### POLYESTER/POLYPROPYLENE FILM METAL FOIL CAPACITOR (INDUCTIVE)



# **CH11**

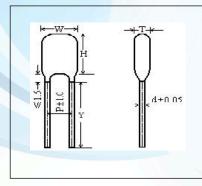
### **FEATURES**

- Polyester/Polypropylene film/Foil, inductive wound construction
- Temperature coefficient of capacitance at a certain temperature range is small and similar to polycarbonate
- Low loss at high frequency
- High insulation resistance, good capacitance stability
- Epoxy resin vacuum-dipped

## TYPICAL APPLICATIONS • Suitable for timing circuit and oscillation circuit, etc.



### **OUTLINE DRAWING**



Forming Lead Shapes					
			IV		
A B		F B	A B B		
P≥F		P < F			
0mm≤P-F≤3mm	3mm <p-f≤8mm< td=""><td>3mm<f-p≤5mm< td=""><td>0mm<f-p≤3mm< td=""></f-p≤3mm<></td></f-p≤5mm<></td></p-f≤8mm<>	3mm <f-p≤5mm< td=""><td>0mm<f-p≤3mm< td=""></f-p≤3mm<></td></f-p≤5mm<>	0mm <f-p≤3mm< td=""></f-p≤3mm<>		
F±1.0mm; A≤5.0mm; B=4.5±0.5mm					

#### **SPECIFICATIONS**

Reference Standard	GB/T 6346(IEC 60384-11)
Climatic Category	55/105/21
Rated temperature	85℃
Operating Temperature	−55℃~105℃ (+85℃ to +105℃: decreasing factor 1.25% per ℃ for VR(dc))
Rated Voltage	1 000V/1 200V
Capacitance Range	0.00051 µ F ~ 0.010 µ F
Capacitance Tolerance	±5%(J), ±10%(K), ±20%(M),
Voltage Proof	2.0U <sub>R</sub> (5 <sub>s</sub> )≤0.5% (20°C,1kHz)
Dissipation Factor	≤0.5% ( 20°C,1kHz )
Insulation Resistance	≥50 000MΩ (20°C,1min)

### **TEST METHOD AND PERFORMANCE**

No.		Item	Performance	Test method (IEC60384–11)
1	Solderability		Good quality of tinning	Solder temperature:245℃ ±5℃ Immersion time: 2.0s±0.5s
	Initial measurement		Capacitance	
2	Terminal strength		There shall be no visible damage	Tension: $5N(\Phi d=0.5)$ $10N(\Phi d \geqslant 0.6)$ Bend: $2.5N(\Phi d=0.5)$ $5N(\Phi d \geqslant 0.6)$ The terminals shall be bent 2 times in each direction.
	Resistance to solder heat		There shall be no visible damage	Solder temperature:260℃±5℃ Immersion time: 10s±1s
	Final measurement		$\triangle$ C/C $\leqslant$ $\pm$ 2%(relative to the initial value)	
	Initial measurement		Capacitance, tg δ :1kHz	
	Rapid change of temperature		There shall be no evidence of deterioration	$\theta_A = -55^{\circ}$ C, $\theta_B = +85^{\circ}$ C 5 cycles, Duration: t=30min
3 Vibration			There shall be no evidence of deterioration	98m/s² (whichever is the smaller severity), f: 10Hz to 500Hz. Three directions, 2h for each direction, total 6h
	Bump		There shall be no evidence of deterioration	4000 times, Acceleration: 390m/s², Pulse duration, 6ms
	Final measurement			
1 1 -	Climate sequence	Initial measurement	Capacitance、Tgδ:1kHz	
		Dry heat		+85°C, 16h
		Damp heat,Cyclic		Test Db, Severity: b, the first cycle



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No.		Item	Performance	Test method (IEC60384–11)	
	Cold		–55℃, 2h		
	4 Climate	Low air pressure	There shall be no permanent breakdown, flashover or other harmful deformation when applying UR at the last 1 minute	15℃~35℃, 8.5kPa, 1h,	
4		Damp heat, cyclic other		Test Db, Severity b, the other cycles, Applying UR for 1 minute after the test finished	
* sequence	Final measurement	There shall be no evidence of deterioration and the marking shall be legible. $\triangle C/C \leqslant \pm \ (\ 2\%+2pF\ ) \ (relative to the initial value) \\ tg \ \delta \leqslant 0.005(1KHz) or \ 1.2 times initial value \\ (whichever is the greater) \\ IR: \geqslant 50\% of the rated value$			
5	Damp heat	t steady state	There shall be no evidence of deterioration and the marking shall be legible. $\triangle C/C \leqslant \pm (2\% + 2pF) \text{ (relative to the initial value)}$ tg $\delta \leqslant 0.005 (1 \text{KHz}) \text{ or } 1.2 \text{times initial value}$ (whichever is the greater) IR: $\geqslant 50\% \text{ of the rated value}$	Temperature: $40^{\circ}\text{C} \pm 2^{\circ}\text{C}$ Humidity: $93^{+2}_{-3}$ RH Duration: 21days	
6	Endurance		There shall be no evidence of deterioration and the marking shall be legible $\triangle C/C \le \pm (2\% + 2pF)$ (relative to the initial value) tg $\delta \le 0.005$ (1KHz )or 1.2times initial value (whichever is the greater) IR: $\ge 50\%$ of the rated value	Temperature: +85℃ Voltage: 1.5 × U <sub>R</sub> Duration: 1 000h	
7	7 Temperature characteristic		Measuring capacitance at test point b, d, f: Characteristic at lower category temperature $-55^{\circ}\mathbb{C}$ $-8\% \le (Cb-Cd)/Cd \le 0\%$ Characteristic at upper category temperature $+85^{\circ}\mathbb{C}$ : $0\% \le (C_i-C_d)/C_a \le +5\%$	Static method: The Capacitors should be kept at the following temperature in turn: $a(+20\pm2) \text{C}, b(-55\pm2) \text{C}, d(20\pm2) \text{C} \\ f(+85\pm2) \text{C}, g(+20\pm2) \text{C}$	