



Service Information

Washing machine Toploader

AWE 7515/1

8593 751 84084

Last Modification: 09/29/10

Creation Date: 09/28/10

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This document is only intended for qualified technicians who are aware of the respective safety regulations.
Subject to modifications

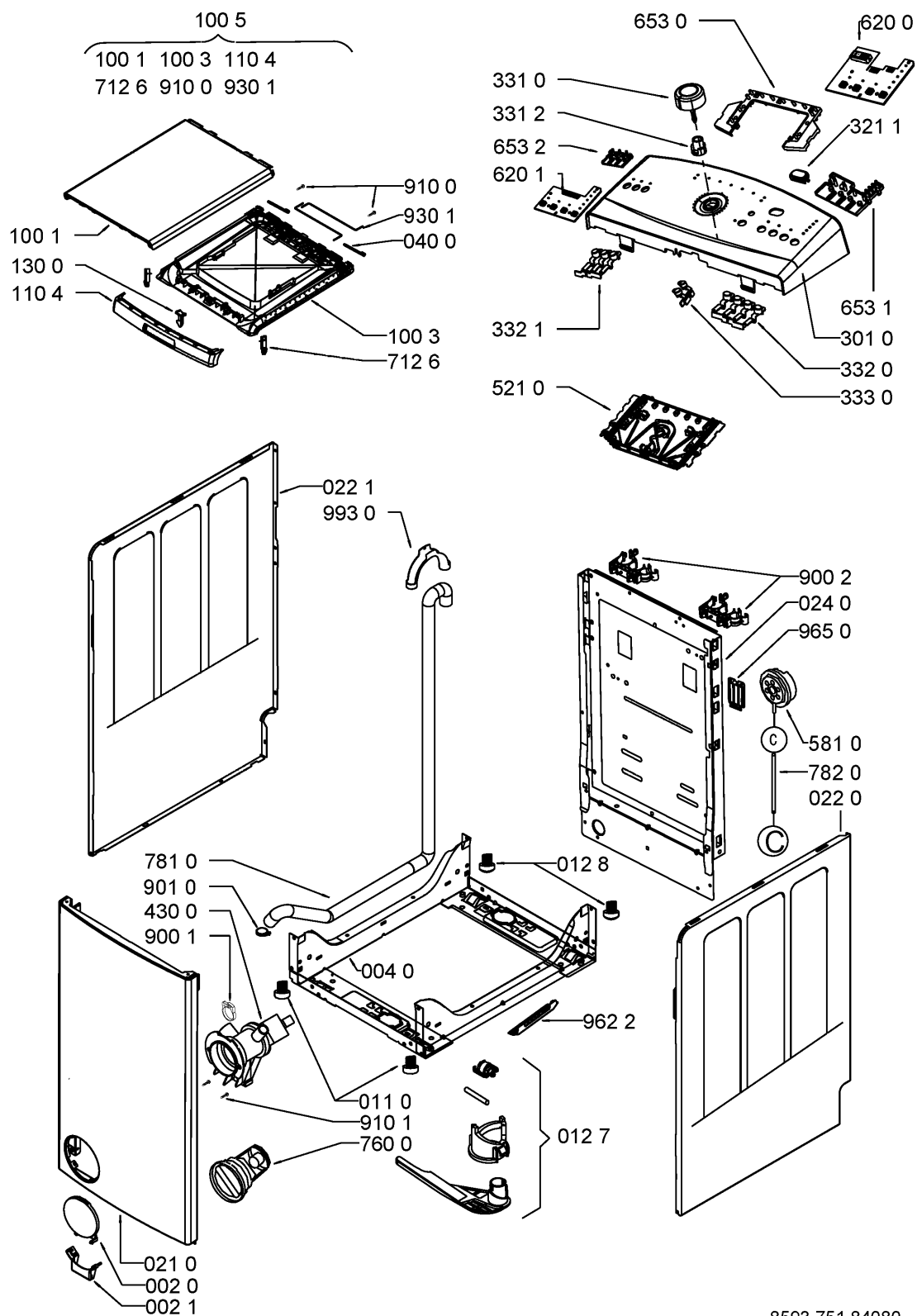
Spare Part List

Pos	12NC	Description
002 0	4812 459 38057	Flap round GW
002 1	4812 459 38058	Hinge flap GW
004 0	4812 440 19625	Drip tray assy
010 0	4812 459 48175	Door frame inner GW
010 1	4812 440 11637	Frame Top+nozzle box KIT
011 0	4812 462 48054	Foot
012 7	4812 310 18497	Trolley kit front
012 8	4812 528 78075	Foot rear
021 0	4812 440 10838	Front panel WH GW
022 0	4812 440 10839	Side panel right GW
022 1	4812 440 10841	Side panel left GW
024 0	4812 440 11638	Rear panel
040 0	4812 417 19155	Hinge bolt lid GW
061 0	4812 466 88995	Counter weight rear, 5 pts
061 1	4812 466 88996	Counter weight front
061 2	4812 466 88492	Counter weight bottom
081 4	4812 529 18043	Shock absorber
086 4	4812 529 18045	Pin f. Shock absorber
086 5	4812 529 18052	Damper f. Shock absorber
100 1	4812 440 10842	Lid outer GW
100 3	4812 440 10843	Lid inner GW
100 5	4812 440 10845	Lid assembly WH GW
110 4	4812 498 18249	Handle cpl. WH GW
130 0	4812 417 19193	Door latch GW
191 0	4812 466 68596	Door bellow
191 1	4812 492 98037	Strap f. bellow
200 0	4812 418 18692	Tub LR-5pins/4fix
201 0	4801 101 00027	Cover f. tub LR/4fix
220 0	4801 111 02218	Drum LR 210/M8, kit
221 1	4812 310 18843	Kit latch f.drum
223 0	4801 101 00104	Drum lifter low
223 1	4819 418 49713	Drum lifter
271 0	4812 358 18204	Belt PV 1207 J4 EL
272 0	4812 528 88083	Pulley 298 mm
290 0	4812 532 68078	Gasket
301 0	4801 101 00041	Control panel AWE 7515/1
321 1	4812 452 17694	Window DOMINO WH, Remaining time
331 0	4812 414 58306	Knob timer
331 2	4812 414 58307	Spring Knob timer
332 0	4812 410 29501	Push button 4 Opt.
332 1	4812 410 29502	Push button 3 Opt. left
333 0	4812 410 29503	Push button start/reset
400 0	4801 111 03472	Motor MCA 38/ALB4
421 0	4812 121 18285	Interf.filter
421 2	4812 404 38679	Holder RFI
430 0	4801 101 00001	Pump,draining
451 0	4812 259 28919	Heating element 2050W, 230V + NTC
490 0	4819 321 18136	Cable mains 2m SA
490 1	4812 321 28367	Strain relief
521 0	4801 111 04598	Control unit WAVE-TCP K1 (K0), basic

Pos	12NC	Description
521 0	4801 111 04724	Control unit WAVE, programmed
571 0	4812 281 28468	Valve magnet 1 inlet, 2 outlets
571 1	4812 281 18069	Cover for top frame
581 0	4812 271 28554	Pressostat
620 0	4812 239 58076	Module E4 4 Opt. w. Display
620 1	4812 239 58046	Module E3/4 Opt.
630 0	4801 111 04601	Door lock
653 0	4812 134 18079	Light guide PR.FLOW-START/RST
653 1	4812 134 18078	Light guide 4 Opt.
653 2	4812 134 48375	Light guide 3 Opt. left
691 0	4812 282 19485	Sensor NTC
701 0	4819 530 28928	Hose inlet, hot, 2m
702 2	4812 530 29453	Hose valve-dispenser
707 0	4812 526 48244	Nozzle box cold cpl.
707 1	4812 526 48049	Clamp f. nozzle box
712 4	4812 418 68302	Siphon f. softener
712 6	4812 418 68164	Clip soap dispenser
712 9	4812 418 68404	Soap dispenser
753 0	4812 418 68187	Chamber,air
754 0	4812 530 28938	Drainhose
754 1	4812 530 28832	Lock eco
760 0	4812 480 58403	Filter
781 0	4819 530 29035	Hose draining
782 0	4812 530 28941	Hose Pressostat
787 0	4812 530 29309	Hose Air Exhaust
787 1	4812 530 29311	Cover of hose
794 0	4801 111 01551	Gasket airtrap
900 0	4819 401 18686	Clamp hose
900 1	4812 401 18431	Clamp to pump
900 2	4812 255 18304	Holder hose
900 3	4819 401 18529	Clamp hose
901 0	4819 401 18872	Clamp hose
910 0	4812 502 48347	Screw,selftap 3,5x14
910 1	4812 502 38151	Screw 4x14
910 3	4812 502 18404	Hex flange bolt M6x16
910 4	4812 502 18423	Screw PT 7x15
910 5	4812 502 18705	Screw M8x35
910 6	4812 505 18367	Nut push in M 8
921 0	4812 400 18047	Washer
930 1	4812 492 48171	Torsions spring
930 2	4812 492 48162	Spring
941 0	4812 310 19144	Bearing kit ALL 1100
953 0	4812 325 68001	Shaft seal
962 0	4812 440 98142	Cover for Motor AC
962 2	4812 440 11424	Spacer
965 0	4812 462 79974	Cap Transport blocking
990 0	4812 310 19224	Fixing mat.set Counter weight
990 2	4812 310 18506	Fixing mat.set bottom
993 0	4819 530 29028	U Curve for outlet hose
993 1	4812 290 18025	Clamp heating element

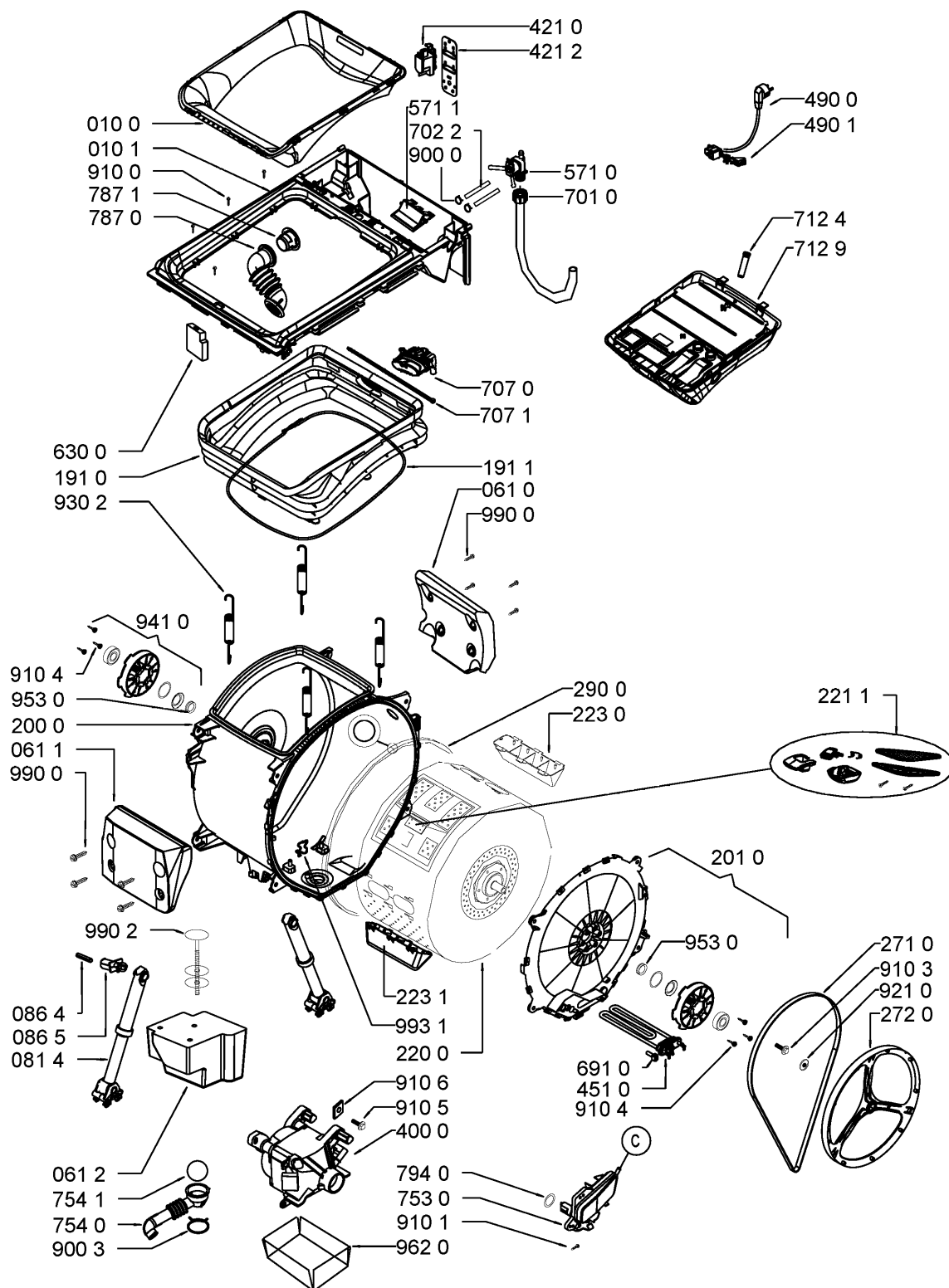
Pos	12NC	Description
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Exploded View



8593 751 84080

Exploded View



8593 751 84080

Technical Data

Dimensions + Weight

Product dimensions	
Height	85 cm
Width	40 cm
Depth	60 cm
Weight	
net	63 kg

Electrical base data

Voltage	230 V $\pm$ 10%
Frequency	50 Hz
Fuse	10 A
Power Consumption	~2.3 kW

Drum data

Volume	42 l
Wash speed	52 rpm
Spinning	
max.	1000 rpm

Pressostat

Level1	11 - 12/14
Overflow	11 - 16

Door lock

Kind of switch	Switch with PTC heater of bimetal
Nominal voltage	230 V +10 %, -15 %
Locking time	< 6 s
Unlock time	40 - 220 s

Inlet valve

Nominal voltage	220 - 240 V / 50 Hz
Rated flow	(1.5 - 5 bar) 8 l/min
Pressure range	0.3 - 10 bar
Nominal resistance	(20 °C) 3.8 k Ω

Drain pump

Nominal voltage	220 - 240 V / 50 Hz
Total power	26 W
Resistor (coil)	224 Ω
Capacity	14 $\pm$ 2 l/min
Position of draining hose outlet	0.9 - 1.25 m

Heating element

Nominal voltage 230 V +10 %, -15 %
Total power 2050 W
Resistance (20 °C) 25 Ω
Leakage current < 0.8 mA
NTC sensor

Resistance NTC

0 °C	35.9	kΩ
30 °C	9.8	kΩ
40 °C	6.6	kΩ
50 °C	4.6	kΩ
60 °C	3.2	kΩ
70 °C	2.3	kΩ
95 °C	1.1	kΩ

Motor

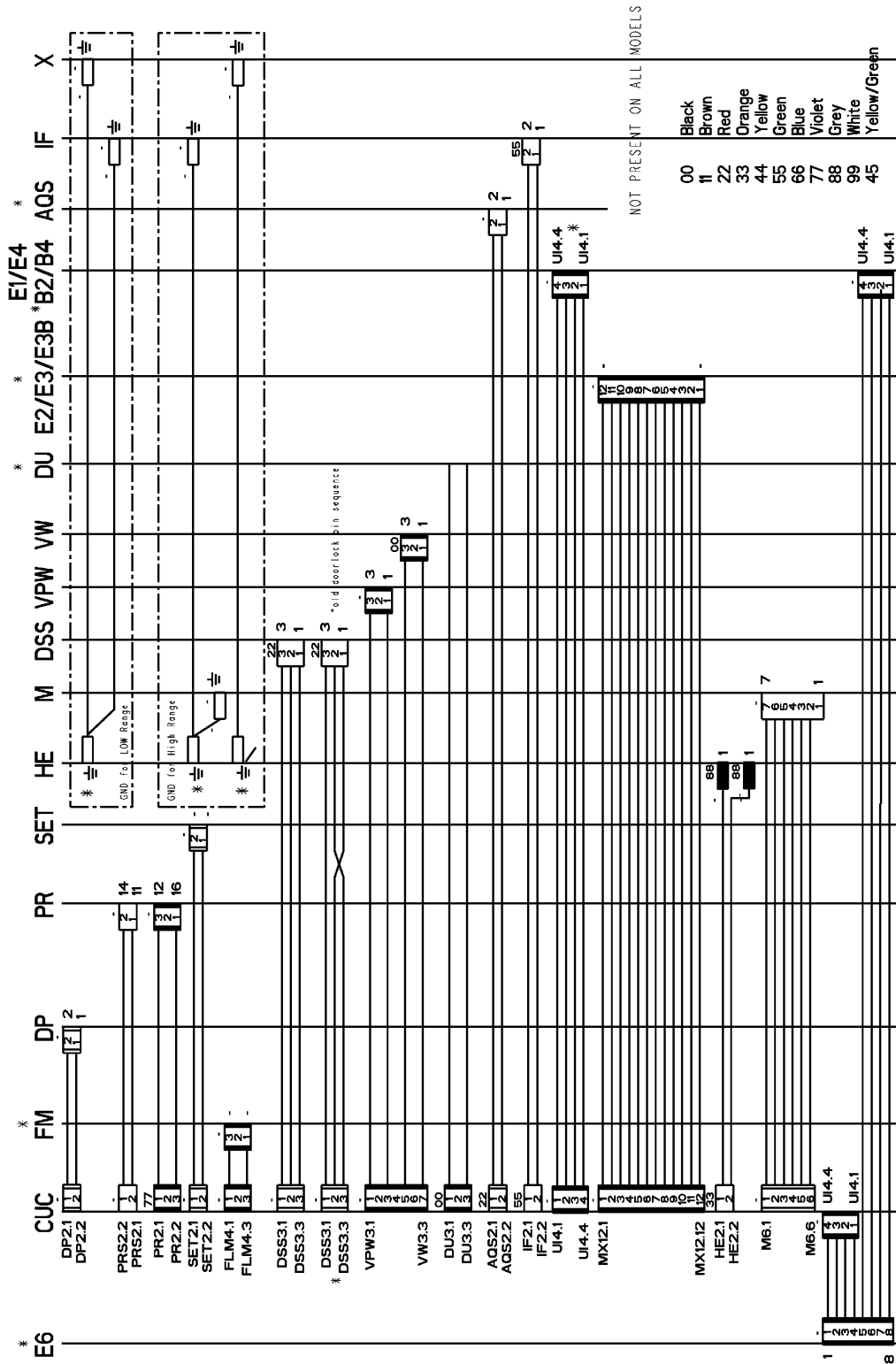
Resistance contacts (20 °C)
Stator (full field) 2.48 Ω
Rotor 2.46 Ω
Tacho generator 68.70 Ω

Control unit

Type WAVE
Nominal voltage 230 V - 240 V
Frequency 50 Hz
Output control unit

Motor	M7.6 - DSS3.2	>40 V
Aquastop	AQ2.2 - DSS3.2	230 V
In pump step	AQ2.1 - DSS3.3	230 V
NTC	Not measurable	—
Pump	DP2.1 - DP2.2	230 V
Doorlock	DSS3.1 - DSS3.3	230 V
Pressostat	E4 - E2	230 V
- empty	PR2.1 - E2	230 V
- full	PR2.2 - E2	230 V
Valve (Rast 2.5)	V2.1 - V2.2	>170 V
Options	Not measurable	—

Wiring Diagram

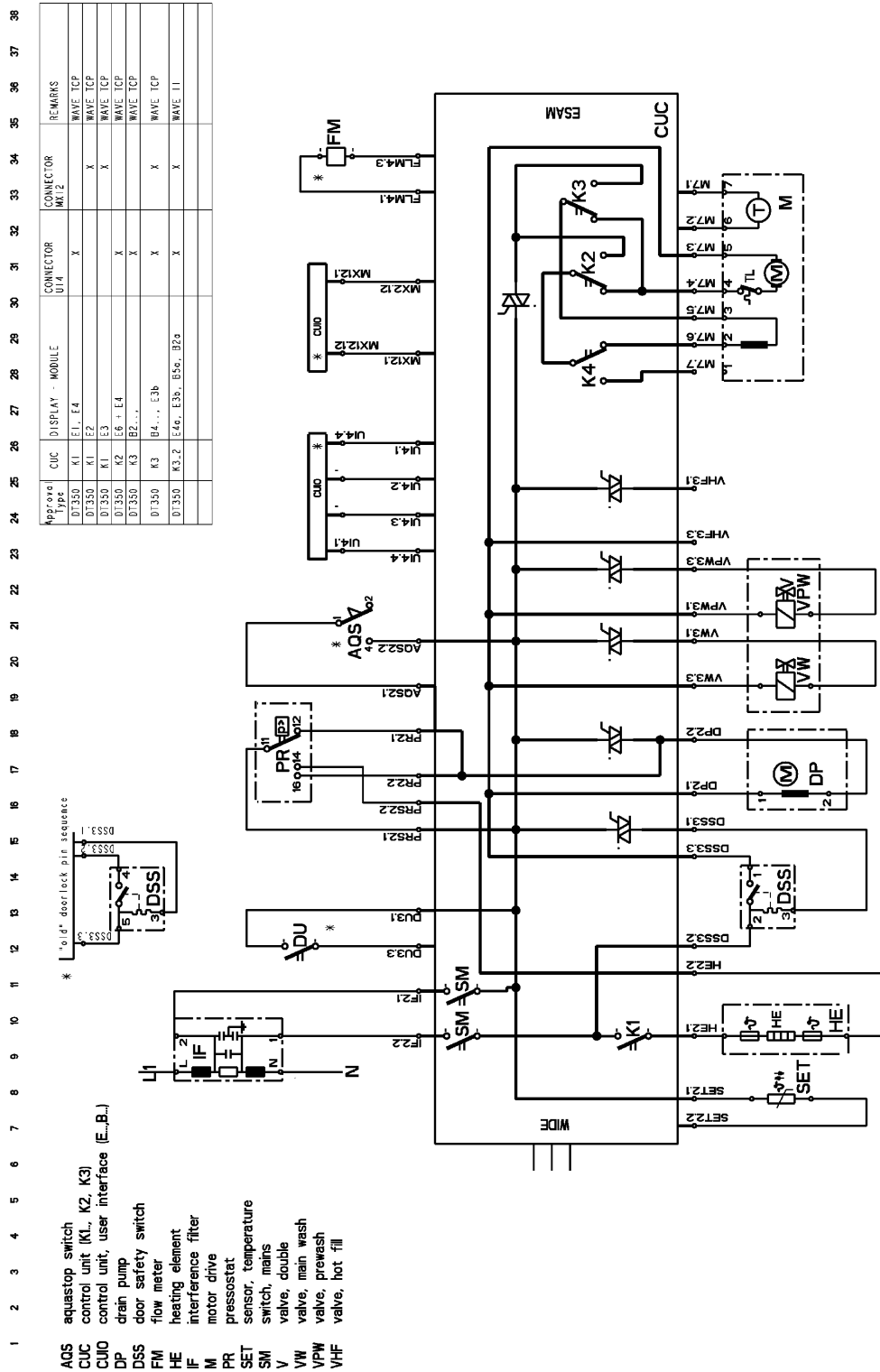


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Legend

00	black
11	brown
22	red
33	orange
44	yellow
55	green
66	blue
77	violet
88	grey
99	white
45	yellow/green

Circuit Diagram

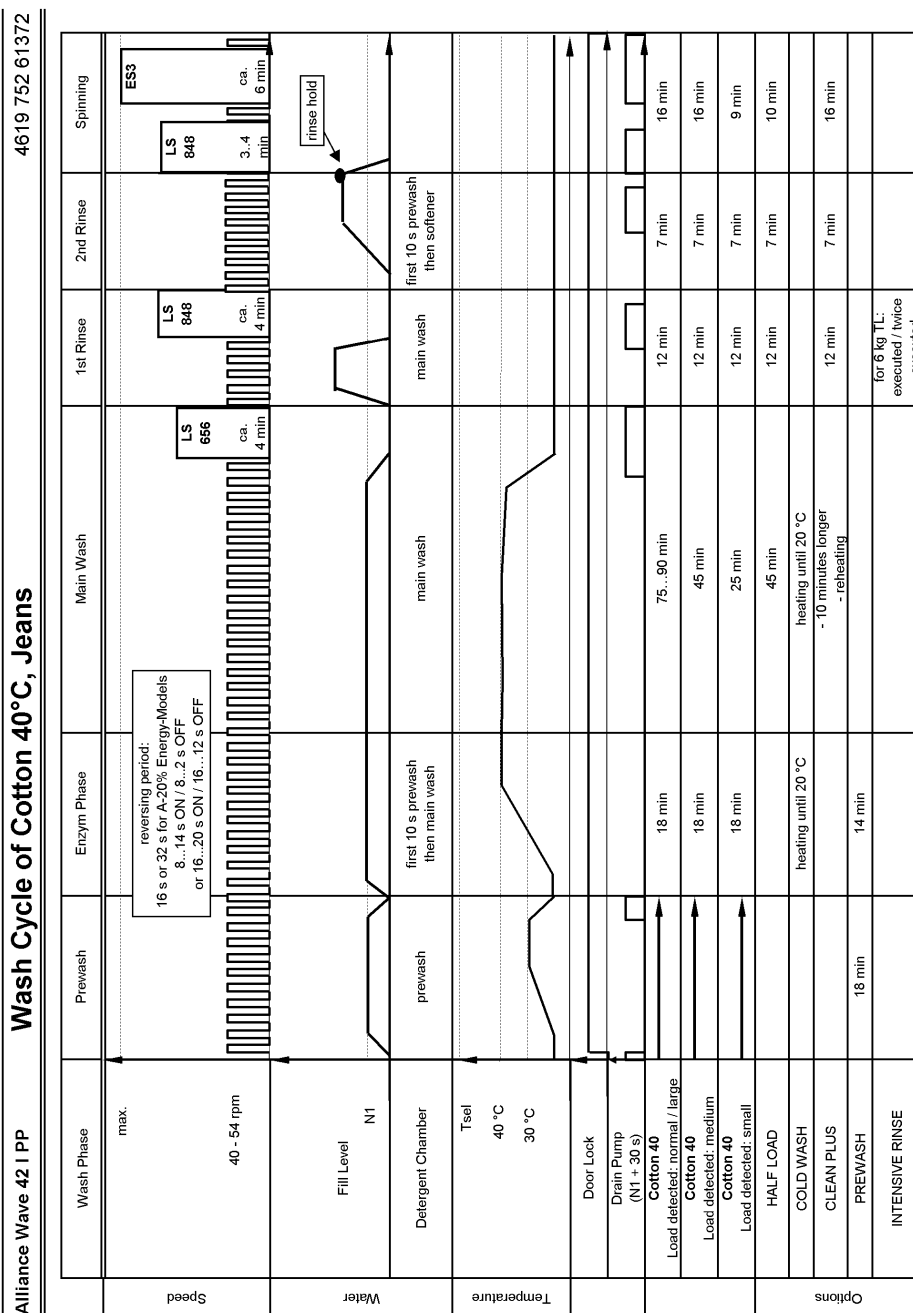


* NOT PRESENT ON ALL MODELS

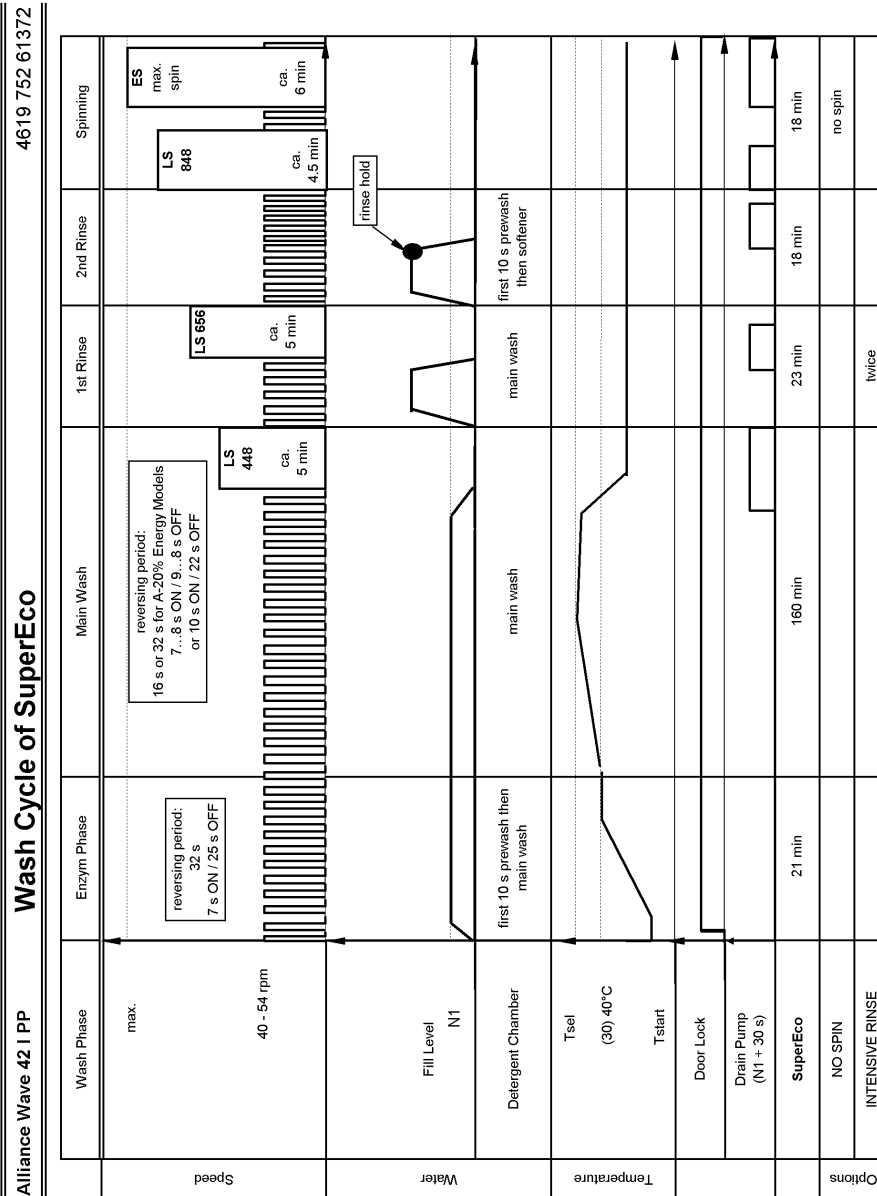
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Legend

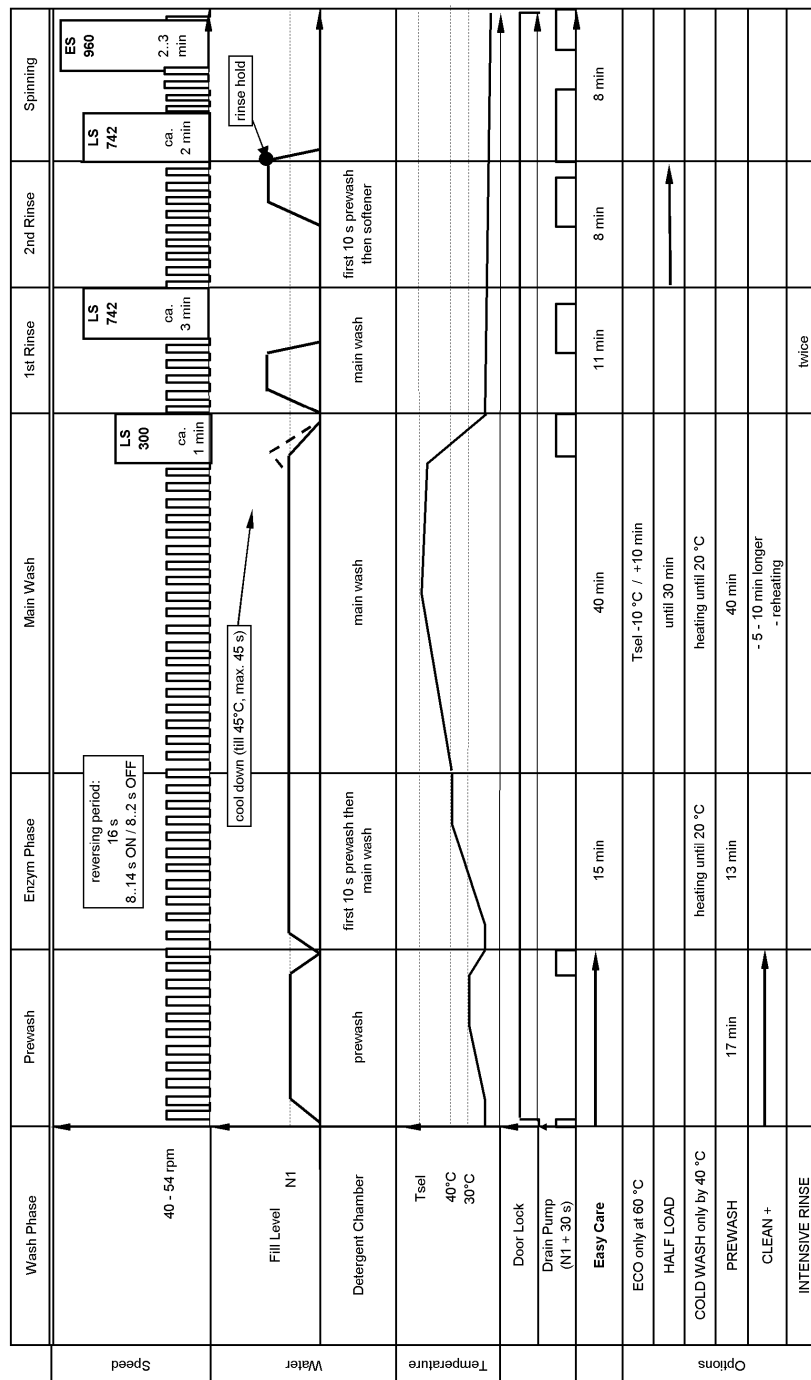
AQS	aquastop switch
CUC	control unit (K1, K2, K3)
CUIO	control unit, user interface (E..., B...)
DP	drain pump
DSS	door safety switch
DU	drum up
FM	flow meter
HE	heating element
IF	interference filter
M	motor drive
PR	pressostat
SET	sensor, temperature
SM	switch, mains
V	valve, double
VW	valve, main wash
VPW	valve, prewash
VHF	valve, hot fill



- (1) OPTION NoSpin: the spinning until rinse 3 is performed, extraction phase is skipped
- (2) Jeans/Baby = Cotton 40°C with integrated intensive rinse option.
The options easy ironing and intensive rinse are not selectable.
The intensive rinse LED doesn't light.
- (3) Whites Only = Cotton 40°C with integrated clean+ option

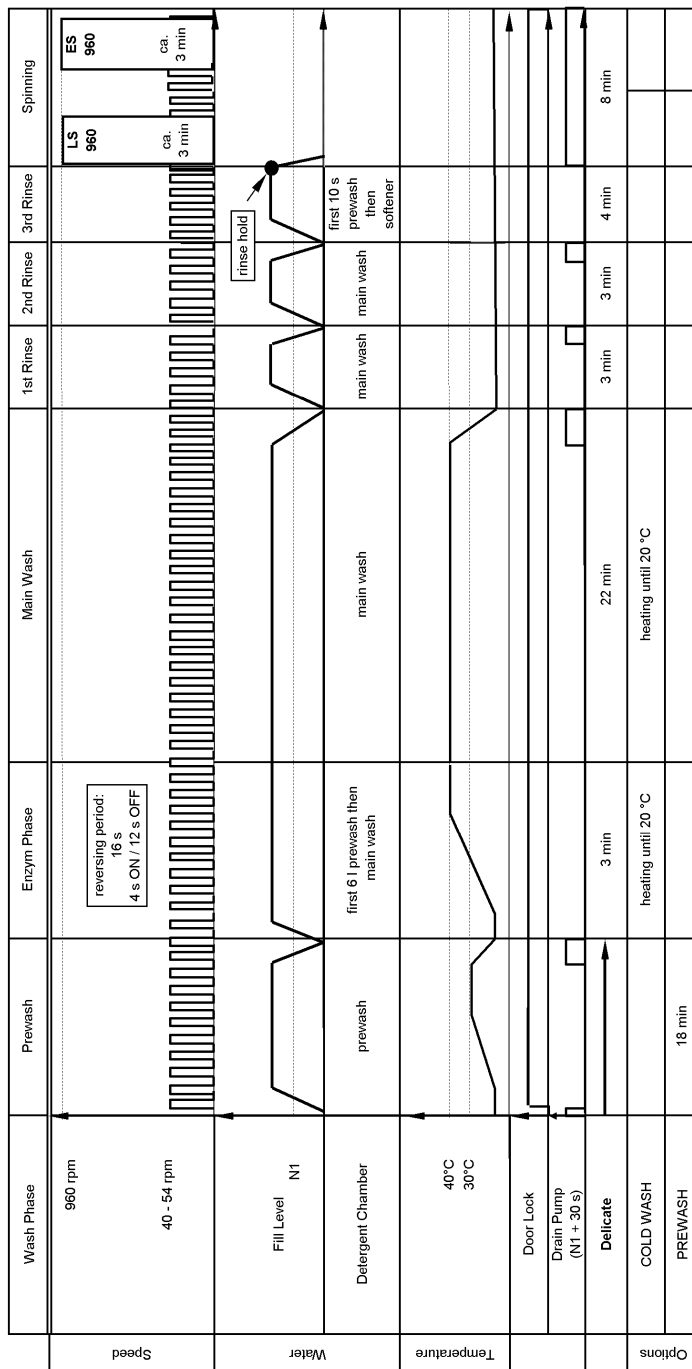


4619 752 61372
Wash Cycle of Synthetic, Sport/Leisure/Outdoor



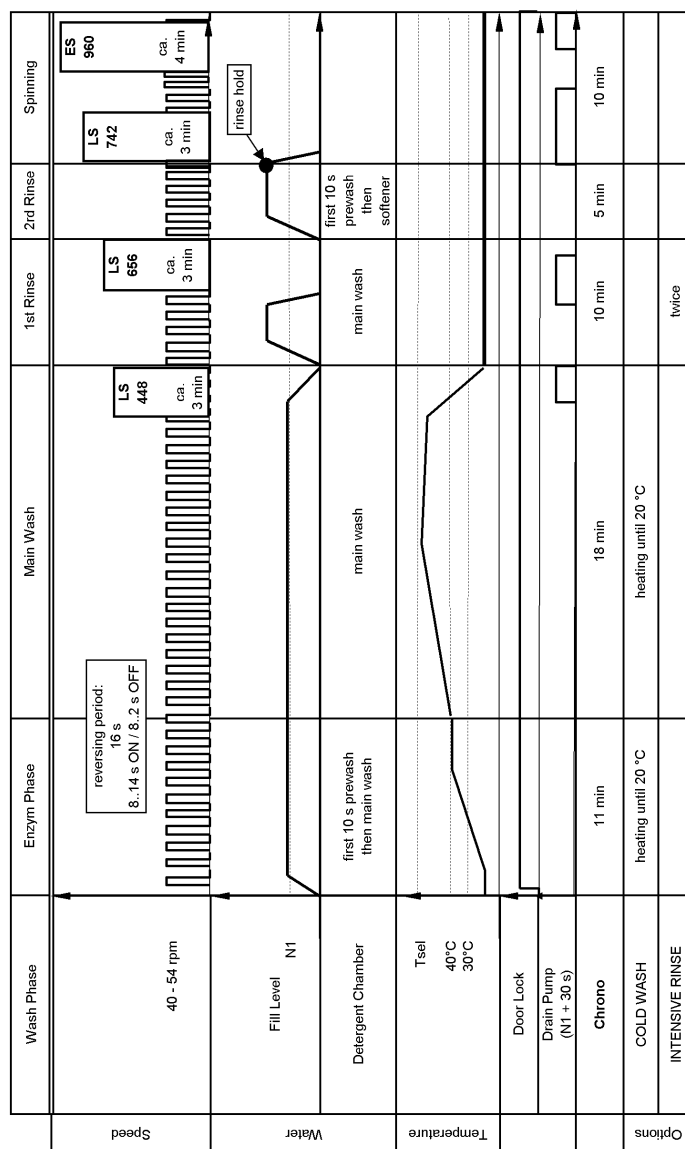
- (1) OPTION NoSpin: the spinning until rinse 3 is performed , extraction phase is skipped
(2) Sport/Leisure/Outdoor = Synthetic 30°C with integrated prewash option
The options prewash and eco are not selectable

Alliance Wave 42 I PP Wash Cycle of Delicate 4619 752 61372



(1) OPTION NoSpin: the spinning until rinse 3 is performed , extraction phase is skipped

4619 752 61372
Wash Cycle of Chrono (1 h cycle)



(1) OPTION NoSpin: the spinning until rinse 3 is performed , extraction phase is skipped

Alliance Wave 42 | PP
 Wash Cycle of Express
 4619 752 61372

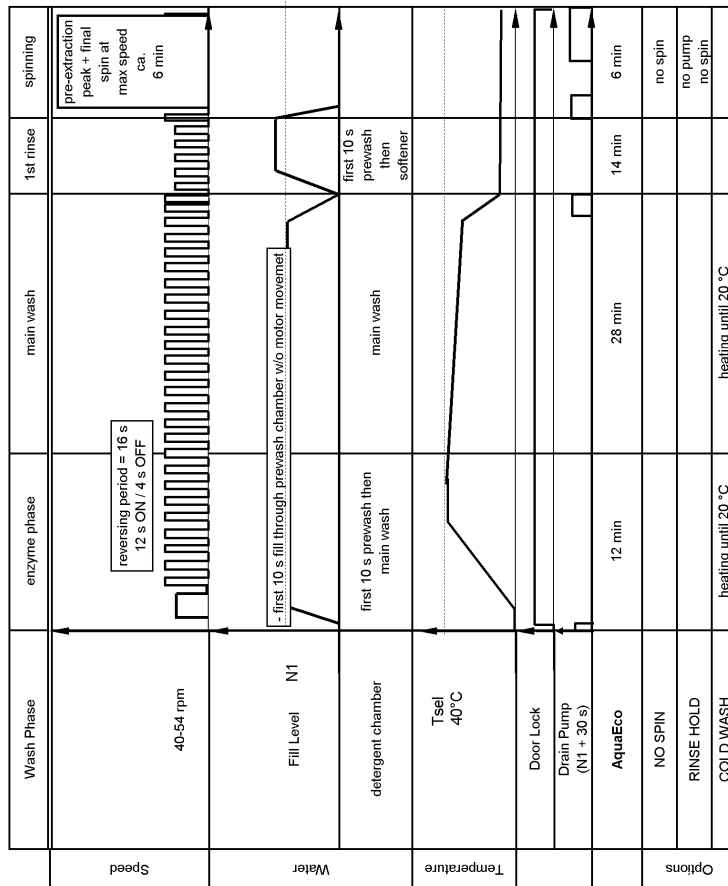
Options	Enzym Phase	Main Wash	1st Rinse	2nd Rinse	Spinning
Speed	reversing period: 16 s 8..14 s ON / 8..2 s OFF 40 - 54 rpm		LS 848 ca. 2 min LS 848 ca. 2 min Es max ca. 4 min		
Water	Fill Level N1			first 10 s prewash then softener	
Temperature	Detergent Chamber Tsel 40°C 30°C	main wash	main wash		
	Door Lock Drain Pump (N1 + 30 s) Express	11 min	6 min	4 min	5 min
	COLD WASH	heating until 20 °C	heating until 20 °C		
	INTENSIVE RINSE		twice		

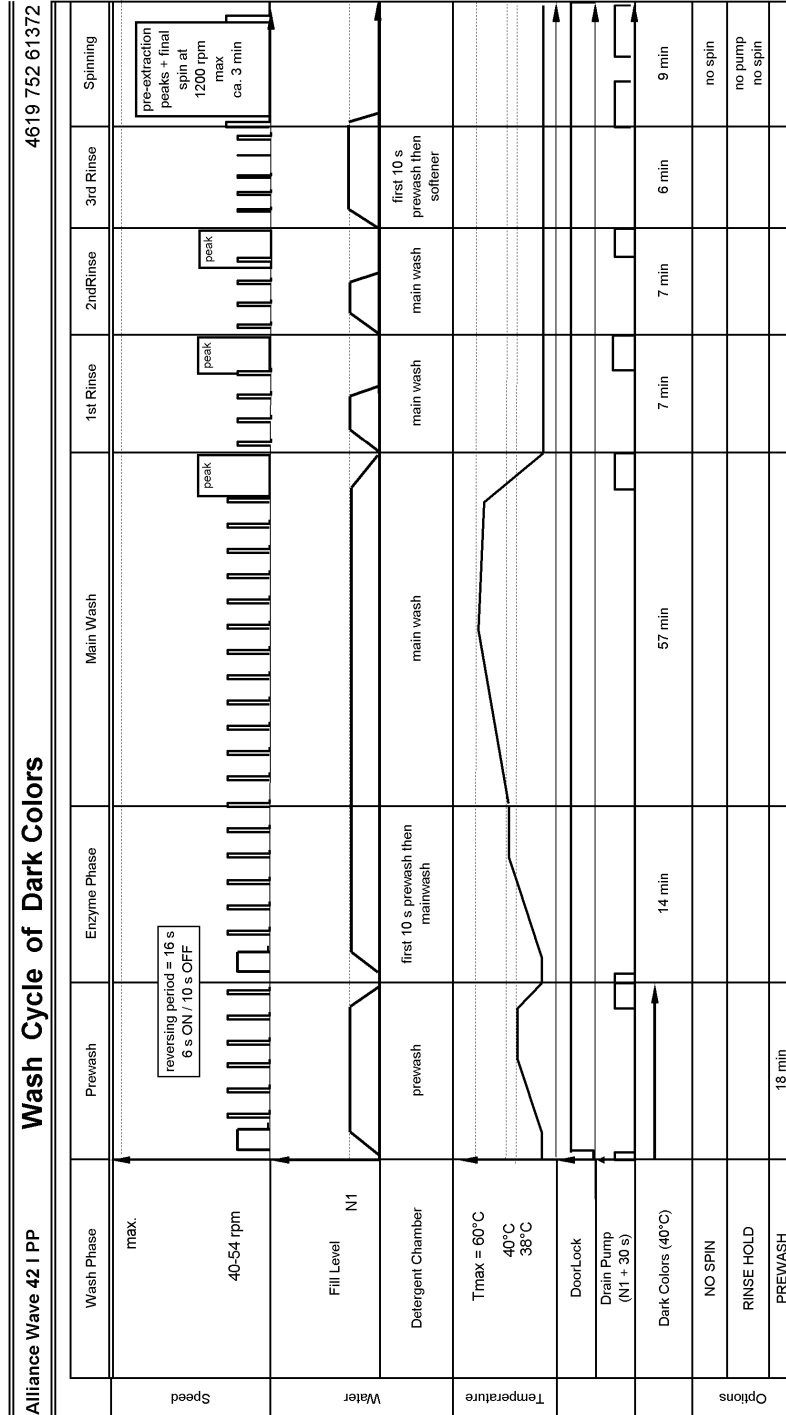
(1) **OPTION NoSpin:** the spinning until rinse 3 is performed , extraction phase is skipped

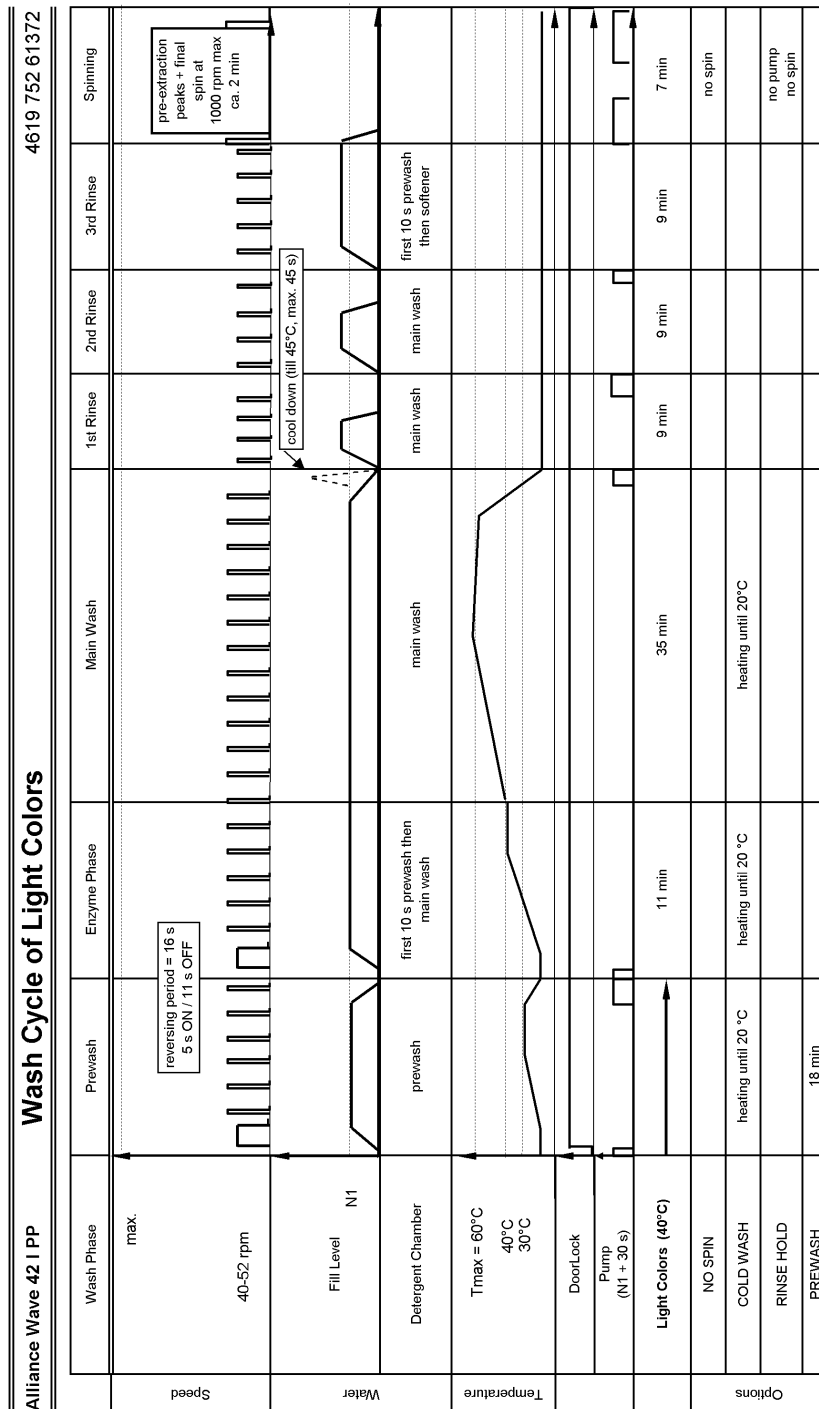
Alliance Wave 42 I PP

	Wash Phase	Enzyme Phase	Main Wash	1st Rinse	Spinning
Speed	max 40 - 54 rpm	reversing period = 16 s 12 s ON / 4 s OFF			pre-extraction peak + final spin at max speed ca. 6 min
Water	N1 Fill Level	- first 10 s fill through prewash chamber w/o motor movement			
	detergent chamber	first 10 s prewash then main wash	main wash	first 10 s prewash then softener	
Temperature	T _{setl} 30°C				
	Door Lock				
	Drain Pump (N1 + 30 s)				
	Speed 15 (30°C)	3 min	2 min	4 min	6 min
Options	NO SPIN				no spin
	RINSE HOLD				no pump
	COLD WASH	heating until 20 °C	heating until 20 °C		no spin

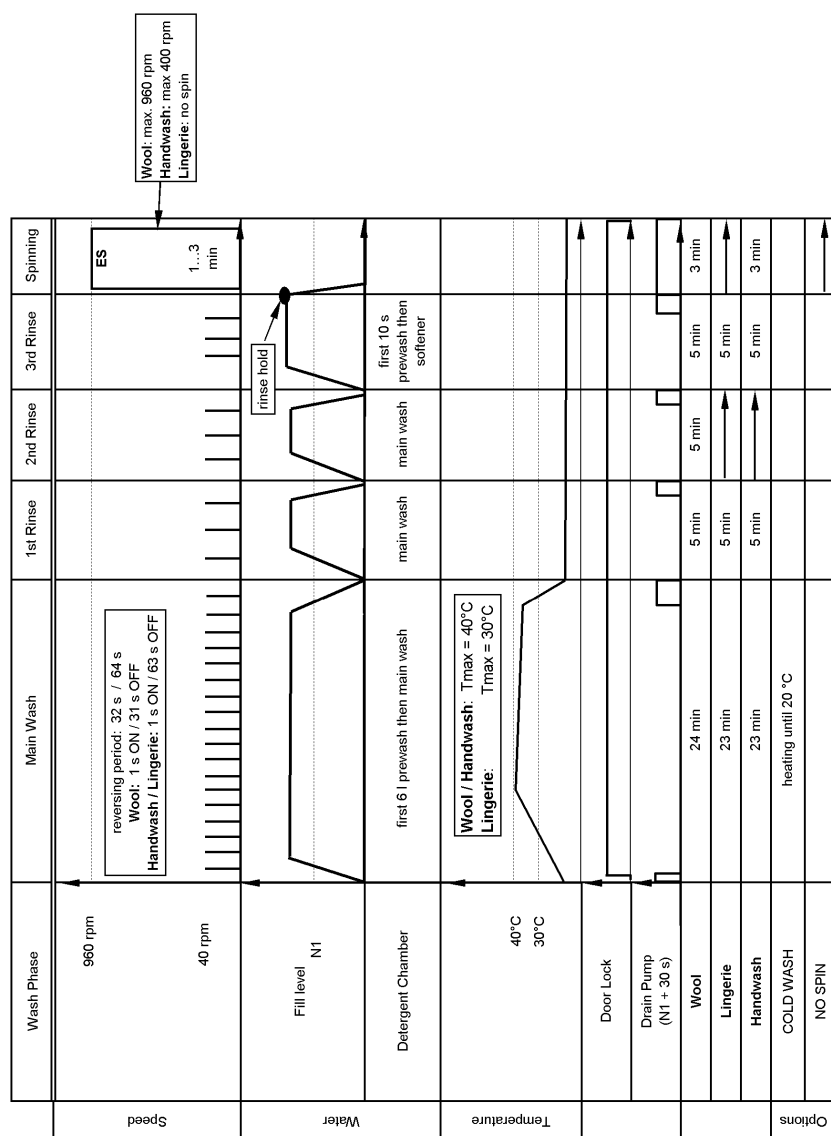
Alliance Wave 42 I PP **Wash Cycle of AquaEco** 4619 752 61372





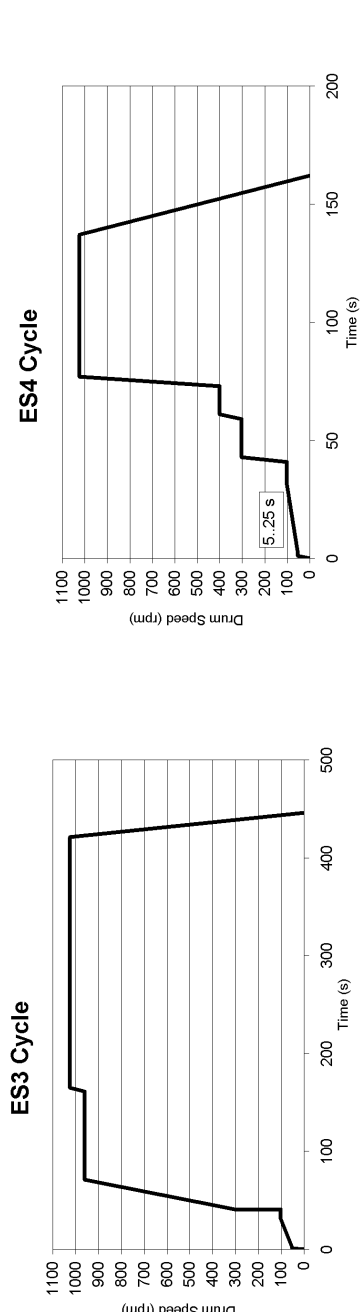
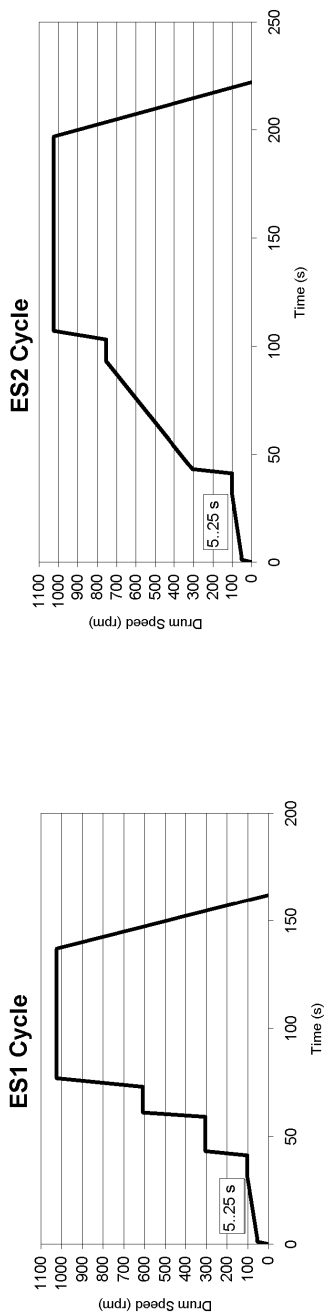


Wash Cycles of Wool, Handwash and Lingerie



Alliance Wave 42 I PP Soap dispenser: 3 chambers 4619 752 61372

Spinning Profiles



Peak 1 = 384 rpm
Peak 2 = 608 rpm
Peak 3 = 656 rpm
Peak 4 = 848 rpm

LS1 = Peak 1 + ES1
LS2 = Peak 1 + Peak 2 + Peak 3 + Peak 4
LS3 = Peak 1 + Peak 4
LS4 = Peak 1 + ES1

Testprogram

1. Switch the appliance ON
2. Close the door

**For appliances with
program selection
by knob**



3. Select the first mechanically available position of the rotary program selector on the left of the OFF position (usually "DRAIN" or "SPIN")
4. Press push button Reset 4 times within 5 seconds
5. To go to next step, press push button Reset twice
6. To go to step C5, press Start button once.

**For appliances with
program selection
by button**



3. Press Drain/Reset button
4. Press push button Temperature 4 times within 5 seconds
5. To go to next step, press push button Drain/Reset twice
6. To go to step C5, press Start button once.



Attention: Use the test program only without laundry!

ICON - Phases	Digits Temperature	Description of the Program Flow	Check to perform
 Icons are switched on and off in a sequence from left to right and back.	C0	The door is locked. The CCU is performing the Selftest.	CCU detects • F02, F05, F08, F12, F13, F14, F15, F21, F23, F26
 	C1	Fill 15" hot valve (only if hot fill appliance) Fill 15" in prewash (PW) Fill 15" in mainwash (MW) Fill 15" in PW + MW (Softener) Fill by MW to wash level. Motor is reversing.	Technician: • Check the valve activation • Check the dispensing into the dispenser • Check the pressure switch
 	C2	The heating element is switched ON. Motor is reversing.	Technician: • Check heating element activation • Check if the motor is reversing CCU detects: • F06, F07, F27
 	C3	The drain pump is switched ON until the wash level = OFF + 5" motor is reversing.	Technician: • Check drain pump activation • Check pressure switch operation • Check if the motor is reversing CCU detects: • F06, F07, F27, F03
 	C4	The motor is driven to maximum speed. Drain pump is ON.	Technician: • Check if the motor is running at max. speed • Check drain pump activation CCU detects: • F28
 	C5	Motor is switched OFF. Door is unlocked.	Technician: • Check if the door is unlocked CCU detects: • F13

Digits of "Rest time" are executing an animation, Digits of "Speed" are OFF

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Error Codes

Failure Indication		Explanation and Recommended Procedure
Icon Active	On Digits 3 - 5	
Appliance "dead"	no indication at all or read out by ESAM F60 - F63	CCU failure Potential Causes Read out failure code with ESAM: • If F60 - F63 is displayed: • Check if NTC has a short circuit. • Check if NTC wiring has a short circuit • If NTC and wiring is ok, change the CCU
		Door Lock failure If the CCU is not able to lock the door of the washer after program start within 20", CCU is going to selection mode (LED of start/pause button is flashing) Potential Causes • mechanical issue with door/ door hook/ door lock interface • door not completely closed • door lock issue
During normal cycle execution  During test program  	During normal cycle execution Remaining Time During test program F01	No water detected entering machine or pressure switch trip not detected. If after 6 minutes the control does not detect water entering machine, then valves will be turned off and the LED Water Tap will be switched ON. The Control is in Pause Mode. If it was possible to remove the failure, by pushing PB Start the appliance will restart. Potential Causes • If there is no water in the unit: • Make sure that both valves at the water source(s) are turned on all the way. • Check for plugged or kinked inlet hoses or plugged filter in the inlet valves. • Verify inlet valve operation. • If there is water in the unit: • Pressure switch hose is in good condition and properly connected to tub and pressure switch. • Verify there is not a siphon problem. • Verify wire harness connections to; inlet valves, pressure switch and central control unit (CCU). • Check all hoses for possible leaks. • Verify pressure switch operation. • Verify CCU operation.
 	F02	AquaStop Failure If the aquastop contact on the bottom tray of the appliance is closed for more than 30" an aquastop failure will be detected. In aquastop condition the drain pump will run for 3 to 6 minutes. Afterwards the drain pump is off and the door will unlock. Potential Causes • If there is water in the bottom tray of the appliance: • Check all hoses for any leakage. • Check if there was overfoam due to too much detergent used. • Check the tub for any leakage. • If there is no water in the bottom tray: • Check if the aquastop switch has a short circuit. • Check if the aquastop wiring is properly connected. • Verify CCU operation. (Check also for F26: Pump triac short circuit is causing this code.)

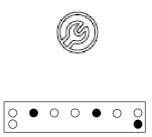
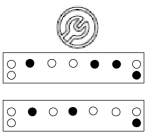
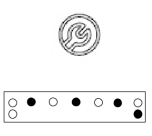
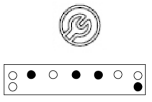
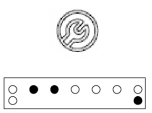
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During normal cycle execution  During test program  	Remaining Time During test program F03	Long Drain If the drain time exceeds the drain timeout, the LED "clean filter" is turned ON. The timeout is: 4 minutes drains -> 4 minutes impulse draining (10sec.ON /10sec. OFF) -> 4 minutes drain. The control is in Pause Mode. Press start button. If the water can be drained out, the cycle will continue. Potential Causes • Check the drain hose and make sure it is not plugged or kinked. • Check the drain pump filter for foreign objects. • Check the electrical connections at the pump and make sure the pump is running. • Check the electrical resistance of the drain pump. • The failure can also be generated by too much foam in wash phase. Read also failure description F18. • Check CCU operation.
 	F04	Too Long Heat Time If the water temperature is not increasing over 35°C during 50 minutes of the first heating step in the cycle the CCU will display this Error. Potential Causes • Check the electrical resistance of the heating element. • Check Wire Harness connections to the heating element, NTC and CCU. • Check the electrical resistance of the NTC (failure can also occur, when NTC resistance is not changing with temperature). • Check CCU operation
 	F05	Water Temperature Sensor Error If during the water heating step in the wash cycle, the water temperature sensor (NTC) value is out of range, the F05 error code will be displayed. Potential Causes • Check the NTC resistance. • Check connections to the NTC and CCU. NTC short circuit (NTC or wiring to NTC): appliance is dead at switch on - read failure code from eeprom: class B failure (F60 - F63)
 	F06	Drive Motor Tachometer Error The control is unable to properly detect motor speed (several times) and the machine will shut down. Potential Causes • Check wire harness connections between the motor and CCU. • Check the resistance of the tachometer circuit on the motor. • Check resistances of the motor windings. • Check tension of belt and fixation of pulley.
 	F07	Motor Control Triac Error The main control has detected a short circuit in the motor control triac. Potential Causes • Check CCU by running Test Program: if failure occurs with universal motor: exchange CCU if failure occurs with CIM, BPM or Direct Drive: exchange motor control unit
 	F08	Heater Circuit Error open circuit The main control has detected a heater circuit failure. These failure modes are checked before the cycle starts and after the spinning steps. Potential Causes • Check the resistance of the heater connectors to the ground. • Check the resistance of the heater. • Check the wiring connectors to the heater and CCU. • Check the CCU.

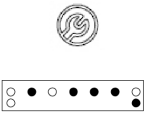
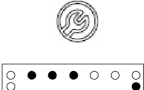
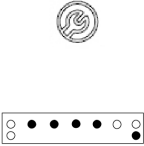
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 	F09	MCU low voltage (only appliances with external motor control unit like CIM, BPM or Direct Drive) The MCU has detected a too low mains voltage (ca. 170V). It's not a defect of any component. Potential Causes • Check mains voltage supply
 	F10	MCU overheat continuously (only appliances with external motor control unit like CIM, BPM or Direct Drive) The MCU has detected a too high temperature. Potential Causes • Check for drum blockage (also laundry can block the drum), noise or friction during the drum rotation • Check if the machine was overloaded • Check the ambient temperature -> instruct the customer If the failure is permanent • Check motor for defect (see F06) • Check if motor control unit is defect
 	F11	MCU not initialized / general MCU-failure (only appliances with external motor control unit like CIM, BPM or Direct Drive) The MCU failed during self-test. Potential Causes • Check harness wires between CCU and MCU and motor • Check motor for defect (see F06) • Start cycle door lock has to lock Relay for MCU on CCU has to close "click-noise" MCU self test starts automatically as soon as MCU is connected to voltage self-test was successful when relay on MCU switches - (can be recognized by click sound).
 	F12	Heater Circuit Error short circuit The main control has detected a heater circuit failure. These failure modes are checked before the cycle starts and after the spinning steps. Potential Causes • Check the resistance of the heater connectors to the ground. • Check the resistance of the heater. • Check the wiring connectors to the heater and CCU. • Check the CCU.
Icon Door open is ON  	F13	CCU failure on door lock control circuit If CCU detects a defect of the door lock triac, F13 is displayed. This check is performed at start of cycle, during the cycle and at the end of the cycle. Potential Causes • Check the wiring between the CCU and the door lock. • CCU defect
 	F14	EEPROM Error The CCU receives its data from an EEPROM on board the CCU. If there is an error reading this data it will cause this failure indication. Potential Causes • A power glitch voltage variation or interruption (mains disturbance) may cause this error: Run the Test Program. This will perform a complete check of the EEPROM. If the failure is detected during the Test Program replace the CCU.

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	F15	Drum Up Circuit Missing (only for TOPLOADERS with DRUM UP Circuit) If the CCU is not detecting the Drum Up switch closing during Motor rotation this failure is displayed. This Error is detected ONLY during the Test Program. Potential Causes • Check the position of the electromagnetic device. • Check the position of the reed sensors. • Check the resistance of the reed sensor. • Check the wiring connection between the reed sensor and the CCU.
	F18 FoD	Foam detected During the Wash Cycle If the CCU is not able to drain out the water after washing or not able to spin after several trials this alarm code is displayed. Potential Causes • Customer used too much detergent. • Check if there is any problem with the pump hoses. • Check the pump for foreign objects. • Check the electrical resistance of the pump. • Check the electrical resistance of the pressure switch. • Check if pressure switch hose is in good condition and properly connected to tub and pressure switch. • Verify there is not a siphon problem.
	F19 F20	Relay for MCU on CCU is defect (only appliances with external motor control unit like CIM, BPM or Direct Drive) The central control unit has detected, that the relay to switch the MCU ON and OFF is defect (open or short circuit). The relay is placed on the CCU. Potential Causes • Check the wiring between CCU and MCU
	F21	User Interface Error (detected only with Smart user interfaces) If the communication between user interface module and CCU is disturbed, this Error is displayed. If the failure is displayed on the digits the display module is not able to "talk" to the CCU. If the failure is displayed on the status LED the CCU is not able to contact the Display module. Potential Causes • Check wiring connection to the display module. • Check display module. • Check CCU.
	F22	MCU communication failure (only appliances with external motor control unit like CIM, BPM or Direct Drive) Potential Causes • Check wiring /connection between MCU and CCU (communication wires) • Check MCU function • Check CCU function
	F23	Pressure switch Failure If the CCU detects during the wash cycle that the pressure switch contact for the wash level and the pressure switch level for the heater safety are ON or OFF simultaneously for 10" this failure will be displayed. Potential Causes • Check the resistance of the pressure switch contacts. • Check the wiring of the connection to the pressure switch and to the CCU. • Start the Test Program. If the problem persists F23 will be displayed. • Check points of F08 / F12 (Failure can be caused also by Heater circuit failure).

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	F24	Overflow Failure If the overflow contact on the pressure switch is closed, the drain pump is switched on for 45". The wash programs continue, if the overflow level is reached not more than 4x in a program. The overflow failure indication will occur, if the overflow contact is closed the 5th time. In overflow condition, the door will remain locked and the drain will run in interval mode. Potential Causes • Check the drain hose and make sure it is not plugged or kinked. • Check wiring harness connections between drain pump, pressure switch and CCU. • Check/clean drain pump filter of foreign objects. • Check for drain pump failure. • Check the inlet valve for proper shut off. • Check the pressure switch for proper operation.
	F26	Pump Driver Failure If the CCU detects during the wash cycle that the triac of the pump is defective it will display this failure. Potential Causes • Check the resistance of the pressure switch contacts. • A failure of the pressure switch could also cause the Code. • If OK, Start Service test to check the CCU. If the failure occurs replace the CCU.
Only during test program 	Only during test program F27	Reversing relay failure If the CCU detects that the motor is possible to rotate only in one direction this failure is displayed. Potential Causes • Check the harness to the motor. • Check the CCU.
Only during test program 	Only during test program F28	Tapped Field Failure If the CCU is not able to switch ON the tapped field of the Motor, this failure code is displayed. Potential Causes • Check if the correct motor is built in. • Check the resistance of the fields of the motor. • Check the harness between Motor and CCU. • If the points above are OK replace the CCU.
	F29 or FdL	Door Lock can not unlock, mechanical issue of door lock blockage... Potential Causes • Check if there is a mechanical problem on the door lock system (also door and door hook) • Check wiring between the CCU and the door lock. • Start the test program. If problem persists the error code F29 or FdL will be displayed WAVE TCP: Door lock timeout is 4 minutes, but can be expired 2x within the last 16 cycles. If 3rd occurrence within 16 cycles: F29 or FdL is displayed The appliance is locked during the failure mode. The appliance can start a new cycle without waiting for unlocking. For unloading the laundry, the customer must wait for unlocking (ca. 4minutes). IMPORTANT: The failure indication can be deleted only by running the test program (completely!) or by reprogramming the variant file. WAVE 2: Door lock timeout is increased to 6minutes F29 or FdL is indicated at 1st occurrence. The door lock is not locked during failure conditions. It is not necessary to delete the failure.

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 	F31 or bdd	Blocked Drum Detected (only for Top Loader appliances) CCU detects problems with driving of the motor at the beginning of the cycle or after pause mode when door lock has been unlocked. Potential Causes • Check if the drum door are properly closed • Check the belt position • Check the F06 case
	Only during test program F40	MEB Communication Failure / Low Ambient Temperature If there is no communication between CCU and the MEB Extension Board (MEB) or if the ambient temperature is lower than 5 °C this failure code will be displayed. Potential Causes • Check if there is power at the MEB CU2 connector. • Check if the communication cable is connected to the MEB and to the UI. • Check if the ambient temperature is higher than 5 °C. This is to avoid steaming with ice in the hoses, which would easily cause damages of the hoses. • If the failure code occurs at start of test program, the last cycle was not properly finished. Run a drain cycle, wait until drain cycle is completely finished and start test program again. • If the points above are OK and the failure occurs again, replace the MEB.
	Only during test program F41	MEB Control Board Failure If there is any failure detected at the MEB Extension Board (MEB) this failure code will be displayed. Potential Causes • Check if there is power at the MEB CU2 connector. • If the point above is OK replace the MEB.
	Only during test program F42	Steamer Component Failure If there is any failure at the steamer component or steamer NTC, this failure Code will be displayed. Potential Causes Disconnect appliance from mains for all checks on steamer: • Check the harness between Steamer, steamer NTC and MEB. • Check if there is no fuse or reset able thermostat at open state. • Check the electrical resistance of the Steamer Heater (unplug connector HSG3 from MEB measure resistance between pin 1 and 3: ca. 48-57Ohm - measure at harness connector and not at MEB header). • Check if the steamer NTC is not at open or short-circuit state. • Check if the steamer hoses are connected. • Check if the steamer tube is not blocked. • Check water NTC (in wash unit) and wiring connections (see F04 and F05) • If the points above are OK replace the steamer component.
	Only during test program F43	Steam Valve Failure If there is no water supply or the steamer valve does not open, this failure code will be displayed. Potential Causes • Check if water supply for the appliance is completely opened. • Check the cable between MEB and valve. • Check power supply from MEB to valve (230V). • Check if the hoses to the valve are connected with no leakage. • If the points above are OK replace the valve. • Re-test the machine and if the failure persists replace the MEB.

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Domino Class B safety functions:

- 1) **Wash Level activated during selection mode:**
The Door is locked and Drain routine is started. If the Drain Pump is not defective the Door will be unlocked after Level N0 + 30 seconds;
Led (display) status: normal indication
If Drain Pump is defective Pump failure will be retriven.
- 2) **Drum Speed is higher than 60rpm in selection mode:**
When the speed > 60 rpm, then after 4 seconds, the doorlock is activated.
Led (display) status: normal indication
- 3) **Water High Temperature in selection or pause mode:**
If temperature which NTC sensor is detecting is higher than 50°C Door Lock will kept locked.
Led (display) status: normal indication

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Service Bulletin 4812 712 40355

AUTHOR: Ronny Schuricht

Last Update: 05/11/11

VERSION: 1.0

TITLE: Water dripping from lid onto side panels.

SUBJECT: In rare cases, when the lid is opened after a washing cycle, water drips down the side panels.

REMEDIAL ACTION

If customer claims wet side panels, remove the lid and put some silicon in the area of the frame like shown in the pictures.



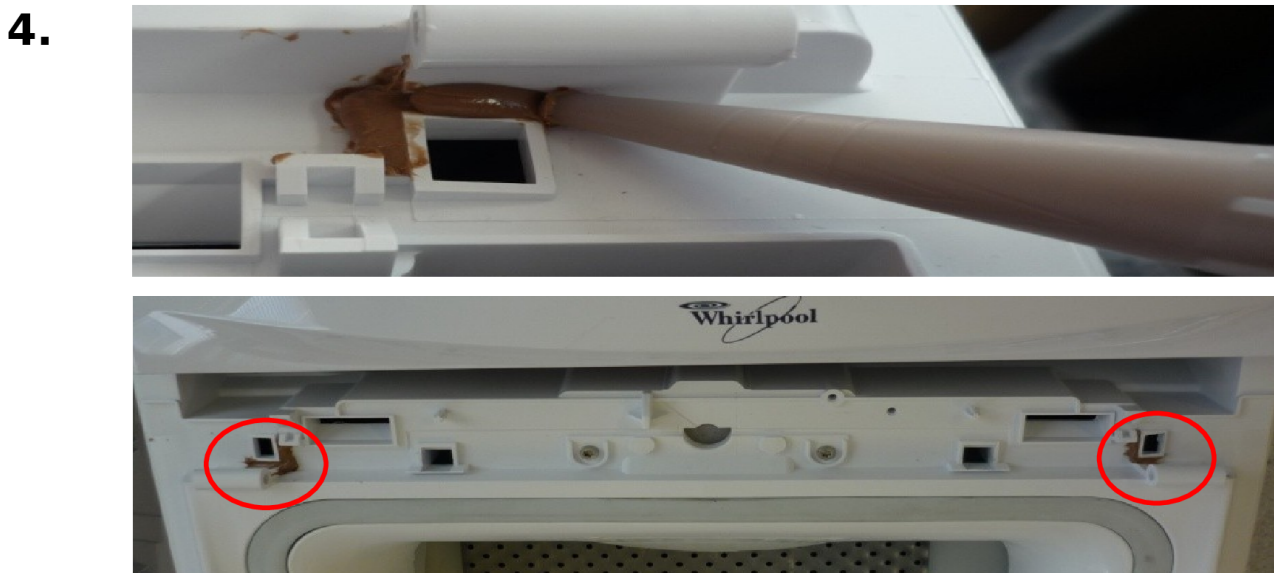
Disassembly of lid



Disassembly of control panel



Clean surface area before sealing



Seal both area surfaces according picture
with white silicon.

Service Bulletin 4812 712 40354**AUTHOR:** Ronny Schuricht**Last Update:** 02/07/11**VERSION:** 1.0**TITLE:** new fixation pin for shock absorber**SUBJECT:** Since 8th dec. 2010 a new pin fixing the shock absorber to the tub is used in production .**REMEDIAL ACTION**

The new pin is interchangeable with the old version. In SPC the old pins will be replaced by the new version.

state	pos	factory code	service code	description
old code	864	461973085291	4812 529 18045	flexible absorber pin
old code	865	461973085303	4812 529 18052	plastic absorber shaft
new code	0865 / 1811	461975039251	4801 101 00803	pin shock absorber

old fixation pin



new fixation pin

Dip the pin into soap in order to simplify the fixation and avoid any damages on the rubber of the damper.



Press the pin into the fixation guide by hands.

Use a gaspipe pliers in order to fit the pin in the right position. If you hear a "clicking" sound, the pin is fixed well.



The fixation clip is ensuring a proper positioning.

Service Bulletin 4812 712 40317**AUTHOR:** Ronny Schurricht**Last Update:** 07/01/09**VERSION:** 1.0**TITLE:** Heating Element alternative solution.**SUBJECT:** In special conditions it can occur that the heating element after a short period gets broken caused by very hard water (limestone) or variations in power supply.**REMEDIAL ACTION**

If the heating element gets broken under mentioned conditions we recommend using the alternative heating element that is nickel treated and usable for power supply up to 240V.

According to SPC 600 pieces will be on stock from week 52 onwards.

Item	original Service Code	alternative Service Code	Description
4510	4812 259 28919	4812 259 28823	heating element with NTC

Service Bulletin 4812 712 40313

AUTHOR: Juergen Reinhardt

Last Update: 11/17/09

VERSION: 1.0

TITLE: F06 randomly displayed in Domino controls

CAUSE

Sensible failure detection in drive system for safety reasons

REMEDIAL ACTION

Please check the following points:

Load:

Was there bulky load in the drum or was the machine overloaded ?

Drive system:

Please check the tachogenerator (resistance and cable).

Please guarantee a proper and tight seat of the belt on drive shaft and pulley.

Please check the electrical connections between controls and motor.

Service Bulletin 4812 712 40301

AUTHOR: Ronny Schurricht

Last Update: 10/13/10

VERSION: 1.0

TITLE: Start Delay Indication

SUBJECT: Some customers are claiming that the Start Delay function is not working well. The machine seems to start one hour earlier than expected. For example, at Start Delay time 3hours the indication is switching from h:03 to h:02 after 1 minute.

REMEDIAL ACTION

The Start Delay function is working correct.

Reason for this behaviour is following:

If the start time is after 3h 00min it's indicating h:03

If the start time is after 2h 59min it's indicating h:02

If the start time is after 2h 00min it's indicating h:02

If the start time is after 1h 59min it's indicating h:01

If the start time is after 0h 59min it's indicating :59

If the start time is after 0h 30min it's indicating :30

Service Bulletin 4812 712 40321

AUTHOR: Ronny Schuricht

Last Update: 10/14/10

VERSION: 3.0

TITLE: Drum with improved pulley fixation and drum opening.

SUBJECT: There were made some modifications on Alliance drums in production (7.4.2009):

1. Change of hole for pulley screw in the hub from M6 to M8 to improve connection drum pulley. (LR+HR)
 2. New hinge of drum door with thickness 1,8 mm (before 1,5 mm) and rivets with diameter 4 mm (before 3 mm). (HR with 210 mm door).
 3. New shape of drum door for new hinge of drum. (HR with 210 mm door)
- Also the heating element holder (HR), is replaced by a new one with lower shape.
(pls find Service Bulletin 481271240318)

Update 19.07.2010

4. Change of hole in the hub (opposite side of pulley) from M6 to M8. Machines from serial number 341029..... onwards are equipped with the new screw M8x18 and accordingly modified drum. The washer is cancelled.

Update 08.10.2010

5. Substitution of LR drum 4801 111 02217 by LR drum 4801 111 02218 equipped with drum opening of the HR drum, that is more stable.

REMEDIAL ACTION

We introduced new spare parts: drum kits with pulley screw M8x23. In the case of HR also with heating element holder + screw.

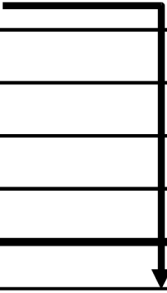
The drum with new hinge (1,8 mm) has got a bigger diameter. In order to avoid contact of the drum with the old heating element holder it's necessary to exchange it by the new one when the drum is replaced. In LR machines it is not necessary because of enough space between drum and heating element holder.

Update 19.07.2010

As spare parts the drum kits mentioned in the table below are equipped with the fitting screws. Service codes remain the same like before.

Update 08.10.2010

If the drum of a 5kg LR machine needs to be exchanged the LR drum with 210mm drum opening will be send as spare part. Repair is exactly the same. The drum will fit without any problems.

Item	Old Service Code	New Service Code	Description
220 0	4812 418 18556		Drum LR 195
220 0	4812 418 18557		Drum LR 195
220 0	4812 418 18464		Drum LR 195
220 0	4801 111 00855		Drum LR 195
220 0	4801 111 02217		Drum LR 195/M8, kit
220 0	4812 418 18596	4801 111 02218	Drum LR 210
220 0	4812 418 18632		Drum LR 210/M8, kit
220 0	4812 418 18568	4801 111 02249	
220 0	4812 418 18595		Drum HR 210/M8, kit
220 0	4812 418 18217	4801 111 02219	
220 0	4812 418 18223		
220 0	4801 101 00142		
220 0	4812 418 18227	4801 111 02219	Drum HR 210/M8,serv,Amiens,kit
200 1	4812 418 18706	4801 111 02216	Tub LR 5 pins/T20/GF30 weld.,kit
910 3	4812 502 18404	4812 502 18817	Screw of pulley M8x23
910 2	4812 502 18404	4801 101 00801	Screw M8x18 (opposite side of pulley)
993 0	4812 290 18031	4801 111 01911	clamp heating element

Service Bulletin 4812 712 40315**AUTHOR:** Ronny Schurricht**Last Update:** 07/01/09**VERSION:** 1.0**TITLE:** Bearing kit does not fit.**REMEDIAL ACTION**

We have some claims about spare part bearing kits, that doesn't fit in the tub. Reason is a material change in production that causes slightly different measures.

In Alliance LR machines the new bearing kit is used since week 49/2007.

In case of exchanging the bearing kits, it's important to take care about the correct bearing kit according to Service Info.

Item	Old Service Code	New Service Code	Description
941 0	4812 310 18578	4812 310 19144	Bearing kit cpl.