## DATA SHEET

# HEF4794B 8-stage shift-and-store register LED driver 

Product specification
Supersedes data of 1994 Jul 01
File under Integrated Circuits, IC04

## APPLICATIONS

- Automotive
- Industrial.


## GENERAL DESCRIPTION

The HEF4794B is an 8-stage serial shift register having a storage latch associated with each stage for strobing data from the serial input to parallel LED driver outputs $\mathrm{O}_{0}$ to $\mathrm{O}_{7}$. Data is shifted on positive-going clock transitions. The data in each shift register stage is
transferred to the storage register when the strobe (STR) input is HIGH. Data in the storage register appears at the outputs whenever the output enable (EO) signal is HIGH.

Two serial outputs ( $\mathrm{O}_{\mathrm{S}}$ and $\mathrm{Os}_{\mathrm{s}}$ ) are available for cascading a number of HEF4794B devices. Data is available at $\mathrm{O}_{\mathrm{S}}$ on positive-going clock edges to allow high-speed operation in cascaded systems in which the clock rise time is fast. The same serial information is available at $\mathrm{Os}_{\mathrm{s}}$ on the next negative-going clock edge and provides cascading HEF4794B devices when the clock rise time is slow.

## ORDERING INFORMATION

| TYPE NUMBER | PACKAGES |  |  |  |
| :--- | :---: | :---: | :---: | :---: |
|  | PINS | PIN POSITION | MATERIAL | CODE |
| HEF4794BT | 16 | SO16 | plastic | SOT109-1 |
| HEF4794BP | 16 | DIP16 | plastic | SOT38-1 |

## FUNCTIONAL DIAGRAM



Fig. 1 Functional diagram.

LOGIC DIAGRAMS



Fig. 3 Logic diagram.

PINNING

| SYMBOL | PIN | DESCRIPTION |
| :--- | :---: | :--- |
| STR | 1 | strobe input |
| D | 2 | data input |
| CP | 3 | clock input |
| $\mathrm{O}_{0}$ to $\mathrm{O}_{3}$ | 4 to 7 | parallel outputs 0 to 3 <br> (open drain) |
| $\mathrm{V}_{\text {SS }}$ | 8 | ground |
| $\mathrm{O}_{\mathrm{S}}, \mathrm{O}_{S^{\prime}}$ | 9 and 10 | serial outputs |
| $\mathrm{O}_{7}$ | 11 | parallel output 7 (open drain) |
| $\mathrm{O}_{6}$ | 12 | parallel output 6 (open drain) |
| $\mathrm{O}_{5}$ | 13 | parallel output 5 (open drain) |
| $\mathrm{O}_{4}$ | 14 | parallel output 4 (open drain) |
| EO | 15 | output enable input |
| $\mathrm{V}_{\mathrm{DD}}$ | 16 | supply voltage |



Fig. 4 Pin configuration.

## FUNCTIONAL DESCRIPTION

Table 1 Function table; note 1

| INPUTS |  |  |  | PARALLEL <br> OUTPUTS |  | SERIAL <br> OUTPUTS |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| CP | EO | STR | D | $\mathbf{O}_{\mathbf{0}}$ | $\mathbf{O}_{\mathbf{n}}$ | $\mathbf{O}_{\mathbf{s}}$ | $\mathbf{O}_{\mathbf{s}^{\prime}}$ |
| $\uparrow$ | L | X | X | Z | Z | $\mathrm{O}_{6}{ }^{\prime}$ | nc |
| $\downarrow$ | L | X | X | Z | Z | nc | $\mathrm{O}_{7}$ |
| $\uparrow$ | H | L | X | nc | nc | $\mathrm{O}_{6}{ }^{\prime}$ | nc |
| $\uparrow$ | H | H | L | L | $\mathrm{O}_{\mathrm{n}-1}$ | $\mathrm{O}_{6}{ }^{\prime}$ | nc |
| $\uparrow$ | H | H | H | H | $\mathrm{O}_{\mathrm{n}-1}$ | $\mathrm{O}_{6}{ }^{\prime}$ | nc |
| $\downarrow$ | H | H | H | nc | nc | nc | $\mathrm{O}_{7}$ |

## Note

1. $\mathrm{H}=\mathrm{HIGH}$ state;

L = LOW state;
X = don't care;
$\uparrow=$ positive-going transition;
$\downarrow=$ negative-going transition;
Z = high-impedance OFF state;
nc = no change;
$\mathrm{O}_{6}{ }^{\prime}=$ the information in the seventh shift register stage.
a) At the positive clock edge the information in the $7^{\text {th }}$ register stage is transferred to the $8^{\text {th }}$ register stage and the $\mathrm{O}_{\mathrm{S}}$ output.

## FAMILY DATA

See "Family Specifications" except for: rating for DC current into any open-drain output is 40 mA .

## IDD LIMITS CATEGORY MSI

See "Family Specifications" for ratings.

## DC CHARACTERISTICS

$\mathrm{V}_{\mathrm{SS}}=0 \mathrm{~V}$.

| SYMBOL | PARAMETER | CONDITIONS | $\mathrm{T}_{\text {amb }}\left({ }^{\circ} \mathrm{C}\right)$ |  |  |  |  |  | UNIT |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | -40 |  | +25 |  | +85 |  |  |
|  |  |  | MIN. | MAX. | MIN. | MAX. | MIN. | MAX. |  |
| $\mathrm{V}_{\mathrm{OL}}$ | LOW level output voltage | $\begin{array}{\|l} \hline V_{1}=V_{S S} \text { or } V_{D D} ; \\ \left\|I_{0}\right\|<20 \mathrm{~mA} ; \mathrm{V}_{\mathrm{DD}}=5 \mathrm{~V} \\ \hline \end{array}$ | - | 0.75 | - | 0.75 | - | 1.5 | V |
|  |  | $\begin{aligned} & \mathrm{V}_{\mathrm{I}}=\mathrm{V}_{\mathrm{SS}} \text { or } \mathrm{V}_{\mathrm{DD}} ; \\ & \left\|\mathrm{I}_{\mathrm{O}}\right\|<20 \mathrm{~mA} ; \\ & \mathrm{V}_{\mathrm{DD}}=10 \mathrm{~V} \end{aligned}$ | - | 0.75 | - | 0.75 | - | 1.5 | V |
|  |  | $\begin{aligned} & \hline V_{I}=V_{S S} \text { or } V_{D D} ; \\ & \left\|I_{0}\right\|<20 m A ; \\ & V_{D D}=15 \mathrm{~V} \end{aligned}$ | - | 0.75 | - | 0.75 | - | 1.5 | V |
| $\mathrm{l}_{\text {OzH }}$ | HIGH level output leakage current; 3-state | $\mathrm{V}_{\mathrm{O}}=15 \mathrm{~V} ; \mathrm{V}_{\mathrm{DD}}=5 \mathrm{~V}$ | - | 2 | - | 2 | - | 15 | $\mu \mathrm{A}$ |
|  |  | $\mathrm{V}_{\mathrm{O}}=15 \mathrm{~V} ; \mathrm{V}_{\mathrm{DD}}=10 \mathrm{~V}$ | - | 2 | - | 2 | - | 15 | $\mu \mathrm{A}$ |
|  |  | $\mathrm{V}_{\mathrm{O}}=15 \mathrm{~V} ; \mathrm{V}_{\mathrm{DD}}=15 \mathrm{~V}$ | - | 2 | - | 2 | - | 15 | $\mu \mathrm{A}$ |

## AC POWER CHARACTERISTICS

$\mathrm{V}_{\mathrm{Ss}}=0 \mathrm{~V} ; \mathrm{T}_{\mathrm{amb}}=25^{\circ} \mathrm{C}$; input transition times $\leq 20 \mathrm{~ns}$; unless otherwise specified.

| SYMBOL | PARAMETER | CONDITIONS | TYPICAL FORMULA FOR P $(\mu W)^{(1)}$ |
| :--- | :--- | :--- | :--- |
| P | dynamic power dissipation per <br> package | $\mathrm{V}_{\mathrm{DD}}=5 \mathrm{~V}$ | $1200 \mathrm{f}_{\mathrm{i}}+\Sigma\left(\mathrm{f}_{\mathrm{o}} \mathrm{C}_{\mathrm{L}}\right) \times \mathrm{V}_{\mathrm{DD}}^{2}$ |
|  |  | $\mathrm{~V}_{\mathrm{DD}}=10 \mathrm{~V}$ | $5550 \mathrm{f}_{\mathrm{i}}+\Sigma\left(\mathrm{f}_{\mathrm{o}} \mathrm{C}_{\mathrm{L}}\right) \times \mathrm{V}_{\mathrm{DD}}^{2}$ |
|  |  | $\mathrm{~V}_{\mathrm{DD}}=15 \mathrm{~V}$ | $15000 \mathrm{f}_{\mathrm{i}}+\Sigma\left(\mathrm{f}_{\mathrm{o}} \mathrm{C}_{\mathrm{L}}\right) \times \mathrm{V}_{\mathrm{DD}}^{2}$ |

## Note

1. Where:
$\mathrm{R}_{\mathrm{L}}=\infty$;
$\mathrm{f}_{\mathrm{i}}=$ input frequency $(\mathrm{MHz})$;
$\mathrm{f}_{\mathrm{o}}=$ output frequency (MHz);
$\mathrm{C}_{\mathrm{L}}=$ load capacitance (pF);
$\Sigma\left(\mathrm{f}_{0} \mathrm{C}_{\mathrm{L}}\right)=$ sum of outputs;
$\mathrm{V}_{\mathrm{DD}}=$ supply voltage ( V ).

## AC TIMING CHARACTERISTICS

$V_{S S}=0 \mathrm{~V} ; \mathrm{T}_{\mathrm{amb}}=25^{\circ} \mathrm{C} ; \mathrm{C}_{\mathrm{L}}=50 \mathrm{pF}$; input transition times $\leq 20 \mathrm{~ns}$; unless otherwise specified.

| SYMBOL | PARAMETER | $V_{D D}$ <br> (V) | MIN. | TYP. | MAX. | UNIT | TYPICAL EXTRAPOLATION FORMULA |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $\mathrm{t}_{\text {PHL }}$ | propagation delay time CP to $\mathrm{O}_{\mathrm{S}}$; HIGH-to-LOW | 5 | - | 160 | 320 | ns | $132 \mathrm{~ns}+(0.55 \mathrm{~ns} / \mathrm{pF}) \mathrm{C}_{\mathrm{L}}$ |
|  |  | 10 | - | 65 | 130 | ns | $53 \mathrm{~ns}+(0.23 \mathrm{~ns} / \mathrm{pF}) \mathrm{C}_{\mathrm{L}}$ |
|  |  | 15 | - | 45 | 90 | ns | $37 \mathrm{~ns}+(0.16 \mathrm{~ns} / \mathrm{pF}) \mathrm{C}_{\mathrm{L}}$ |
| $\mathrm{t}_{\text {PLH }}$ | propagation delay time CP to $\mathrm{O}_{\mathrm{s}}$; LOW-to-HIGH | 5 | - | 130 | 260 | ns | $102 \mathrm{~ns}+(0.55 \mathrm{~ns} / \mathrm{pF}) \mathrm{C}_{\mathrm{L}}$ |
|  |  | 10 | - | 55 | 110 | ns | $44 \mathrm{~ns}+(0.23 \mathrm{~ns} / \mathrm{pF}) \mathrm{C}_{\mathrm{L}}$ |
|  |  | 15 | - | 40 | 80 | ns | $32 \mathrm{~ns}+(0.16 \mathrm{~ns} / \mathrm{pF}) \mathrm{C}_{\mathrm{L}}$ |
| $\mathrm{t}_{\text {PHL }}$ | propagation delay time CP to $\mathrm{Os}^{\prime}$; HIGH-to-LOW | 5 | - | 120 | 240 | ns | $92 \mathrm{~ns}+(0.55 \mathrm{~ns} / \mathrm{pF}) \mathrm{C}_{\mathrm{L}}$ |
|  |  | 10 | - | 50 | 100 | ns | $39 \mathrm{~ns}+(0.23 \mathrm{~ns} / \mathrm{pF}) \mathrm{C}_{\mathrm{L}}$ |
|  |  | 15 | - | 40 | 80 | ns | $32 \mathrm{~ns}+(0.16 \mathrm{~ns} / \mathrm{pF}) \mathrm{C}_{\mathrm{L}}$ |
| $t_{\text {PLH }}$ | propagation delay time CP to $\mathrm{Os}^{\prime}$; LOW-to-HIGH | 5 | - | 130 | 260 | ns | $102 \mathrm{~ns}+(0.55 \mathrm{~ns} / \mathrm{pF}) \mathrm{C}_{\mathrm{L}}$ |
|  |  | 10 | - | 60 | 120 | ns | $49 \mathrm{~ns}+(0.23 \mathrm{~ns} / \mathrm{pF}) \mathrm{C}_{\mathrm{L}}$ |
|  |  | 15 | - | 45 | 90 | ns | $37 \mathrm{~ns}+(0.16 \mathrm{~ns} / \mathrm{pF}) \mathrm{C}_{\mathrm{L}}$ |
| $\mathrm{t}_{\text {PZL }}$ | propagation delay time CP to $\mathrm{O}_{\mathrm{n}}$; OFF-to-LOW | 5 | - | 240 | 480 | ns | note 1 |
|  |  | 10 | - | 80 | 160 | ns |  |
|  |  | 15 | - | 55 | 110 | ns |  |
| $t_{\text {PLZ }}$ | propagation delay time CP to $\mathrm{O}_{\mathrm{n}}$; LOW-to-OFF | 5 | - | 170 | 340 | ns | note 1 |
|  |  | 10 | - | 75 | 150 | ns |  |
|  |  | 15 | - | 60 | 120 | ns |  |


| SYMBOL | PARAMETER | $\mathrm{V}_{\mathrm{DD}}$ <br> (V) | MIN. | TYP. | MAX. | UNIT | TYPICAL <br> EXTRAPOLATION FORMULA |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $t_{\text {PZL }}$ | propagation delay time STR to $\mathrm{O}_{\mathrm{n}}$; OFF-to-LOW | 5 | - | 140 | 280 | ns | note 1 |
|  |  | 10 | - | 70 | 140 | ns |  |
|  |  | 15 | - | 55 | 110 | ns |  |
| $\mathrm{t}_{\text {PLZ }}$ | propagation delay time STR to $\mathrm{O}_{\mathrm{n}}$; <br> LOW-to-OFF | 5 | - | 100 | 200 | ns | note 1 |
|  |  | 10 | - | 40 | 100 | ns |  |
|  |  | 15 | - | 35 | 70 | ns |  |
| $\mathrm{t}_{\text {THL }}$ | output transition time $\mathrm{O}_{\mathrm{S}}$ and $\mathrm{OS}_{\mathrm{S}}$; HIGH-to-LOW | 5 | - | 85 | 170 | ns | $35 \mathrm{~ns}+(1.0 \mathrm{~ns} / \mathrm{pF}) \mathrm{C}_{\mathrm{L}}$ |
|  |  | 10 | - | 40 | 80 | ns | $19 \mathrm{~ns}+(0.42 \mathrm{~ns} / \mathrm{pF}) \mathrm{C}_{\mathrm{L}}$ |
|  |  | 15 | - | 30 | 60 | ns | $16 \mathrm{~ns}+(0.28 \mathrm{~ns} / \mathrm{pF}) \mathrm{C}_{\mathrm{L}}$ |
| t ${ }_{\text {tin }}$ | output transition time $\mathrm{O}_{\mathrm{S}}$ and $\mathrm{Os}^{\prime}$; LOW-to-HIGH | 5 | - | 85 | 170 | ns | $35 \mathrm{~ns}+(1.0 \mathrm{~ns} / \mathrm{pF}) \mathrm{C}_{\mathrm{L}}$ |
|  |  | 10 | - | 40 | 80 | ns | $19 \mathrm{~ns}+(0.42 \mathrm{~ns} / \mathrm{pF}) \mathrm{C}_{\mathrm{L}}$ |
|  |  | 15 | - | 30 | 60 | ns | $16 \mathrm{~ns}+(0.28 \mathrm{~ns} / \mathrm{pF}) \mathrm{C}_{\mathrm{L}}$ |
| $\mathrm{t}_{\text {PLL }}$ | output enable time EO to $\mathrm{O}_{\mathrm{n}}$; OFF-to-LOW | 5 | - | 100 | 200 | ns | note 1 |
|  |  | 10 | - | 55 | 110 | ns |  |
|  |  | 15 | - | 50 | 100 | ns |  |
| $\mathrm{t}_{\text {PLZ }}$ | output disable time EO to $\mathrm{O}_{\mathrm{n}}$; <br> LOW-to-OFF | 5 | - | 80 | 160 | ns | note 1 |
|  |  | 10 | - | 40 | 80 | ns |  |
|  |  | 15 | - | 30 | 60 | ns |  |
| $t_{\text {WCPL }}$ | minimum clock pulse width LOW | 5 | 60 | 30 | - | ns |  |
|  |  | 10 | 30 | 15 | - | ns |  |
|  |  | 15 | 24 | 12 | - | ns |  |
| twSTRH | minimum strobe pulse width HIGH | 5 | 80 | 40 | - | ns |  |
|  |  | 10 | 60 | 30 | - | ns |  |
|  |  | 15 | 24 | 12 | - | ns |  |
| $\mathrm{t}_{\text {su }}$ | set-up time D to CP | 5 | 60 | 30 | - | ns |  |
|  |  | 10 | 20 | 10 | - | ns |  |
|  |  | 15 | 15 | 5 | - | ns |  |
| $t_{\text {h }}$ | hold time D to CP | +5 | +5 | -15 | - | ns |  |
|  |  | 10 | 20 | 5 | - | ns |  |
|  |  | 15 | 20 | 5 | - | ns |  |
| $\mathrm{f}_{\mathrm{clk}(\text { max })}$ | maximum clock frequency | 5 | 5 | 10 | - | MHz |  |
|  |  | 10 | 11 | 22 | - | MHz |  |
|  |  | 15 | 14 | 28 | - | MHz |  |

## Note

1. Definition of symbol equivalent to 3-state outputs.


Fig. 5 Timing diagram.
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Fig. 6 Application example: serial-to-parallel converting LED drivers.

## PACKAGE OUTLINES

SO16: plastic small outline package; 16 leads; body width 3.9 mm


DIMENSIONS (inch dimensions are derived from the original mm dimensions)

| UNIT | $\begin{gathered} \mathrm{A} \\ \max . \end{gathered}$ | $\mathrm{A}_{1}$ | $\mathrm{A}_{2}$ | $\mathrm{A}_{3}$ | $\mathrm{b}_{\mathrm{p}}$ | c | $D^{(1)}$ | $E^{(1)}$ | e | $\mathrm{H}_{\mathrm{E}}$ | L | $\mathrm{L}_{\mathrm{p}}$ | Q | v | w | y | $\mathrm{Z}^{(1)}$ | $\theta$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| mm | 1.75 | $\begin{aligned} & 0.25 \\ & 0.10 \end{aligned}$ | $\begin{aligned} & 1.45 \\ & 1.25 \end{aligned}$ | 0.25 | $\begin{aligned} & 0.49 \\ & 0.36 \end{aligned}$ | $\begin{aligned} & 0.25 \\ & 0.19 \end{aligned}$ | $\begin{gathered} 10.0 \\ 9.8 \end{gathered}$ | $\begin{aligned} & 4.0 \\ & 3.8 \end{aligned}$ | 1.27 | $\begin{aligned} & 6.2 \\ & 5.8 \end{aligned}$ | 1.05 | $\begin{aligned} & 1.0 \\ & 0.4 \end{aligned}$ | $\begin{aligned} & 0.7 \\ & 0.6 \end{aligned}$ | 0.25 | 0.25 | 0.1 | $\begin{aligned} & 0.7 \\ & 0.3 \end{aligned}$ | $\begin{aligned} & 8^{\circ} \\ & 0^{\circ} \end{aligned}$ |
| inches | 0.069 | $\begin{aligned} & 0.010 \\ & 0.004 \end{aligned}$ | $\begin{aligned} & 0.057 \\ & 0.049 \end{aligned}$ | 0.01 | $\begin{aligned} & 0.019 \\ & 0.014 \end{aligned}$ | $\begin{array}{\|l\|} \hline 0.0100 \\ 0.0075 \end{array}$ | $\begin{aligned} & 0.39 \\ & 0.38 \end{aligned}$ | $\begin{aligned} & 0.16 \\ & 0.15 \end{aligned}$ | 0.050 | $\begin{aligned} & 0.244 \\ & 0.228 \end{aligned}$ | 0.041 | $\begin{aligned} & 0.039 \\ & 0.016 \end{aligned}$ | $\begin{aligned} & 0.028 \\ & 0.020 \end{aligned}$ | 0.01 | 0.01 | 0.004 | $\begin{aligned} & 0.028 \\ & 0.012 \end{aligned}$ |  |

Note

1. Plastic or metal protrusions of 0.15 mm maximum per side are not included.

| OUTLINE <br> VERSION | REFERENCES |  |  |  | EUROPEAN <br> PROJECTION | ISSUE DATE |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | IEC | JEDEC | EIAJ |  |  |  |



DIMENSIONS (inch dimensions are derived from the original mm dimensions)

| UNIT | $\mathbf{A}$ <br> max. | $\mathbf{A}_{\mathbf{1}}$ <br> $\mathbf{m i n}$. | $\mathbf{A}_{\mathbf{2}}$ <br> max. | $\mathbf{b}$ | $\mathbf{b}_{\mathbf{1}}$ | $\mathbf{c}$ | $\mathbf{D}^{(\mathbf{1})}$ | $\mathbf{E}^{(\mathbf{1})}$ | $\mathbf{e}$ | $\mathbf{e}_{\mathbf{1}}$ | $\mathbf{L}$ | $\mathbf{M}_{\mathbf{E}}$ | $\mathbf{M}_{\mathbf{H}}$ | $\mathbf{w}$ | $\mathbf{Z}^{(\mathbf{1})}$ <br> $\mathbf{m a x}$. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| mm | 4.7 | 0.51 | 3.7 | 1.40 <br> 1.14 | 0.53 <br> 0.38 | 0.32 <br> 0.23 | 21.8 <br> 21.4 | 6.48 <br> 6.20 | 2.54 | 7.62 | 3.9 <br> 3.4 | 8.25 <br> 7.80 | 9.5 <br> 8.3 | 0.254 | 2.2 |
| inches | 0.19 | 0.020 | 0.15 | 0.055 <br> 0.045 | 0.021 <br> 0.015 | 0.013 <br> 0.009 | 0.86 <br> 0.84 | 0.26 <br> 0.24 | 0.10 | 0.30 | 0.15 <br> 0.13 | 0.32 <br> 0.31 | 0.37 <br> 0.33 | 0.01 | 0.087 |

Note

1. Plastic or metal protrusions of 0.25 mm maximum per side are not included.

| OUTLINE VERSION | REFERENCES |  |  | EUROPEAN PROJECTION | ISSUE DATE |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | IEC | JEDEC | EIAJ |  |  |
| SOT38-1 | 050G09 | MO-001AE |  | $\square$ - | $\begin{aligned} & 92-10-02 \\ & 95-01-19 \end{aligned}$ |

## SOLDERING

## Introduction

This text gives a very brief insight to a complex technology. A more in-depth account of soldering ICs can be found in our "Data Handbook IC26; Integrated Circuit Packages" (document order number 9398652 90011).

There is no soldering method that is ideal for all IC packages. Wave soldering is often preferred when through-hole and surface mount components are mixed on one printed-circuit board. However, wave soldering is not always suitable for surface mount ICs, or for printed-circuit boards with high population densities. In these situations reflow soldering is often used.

## Through-hole mount packages

Soldering by dipping or by solder wave
The maximum permissible temperature of the solder is $260^{\circ} \mathrm{C}$; solder at this temperature must not be in contact with the joints for more than 5 seconds. The total contact time of successive solder waves must not exceed 5 seconds.

The device may be mounted up to the seating plane, but the temperature of the plastic body must not exceed the specified maximum storage temperature ( $\mathrm{T}_{\text {stg(max) }}$ ). If the printed-circuit board has been pre-heated, forced cooling may be necessary immediately after soldering to keep the temperature within the permissible limit.

## Manual soldering

Apply the soldering iron ( 24 V or less) to the lead(s) of the package, either below the seating plane or not more than 2 mm above it. If the temperature of the soldering iron bit is less than $300^{\circ} \mathrm{C}$ it may remain in contact for up to 10 seconds. If the bit temperature is between 300 and $400^{\circ} \mathrm{C}$, contact may be up to 5 seconds.

## Surface mount packages

## Reflow soldering

Reflow soldering requires solder paste (a suspension of fine solder particles, flux and binding agent) to be applied to the printed-circuit board by screen printing, stencilling or pressure-syringe dispensing before package placement.
Several methods exist for reflowing; for example, infrared/convection heating in a conveyor type oven. Throughput times (preheating, soldering and cooling) vary between 100 and 200 seconds depending on heating method.

Typical reflow peak temperatures range from
215 to $250^{\circ} \mathrm{C}$. The top-surface temperature of the packages should preferable be kept below $230^{\circ} \mathrm{C}$.

## Wave soldering

Conventional single wave soldering is not recommended for surface mount devices (SMDs) or printed-circuit boards with a high component density, as solder bridging and non-wetting can present major problems.

To overcome these problems the double-wave soldering method was specifically developed.

If wave soldering is used the following conditions must be observed for optimal results:

- Use a double-wave soldering method comprising a turbulent wave with high upward pressure followed by a smooth laminar wave.
- For packages with leads on two sides and a pitch (e):
- larger than or equal to 1.27 mm , the footprint longitudinal axis is preferred to be parallel to the transport direction of the printed-circuit board;
- smaller than 1.27 mm , the footprint longitudinal axis must be parallel to the transport direction of the printed-circuit board.
The footprint must incorporate solder thieves at the downstream end.
- For packages with leads on four sides, the footprint must be placed at a $45^{\circ}$ angle to the transport direction of the printed-circuit board. The footprint must incorporate solder thieves downstream and at the side corners.

During placement and before soldering, the package must be fixed with a droplet of adhesive. The adhesive can be applied by screen printing, pin transfer or syringe dispensing. The package can be soldered after the adhesive is cured.

Typical dwell time is 4 seconds at $250^{\circ} \mathrm{C}$. A mildly-activated flux will eliminate the need for removal of corrosive residues in most applications.

## MANUAL SOLDERING

Fix the component by first soldering two diagonally-opposite end leads. Use a low voltage ( 24 V or less) soldering iron applied to the flat part of the lead. Contact time must be limited to 10 seconds at up to $300^{\circ} \mathrm{C}$.

When using a dedicated tool, all other leads can be soldered in one operation within 2 to 5 seconds between 270 and $320^{\circ} \mathrm{C}$.

Suitability of IC packages for wave, reflow and dipping soldering methods

| MOUNTING | PACKAGE | SOLDERING METHOD |  |
| :--- | :--- | :--- | :--- | :--- |
|  |  | WAVE | REFLOW |

## Notes

1. All surface mount (SMD) packages are moisture sensitive. Depending upon the moisture content, the maximum temperature (with respect to time) and body size of the package, there is a risk that internal or external package cracks may occur due to vaporization of the moisture in them (the so called popcorn effect). For details, refer to the Drypack information in the "Data Handbook IC26; Integrated Circuit Packages; Section: Packing Methods".
2. For SDIP packages, the longitudinal axis must be parallel to the transport direction of the printed-circuit board.
3. These packages are not suitable for wave soldering as a solder joint between the printed-circuit board and heatsink (at bottom version) can not be achieved, and as solder may stick to the heatsink (on top version).
4. If wave soldering is considered, then the package must be placed at a $45^{\circ}$ angle to the solder wave direction. The package footprint must incorporate solder thieves downstream and at the side corners.
5. Wave soldering is only suitable for LQFP, QFP and TQFP packages with a pitch (e) equal to or larger than 0.8 mm ; it is definitely not suitable for packages with a pitch (e) equal to or smaller than 0.65 mm .
6. Wave soldering is only suitable for SSOP and TSSOP packages with a pitch (e) equal to or larger than 0.65 mm ; it is definitely not suitable for packages with a pitch (e) equal to or smaller than 0.5 mm .

## 8-stage shift-and-store register LED driver

## DEFINITIONS

| Data sheet status |  |
| :--- | :--- |
| Objective specification | This data sheet contains target or goal specifications for product development. |
| Preliminary specification | This data sheet contains preliminary data; supplementary data may be published later. |
| Product specification | This data sheet contains final product specifications. |
| Limiting values |  |
| Limiting values given are in accordance with the Absolute Maximum Rating System (IEC 134). Stress above one or <br> more of the limiting values may cause permanent damage to the device. These are stress ratings only and operation <br> of the device at these or at any other conditions above those given in the Characteristics sections of the specification <br> is not implied. Exposure to limiting values for extended periods may affect device reliability. |  |
| Application information | Where application information is given, it is advisory and does not form part of the specification. |

## LIFE SUPPORT APPLICATIONS

These products are not designed for use in life support appliances, devices, or systems where malfunction of these products can reasonably be expected to result in personal injury. Philips customers using or selling these products for use in such applications do so at their own risk and agree to fully indemnify Philips for any damages resulting from such improper use or sale.

## NOTES

## NOTES

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