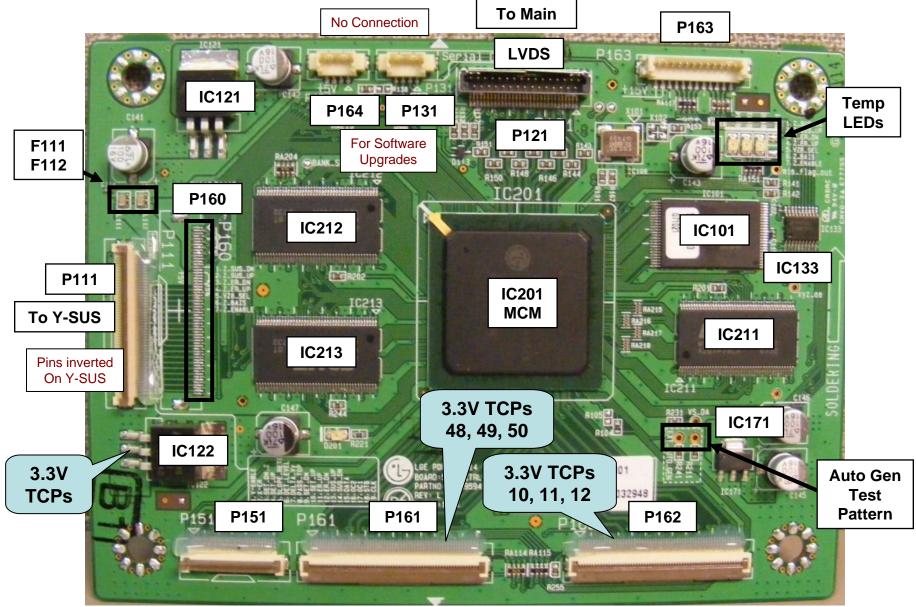
<u>Signals</u>	Main Board Supplied	LVDS Signal
<u>Operating Voltages</u>	Y-SUS Supplied	5V VCC
	Developed on the	1.8V
	<u>Control board</u>	(2) 3.3V

<u>Y-SUS Supplied</u> 15V supplied to Control board from the Y-SUS board. But routed through Control board to Z-SUS. 15V not used by the Control board.



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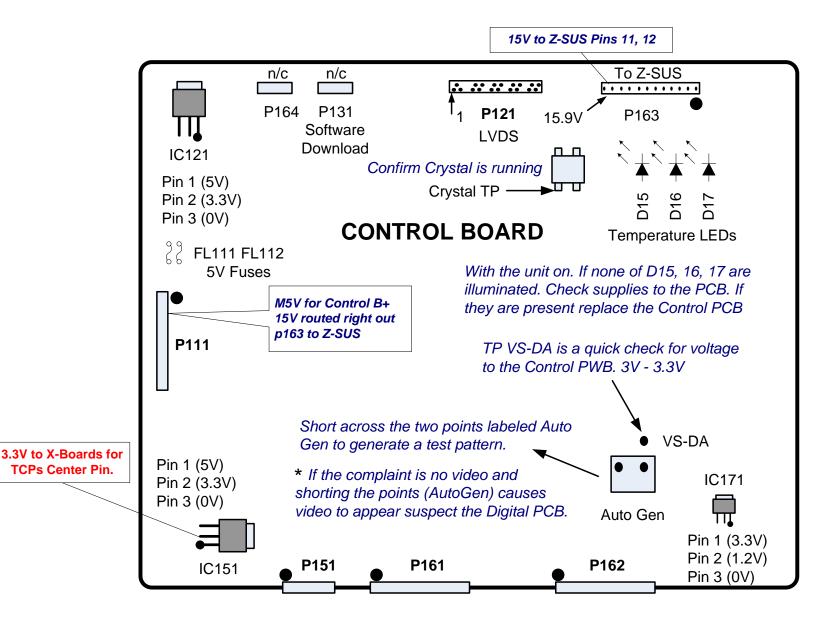
Control Board Identified





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50PG20 Control Board Pictorial



Control Board Quick Check

For quick Board test. (All Board connectors Disconnected).

Jump 5V from Power Supply to IC121 Pin 1. If the Temp LED lights, Pretty much guaranteed, Board is OK. But check FL111 and FL112 to be sure they are OK.

If testing the Z-SUS for functionality when the Y-SUS isn't running. Tap the 16V from pin 1 or 2 of P701 or P803 (removed from Main Board) and jump to pin 12 of P163. Jump 5 V to 5V in on Control Board. Confirm a good waveform output from Z-SUS.

When the Television has a problem related to;

- 1) Shutdown caused by Main Board
- 2) No Picture

This can be checked by the following.

(1) Disconnect the Main Board from all connectors. Apply AC power.

Since P803 is not connected, the set will come on. Short the two pins on the Auto Test Pattern lands.

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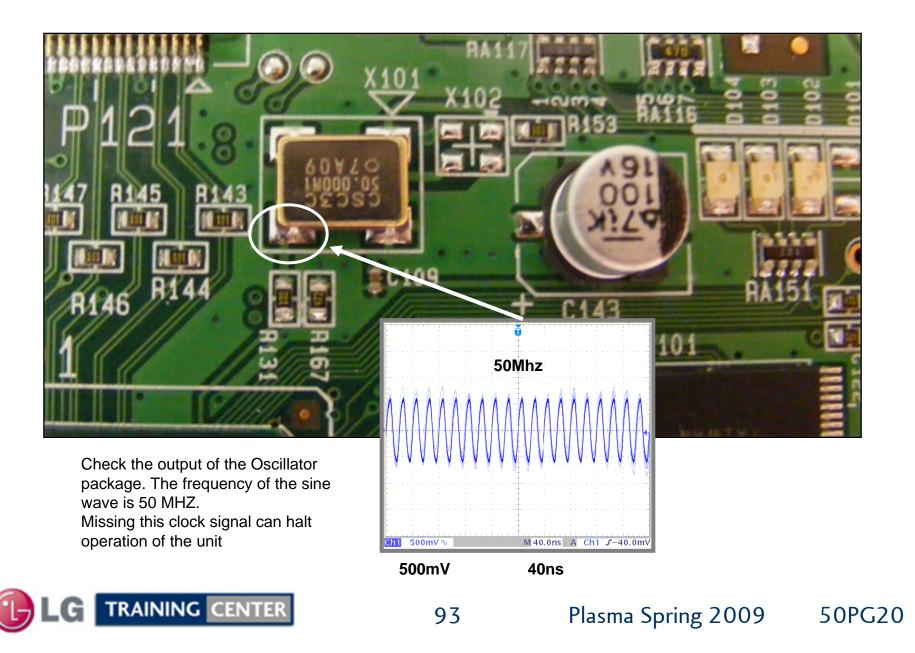
If there is a picture of cycling colors, the Y-SUS, Y-Drive, Z-SUS, Power Supply,

Control Boards and Panel are all OK.

Same test for (2) to tell if the No Video is caused by the Main Board.



Checking the Crystal "X101"

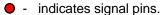


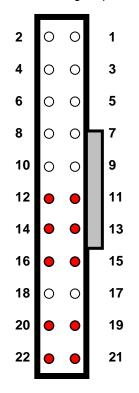
Control LVDS Signals



P302 on Main Board

Connector P302 Configuration





LVDS

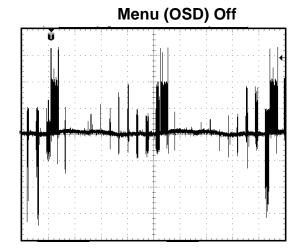
Press Inward Video Signals from the Main Board to the Control Board are referred to as Low Voltage Differential Signals or LVDS. Their presence can be confirmed with the Oscilloscope by monitoring the LVDS signals with no input signal selected while pressing the Menu Button "on" and "off" with the Remote Control or Keypad.

LVDS Cable

P121 on Control Board shown.

Press two outside tabs inward to release.

Loss of these Signals would confirm the failure is on the Main Board!

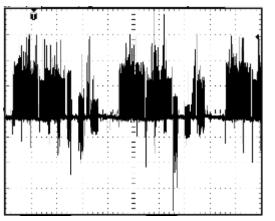


Menu (OSD) ON

Use "Only" Component Input. Select by remote by guess since there's no video. Toggle between Menu and Menu Off to

see difference in waveform.

_OCKING TABS



Example of Normal Signals measured at 200mv/cm at 5µs/cm.



50PG20

Press

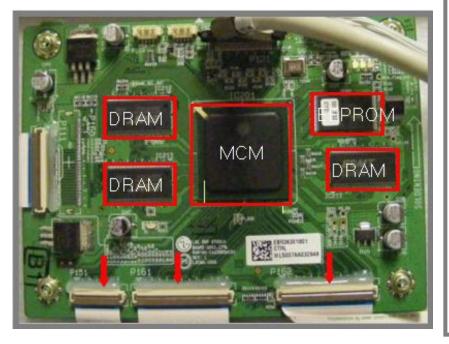
Inward

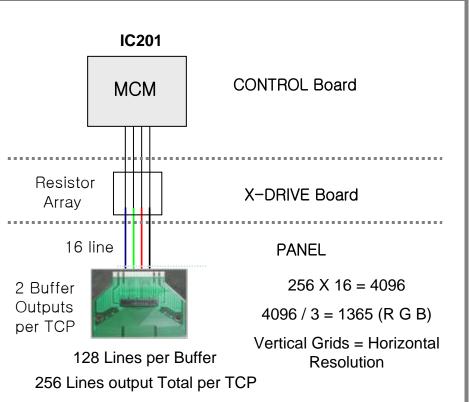
Control Board Signal Block

The Control Board supplies Video Signals to the TCP (Tape Carrier Package) ICs. If there is a bar defect on the screen, it could be a Control Board problem.

Control Board to X Board Address Signal Flow

This Picture shows Signal Flow Distribution to help determine the failure depending on where the it shows on the screen.





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50PG20

Basic Diagram of Control Board



Control Connector P163 Voltages and Resistance

Voltage and Resistance Measurements

					_
Pin	Label	STBY	Run	Diode Mode	
1	ZSUS-DN	Gnd	Gnd	Gnd	
2	ZSUS-UP	0V	2.7V	1.28V	
3	Z-ER-DN	0V	1.9V	1.28V	
4	Z-ER-UP	0V	0V	1.28V	
5	VZD-SEL	Gnd	Gnd	Gnd	Pin configuration is inverted on the
6	Z-BIAS	0V	0.06V	1.28V	Z-SUS PWB
7	Z-ENABLE	0V	0.1V	1.28V	
8	none	0V	0.27V	1.28V	
9	none	0V	0.48V	1.28V	
10	none	Gnd	Gnd	Gnd	
11	15V	0V	15.9V	1.15V]
12	15V	0V	15.9V	1.15V]

P163 CONNECTOR "Control PWB" to P2 "Z-SUS"

Diode Mode Readings taken with all connectors removed.



50PG20

Control Connector P111 to P102 on the Y-SUS Slide 1 of 3 Label Explanation

LABELS P160 is a 60 Pin but the 50PG20 uses only 50 Pins P111 but P111 is covered in Silicone so P160 pins are used for description below.

CONNECTOR LABELS (Not Used by P111)

P160 This connector is a little confusing in its labeling.

This is a 60 Pin Connector to the Y-SUS board.

Example: The Labels outlined are on the silk screening.

However, this connector has many more pins than the Labels show.

Actual: Pin 1 through 10 of P160 are not used in this model. Pins 17 through 21 are +5V.

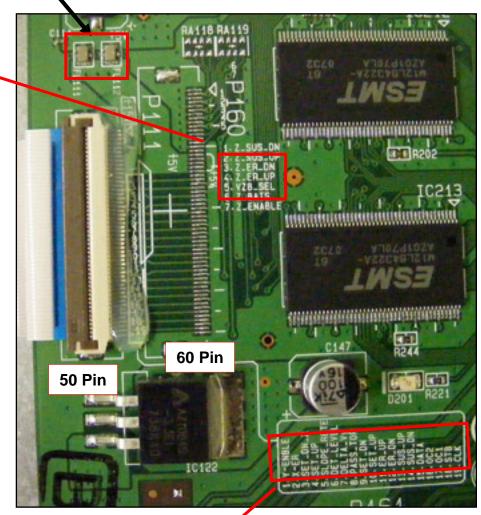
Pins 23 through 60 are the Y-SUS drive signals. There is a ground between each pin.

Roughly 39 pins dedicated to Y-SUS beginning at pin 23.

Pin 1 on the Control Board P111 is pin 50 on the Y-SUS Board P102



FL111 and FL112 5V Fuse (Actually EMI Filters)



P111 CONNECTOR LABELS (19 here is 49 on the connector)

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Control Connector P111 Blow Up for 5V Check Slide 2 of 3 Quick 5V Check

Pin 1 P111 CONNECTOR "Control PWB" to P102 "Y-SUS PWB" 5V Fuses Pins 17, 18, 19, 20 and 21 Deliver +5V to 20th hash mark. the Control PWB from the Y-SUS. Easy to check using 20th hash mark. P111 pins 1, 2, 3 and 4 are the 15.9V from the Y-SUS but they are covered in silicone. The Control board simply routes this voltage out P163 pins 11 and 12. No problem making a voltage reading since +5V Label 17~21 connectors are the same voltage.

Pin 60



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Control Connector P111 Slide 3 of 3 Voltage Readings and Diode Check

P111 (P160) CONNECTOR "Control Board" to P102 "Y-SUS Board"

Diode Mode Readings with the PCB Disconnected.

Pin	Label	STB	r Ru	n Diode Mode	Pin	Label	STBY	Run	Diode Mode	Pin	Label	STBY	Run	Diode Mode
1					21	5V	OV	4.75V	1.17V	41	SET_UP	0V	0.26V	1.37V
2		Not	Used		22	n/c	n/c	n/c	OL	42	Gnd	Gnd	Gnd	Gnd
3	Pin 10 B	elow is	actually	Pin 1 of	23	Y-Enable	0V	0.6V	1.37V	43	ER_UP	0V	2V	1.37V
4	Pins are		111 ose toge	ther read	24	Gnd	Gnd	Gnd	Gnd	44	Gnd	Gnd	Gnd	Gnd
5			s safely		25	X_ER	0V	2.9V	1.36V	45	ER_DN	0V	1.2V	1.37V
6				5 of P111	26	Gnd	Gnd	Gnd	Gnd	46	Gnd	Gnd	Gnd	Gnd
7				he Y-SUS, to P160	27	Set_DN_2	0V	1.4V	1.37V	47	SUS_UP	0V	2V	1.37V
8			13, 14 a		28	Gnd	Gnd	Gnd	Gnd	48	Gnd	Gnd	Gnd	Gnd
9						SET_UP	0V	1.9V	1.37V	49	SUS_DN	0V	٥V	1.37V
10					30	Gnd	Gnd	Gnd	Gnd	50	Gnd	Gnd	Gnd	Gnd
11	Gnd	Gnd	Gnd	Gnd	31	SLOPE_RETE	0V	0V	1.37V	51	DATA	0V	0.6V	1.37V
12	Z-BIAS	0V	1.71V	OL	32	Gnd	Gnd	Gnd	Gnd	52	Gnd	Gnd	Gnd	Gnd
13	Gnd	Gnd	Gnd	Gnd	33	DET_LEVEL	0V	0V	1.37V	53	OSC2	0V	3V	1.37V
14	Z-ENABLE	0V	0V	OL	34	Gnd	Gnd	Gnd	Gnd	54	Gnd	Gnd	Gnd	Gnd
15	Gnd	Gnd	Gnd	Gnd	35	DELTA_Vy	0V	0.16V	1.37V	55	OSC1	0V	٥V	1.37V
16	n/c	n/c	n/c	OL	36	Gnd	Gnd	Gnd	Gnd	56	Gnd	Gnd	Gnd	Gnd
17	5V	OV	4.75V	1.11V	37	PASS_TOP	0V	0.2V	1.37V	57	STB	0V	0.76V	1.37V
18	5V	OV	4.75V	1.11V	38	Gnd	Gnd	Gnd	Gnd	58	Gnd	Gnd	Gnd	Gnd
19	5V	OV	4.75V	1.11V	39	Set_DN2	0V	0.2V	1.37V	59	CLK	0V	3.2V	1.37V
20	5V	ov	4.75V	1.11V	40	Gnd	Gnd	Gnd	Gnd	60	Gnd	Gnd	Gnd	Gnd



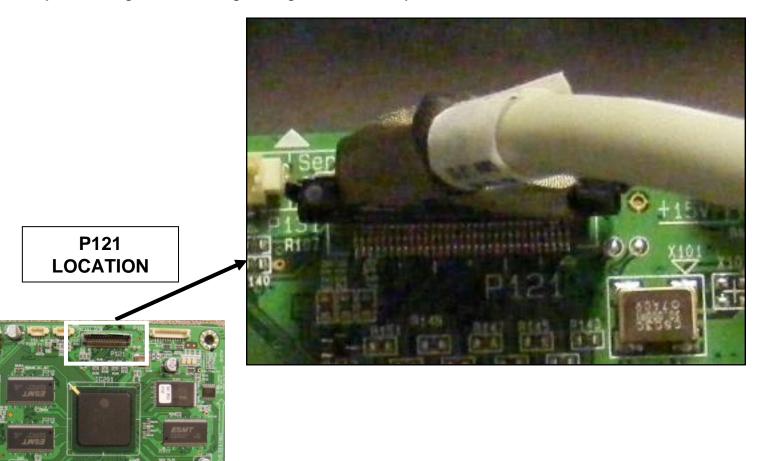
TRAINING CENTER

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50PG20

Control Board Plug P121 "LVDS Plug" Location and Explanation

Pins are very close together making voltage checks risky. Use P302 on the Main Board for checks.



CONTROL Board Shows connector location on the Control Board

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Control Board Plug P121 "LVDS Plug" Voltage and Diode Check

P121 Connector Odd Pins "Control" to P302 "Main"

P121 Connector Even Pins "Control" to P302 "Main"

Pin	STBY	Run	Diode Mode
1	Gnd	Gnd	Gnd
3	0V	0V	1.10V
5	0V	1.19V	1.10V
7	0V	1.26V	1.10V
9	0V	0V	1.10V
11	0V	1.15V	1.10V
13	Gnd	Gnd	Gnd
15	0V	0V	1.10V
17	0V	0V	1.10V
19	Gnd	Gnd	Gnd
21	0V	0V	1.10V
23	0V	5.29V	1.10V
25	0V	1.2V	1.10V
27	0V	3.29V	1.37V
29	0.89V	3.29V	OL
31	Gnd	Gnd	Gnd

Pin	STBY	Run	Diode Mode			
2	0V	0V	1.10V			
4	0V	1.26V	1.10V			
6	Gnd	Gnd	Gnd			
8	0V	1.19V	1.10V			
10	0V	0V	1.10V			
12	0V	1.26V	1.10V			
14	Gnd	Gnd	Gnd			
16	0V	0V	1.10V			
18	0V	0V	1.10V			
20	0V	0.21V	1.10V			
22	0.89V	0.56V	1.10V			
24	0V	1.26V	1.10V			
26	Gnd	Gnd	Gnd			
28	0.89V	3.29V	OL			
30	0V	0V	OL			

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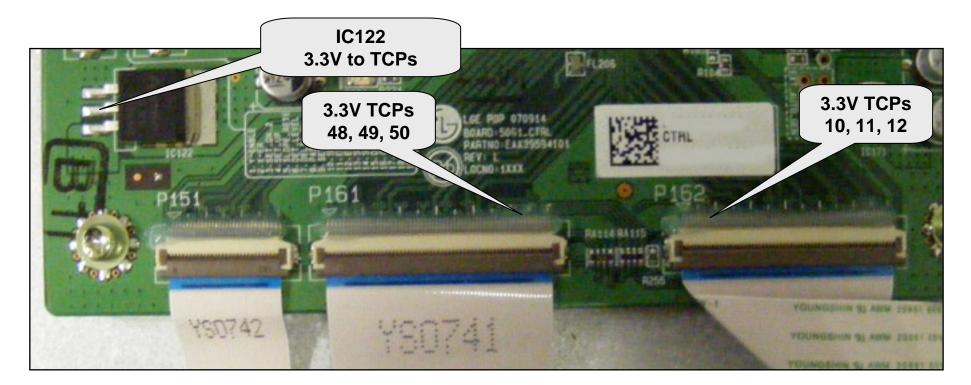
50PG20

Diode Mode readings taken with all connectors removed.



Control Board Plug P151-P161-P163 Voltage Reading Notes

As can be seen from the Picture below, these connectors are protected by coating and are too close together for safe readings.



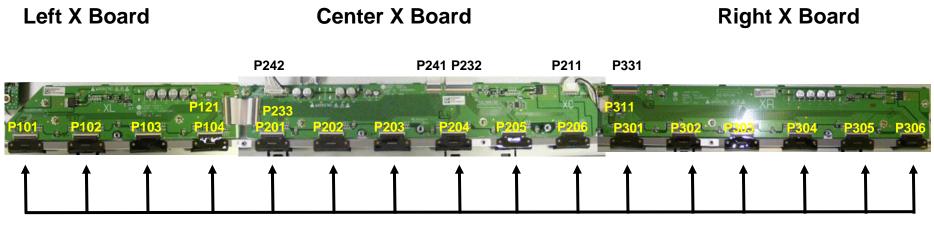
UNABLE TO READ THESE CONNECTORS, THEY ARE COVERED IN SILICON. You can poke through with a needle tip probe.

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X Drive Boards (Also known as: A-BUS Boards)

Warning: DO NOT attempt to run the set with the Heat Sink over the TCPs removed. After a very short time, these ICs will begin to self destruct due to overheating.



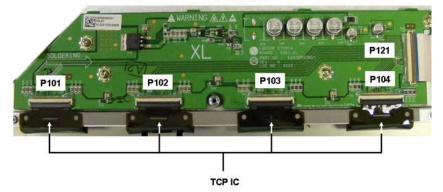
16 TCP ICs

TCP IC's shown are part of the Ribbon Cable TCP = "Taped Carrier Package"

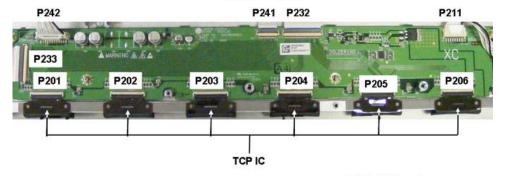


X Drive Left Board

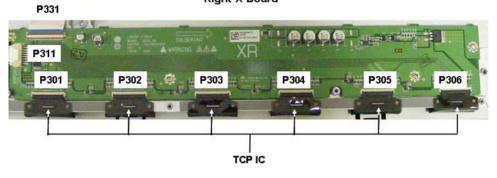
Left X Board



Center X Board



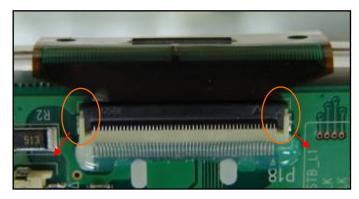
Right X Board



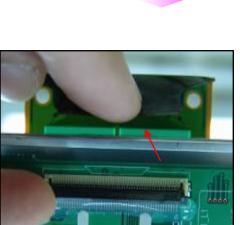


TCP (Tape Carrier Package)

TCP Connector Removal



Lift up the lock as shown by arrows. (The Lock can be easily broken. It needs to be handled carefully.)



Pull TCP apart as shown by arrow. (TCP Film can be easily damaged. Handle with care.)

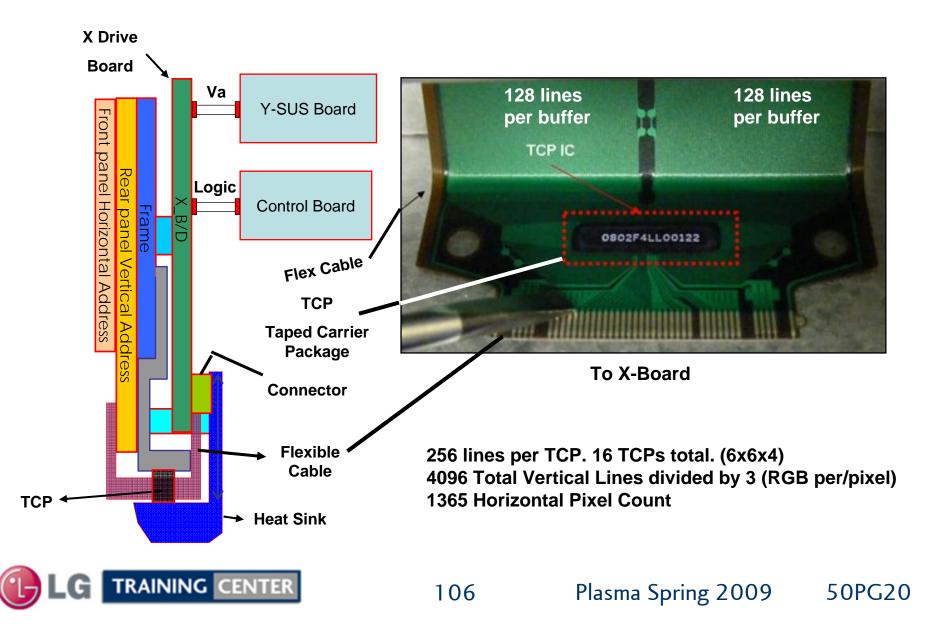


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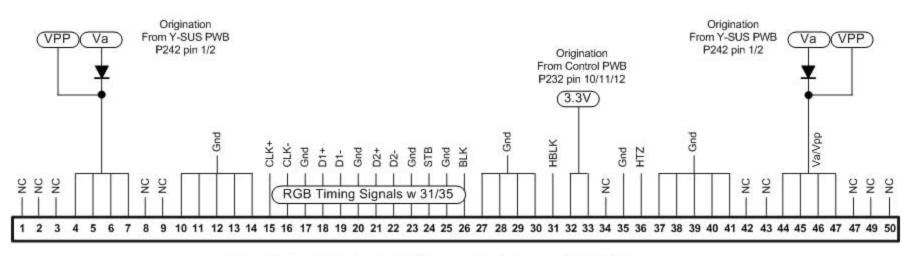
TCP (Tape Carrier Package)

TCP ICs supply RGB 16 (X2) bit signal to the Panel by connecting the PAD Electrode of the PANEL with the X Board.



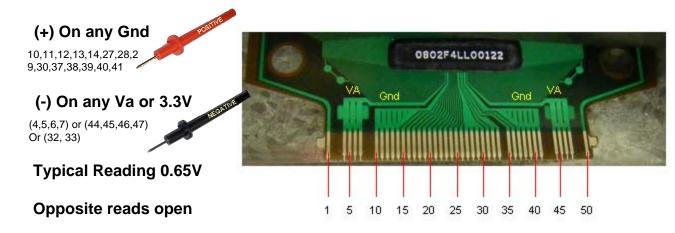
TCP Testing

ANY X BOARD TO TCP P101~P104 or P201~P206 or P301~P306



Flexible Printed Ribbon Cable to TCP IC

107



Look for any ribbon Damage. Cracks, folds Pinches, scratches, etc...

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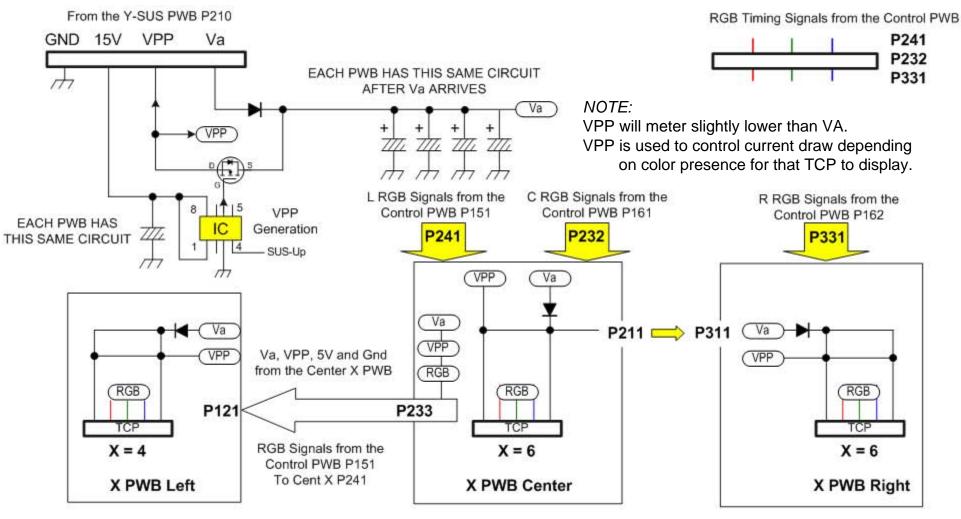
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X Board Voltage Distribution

X Board Voltage Distribution

RGB Address Signals out to TCP IC's



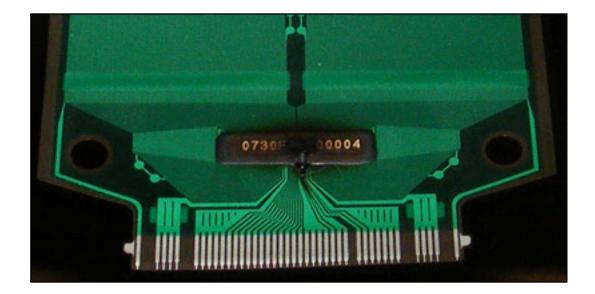


TCP Visual Observation. Damaged TCP

Warning: DO NOT attempt to run the set with the Heat Sink over the TCPs removed. After a very short time, these ICs will begin to self destruct due to overheating.

This damaged TCP can,

- a) Cause the Power Supply to shutdown
- b) Generate abnormal vertical bars
- c) Cause the entire area driven by the TCP to be "All White"
- d) Cause the entire area driven by the TCP to be "All Black"
- e) Cause a "Single Line" defect

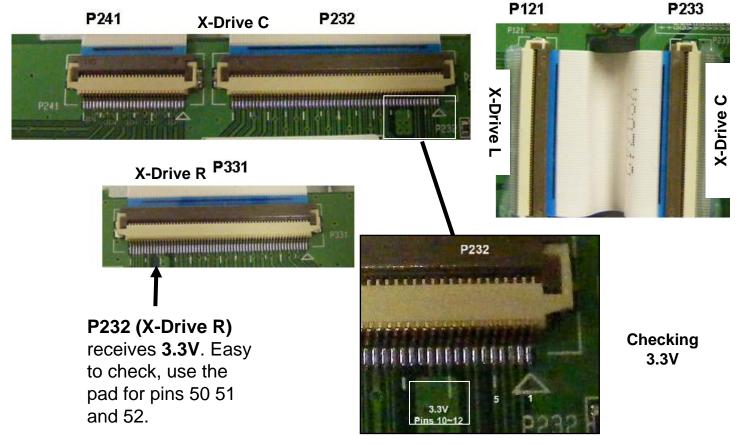




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X Drive Connector P233, P121, P232 P241, and P331



P232 (X-Drive C) receives **3.3V** for the X-Boards. Easy to check, use the pad for pins 10, 11 and 12.

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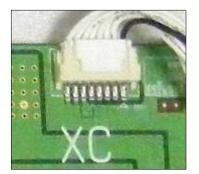
These connectors on the X-Drive Boards would be impossible to read safely. Some are even Silicon covered which prevents the ability to read.

With these connectors, Check carefully for their seating accuracy. Improper seating can lead to many different symptoms. Lines, bars, noise, ect... All Vertical in nature.



X Drive Center Connector P211 Voltages and Diode Check

Voltage and Diode Test Measurements for the X Drive Board



Pin	Label	STBY	Run	Diode Mode
1	VPP_Out	.15V	65V	OL
2	VPP_Out	.15V	61.8V	OL
3	VPP_Out	.15V	61.1V	OL
4	VPP_Out	.15V	62.2V	OL
5	NC	0V	0V	OL
6	+15V_R	0V	16V	2.91V
7	Gnd	Gnd	Gnd	Gnd
8	Gnd	Gnd	Gnd	Gnd

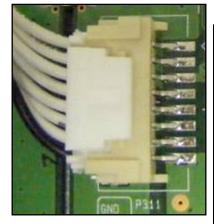
P211 CONNECTOR "X Center Board" to P311 "X-Left"

VPP_Out Voltages vary with video content



X Drive Center Connector P311 Voltages and Diode Check

Voltage and Diode Test Measurements for the X Drive Board



P311 CONNECTOR "X Left Board" to P211 "X-Center"

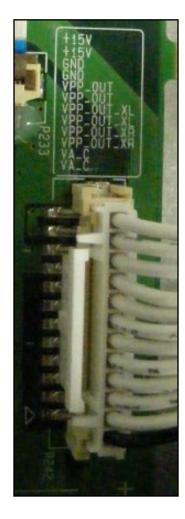
Pin	Label	STBY	Run	Diode Mode
1	Gnd	Gnd	Gnd	Gnd
2	Gnd	Gnd	Gnd	Gnd
3	+15V_R	0V	16V	OL
4	NC	0V	0V	OL
5	VPP_Out	.15V	62.2V	OL
6	VPP_Out	.15V	61.1V	OL
7	VPP_Out	.15V	61.8V	OL
8	VPP_Out	.15V	65V	OL

VPP_Out Voltages vary with video content



X Drive Center Connector P242 Voltages and Diode Check

Voltage and Diode Test Measurements for the X Drive Board



Pin	Label	STBY	Run	Diode Mode
1	Va_C	0V	65V	OL
2	Va_C	0V	65V	OL
3	VPP_Out_XR	0V	62.4V	OL
4	VPP_Out_XR	0V	62.4V	OL
5	VPP_Out_XL	0V	62.3V	OL
6	VPP_Out_XL	0V	62.3V	OL
7	VPP_Out	0V	63.3V	OL
8	VPP_Out	0V	63.3V	OL
9	Gnd	Gnd	Gnd	Gnd
10	Gnd	Gnd	Gnd	Gnd
11	+15V	0V	15.9V	OL
12	+15V	0V	15.9V	OL

P242 CONNECTOR "X-Drive C Board" to P210 "Y-SUS"

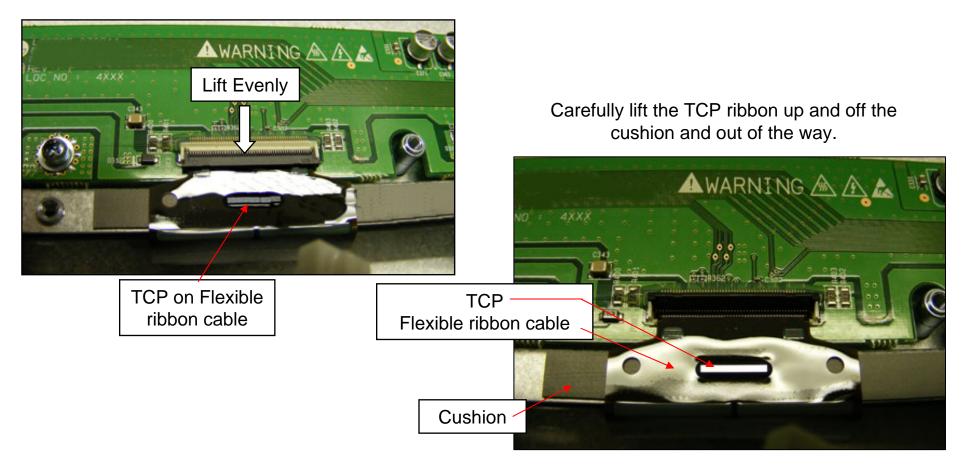


50PG20

Left, Right and Center X Drive Removal

After removing the back cover, Main Board is lifted out of the way, 15 screws removed from heat sink covering TCPs and heat sink removed, the X-Drive Boards can be removed.

Gently pry the locking mechanism upward on all TCP connectors P101 ~ P104 P201~P206 P301~P306





MAIN BOARD SECTION

This Section of the Presentation will cover troubleshooting the Main Board. Upon completion of this Section the technician will have a better understanding of the operation of the circuit and will be able to locate voltage and resistance test points needed for troubleshooting and alignments.

DC Voltage and Waveform Checks

115

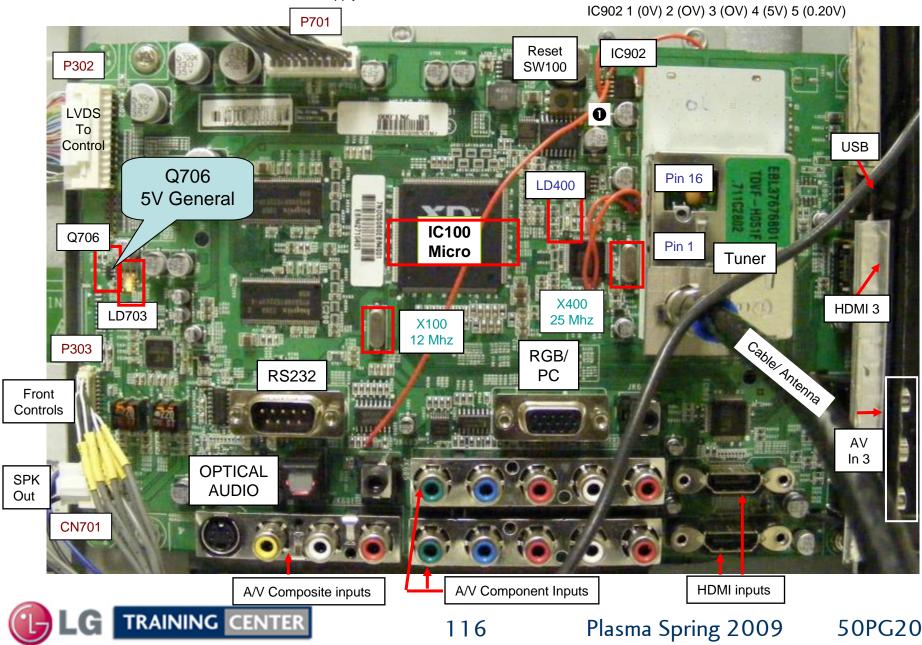
Resistance Measurements

<u>Operating</u> <u>Voltages</u>	SMPS Supplied	5V 12V 16V
	<u>Developed</u> on the Main Board	2.5V 3.3V (2) 5V 9V

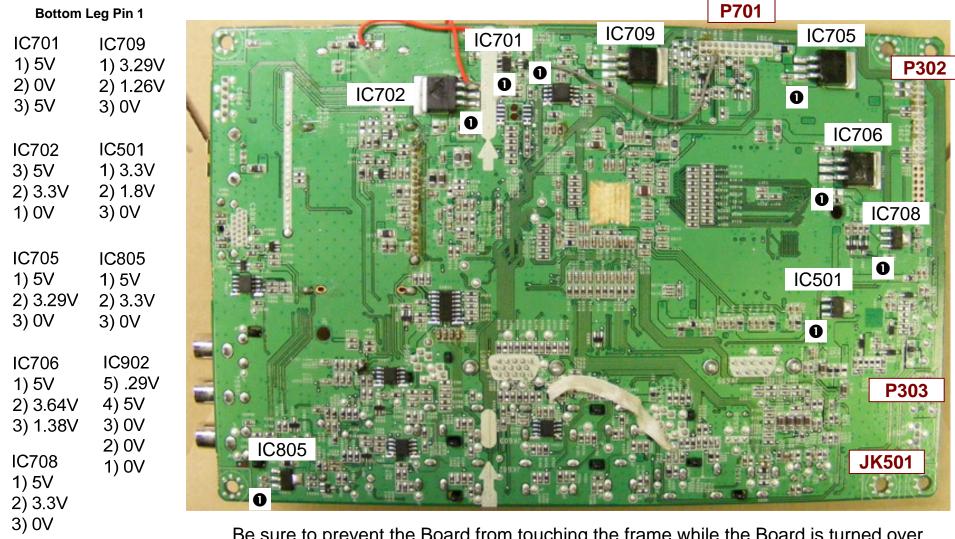


Main Board Layout and Identification

To Power Supply



Main Board Back Side (Regulator Checks)

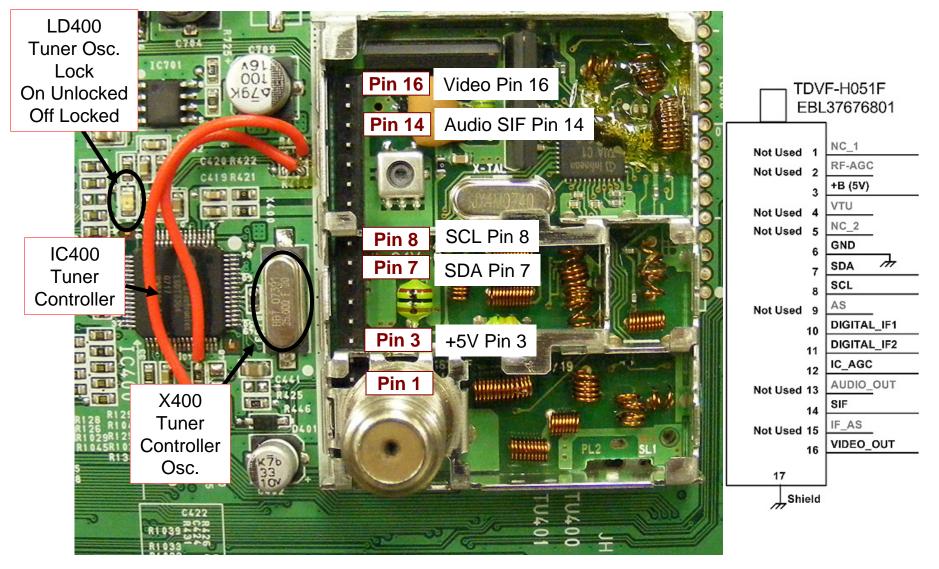


Be sure to prevent the Board from touching the frame while the Board is turned over. Use a piece of cardboard or towel to insulate.



Tuner with Shield Off

TU400





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Main Board Plug P302 "LVDS" Voltage and Diode Check

Diode Mode Measurements and Voltage Checks

Pin	SBY	Run	Diode Mode	Pin	SBY	Run	Diode Mode
1	0V	0V	Open	2	0V	0V	OL
3	0V	0V	Open	4	0V	0V	OL
5	0V	0V	Gnd	6	Gnd	Gnd	Gnd
7	0V	0V	Gnd	8	Gnd	Gnd	Gnd
9	0.89V	3.29V	1.64V	10	0.89V	3.29V	1.64V
11	0V	1.25V	1.16V	12	0V	1.21V	1.16V
13	0V	1.25V	1.16V	14	0V	1.21V	1.16V
15	0V	1.27V	1.16V	16	0V	1.21V	1.16V
17	0V	1.22V	1.16V	18	0V	1.25V	1.16V
19	0V	1.24V	1.16V	20	0V	1.21V	1.16V
21	0V	1.24V	1.16V	22	0V	1.18V	1.16V
23	0V	0.58V	1V	24	0.93V	3.29V	1.5V
25	0V	3.29V	OL	26	Gnd	Gnd	Gnd

P302 CONNECTOR "Main" Odd to P121 "Control Board"

Odd Pins

Even Pins

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Main Board Plug P303 Voltages and Diode Check

Voltage and Diode Test Measurements for the Main Board

Pin	Label	STBY	Run	Diode Mode
1	IR	5V	5V	2.97V
2	Gnd	ov	OV	Gnd
3	KEY2	ov	3.29V	1.17V
4	Gnd	Gnd	Gnd	Gnd
5	KEY1	OV	3.29V	1.17V
6	Gnd	OV	٥V	Gnd
7	STBY_5V	5V	5V	0.79V
8	Gnd	Gnd	Gnd	Gnd
9	RED_R	OV	OV	1.11V
10	Gnd	Gnd	Gnd	Gnd
11	RED_G	OV	2.84V	1.11V
12	Gnd	Gnd	Gnd	Gnd

P303 CONNECTOR "MAIN Board" to "Front Keys"



Main Board Plug P701 Voltages "Odd Pins"

Voltage and Diode Test Measurements for the Main Board P701

P701 CONNECTOR "Main" Odd Pins to P803 "SMPS Board"

Pin	Label	STBY	Run	Diode Mode	
1	15V	0V	16V	2.87V	With Plug
3	Gnd	Gnd	Gnd	Gnd	
5	12V	0V	12V	OL	655 A 5072727272
7	Gnd	Gnd	Gnd	OL	
9	5V	5V	5V	0.79V	DC5090EBF
11	5V	5V	5V	0.79V	Without Plug
13	Gnd	Gnd	Gnd	Gnd	1 21
15	Gnd	Gnd	Gnd	Gnd	
17	5_V Det	.15V	5V	3.24V	
19	RL_On	0V	4.5V	OL	
21	M5V_ON	0V	3.2V	1.21V	





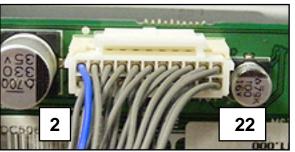
Main Board Plug P701 Voltages "Even Pins"

Voltage and Diode Test Measurements for the Main Board P701

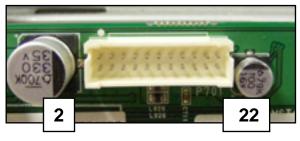
P701 CONNECTOR "Main" Even Pins to P803 "SMPS Board"

Pin	Label	STBY	Run	Diode Mode
2	15V	0V	16V	2.8V
4	Gnd	Gnd	Gnd	Gnd
6	12V	0V	12V	OL
8	Gnd	Gnd	Gnd	Gnd
10	5V	5V	5V	0.79V
12	5V	5V	5V	0.79V
14	Gnd	Gnd	Gnd	Gnd
16	Gnd	Gnd	Gnd	Gnd
18	AC Det	5V	5V	2.79V
20	Vs_On	0V	3.2V	1.21V
22	AUTO	0V	0V	Gnd





Without Plug



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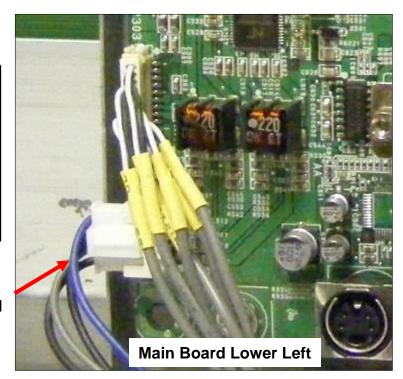


Main Board Speaker Plug JK501 Voltages and Diode Check

Voltage and Diode Test Measurements for the Main Board Speaker Plug

JAJUI COMMECTOR Main to Speakers						
Pin	STBY	Run	Diode Mode			
1	0V	8V	2.58V			
2	0V	8V	2.58V			
3	0V	8V	2.58V			
4	0V	8V	2.58V			

IK501 CONNECTOR "Main" to "Sneakers"



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JK501



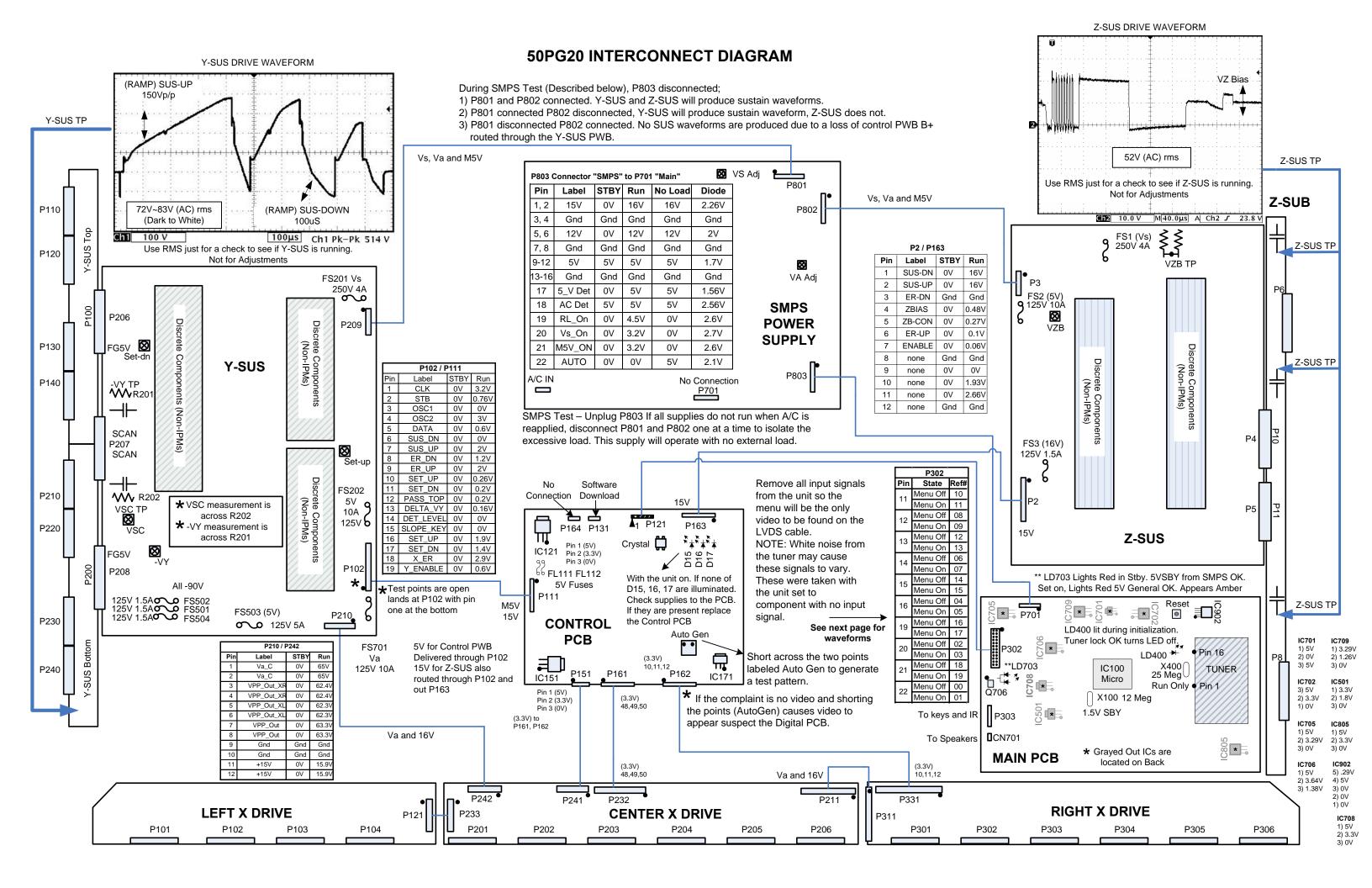
INTERCONNECT DIAGRAM (11 X 17 FOLDOUT SECTION)

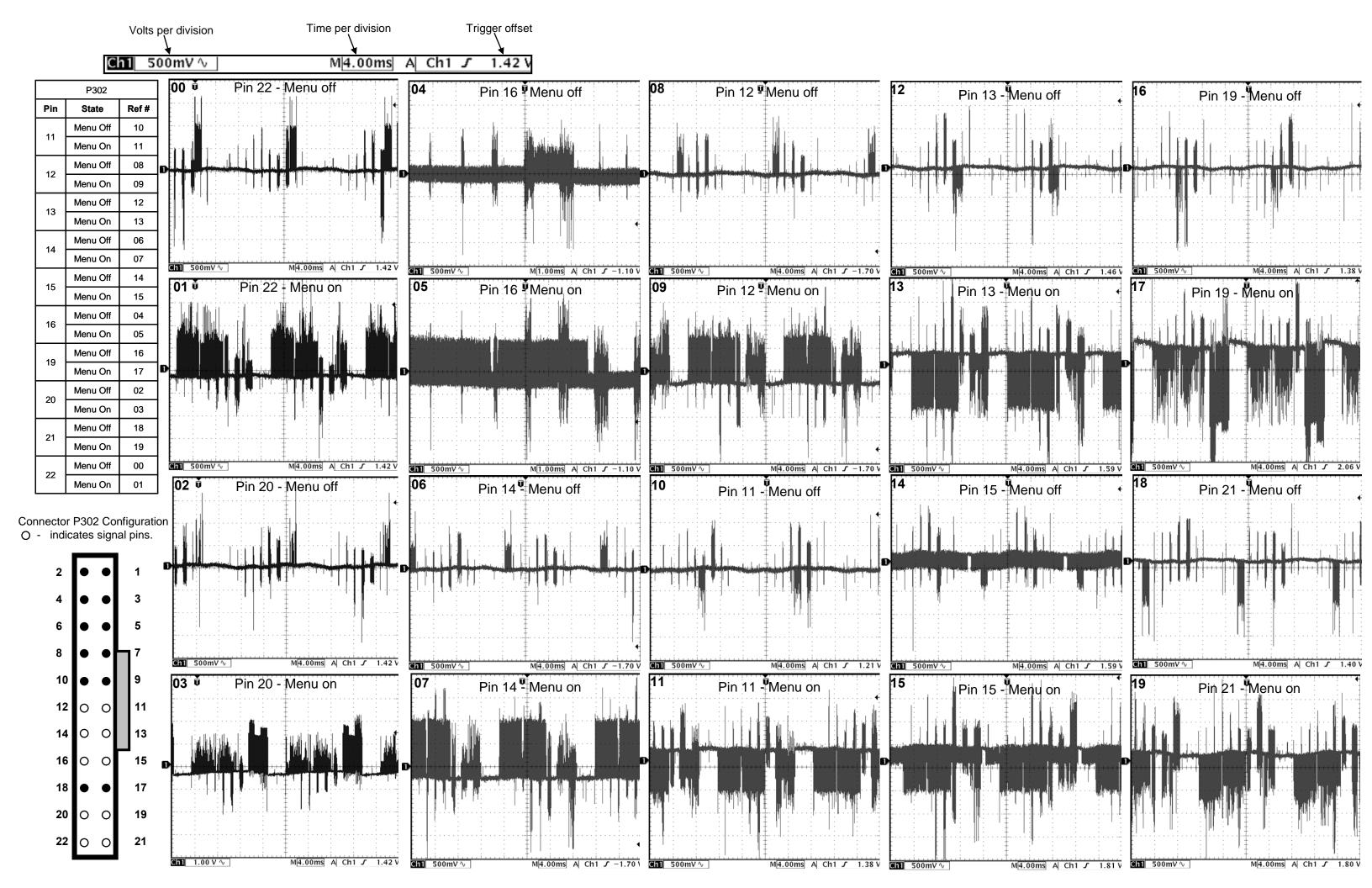
This section shows the 11X17 foldout that's available in the Paper and Adobe version of the Training Manual.

The Adobe version of this Training Manual allows the viewer to zoom in and out making reading of the small text easier. This Power Point shows a graphical representation of the 11 X 17 foldout page so clarity is limited.



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End of Presentation

This concludes the 50PG20 Presentation

Thank You

