



SERVICE MANUAL

MODEL: OK75

# MINI HI-FI SYSTEM SERVICE MANUAL

**MODEL: OK75**

**CAUTION**

BEFORE SERVICING THE UNIT, READ THE "SAFETY PRECAUTIONS"  
IN THIS MANUAL.



P/NO : AFN78511834

SEPTEMBER, 2018

LG

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# SECTION 1

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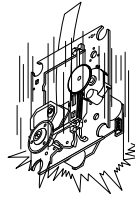
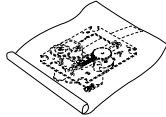
# SERVICING PRECAUTIONS

## NOTES REGARDING HANDLING OF THE PICK-UP

### 1. Notes for transport and storage

- 1) The pick-up should always be left in its conductive bag until immediately prior to use.
- 2) The pick-up should never be subjected to external pressure or impact.

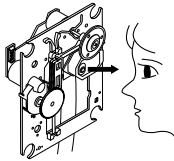
Storage in conductive bag



Drop impact

### 2. Repair notes

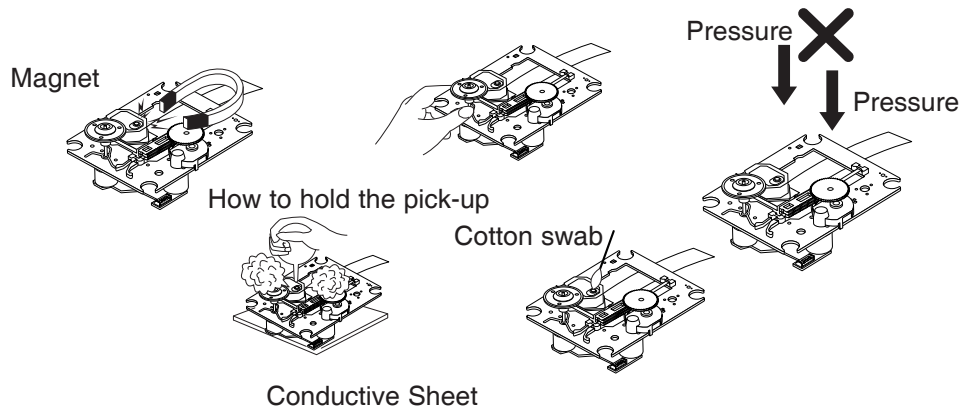
- 1) The pick-up incorporates a strong magnet, and so should never be brought close to magnetic materials.
- 2) The pick-up should always be handled correctly and carefully, taking care to avoid external pressure and impact. If it is subjected to strong pressure or impact, the result may be an operational malfunction and/or damage to the printed-circuit board.
- 3) Each and every pick-up is already individually adjusted to a high degree of precision, and for that reason the adjustment point and installation screws should absolutely never be touched.
- 4) Laser beams may damage the eyes!  
Absolutely never permit laser beams to enter the eyes!  
Also NEVER switch ON the power to the laser output part (lens, etc.) of the pick-up if it is damaged.



NEVER look directly at the laser beam, and don't allow contact with fingers or other exposed skin.

### 5) Cleaning the lens surface

If there is dust on the lens surface, the dust should be cleaned away by using an air bush (such as used for camera lens). The lens is held by a delicate spring. When cleaning the lens surface, therefore, a cotton swab should be used, taking care not to distort lens.



### 6) Never attempt to disassemble the pick-up.

Spring has excess pressure. If the lens is extremely dirty, apply isopropyl alcohol to the cotton swab. (Do not use any other liquid cleaners, because they will damage the lens.) Take care not to use too much of this alcohol on the swab, and do not allow the alcohol to get inside the pick-up.



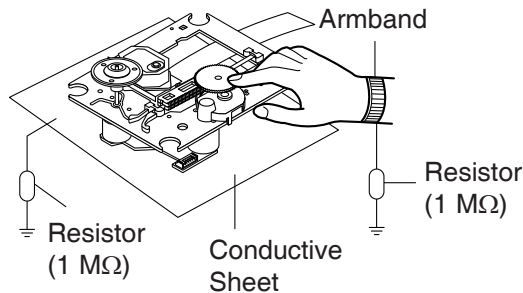
## NOTES REGARDING COMPACT DISC PLAYER REPAIRS

### 1. Preparations

- 1) Compact disc players incorporate a great many ICs as well as the pick-up (laser diode). These components are sensitive to, and easily affected by, static electricity. If such static electricity is high voltage, components can be damaged, and for that reason components should be handled with care.
- 2) The pick-up is composed of many optical components and other high-precision components. Care must be taken, therefore, to avoid repair or storage where the temperature or humidity is high, where strong magnetism is present, or where there is excessive dust.

### 2. Notes for repair

- 1) Before replacing a component part, first disconnect the power supply lead wire from the unit
- 2) All equipment, measuring instruments and tools must be grounded.
- 3) The workbench should be covered with a conductive sheet and grounded.  
When removing the laser pick-up from its conductive bag, do not place the pick-up on the bag. (This is because there is the possibility of damage by static electricity.)
- 4) To prevent AC leakage, the metal part of the soldering iron should be grounded.
- 5) Workers should be grounded by an armband (1 M $\Omega$ )
- 6) Care should be taken not to permit the laser pick-up to come in contact with clothing, in order to prevent static electricity changes in the clothing to escape from the armband.
- 7) The laser beam from the pick-up should NEVER be directly facing the eyes or bare skin.



# ESD PRECAUTIONS

## Electrostatically Sensitive Devices (ESD)

Some semiconductor (solid state) devices can be damaged easily by static electricity. Such components commonly are called Electrostatically Sensitive Devices (ESD). Examples of typical ESD devices are integrated circuits and some field-effect transistors and semiconductor chip components. The following techniques should be used to help reduce the incidence of component damage caused by static electricity.

1. Immediately before handling any semiconductor component or semiconductor-equipped assembly, drain off any electrostatic charge on your body by touching a known earth ground. Alternatively, obtain and wear a commercially available discharging wrist strap device, which should be removed for potential shock reasons prior to applying power to the unit under test.
2. After removing an electrical assembly equipped with ESD devices, place the assembly on a conductive surface such as aluminum foil, to prevent electrostatic charge buildup or exposure of the assembly.
3. Use only a grounded-tip soldering iron to solder or unsolder ESD devices.
4. Use only an anti-static solder removal device. Some solder removal devices not classified as "anti-static" can generate electrical charges sufficient to damage ESD devices.
5. Do not use freon-propelled chemicals. These can generate electrical charges sufficient to damage ESD devices.
6. Do not remove a replacement ESD device from its protective package until immediately before you are ready to install it. (Most replacement ESD devices are packaged with leads electrically shorted together by conductive foam, aluminum foil or comparable conductive materials).
7. Immediately before removing the protective material from the leads of a replacement ESD device, touch the protective material to the chassis or circuit assembly into which the device will be installed.

**CAUTION : BE SURE NO POWER IS APPLIED TO THE CHASSIS OR CIRCUIT, AND OBSERVE ALL OTHER SAFETY PRECAUTIONS.**

8. Minimize bodily motions when handling unpackaged replacement ESD devices. (Otherwise harmless motion such as the brushing together of your clothes fabric or the lifting of your foot from a carpeted floor can generate static electricity sufficient to damage an ESD device).

## CAUTION. GRAPHIC SYMBOLS

|                                                                                     |                                                                                                                                                                                                                                                     |
|-------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|  | THE LIGHTNING FLASH WITH APOWHEAD SYMBOL. WITHIN AN EQUILATERAL TRIANGLE, IS INTENDED TO ALERT THE SERVICE PERSONNEL TO THE PRESENCE OF UNINSULATED "DANGEROUS VOLTAGE" THAT MAY BE OF SUFFICIENT MAGNITUDE TO CONSTITUTE A RISK OF ELECTRIC SHOCK. |
|  | THE EXCLAMATION POINT WITHIN AN EQUILATERAL TRIANGLE IS INTENDED TO ALERT THE SERVICE PERSONNEL TO THE PRESENCE OF IMPORTANT SAFETY INFORMATION IN SERVICE LITERATURE.                                                                              |

# HIDDEN KEY MODE

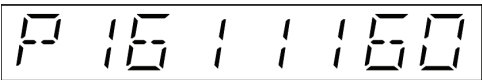
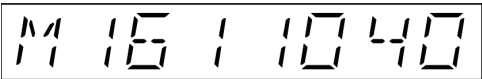
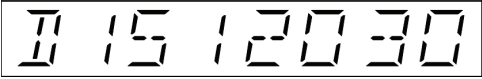
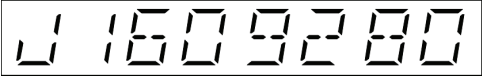
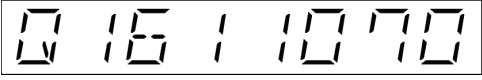
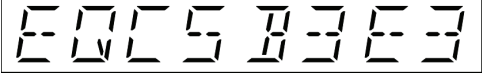
## 1. HIDDEN KEY MODE TABLE

| HIDDEN MODE    | ENTRANCE KEY(Audio)                                      | EXIT KEY                               |
|----------------|----------------------------------------------------------|----------------------------------------|
| Version Check  | Front 'Stop' ■<br>+ Remote Control Key 'Play' ▶/⏮ for 5s | Remote Control Key 'Play' ▶/⏮ for 1.5s |
| EEPROM INITIAL | Front 'Stop' ■<br>+ Remote Control Key '⏮' for 5s        | Auto exit                              |

## 2. HIDDEN KEY MODE DESCRIPTION

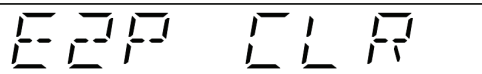
### 2-1. Version Check

- Function : Version Check.
- Entrance Key : Front 'Stop' + Remote Control Key 'Play' for 5s.
- Exit Key : Remote Control Key 'Play' for 1.5s.
- Operation explanation : Remote Control Key ⏮ OR ⏭.

| VFD Display (Example)                                                               | Result               |
|-------------------------------------------------------------------------------------|----------------------|
|    | MCS Version          |
|   | MICOM Version        |
|  | OPTION Version       |
|  | DEMO Version         |
|  | DJ PRO Version       |
|  | EQ Version           |
|  | EQ Check sum Version |

### 2-2. EEPROM Initial

- Function : Initialize data stored in EEPROM and BACKUP RAM data.
- Entrance Key : Front 'Stop' + Remote Control Key '⏮' for 5s.
- Exit Key : Auto exit.
- Explanation : 'E2P CLR' is displayed on the VPD and turn off the power automatically.



# PROGRAM DOWNLOAD GUIDE

## 1. AUDIO PROGRAM

**Download program file name must be MICOM\_OK75\_YYMMDDX.HEX**

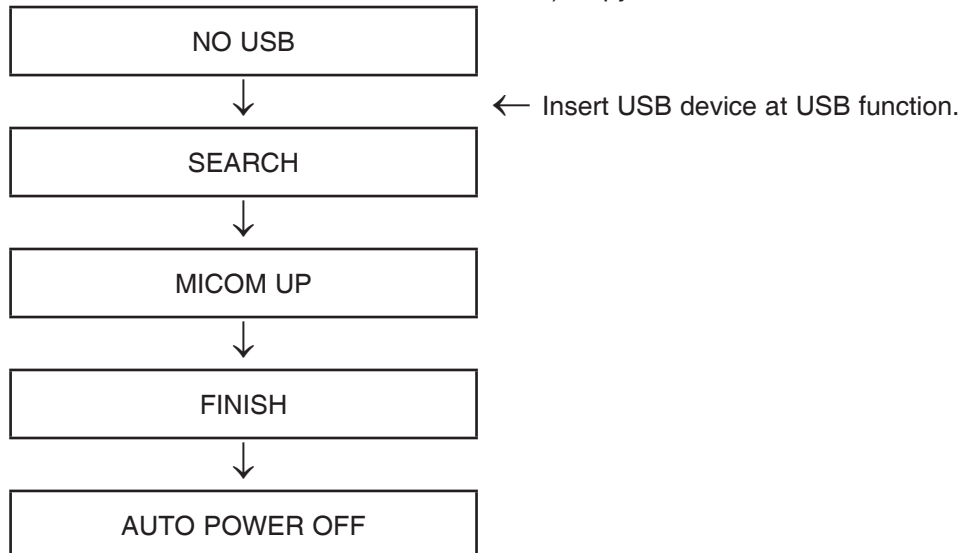
If security program(Water Wall) is activated on PC, you must save the file to the USB storage device and disable the security software, then download the file to your set.

Downloading file proceeds in the same way at USB1 function and USB2 function.

**Caution:** When downloading the file, you should neither unplug the USB device, change to the other function, nor power off the device. USB device must be unplugged when the downloading process is completed.

## ON VFD DISPLAY SCREEN

- 1) (Fast) Format USB device.
- 2) Copy Firmware file to USB device.



## 2. CD PROGRAM

**Download program file name must be HG790\_OK75\_YYMMDDX.bin**

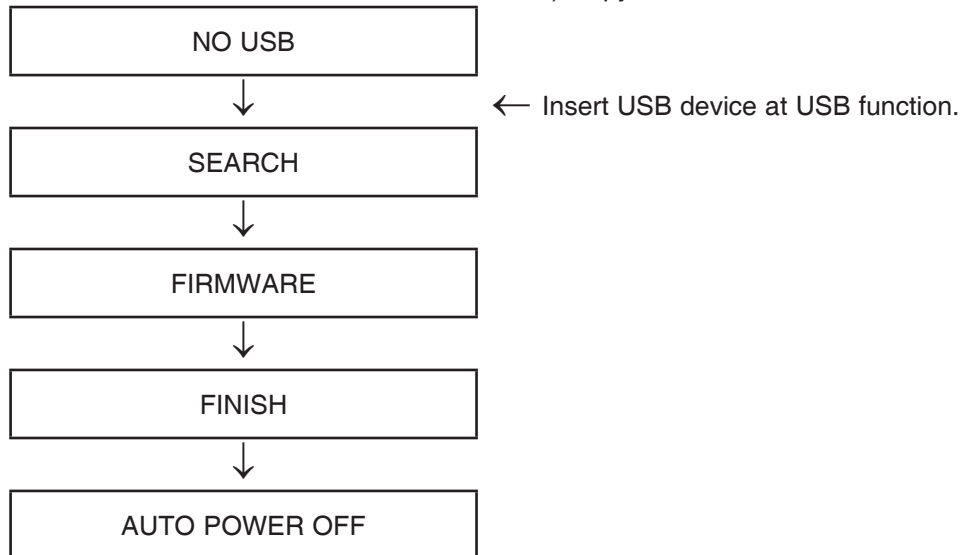
If security program(Water Wall) is activated on PC, you must save the file to the USB storage device and disable the security software, then download the file to your set.

Downloading file proceeds in the same way at USB1 function and USB2 function.

**Caution:** When downloading the file, you should neither unplug the USB device, change to the other function, nor power off the device. USB device must be unplugged when the downloading process is completed.

### ON VFD DISPLAY SCREEN

- 1) (Fast) Format USB device.
- 2) Copy Firmware file to USB device.



### 3. EQ & DEMO PROGRAM

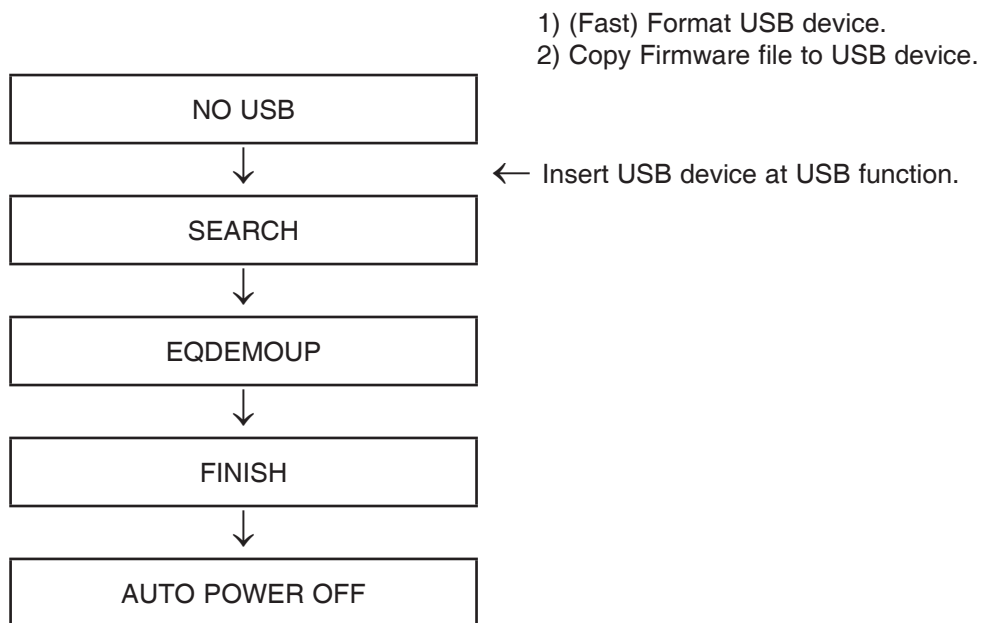
**Download program file name must be EQ\_DEMO\_PRG\_OK75\_XXXX.BIN**

If security program(Water Wall) is activated on PC, you must save the file to the USB storage device and disable the security software, then download the file to your set.

Downloading file proceeds in the same way at USB1 function and USB2 function.

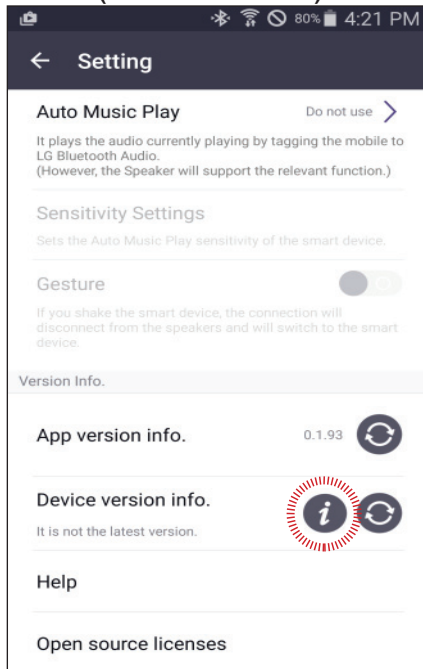
**Caution:** When downloading the file, you should neither unplug the USB device, change to the other function, nor power off the device. USB device must be unplugged when the downloading process is completed.

#### ON VFD DISPLAY SCREEN



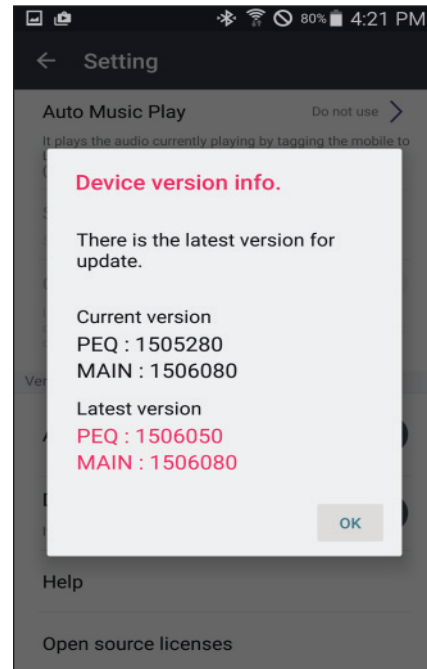
# FOTA UPDATE STEP USING BT APP

## Step1 : App connecting (Check FW version)



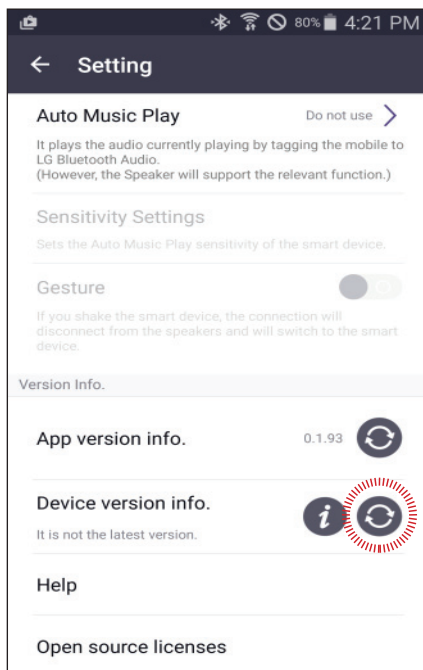
After connecting the BT App with SET, the user could find the “Device Version info” on Setting tab.

## Step2 : Device version info



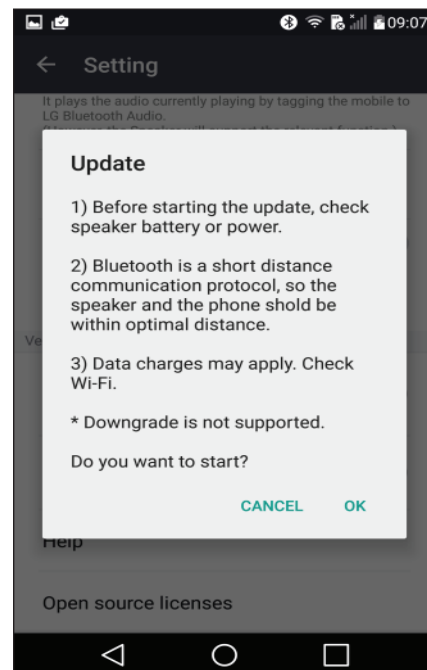
When touch the “Device Version info” button, user could find the current and latest SET version on pop-up menu.

## Step3 : Select update button



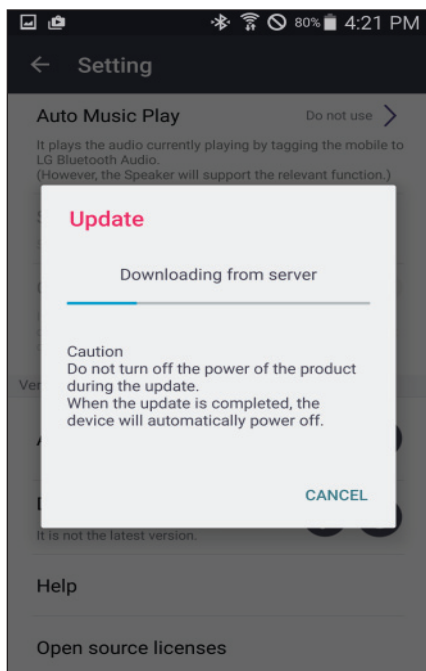
When touch the “Update” button, user could update the SET firmware using FOTA.

## Step4 : Confirm update



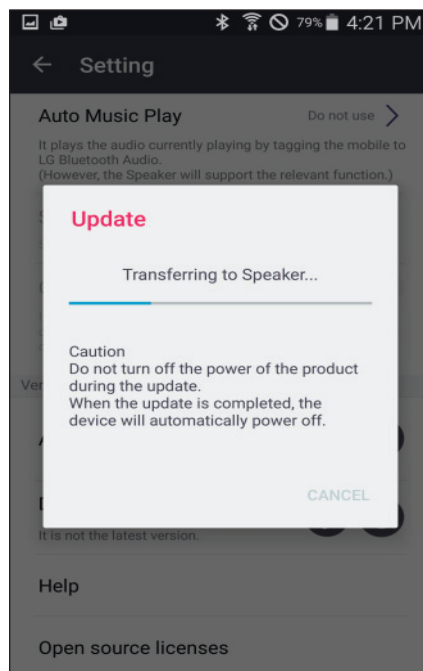
Select the OK button on the caution message.

### Step5 : Download from CDN server



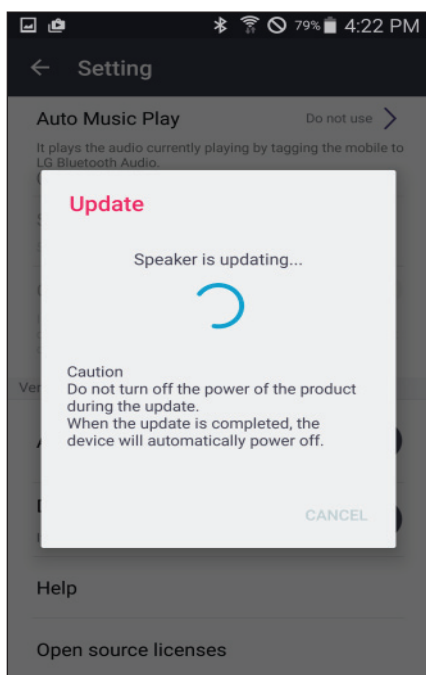
1st step is download from CDN server to smart phone. The progress bar is displayed on BT App.

### Step6 : Transfer FW



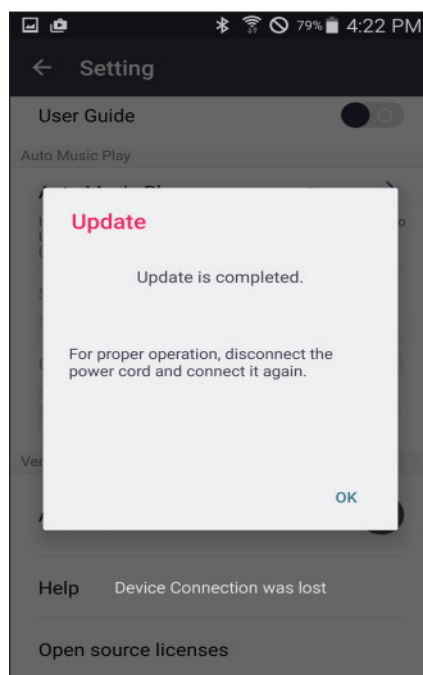
After completed the download from server, smart phone start to transfer the firmware to the SET. The progress bar is displayed on BT App.

### Step7 : FW Flash Writing



After completed the download from the smart phone, the SET overwrite the firmware to flash memory.

### Step8 : FOTA complete



When finishing the flash memory writing, pop-up message about finish is displayed and the SET auto power off.



# SPECIFICATIONS

- **GENERAL**

Power requirements  
Power consumption  
Dimensions (W x H x D)  
Operating temperature  
Operating humidity

Refer to the main label on the unit.  
Refer to the main label on the unit.  
Approx. 330 mm x 925 mm x 360 mm  
5 °C to 35 °C (41 °F to 95 °F)  
60 %

- **INPUTS**

Digital audio in (OPTICAL IN)  
Analog audio in (AUX IN)  
Portable in (PORT. IN)  
Microphone (MIC 1/2)

3.3 V (p-p), Optical jack x 1  
2.0 Vrms (1 kHz, 0 dB), 600  $\Omega$ , RCA jack (L, R)  
1.0 Vrms (3.5 mm stereo jack) x 1  
Sensitivity 20 mV (1 kHz), 6.3 mm jack x 2

- **TUNER**

FM Tuning Range

87.5 to 108.0 MHz or 87.50 to 108.00 MHz

- **SYSTEM**

Frequency Response  
Signal-to-noise ratio  
Dynamic range  
Bus Power Supply (USB)  
Available Digital Input Audio Sampling Frequency

40 to 20,000 Hz  
More than 75 dB  
More than 80 dB  
5 V  $\pm$  500 mA  
32 kHz, 44.1 kHz, 48 kHz, 88.2 kHz, 96 kHz

- **AMPLIFIER (RMS Output power)**

Total output  
HIGH  
LOW

1,000 W RMS  
295 W RMS  $\times$  2 (4  $\Omega$  at 1kHz, 10% THD)  
410 W RMS (3  $\Omega$  at 200Hz, 10% THD)

- Design and specifications are subject to change without notice.

# SECTION 2

## CABINET & MAIN CHASSIS

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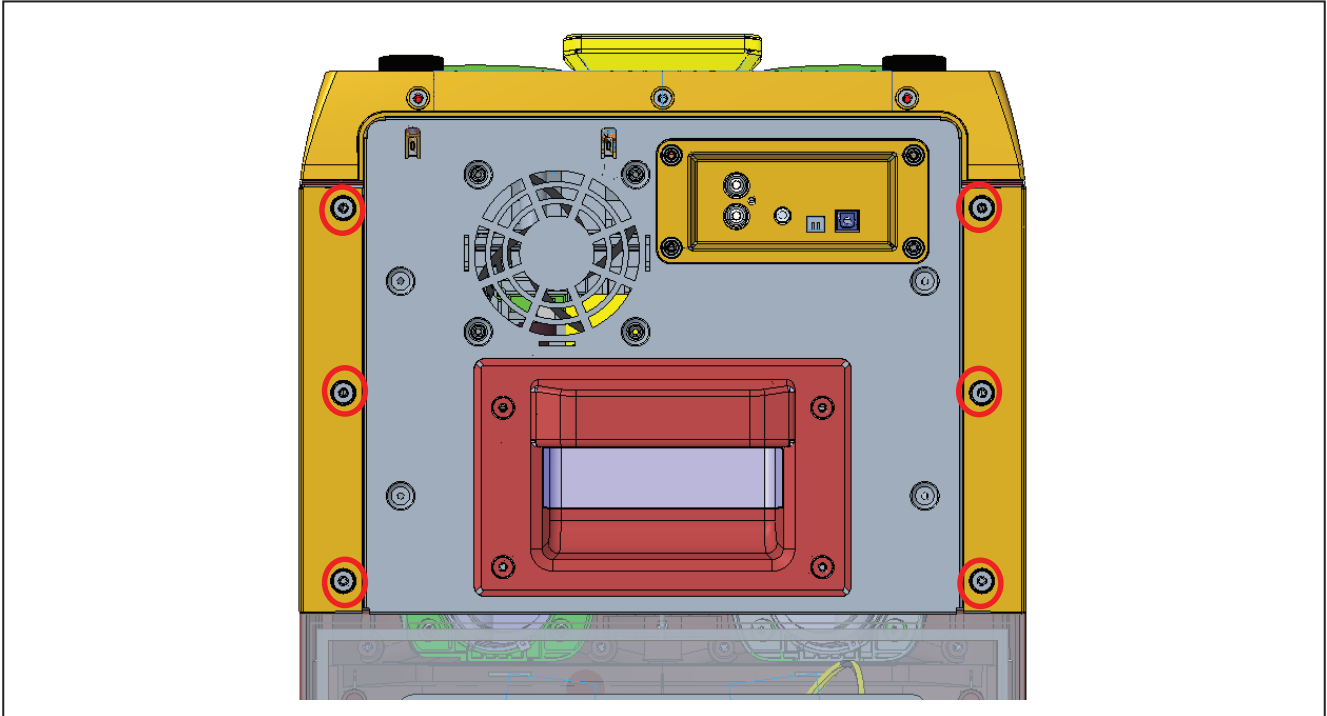
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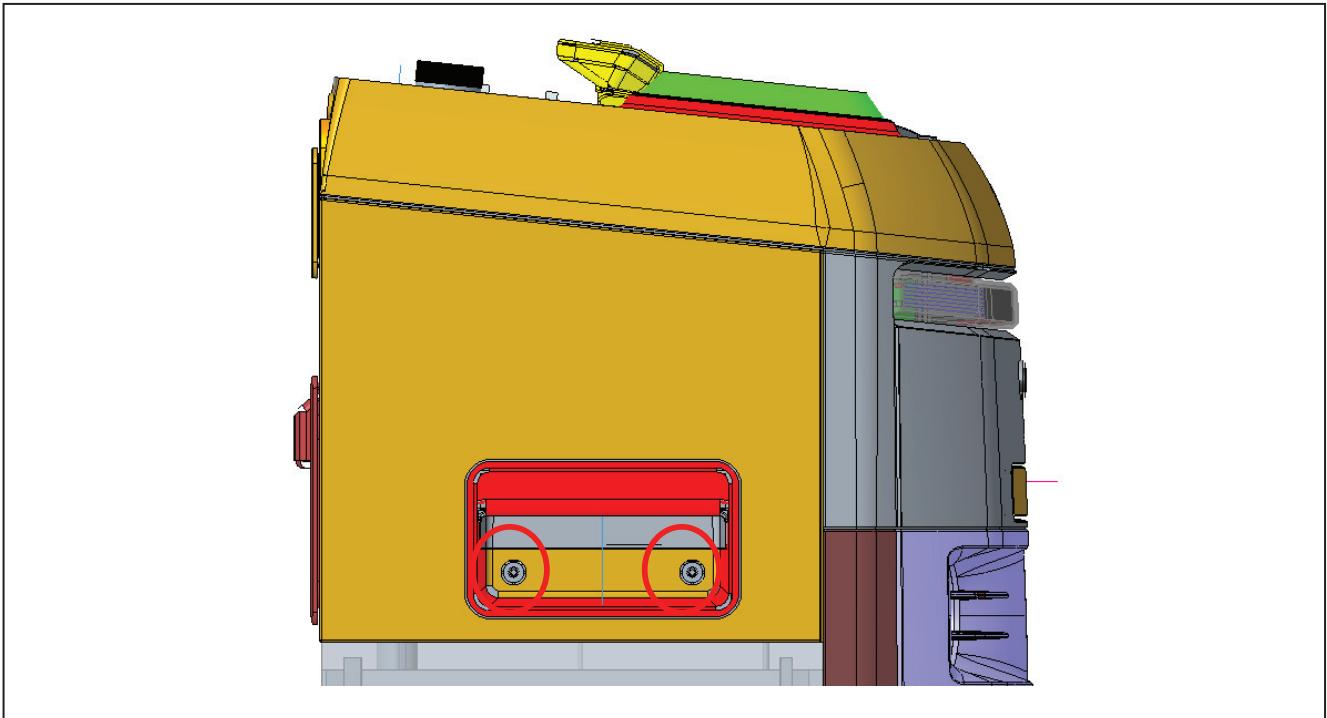
# DISASSEMBLY INSTRUCTIONS

1) Remove the 6 screws.



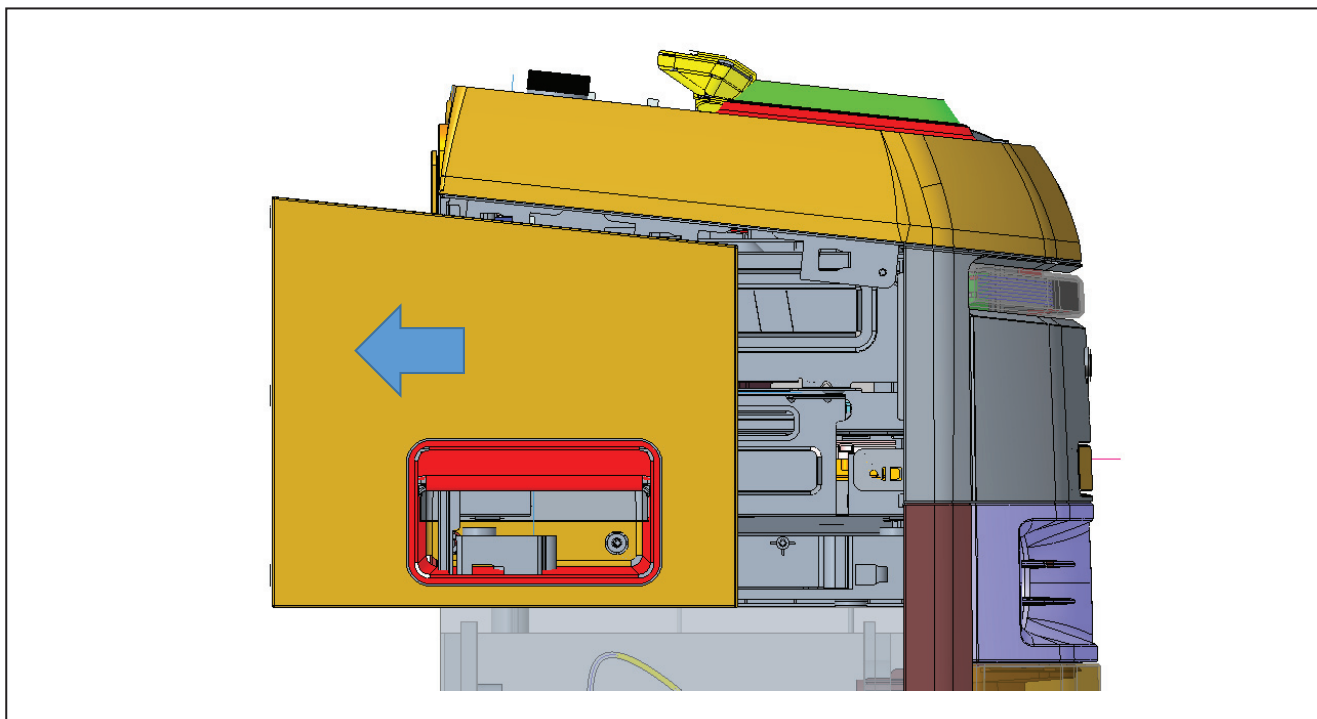
**Figure 1. Panel Side L/R disassembly - 1**

2) Disassemble each of the two screws located inside the handle.



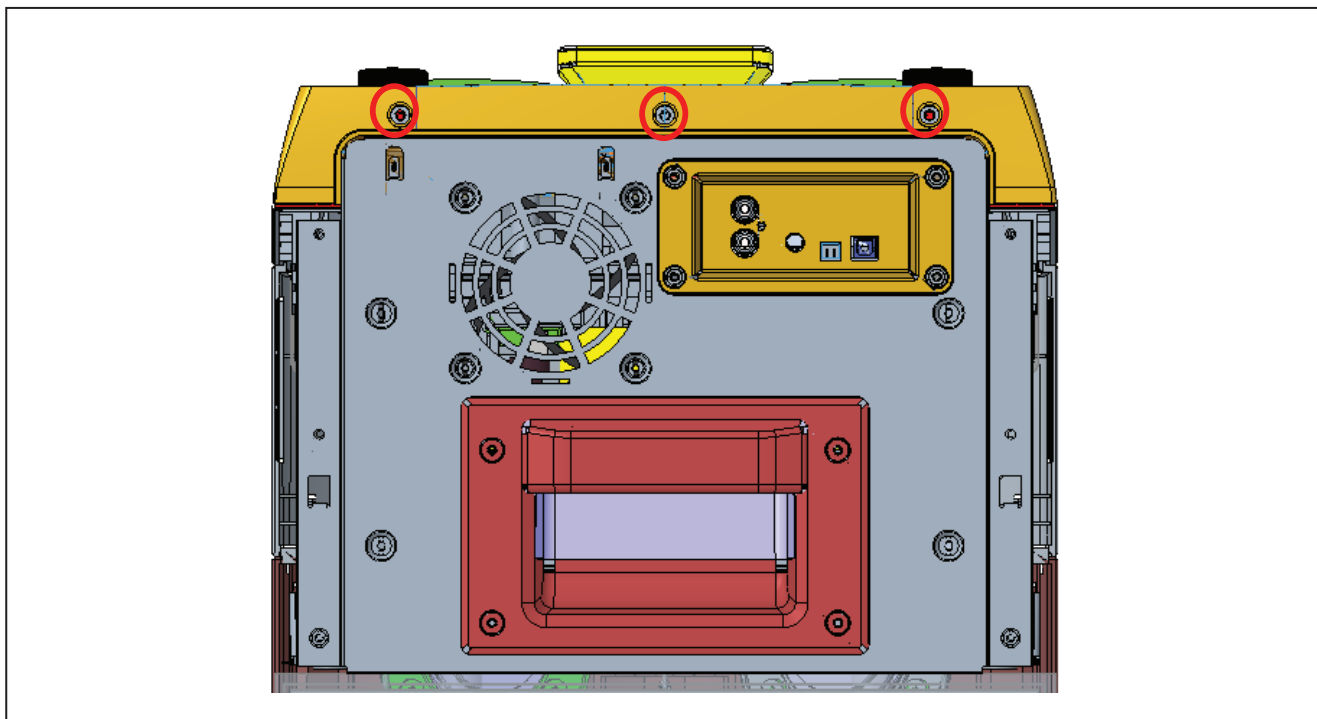
**Figure 2. Panel Side L/R disassembly - 2**

3) Pull out Cover Side Assembly L/R in the backward direction.



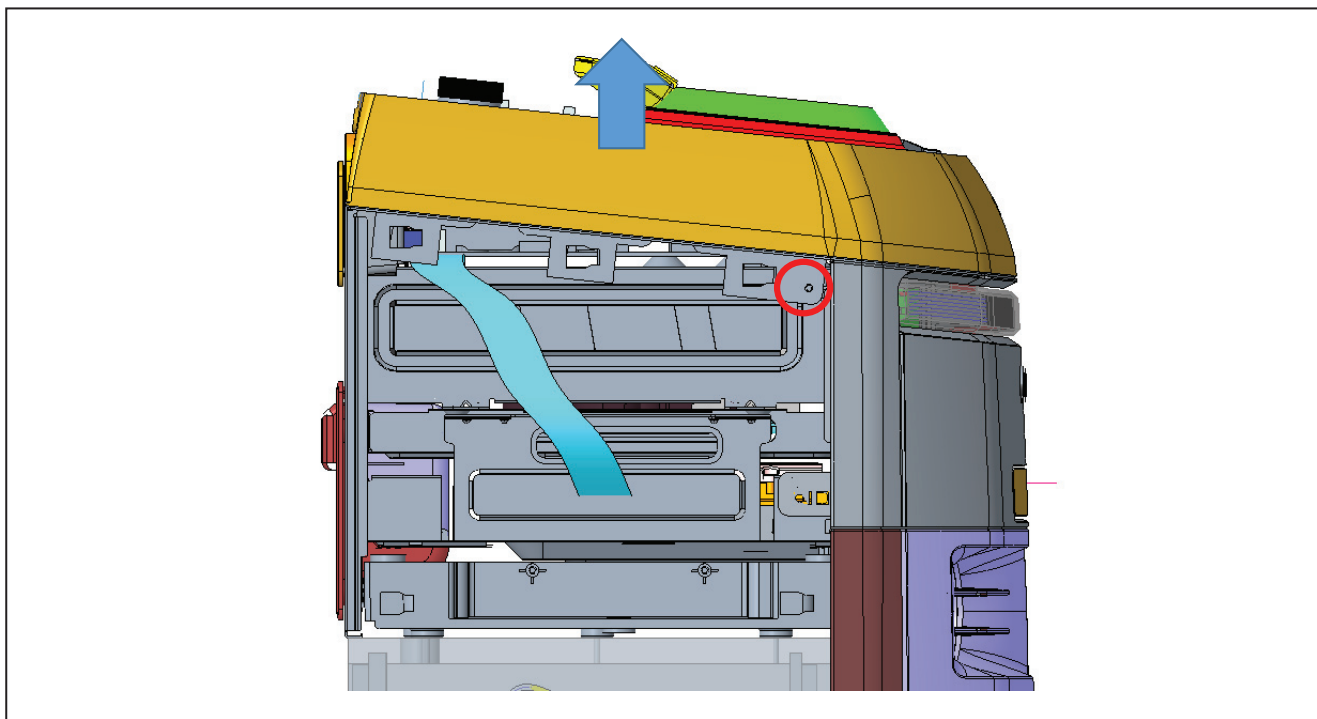
**Figure 3. Panel Side L/R disassembly - 3**

4) Remove the 3 screws.



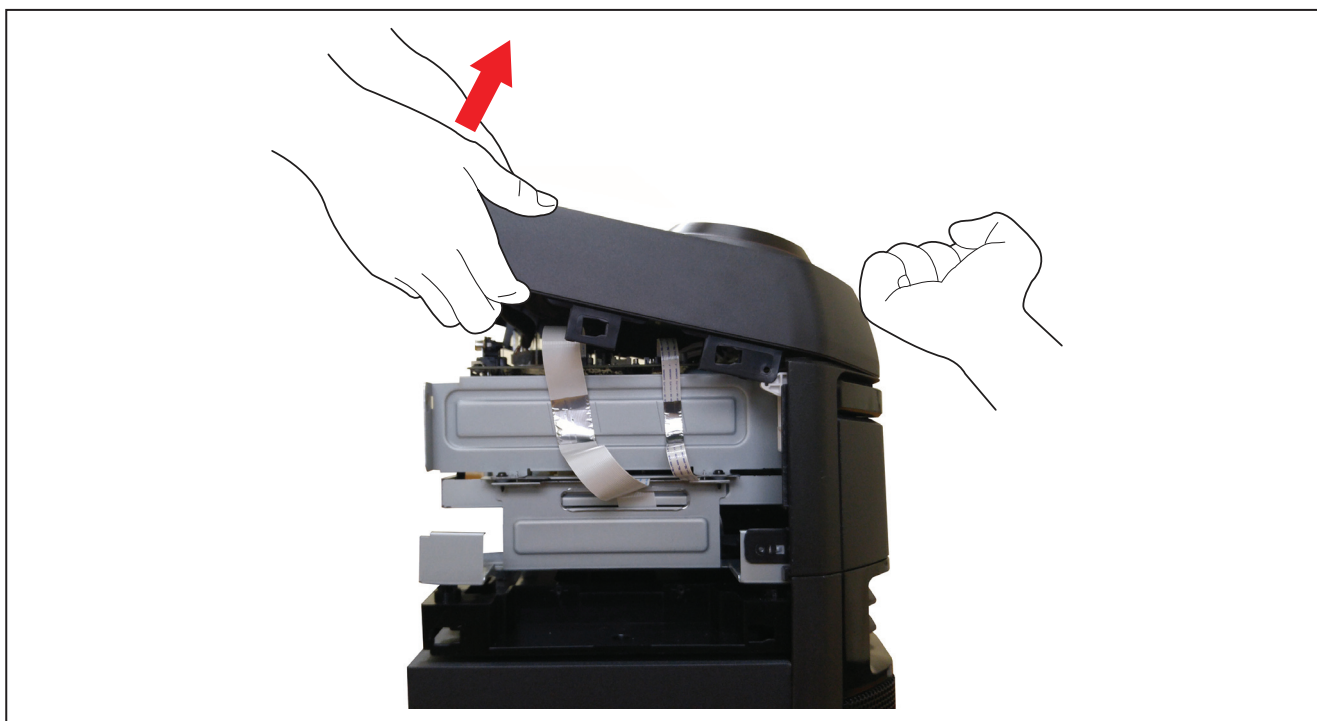
**Figure 4. Panel Top disassembly - 1**

5) Remove the two screws on the left and right sides.



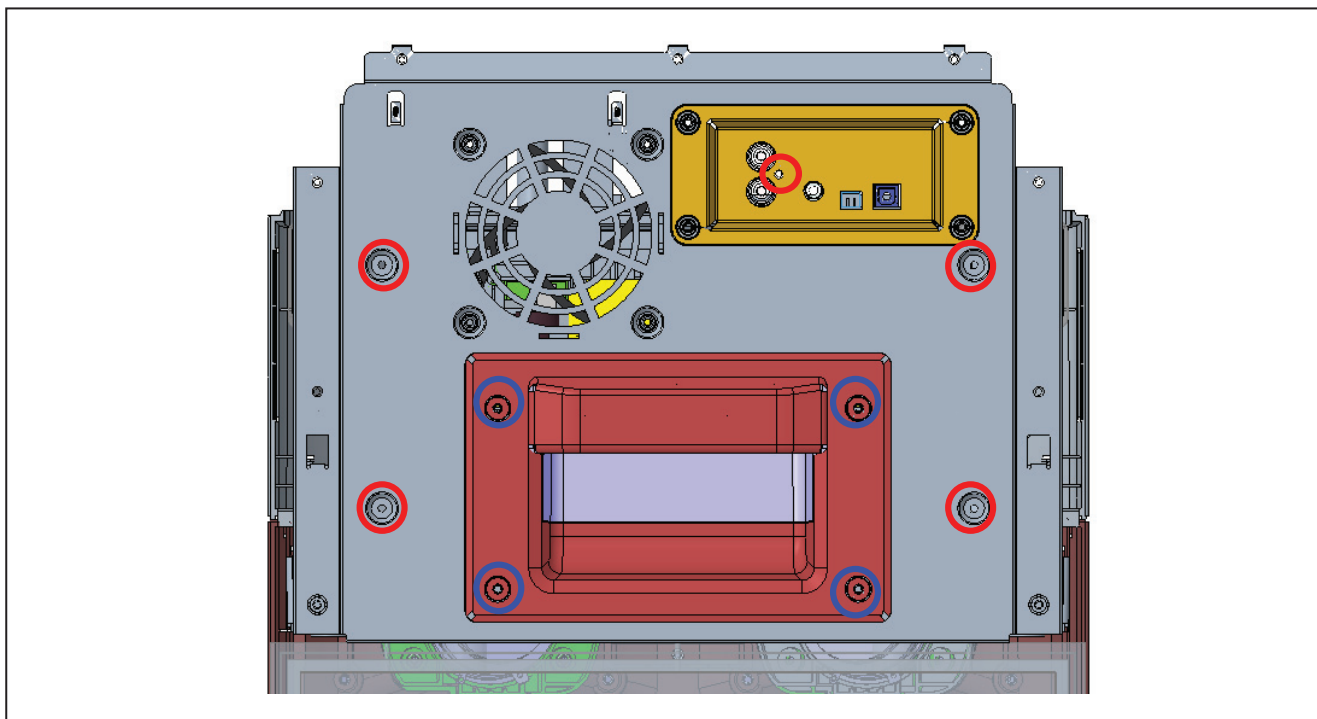
**Figure 5. Panel Top disassembly - 2**

6) As shown in the figure, remove the Panel Top by pushing the front part and lifting the rear part.



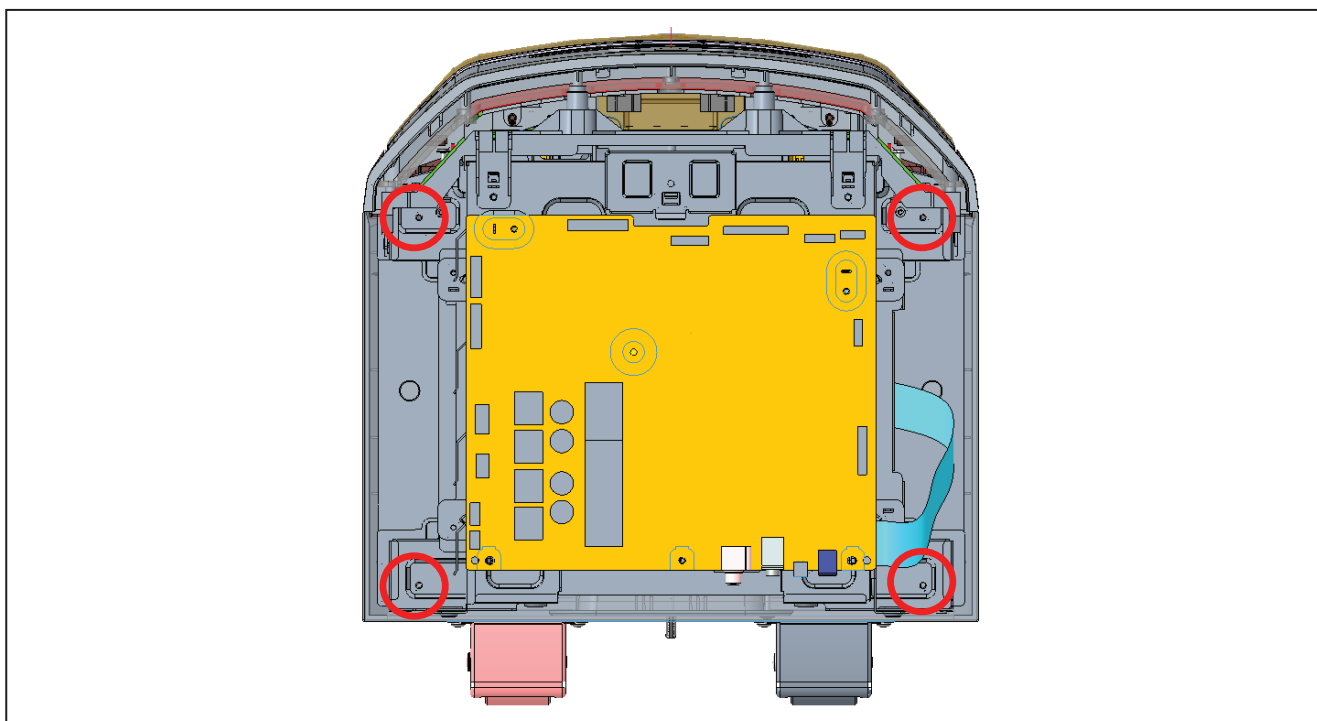
**Figure 6. Panel Top disassembly - 3**

7) Remove the 9 screws on the Panel Rear.



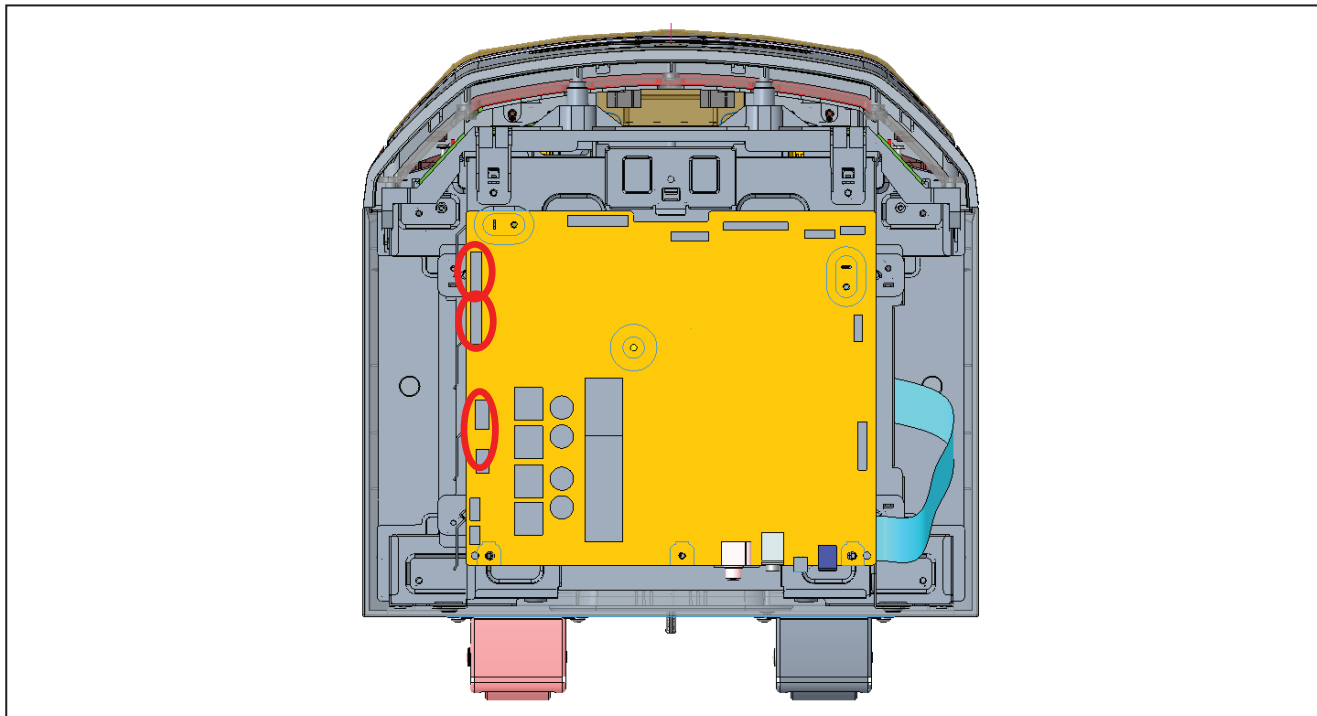
**Figure 7. Panel Rear disassembly**

8) Bracket MD + Frame Main Screw 4 EA Disassembly



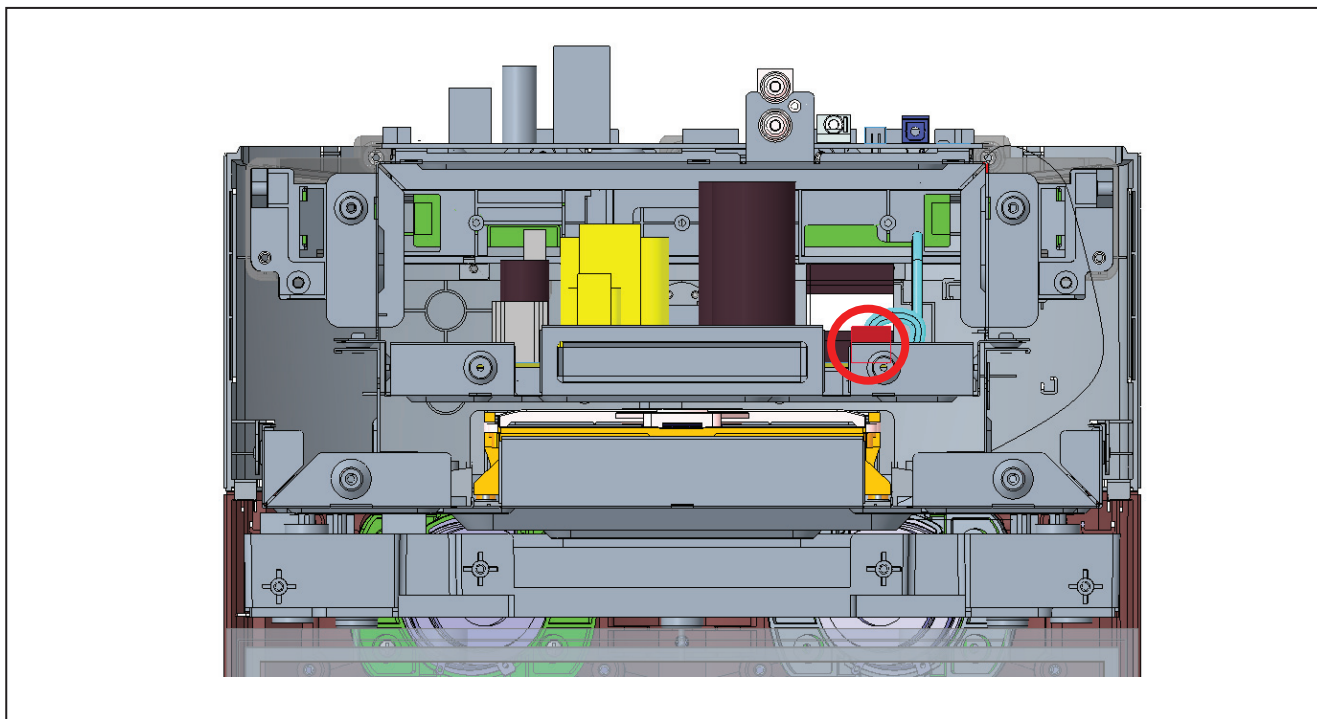
**Figure 8. Main Set disassembly - 1**

9) Remove the Set LED Connector / Speaker LED Connector / Speaker Network cable.



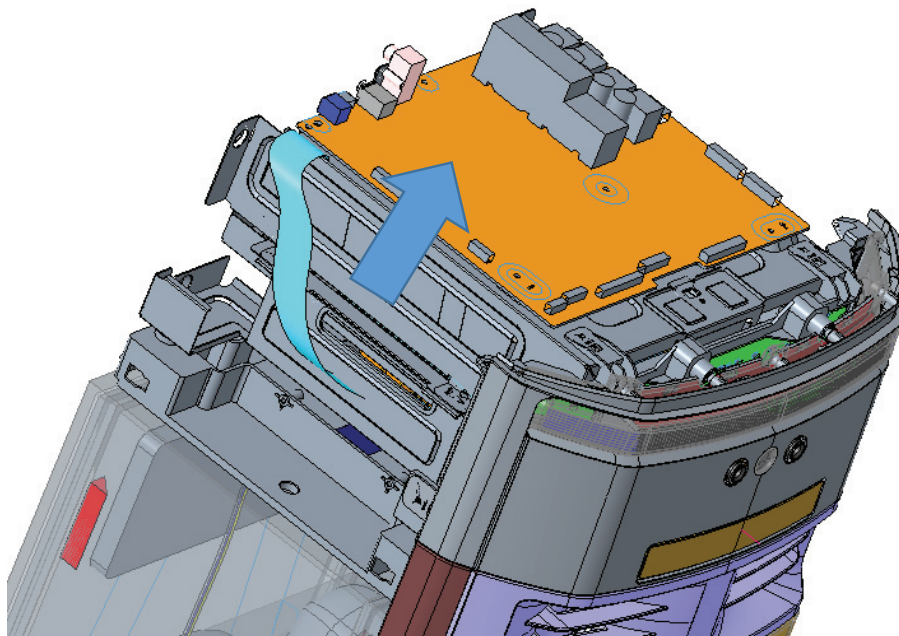
**Figure 9. Main Set disassembly - 2**

10) Power Cable Disconnection



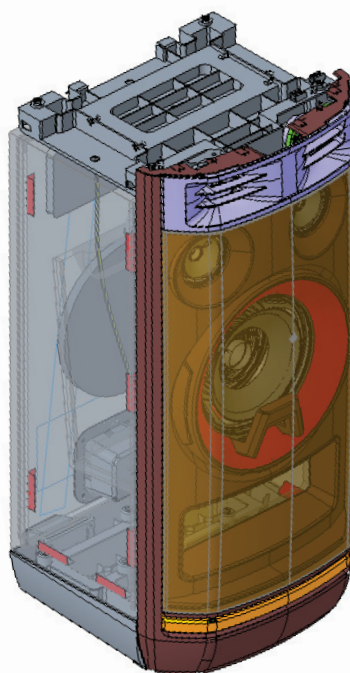
**Figure 10. Main Set disassembly - 3**

11) Grasp both sides and pull upward to remove the assembly.



**Figure 11. Main Set disassembly - 4**

12) Complete removal of the Main Set.



**Figure 12. After detaching the Main Set**

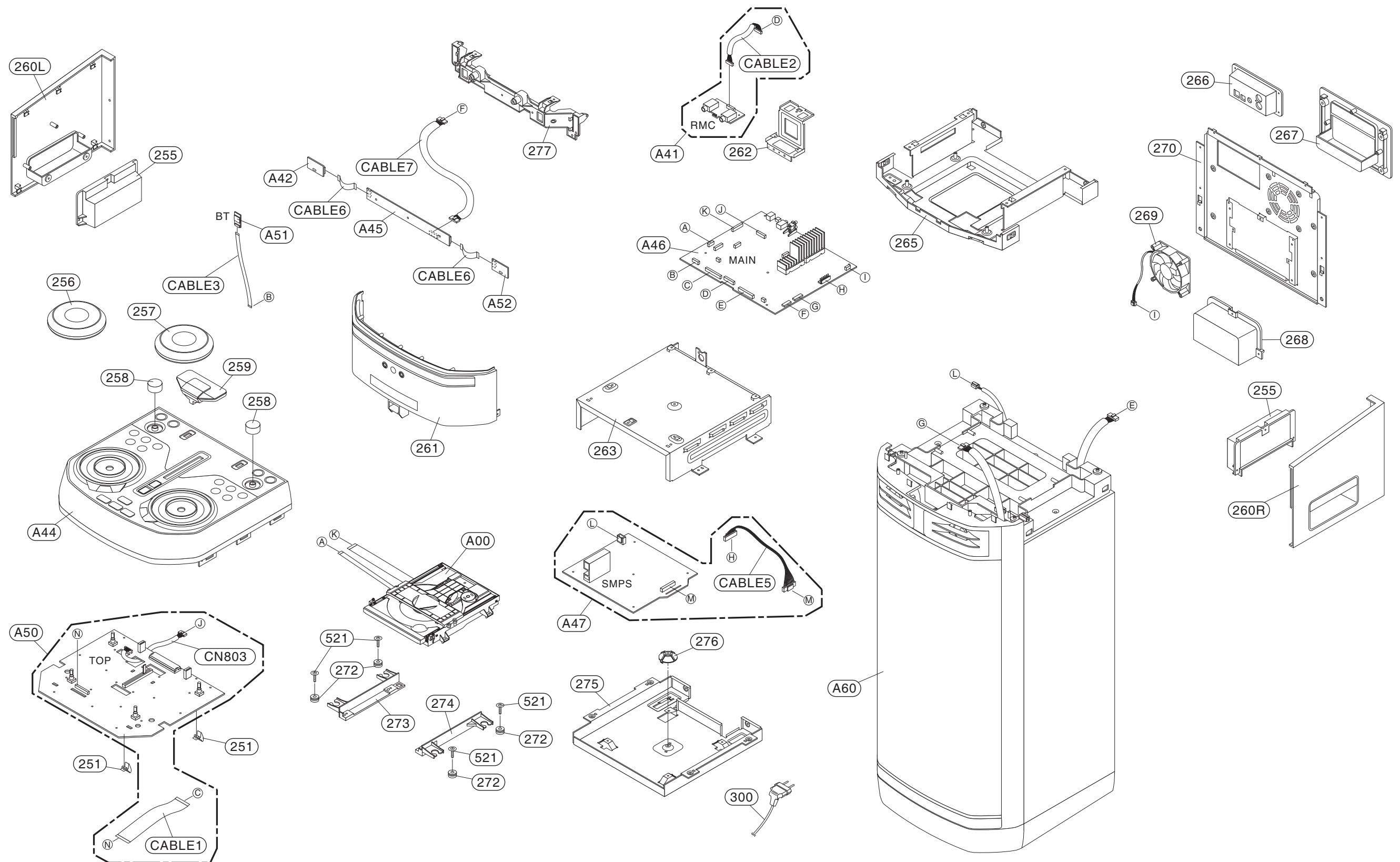


# MEMO

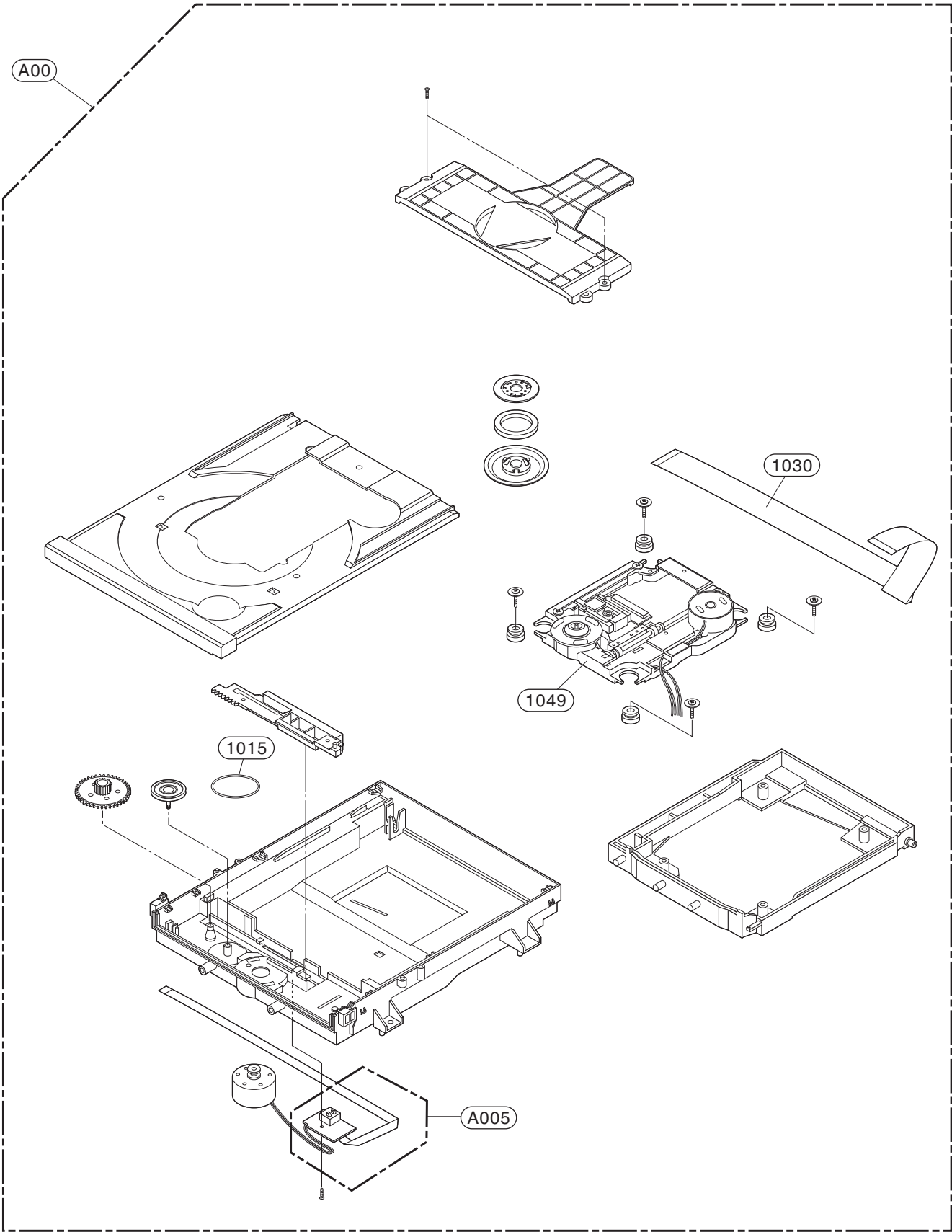
This image shows a single sheet of white paper with horizontal ruling lines. The lines are evenly spaced and run across the width of the page. There are no margins, text, or other markings on the paper.

## EXPLODED VIEWS

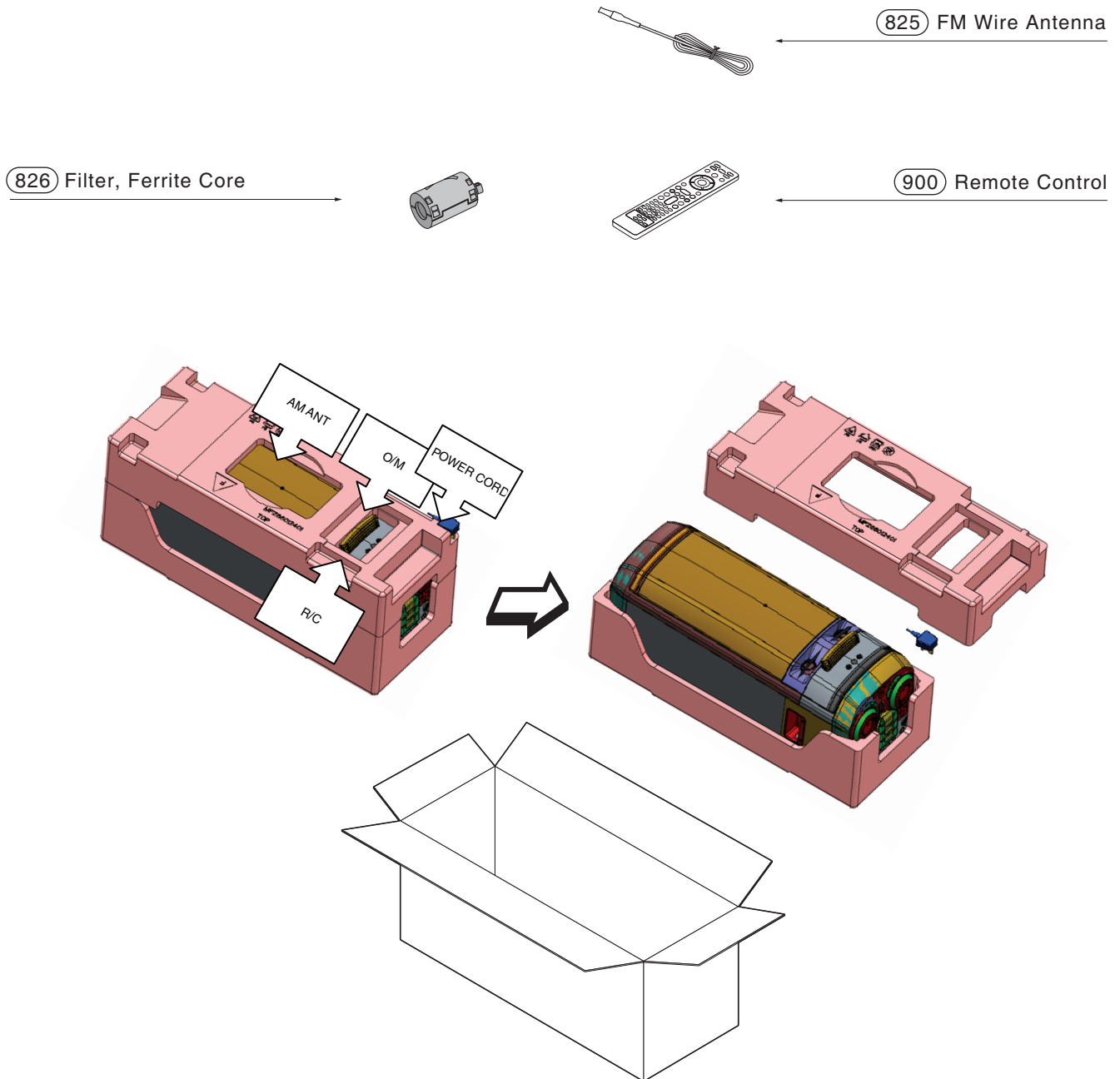
### 1. CABINET AND MAIN FRAME SECTION



2. DECK MECHANISM SECTION (DM19D)



### 3. PACKING ACCESSORY SECTION



# MEMO

# SECTION 3

## ELECTRICAL

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| 5. SPARKLE LED UP P.C.BOARD DIAGRAM.....            | 3-67        |
| 6. SPARKLE LED DOWN P.C.BOARD DIAGRAM .....         | 3-67        |
| 7. X-FLASH LED UP LEFT P.C.BOARD DIAGRAM .....      | 3-69        |
| 8. X-FLASH LED UP RIGHT P.C.BOARD DIAGRAM.....      | 3-70        |
| 9. SPEAKER LED P.C.BOARD DIAGRAM .....              | 3-70        |

## ONE POINT REPAIR GUIDE

## 1. NO POWER

**If the unit doesn't work by no power problem, repair the set according to the following guide.**

## 1-1. FUSE/ THERMISTOR/ BRIDGE DIODE

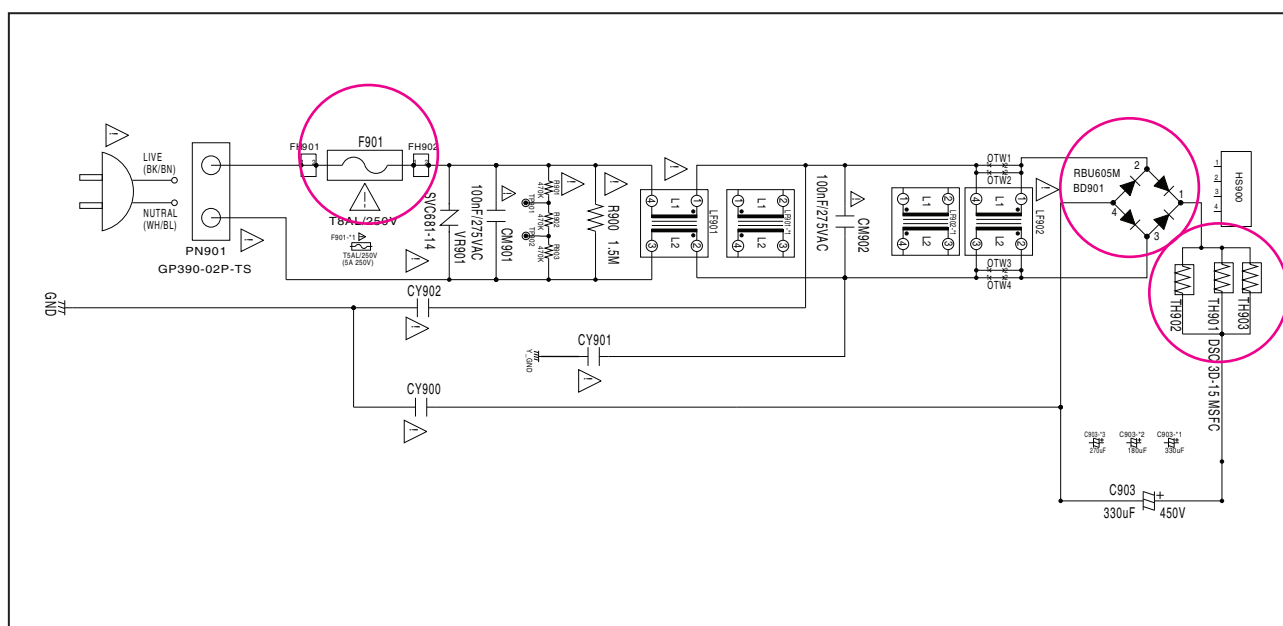
### 1-1-1. Solution

Please check and replace F901, TH901 or TH903, BD901 on SMPS board.

### 1-1-2. How to troubleshoot (Countermeasure)

- 1) Check if the fuse F901 is open or short-circuit.
- 2) Check if the NTC thermistor TH900 or TH903 is normal or open.
- 3) Check if the bridge diode BD901 is short-circuit by over current with a digital multi-meter.

**1-1-3. Service hint (Any picture/ Remark)**



< F901 >

If F901 is not short-circuit, replace it with a same specifications one.



<TH901 or TH903 >

If TH901 or TH903 is open,  
replace it with a new one.



< BD901 >

If BD901 is short-circuit, replace it with a new one.



# ONE POINT REPAIR GUIDE

## NO POWER

If the unit doesn't work by no PVDD problem, repair the set according to the following guide.

### 1-2. FUSE/ FET

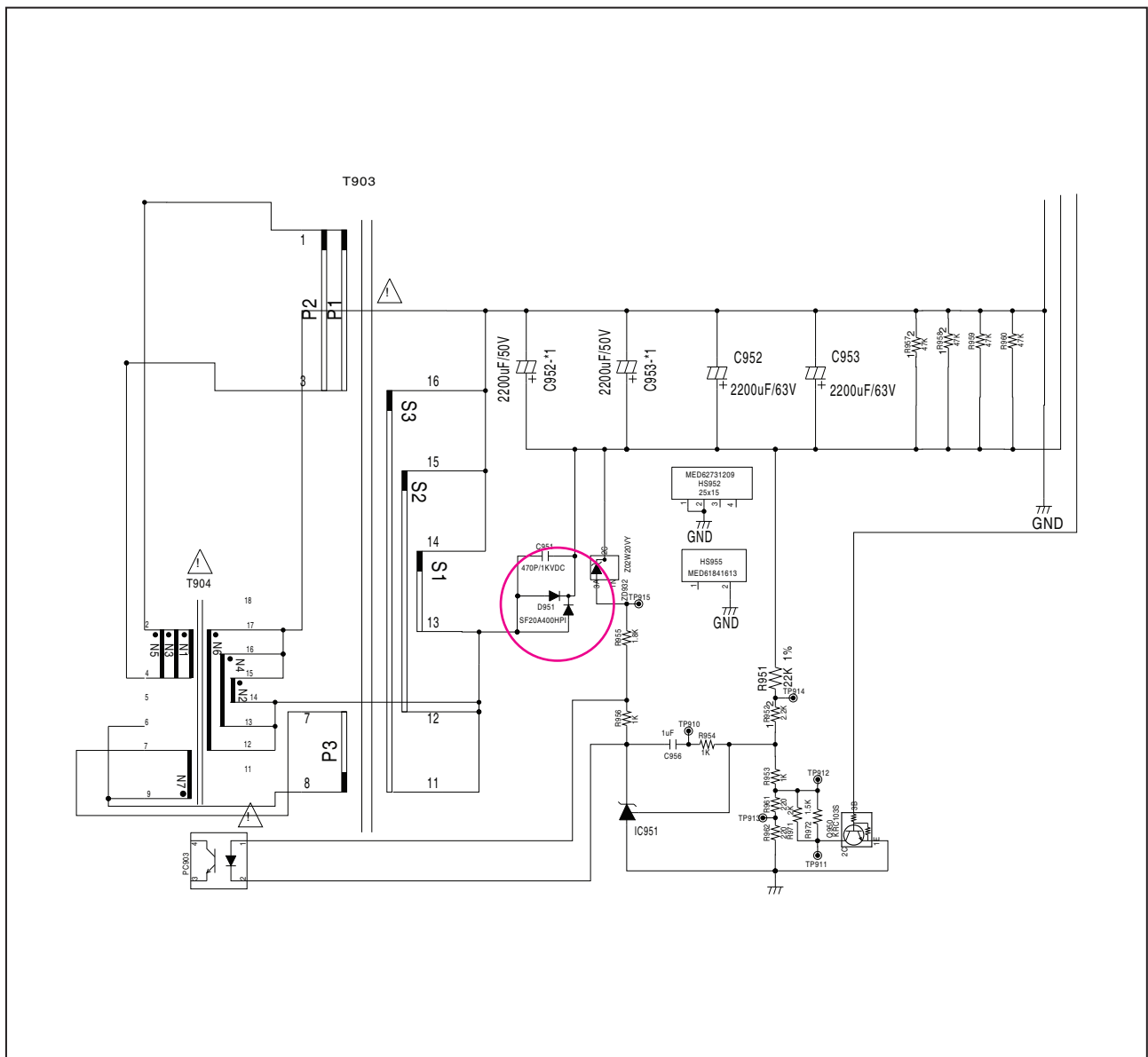
#### 1-2-1. Solution

Please check and replace F901, Q901 on SMPS board.

#### 1-2-2. How to troubleshoot (Countermeasure)

- 1) Check if the fuse F901 is open or short-circuit.
- 2) Check the anode-cathode voltage of D951 with a digital multi-meter, it is normally 0.2 ~ 0.3 V.  
⇒ If it doesn't have any voltage, it's destroyed. Replace it with a new one.

#### 1-2-3. Service hint (Any picture/ Remark)



< SMPS circuit >



# ONE POINT REPAIR GUIDE

## 2. NO BOOTING WHEN POWER ON THE SET

The set doesn't work when press the power button on the top board or the remote control.

### 2-1. IC501

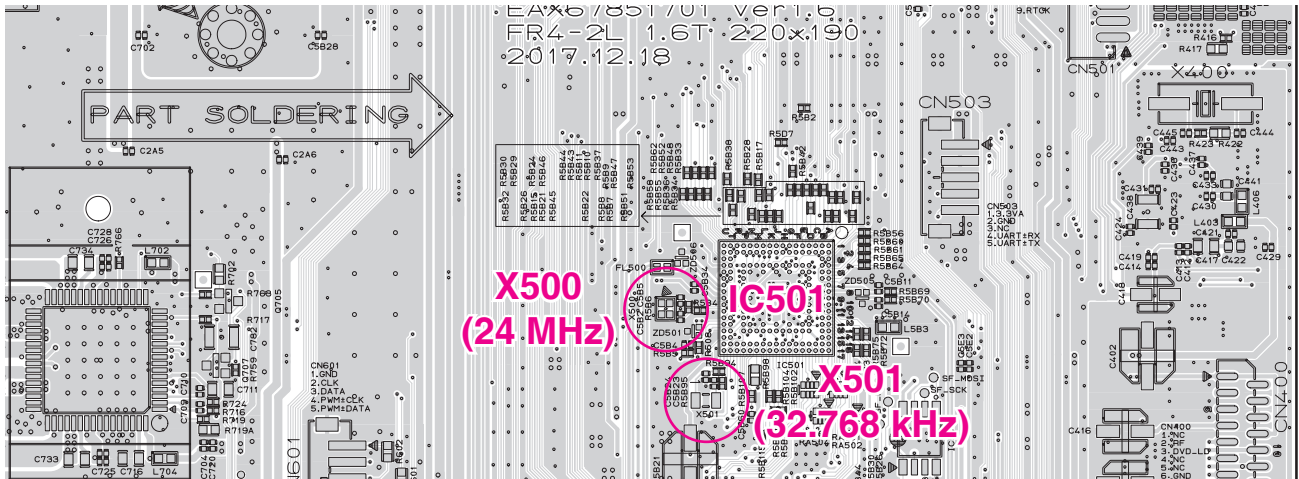
#### 2-1-1. Solution

Replace IC501 on MAIN board.

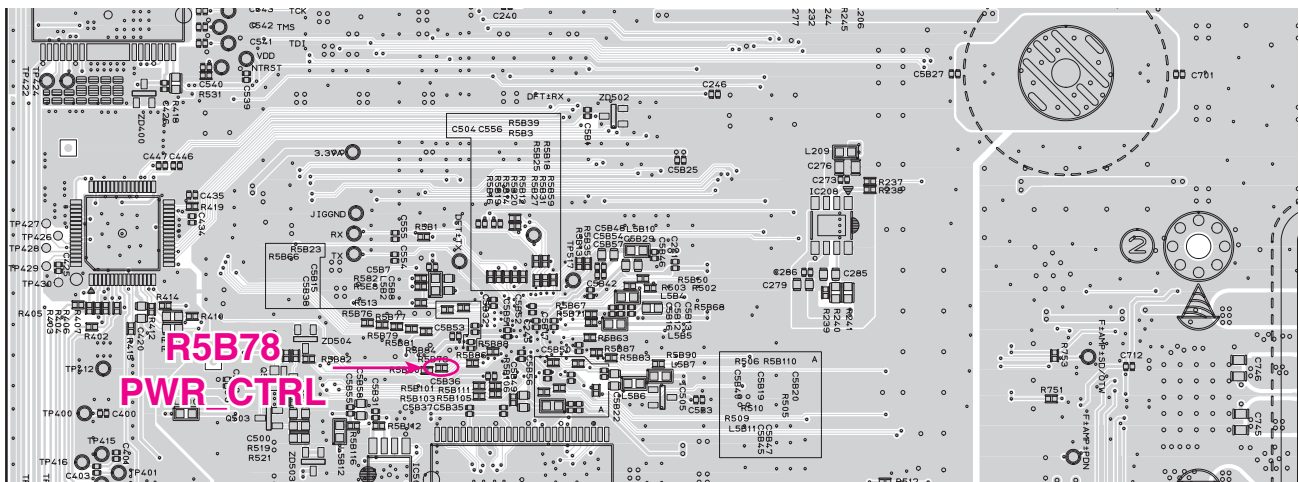
#### 2-1-2. How to troubleshoot (Countermeasure)

- 1) Check the +12 V (CN201) and 3.3 VA (IC202) in standby mode.  
⇒ If there is no 12 VA, check the SMPS and if doesn't appear 3.3 VA, check IC202.
- 2) Check +12 V, +5.1 VA, 3.3 VA, DVCC\_5V and DVCC\_3.3V when power on the set.  
- If the set doesn't work regardless of what the KEY1 changes high to low while pressing the power button. X500 and X501 work normally but, if you can not power on the set, replace the IC501 with a new one on the main board.

#### 2-1-3. Service hint (Any picture/ Remark)



< MAIN board top view >



< MAIN board bottom view >

# ONE POINT REPAIR GUIDE

## 3. VFD IS NOT DISPLAYED WHEN POWER ON THE SET

When power on the set, any icons or characters on VFD are not displayed.

### 3-1. VFD (VFD801)

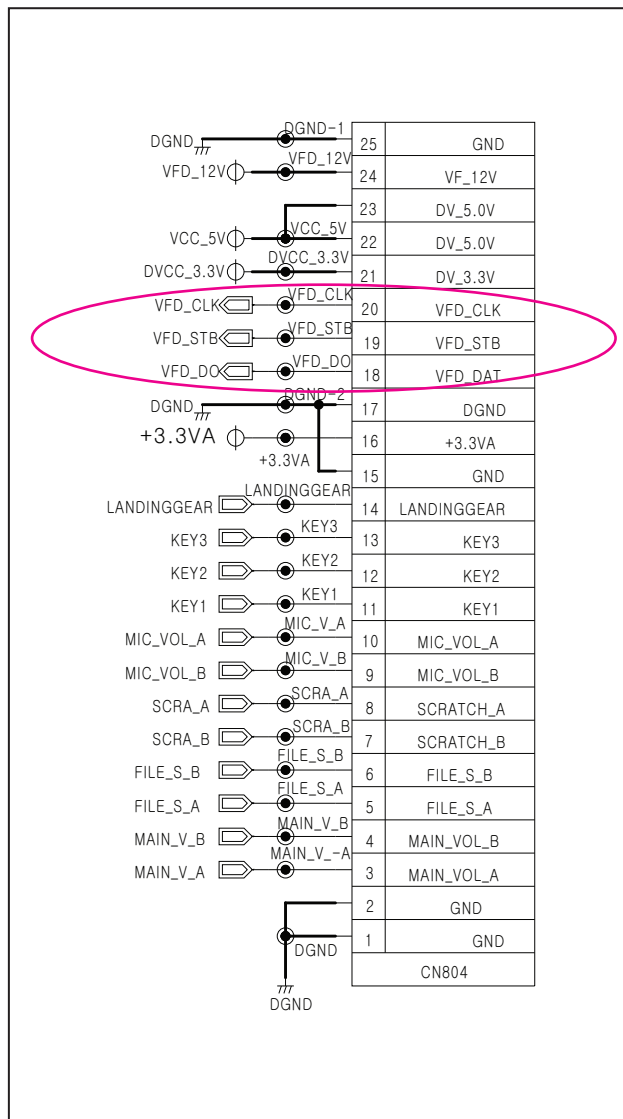
#### 3-1-1. Solution

Please check and replace VFD301 on TOP FRONT board.

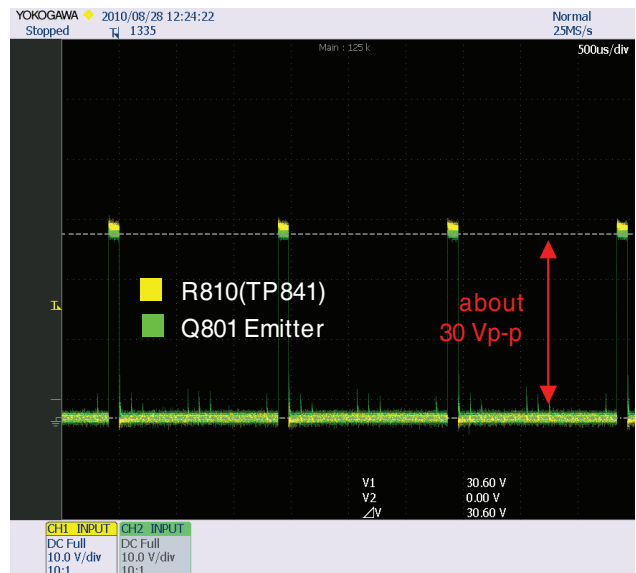
#### 3-1-2. How to troubleshoot (Countermeasure)

- 1) Check if VFD\_12V, DVCC\_3.3V and VCC\_5V are output from SMPS to VFD via the main board.
  - 2) Check if the IC501 outputs VFD\_CLK, VFD\_STB, and VFD\_DAT to the top board.
  - 3) Check if the VFD grid current amplifier circuit on the top board.
- Check the drive signal to the transistor's(Q801,2) base.
- ⇒ If the control signals from VFD (DGND, VDD) isn't output, replace VFD with a new one.

#### 3-1-3. Service hint (Any picture/ Remark)



< TOP FRONT circuit >



< Waveform of the grid current driver >

# ONE POINT REPAIR GUIDE

## 4. NO BOOTING (IN CD/USB FUNCTION)

After you turn on power key and displayed message in the following order (HELLO ⇨ VOL XX ⇨ CD or USB) on VFD, it will not display other message on VFD, and it will not boot-up normally.

### 4-1. NO DVCC\_3.3V, 1.2 VA

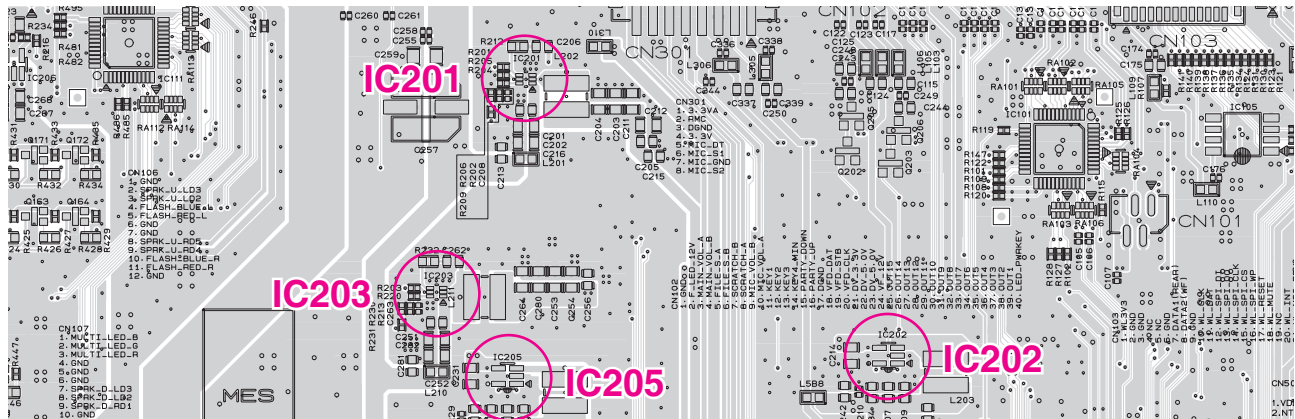
#### 4-1-1. Solution

Please check and replace IC202, IC205 on MAIN board.

#### 4-1-2. How to troubleshoot (Countermeasure)

- 1) Check Voltage of IC202 pin3 on MAIN board.  
⇨ If IC202 pin3 (about 3.3 V) & pin1 Input 5.1 VA doesn't come out, check IC201 & +12 V from SMPS board.
- 2) If IC201 pin2 (about 5.1 V) is normal, check voltage of IC205 pin3 (about 1.2 VA).  
If IC205 pin3 (about 1.2 VA) doesn't come out, check R218, R219, R221.  
If there's no defective component then replace IC205.
- 3) PWR\_CTRL is high, check R214, R233 and if there's no defective component then check DVCC\_3.3V short with GND.  
PWR\_CTRL (IC204 pin3) is high (about 3.2 V)  
⇨ If PWR\_CTRL isn't high, check pin D11 of IC501 & R512, R513
- 4) If PWR\_CTRL is high, check R5B78 and if there's no defective component then replace IC204.

#### 4-1-3. Service hint (Any picture/ Remark)



# ONE POINT REPAIR GUIDE

## NO BOOTING (IN CD/USB FUNCTION)

After you turn on power key and displayed message in the following order (HELLO ⇒ VOL XX ⇒ CD or USB) on VFD, it will not display other message on VFD, and it will not boot-up normally.

### 4-2. CRYSTAL (X500)

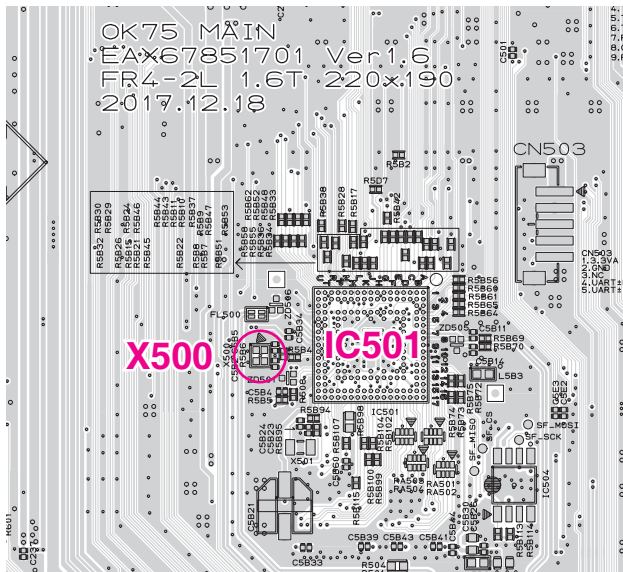
#### 4-2-1. Solution

Replace X500 on MAIN board.

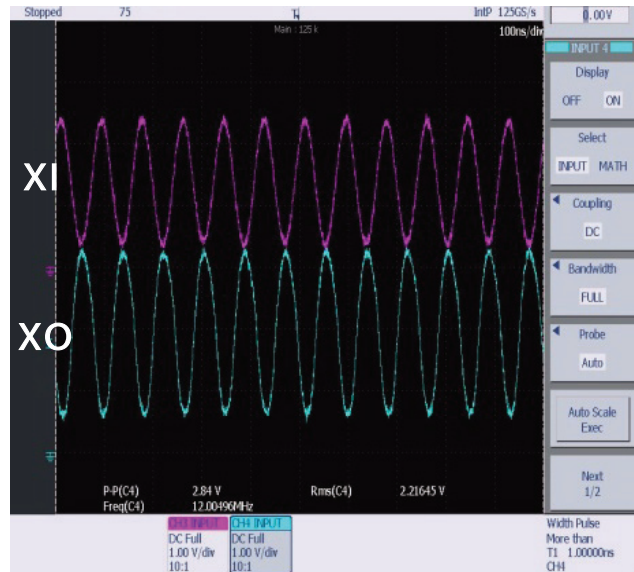
#### 4-2-2. How to troubleshoot (Countermeasure)

- 1) If 3.3 VA & 1.2 VA is normal, check reset 'High' of IC501 pin T12 on MAIN board.  
⇒ If MAIN\_RESET isn't high, check MICOM (IC101) pin40.
- 2) If MAIN\_RESET is high, check the soldering status of 24 MHz crystal (X500).
- 3) If the crystal (X500) doesn't oscillate, check R5B4, R5B6, C5B2, C5B5 around crystal (X500).  
⇒ If there's no defective component, then replace X500.

#### 4-2-3. Service hint (Any picture/ Remark)



< MAIN board top view >



X500  
< Signal waveform >



# ONE POINT REPAIR GUIDE

## NO BOOTING (IN CD/USB FUNCTION)

After you turn on power key and displayed message in the following order (HELLO ⇒ VOL XX ⇒ CD or USB) on VFD, it will not display other message on VFD, and it will not boot-up normally.

### 4-3. SERIAL FLASH (IC503)

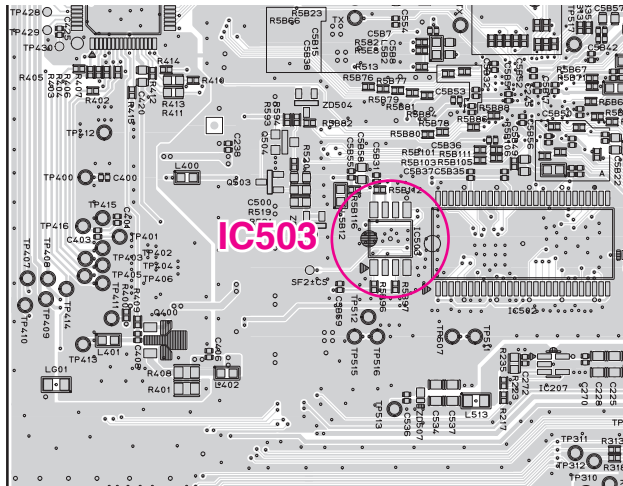
#### 4-3-1. Solution

Please check and replace IC503 on MAIN board.

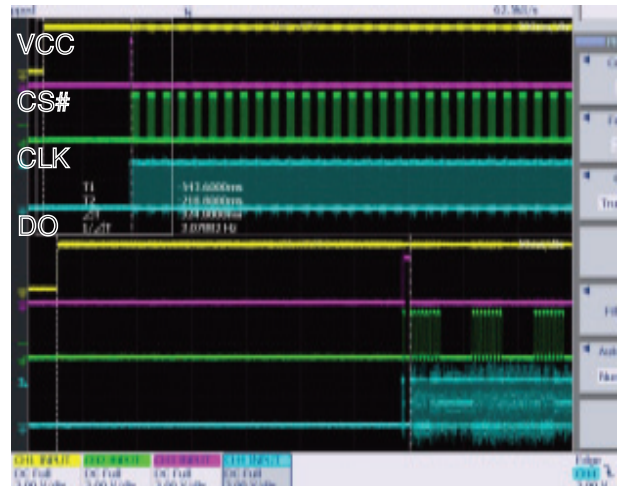
#### 4-3-2. How to troubleshoot (Countermeasure)

- 1) If the crystal (X500) does oscillate, check serial flash (IC503) on MAIN board.  
⇒ Check pin8 (VCC), pin6 (CLK), pin1 (CS), pin2 (DO), pin5 (DI) of below waveform.
- 2) If pin1, 2, 5, 6 doesn't come out, check registers (R5B72 ~ 5) of IC503.  
⇒ If registers of IC503 is OK, then replace IC503. (it need to download program.)
- 3) After change IC503, if It is still not below waveform, check IC501 (DSP IC).

#### 4-3-3. Service hint (Any picture/ Remark)



< MAIN board bottom view >



< Signal waveform >

# ONE POINT REPAIR GUIDE

## 5. NO OPERATION OF MD

When no sound output in the CD function, you can not listen to music reading data from a CD disc if the servo motors in MD don't work. This step is for checking the SPINDLE MOTOR among them.

### 5-1. SPINDLE MOTOR

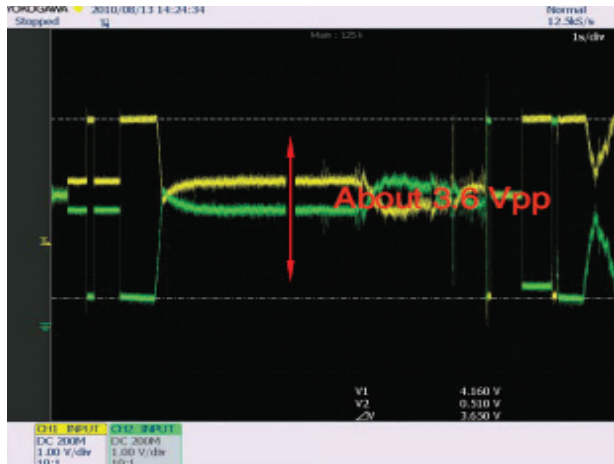
#### 5-1-1. Solution

Replace IC400 on MAIN board.

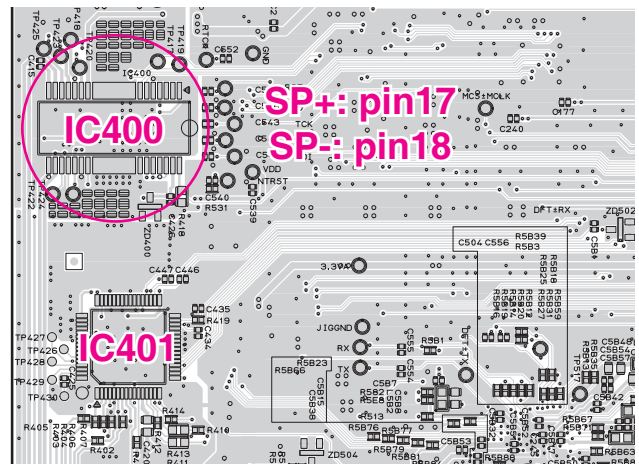
#### 5-1-2. How to troubleshoot (Countermeasure)

- 1) Check the SPDO signal from pin16 of IC401.  
⇒ If no signal, check DVCC\_3.3V and X400.
- 2) Check the SPIN+ & SPIN- from IC400 to CN401 for driving SPINDLE motor. It is about 3.6 Vp-p.  
⇒ If no signal, check M\_5 V for IC400.
- 3) Check if the FFC cable is solidly connected between CN401 and MD.
- 4) Check the MD.  
⇒ If the spindle motor is sort-circuit or has any trouble, it can not rotate CD discs.  
Please check the function after changing another MD.

#### 5-1-3. Service hint (Any picture/ Remark)



< Waveform of SP- & SP+  
for driving SPINDLE motor >



< MAIN board bottom view >

# ONE POINT REPAIR GUIDE

## NO OPERATION OF MD

When no sound output in the CD function, you can not listen to music reading data from a CD disc if the servo motors in MD don't work. This step is for checking the SLED MOTOR among them.

### 5-2. SLED MOTOR

#### 5-2-1. Solution

Replace IC400 on MAIN board.

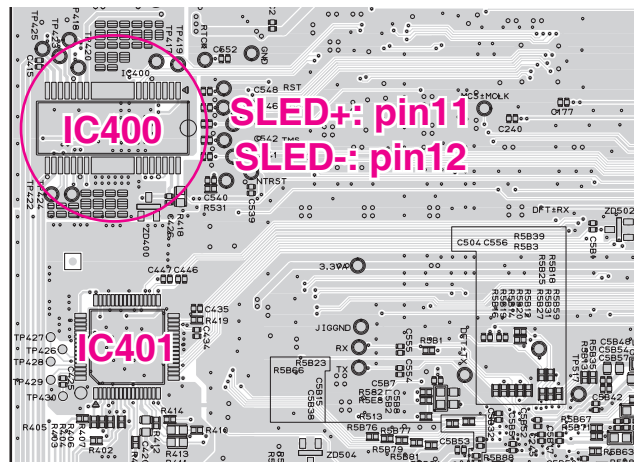
#### 5-2-2. How to troubleshoot (Countermeasure)

- 1) Check the SLDO signal from pin15 of IC401.  
⇒ If no signal, check DVCC\_3.3V and X400.
- 2) Check the SPED+ & SLED- from IC400 to CN401 for driving SPINDLE motor. It is about 2.9 Vp-p.  
⇒ If no signal, check M\_5 V for IC400.
- 3) Check if the FFC cable is solidly connected between CN401 and MD.
- 4) Check the MD.  
⇒ If the spindle motor is sort-circuit or has any trouble, it can not rotate CD discs.  
Please check the function after changing another MD.

#### 5-2-3. Service hint (Any picture/ Remark)



< Waveform of SLED- & SLED+ for driving SLED motor >



< MAIN board bottom view >

# ONE POINT REPAIR GUIDE

## NO OPERATION OF MD

When no sound output in the CD function, you can not listen to music reading data from a CD disc if the servo motors in MD don't work. This step is for checking the TRAY OPEN / CLOSE MOTOR among them.

### 5-3. TRAY OPEN/ CLOSE MOTOR

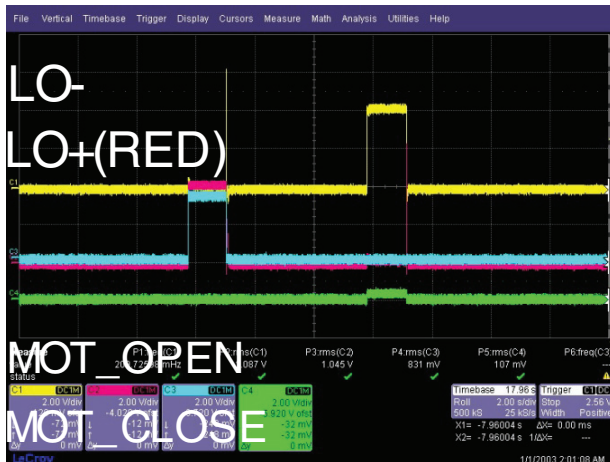
#### 5-3-1. Solution

Replace IC400 on MAIN board.

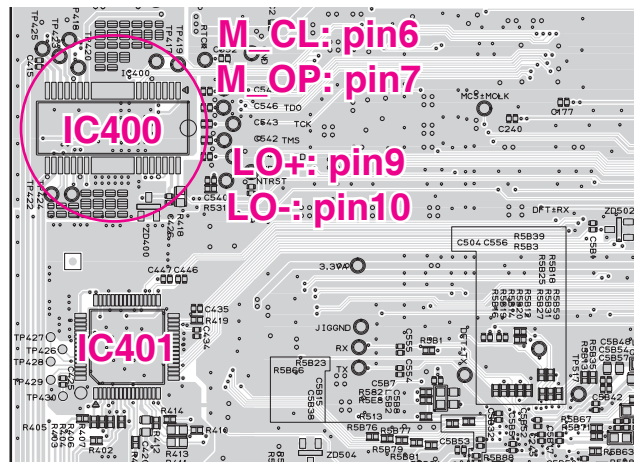
#### 5-3-2. How to troubleshoot (Countermeasure)

- 1) Check MOT\_OPEN & MOT\_CLOSE signals from pin P5, L4 of IC501 to IC400.  
⇒ If no signal, check M\_5V to IC400.
- 2) Check LOAD± from IC400 to CN401 for driving the tray open / close motor. It is about 3.85 Vp-p.  
⇒ If no signal, check M\_5V to IC400. If it has any trouble, replace it with a new one.
- 3) Check if the FFC cable is solidly connected between CN401 and MD.
- 4) Check the MD.  
⇒ If the tray motor is sort-circuit or has any trouble, it can not open or close the tray.  
Please check the function after changing another MD.

#### 5-3-3. Service hint (Any picture/ Remark)



< Waveform  
for driving tray open/ close motor >



< MAIN board bottom view >



# ONE POINT REPAIR GUIDE

## NO OPERATION OF MD

When no sound output in the CD function, you can not listen to music reading data from a CD disc if the pickup module in MD doesn't work. This step is for checking the LASER TRACKING ACTUATOR.

### 5-4. LASER TRACKING ACTUATOR

#### 5-4-1. Solution

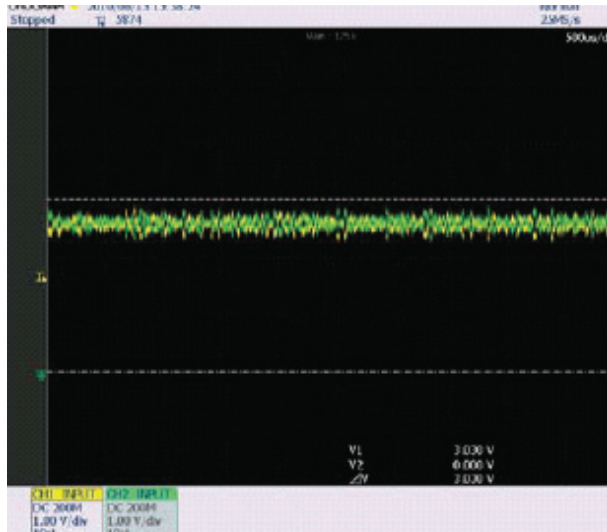
Replace IC400 on MAIN board.

#### 5-4-2. How to troubleshoot (Countermeasure)

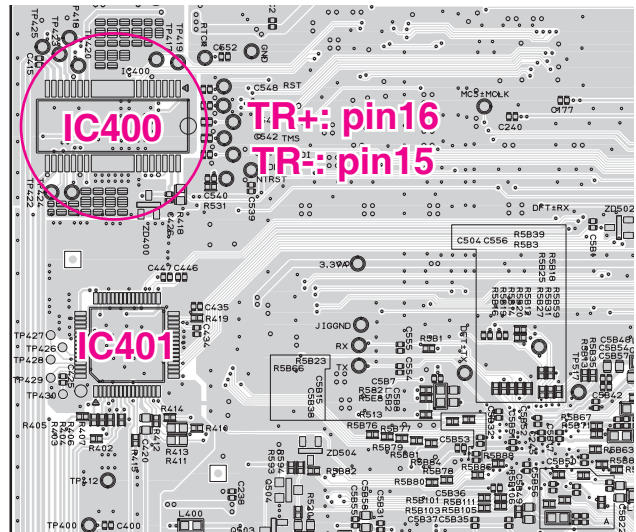
The tracking actuator makes the laser beam be positioned in the center of a track on CD disc.

- 1) Check the TRD signal from pin14 of IC401.  
⇒ If no signal, check DVCC\_3.3V and X400.
- 2) Check TR- & TR+ from IC400 to CN400 for driving the tracking actuator.  
⇒ If no signal, check M\_5V for IC400.
- 3) Check if the FFC cable is solidly connected between CN400 and MD.
- 4) Check the MD.  
⇒ If the pickup module has any trouble, it can not move the laser beam on the left or right side.  
Please check the function after changing another MD.

#### 5-4-3. Service hint (Any picture/ Remark)



< Waveform of TR±  
for driving tracking actuator >



< MAIN board bottom view >

# ONE POINT REPAIR GUIDE

## NO OPERATION OF MD

When no sound output in the CD function, you can not listen to music reading data from a CD disc if the pickup module in MD doesn't work. This step is for checking the LASER FOCUSING ACTUATOR.

### 5-5. LASER FOCUSING ACTUATOR

#### 5-5-1. Solution

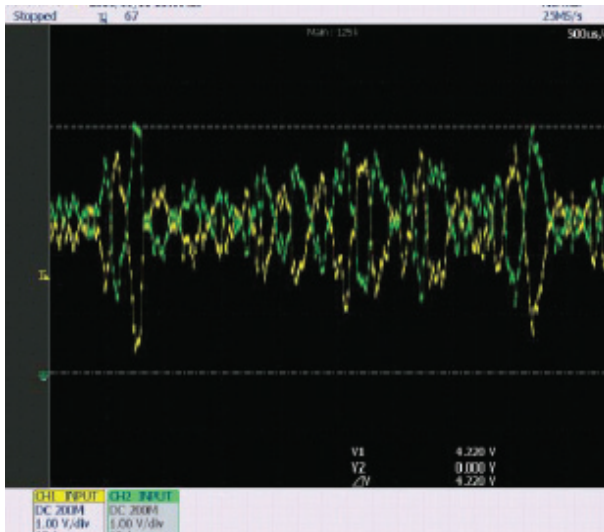
Replace IC400 on MAIN board.

#### 5-5-2. How to troubleshoot (Countermeasure)

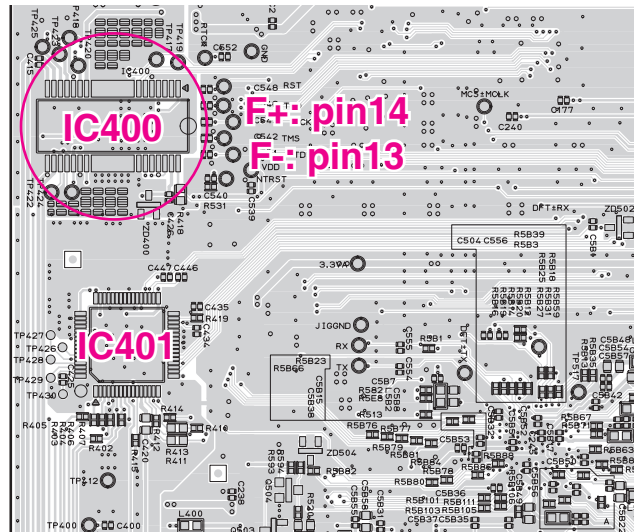
The focusing actuator makes the laser beam keep a regular interval with the surface of a CD disc.

- 1) Check the FDO signal from pin13 of IC401.  
⇒ If no signal, check DVCC\_3.3 and X400.
- 2) Check F- & F+ from IC400 to CN400 for driving the focusing actuator.  
⇒ If no signal, check M\_5V for IC400.
- 3) Check if the FFC cable is solidly connected between CN400 and MD.
- 4) Check the MD.  
⇒ If the pickup module has any trouble, it can not move the laser beam on the top or bottom side.  
Please check the function after changing another MD.

#### 5-5-3. Service hint (Any picture/ Remark)



< Waveform of F±  
for driving focusing actuator >



# ONE POINT REPAIR GUIDE

## 6. NO SOUND

There is no sound output by DIGITAL AUDIO AMP DAMAGE, repair the set according to the following guide.

### 6-1. DIGITAL AUDIO AMP DAMAGE

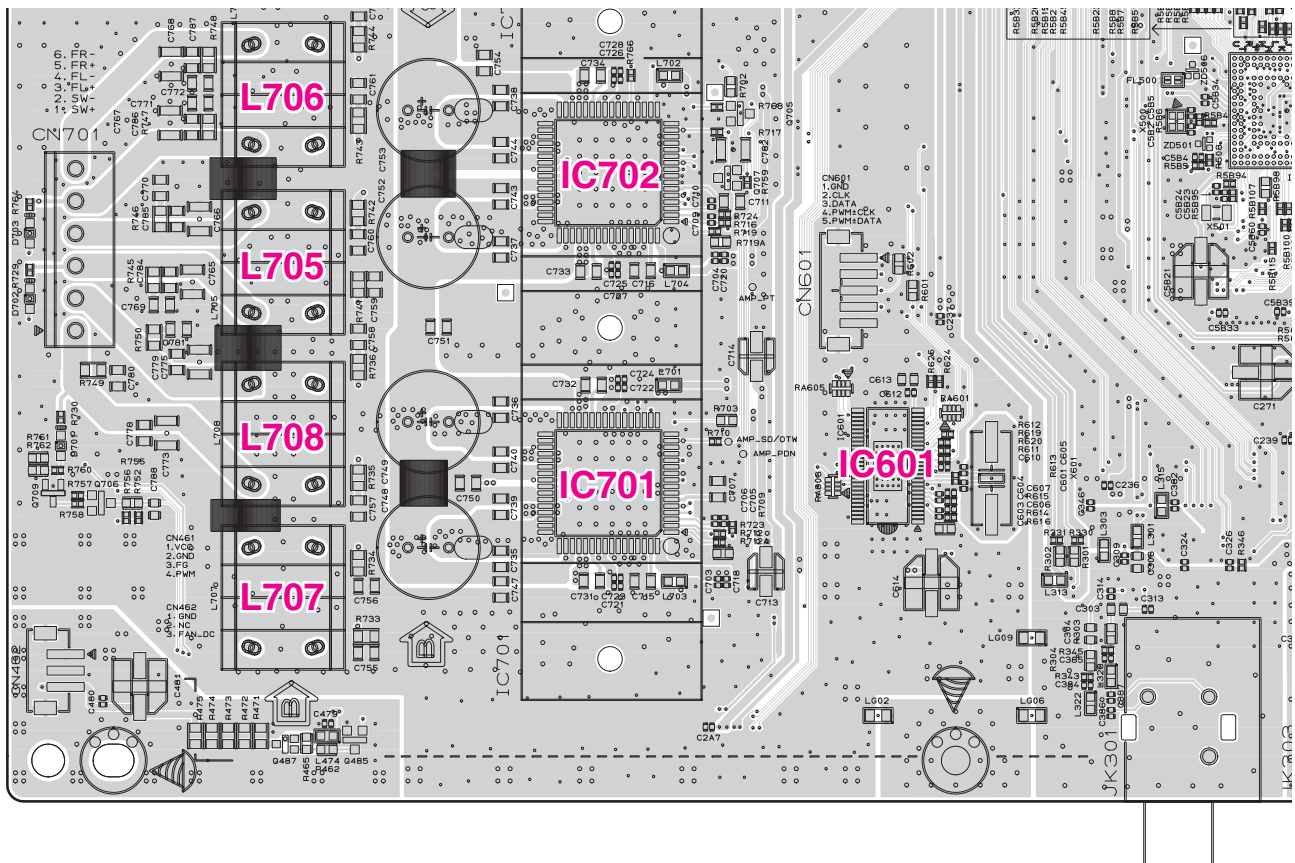
#### 6-1-1. Solution

Replace IC701, IC702 on MAIN board.

#### 6-1-2. How to troubleshoot (Countermeasure)

- 1) Check PWM\_FL±, PWM\_FR± & PWM\_SW± signals from IC601 to IC701 & 702 each input function.  
⇒ If no signal, check if I2S audio signals are entered to IC601.
- 2) Check PVDD.  
⇒ If PVDD is abnormal, check the SMPS.
- 3) Check AMP\_12V for driving the gate of AMP IC.
  - a. All the powers are normal, but if AMP\_12V is low, there is possible for AMP IC to be damaged.
  - b. Remove L705, L706, L707 and L708 one by one.  
When removed a inductance, if AMP\_12V is recovered, the IC connected to it was damaged.
  - c. Replace the IC with a new one.
- 4) Check the impedance between IC701/IC702\_OUT\_A/OUT\_B & GND.
  - a. If the impedance is 0 Ω, the IC must be damaged.
  - b. After removing the heat sink, replace it with a new one.

#### 6-1-3. Service hint (Any picture/ Remark)



< MAIN board top view >

# ONE POINT REPAIR GUIDE

## NO SOUND

There is no sound output in the CD FUNCTION, repair the set according to the following guide.

### 6-2. CD FUNCTION

#### 6-2-1. Solution

Replace IC501 on MAIN board.

#### 6-2-2. How to troubleshoot (Countermeasure)

1) Check CD\_BCK, CD\_LRCK, & CD\_DATA signals from IC501 to IC401.

⇒ If no signal, check if the RF & servo signals from MD is entered to IC401.

Refer to the "No operation of MD" guide on Item 5.

2) Check the following I2S signal flow. < I2S audio signal Interface >

- MCS\_BCK : IC501\_pin E1 --> IC601\_pin23
- MCS\_LRCK : IC501\_pin D1 --> IC601\_pin22 (44.1 kHz)
- MIX\_DATA0\_OUT : IC501\_pin E2 --> IC601\_pin24
- MIX\_DATA2\_OUT : IC501\_pin R2 --> IC601\_pin26

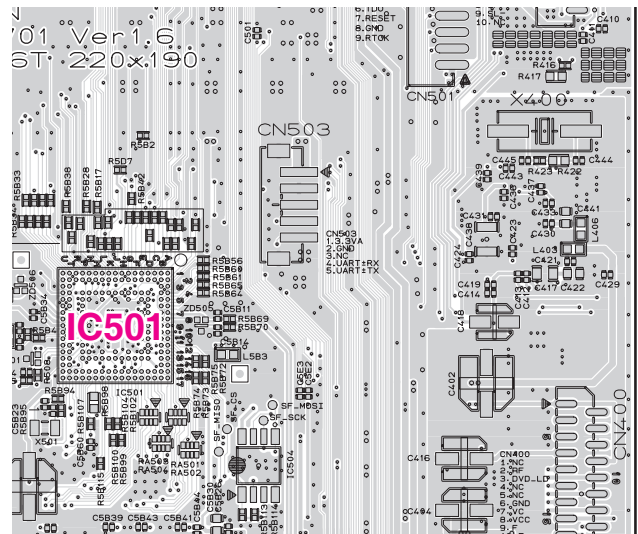
⇒ If there is any trouble, check the power for each IC.

The power is normal but, if the signal waveform to the IC is distorted or no signal, replace it with a new one.

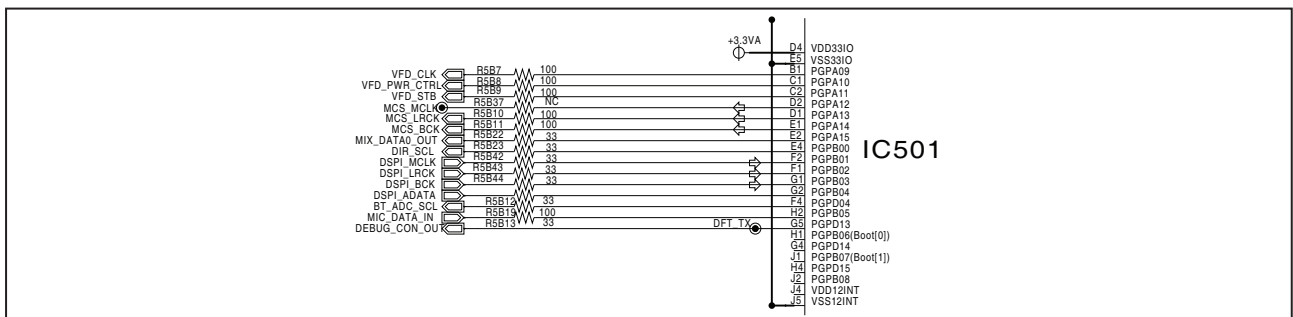
#### 6-2-3. Service hint (Any picture/ Remark)



< Waveform of I2S audio interface signals >



< MAIN board top view >



< MAIN - CD DSP circuit >



# ONE POINT REPAIR GUIDE

## NO SOUND

There is no sound output in the USB Function, repair the set according to the following guide.

### 6-3. USB FUNCTION

#### 6-3-1. Solution

Replace IC204 on MAIN board.

#### 6-3-2. How to troubleshoot (Countermeasure)

1) Check +5V\_USB to USB board.

⇒ If the USB LED are turned on, the voltage is okay, if so not, check USB\_5V to pin4, 5 of CN803.

2) Check USB D1± or USB D2± from MAIN board to TOP board.

a. Check 2.0\_D1±signals(pin U7, U8 ) or 1.1\_D1± signals(pin A7, A8 ) to IC501.

b. Check USB± signals to CN502(pin1, 2, 7, 8).

⇒ If there is any trouble, check the power for IC207.

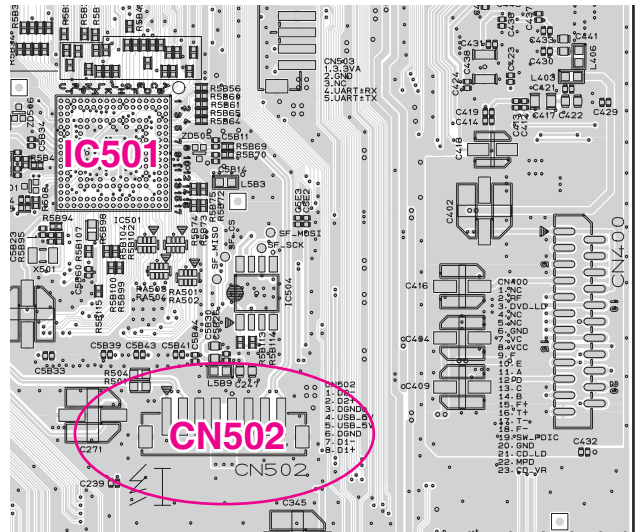
The power is normal but, if the signal waveform to the IC is distorted or no signal, replace it with a new one.

3) Check if “Digital audio AMP block” on item 6-1 is normal.

#### 6-3-3. Service hint (Any picture/ Remark)



USB D-/D+ (CN502 pin1, 2 & pin7, 8)  
< Waveform of USB D± signal >



< MAIN board top view >

# ONE POINT REPAIR GUIDE

## NO SOUND

There is no sound output in the AUX Function, repair the set according to the following guide.

### 6-4. AUX FUNCTION

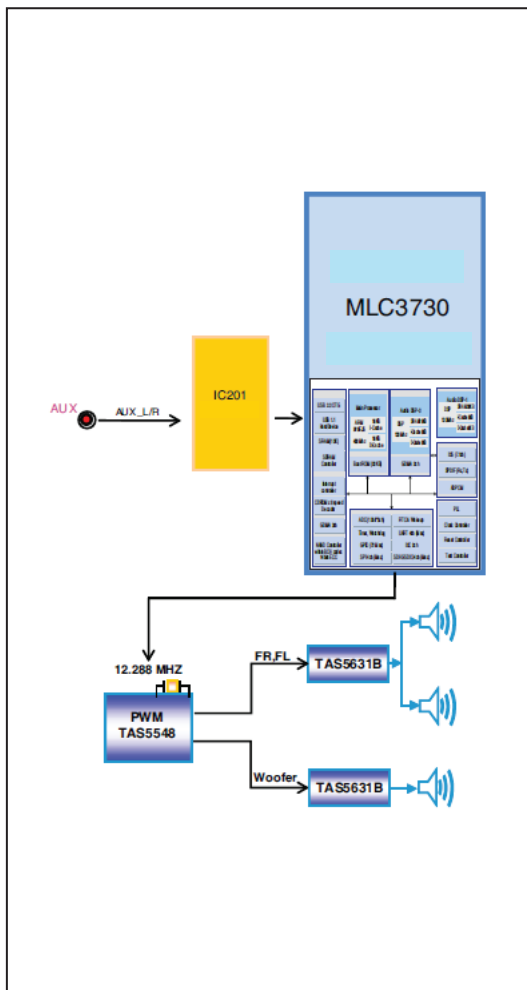
#### 6-4-1. Solution

Replace IC301 on MAIN board.

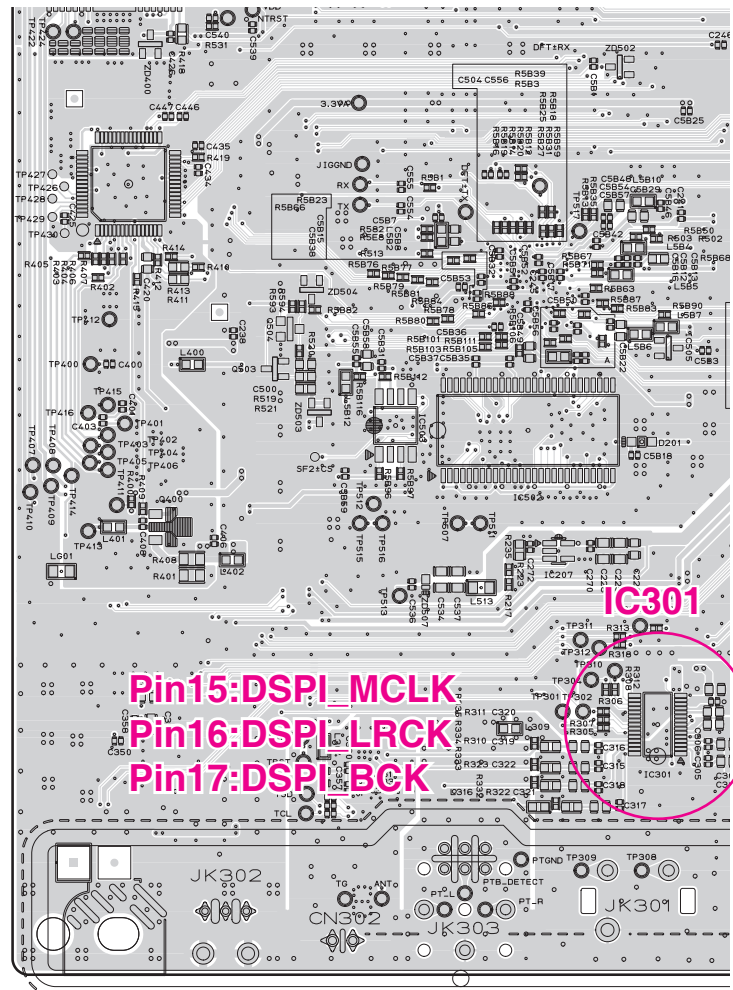
#### 6-4-2. How to troubleshoot (Countermeasure)

- 1) Check AUX\_L/R signals to IC301 (pin1, 2).
- 2) Check if DSP1\_BCK, LRCK, MCLK are entered from IC501 to IC301.
- 3) Check if ADC\_DATA is entered from IC301 to IC501.
  - ⇒ If no signal, check AVCC\_3.3V & DVCC\_3.3V (ADC) for IC301. If is NG, replace it a new one.
- 4) Check the following I2S signal flow from IC501 to IC601. (Refer to Item 6-2.)
  - ⇒ If there is any trouble, check the power for each IC. The power is normal but, if the signal waveform to the IC is distorted or no signal, replace it with a new one.
- 5) Check if the digital audio AMP block is okay. Refer to "Digital Audio AMP" guide on Item 6-1.
  - ⇒ If AMP is damaged, replace it with a new one.

#### 6-4-3. Service hint (Any picture/ Remark)



< AUX function signal flow >



< MAIN board bottom view >

# ONE POINT REPAIR GUIDE

## NO SOUND

There is no sound output in the TUNER function, repair the set according to the following guide.

### 6-5. TUNER FUNCTION

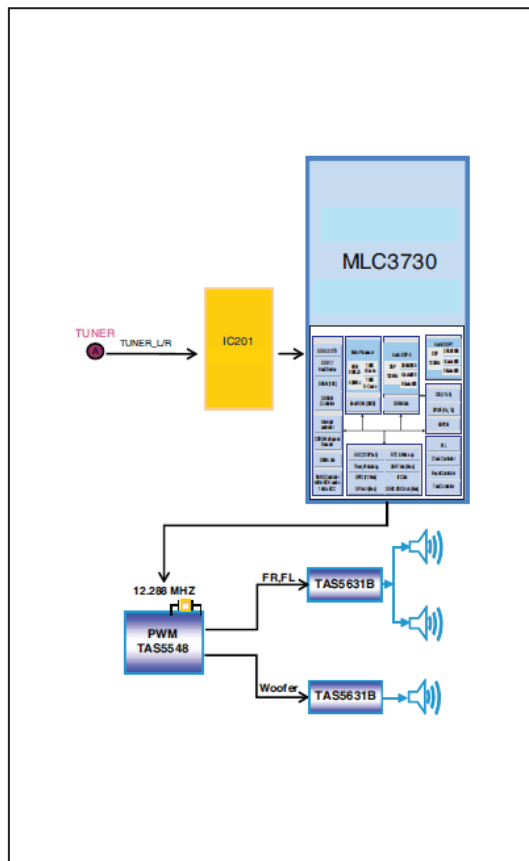
#### 6-5-1. Solution

Replace IC301 on MAIN board.

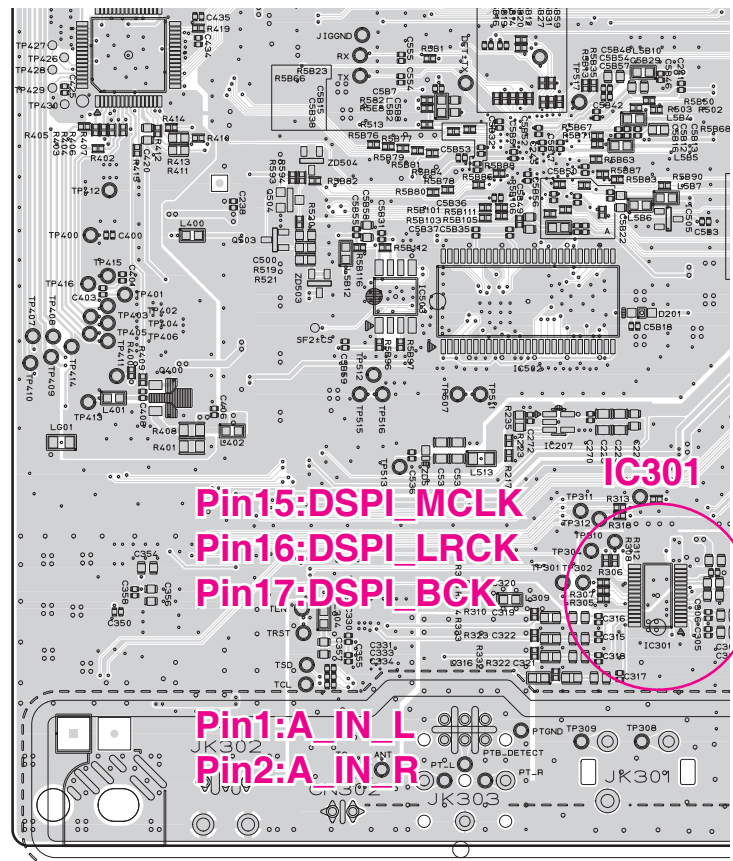
#### 6-5-2. How to troubleshoot (Countermeasure)

- 1) Check if TUNER\_LR is entered from pin13, 14 of IC302 to IC301(pin27, 28)
  - ⇒ If no signals, check AVCC\_3.3V for tuner power.
  - ⇒ Check if the tuner control signals (CLK, DAT, CE, RST, SLT) are entered from IC501 to IC302.
  - If it doesn't work, replace IC302 with a new one.
- 2) Check if MCS\_BCK, MCS\_LRCK, & MCS\_MCLK are entered from IC501 to IC201.
- 3) Check if ADC\_DATA is entered from IC301 to IC501.
  - ⇒ If no signal, check AVCC\_3.3V & DVCC\_3.3V (ADC) for IC301. If is NG, replace it with a new one.
- 4) Check the following I2S audio signal flow from IC501 to IC601. (Refer to Item 6-2.)
  - ⇒ If there is any trouble, check the power for each IC.
  - The power is normal but, if the signal waveform to the IC is distorted or no signal, replace it with a new one.
- 5) Check if the digital audio AMP block is okay. Refer to "Digital Audio AMP" guide on Item 6-1.
  - ⇒ If AMP is damaged, replace it with a new one.

#### 6-5-3. Service hint (Any picture/ Remark)



< TUNER function signal flow >



< MAIN board bottom view >

# ONE POINT REPAIR GUIDE

## NO SOUND

There is no sound output in the PORTABLE Function, repair the set according to the following guide.

### 6-6. PORTABLE FUNCTION,

#### 6-6-1. Solution

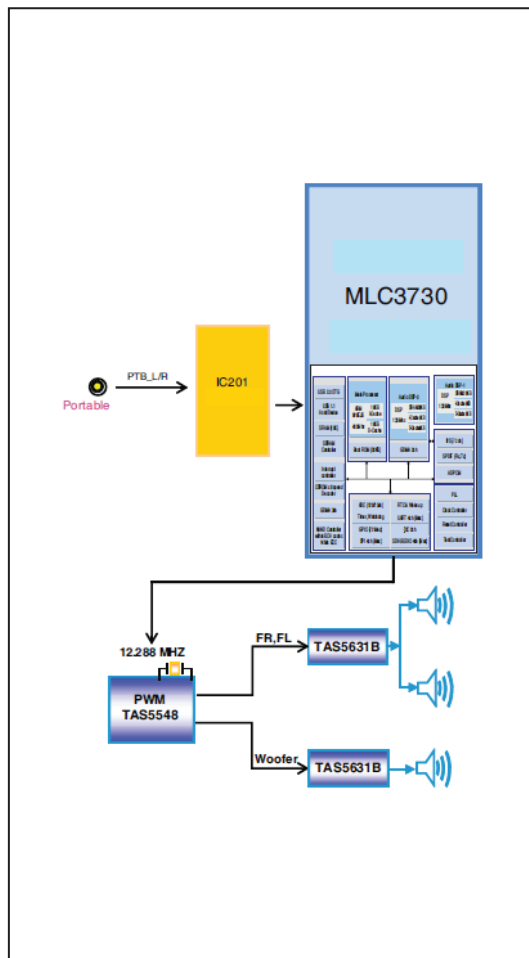
Replace IC301 on MAIN board.

#### 6-6-2. How to troubleshoot (Countermeasure)

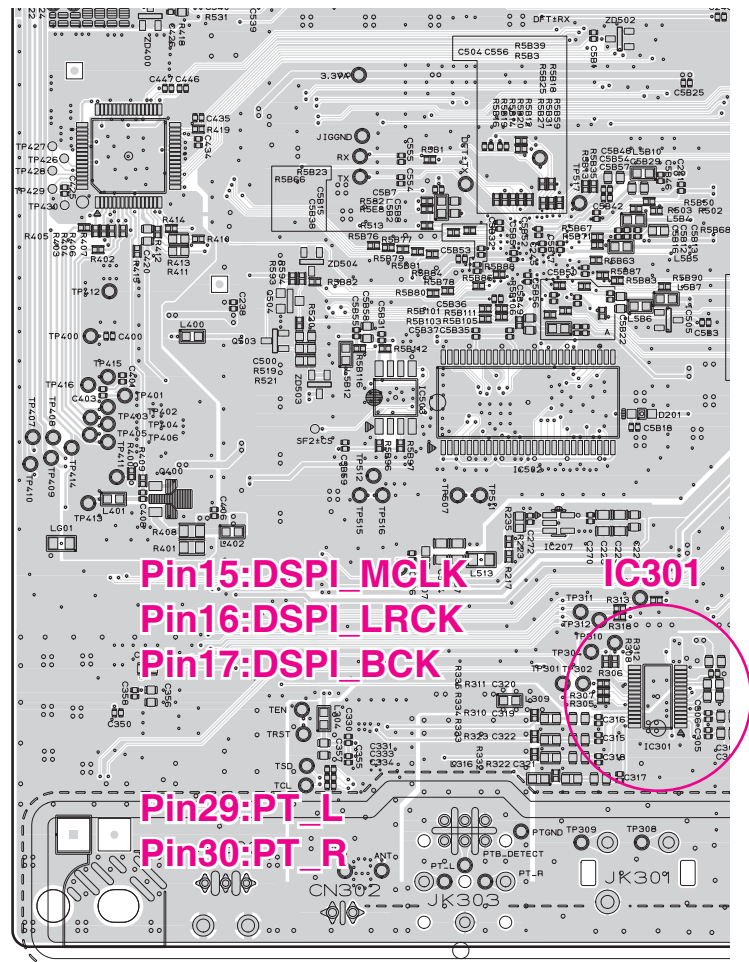
- 1) Check if PT\_LR signals to IC301 (pin29, 30).
- 2) Check if DSPI\_BCK, LRCK, MCLK are entered from IC501 to IC301.
- 3) Check if ADC\_DATA is entered from IC201 to IC501.
  - ⇒ If no signal, check AVCC\_3.3V & DVCC\_3.3V (ADC) for IC301. If is NG, replace it with a new one.
- 4) Check the following I2S audio signal flow from IC501 to IC601. (Refer to Item 6-2.)
  - ⇒ If there is any trouble, check the power for each IC.

The power is normal but, if the signal waveform to the IC is distorted or no signal, replace it with a new one.
- 5) Check if the digital audio AMP block is okay. Refer to “Digital Audio AMP” guide on Item 6-1.
  - ⇒ If AMP is damaged, replace it with a new one.

#### 6-6-3. Service hint (Any picture/ Remark)



< PORT. IN function signal flow >



< MAIN board bottom view >



# ONE POINT REPAIR GUIDE

# NO SOUND

**There is no sound output in the MIC IN function, repair the set according to the following guide.**

## 6-7. MIC IN function

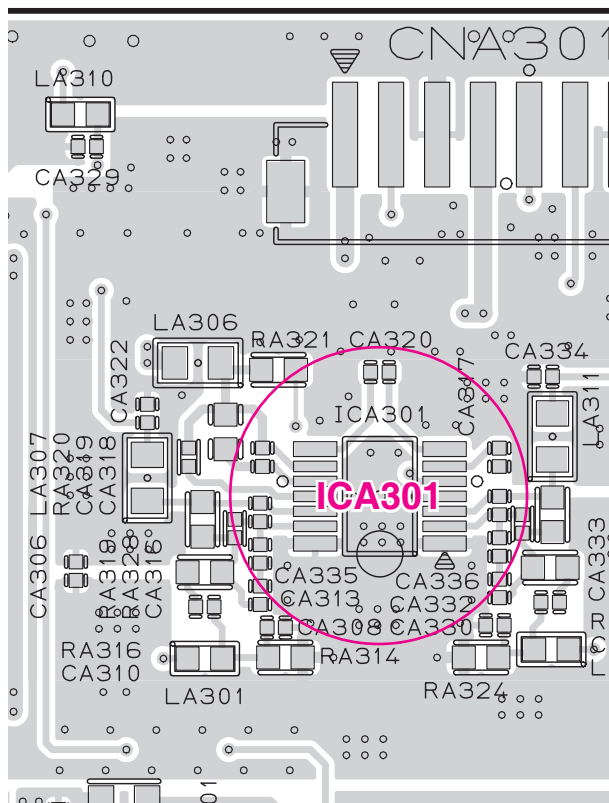
### 6-7-1. Solution

Replace IC206 on MAIN board, ICA301 on MIC & RMC board.

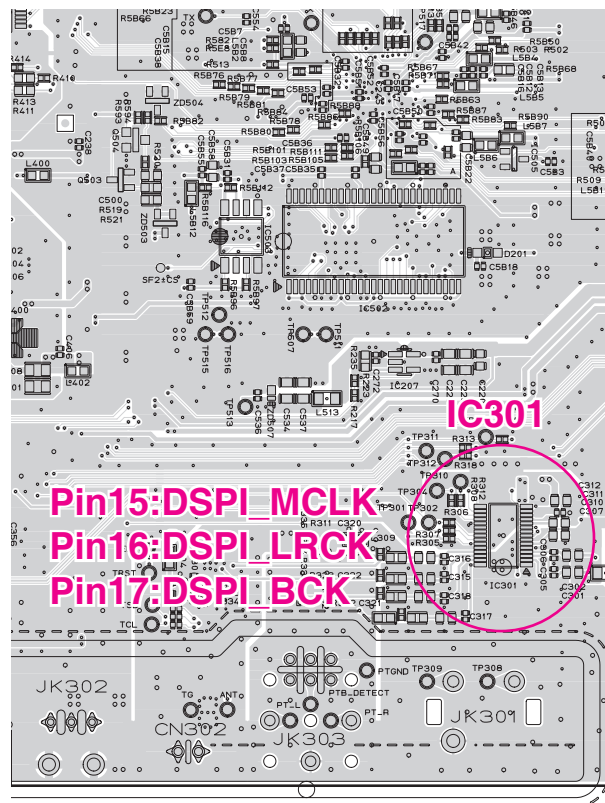
### 6-7-2. How to troubleshoot (Countermeasure)

- 1) Check MIC\_SI & MIC\_S2 signal to pin6, 8 of CN301.  
⇒ If no signal, Check the signals to pin6 & 8 of CNA301 on the MIC & RMC board.  
Check if the signal is entered from pin6 & 8 of CNA301 to pin6, 8 of CN301.
- 2) Check if MIC\_SIG is entered from pin2 of JK302 & JKA303 to pin2, 13 to ICA301 (PRE AMP).
- 3) Check if the amplified signal comes out from pin3 & 12 of ICA301.  
⇒ If no signal output, check DVCC\_3.3V for ICA301, replace ICA301 with a new one if it has a problem.
- 4) Check if DSPI\_BCK, LRCK, MCLK are entered from IC501 to IC301.  
Check if MIC\_DATA\_IN is entered from pin19 of IC301 to pin H2 of IC501.  
⇒ If no signal, check AVCC\_3.3V & DVCC\_3.3V for IC301.  
If it is abnormal, change replace it a new one.
- 5) Check the following I2S signal flow from IC301 to IC501.  
⇒ If there is any trouble, check the power for each IC.  
If the signals are abnormal, replace it a new one.
- 6) Check if the digital audio AMP block is okay. Refer to “Digital Audio AMP” guide on item 6-1.  
⇒ If AMP is damaged, replace it with a new one.

**6-7-3. Service hint (Any picture/ Remark)**



< MIC & RMC board top view >



< MAIN board bottom view >

# ONE POINT REPAIR GUIDE

## NO SOUND

There is no sound output in the Bluetooth function, repair the set according to the following guide.

### 6-8. BLUETOOTH FUNCTION

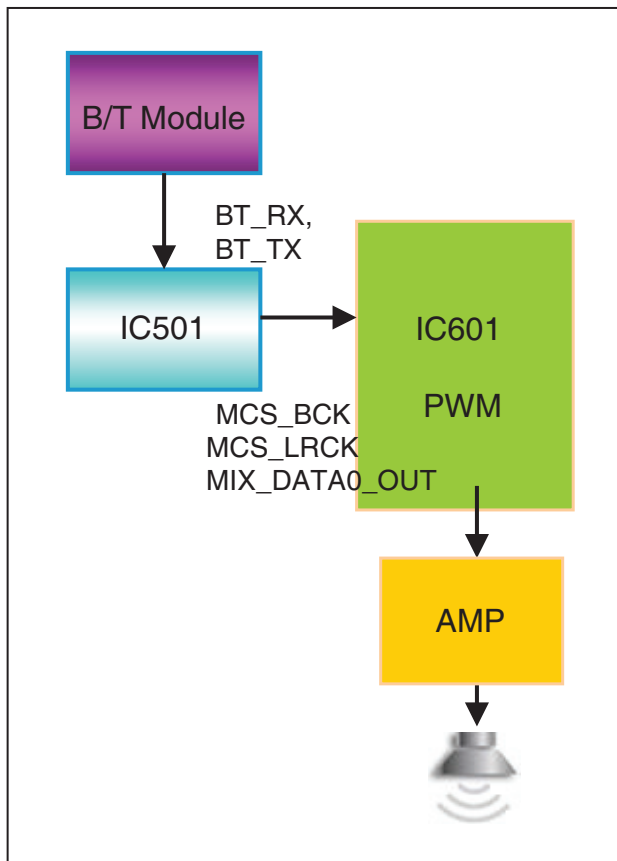
#### 6-8-1. Solution

Replace IC501 on the MAIN board or bluetooth module on the FRONT Panel.

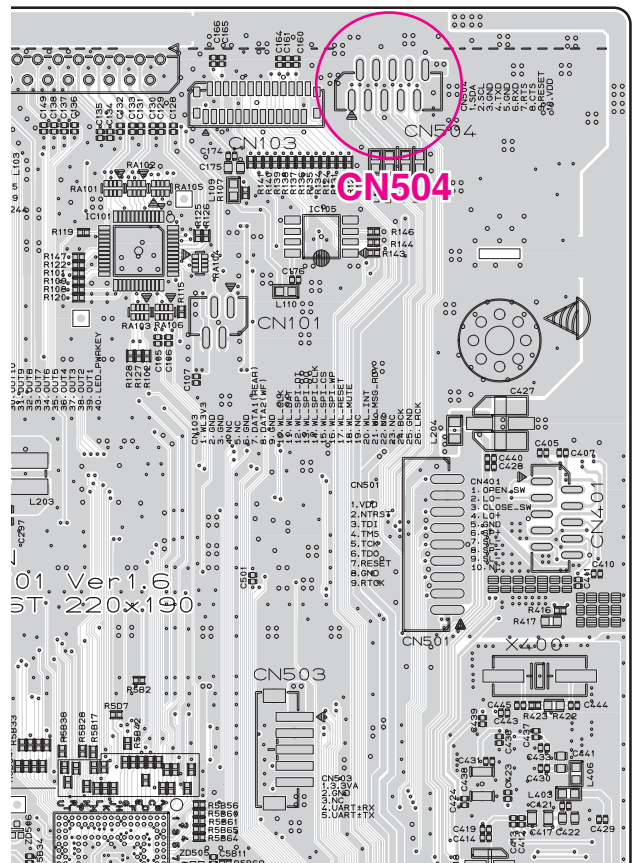
#### 6-8-2. How to troubleshoot (Countermeasure)

- 1) Check BT\_RX, BT\_TX signal to pin6, 4 of CN504.
  - ⇒ If no signal, check the signal to pin4, 6 and pin10 (3.3 VA) of on the Bluetooth module and cable connection state.
  - ⇒ If there are no signal out from module, replace new module.
- 2) Check if BT\_RX/TX is entered from pin6, 4 of CN504 to pin L1,K1 to IC501 (DSP).
- 3) Check if MCS\_BCK, MCS\_LRCK & MIX\_DATA IN is entered from IC501 to IC601.
  - ⇒ If no signal, check +3.3 VA & +1.2 VA for IC501.
  - If it is abnormal, change replace it a new one.
- 4) Check the following I2S signal flow from IC501 to IC601.
  - ⇒ If there is any trouble, check the power for each IC.
  - If the signals are abnormal, replace it a new one.
- 5) Check if the digital audio AMP block is okay. Refer to “Digital Audio AMP” guide on item 6-1.
  - ⇒ If AMP is damaged, replace it with a new one.

#### 6-8-3. Service hint (Any picture/ Remark)



< Bluetooth function signal flow >



< MAIN board top view >

# ONE POINT REPAIR GUIDE

## NO SOUND

There is no sound output in the OPTICAL function, repair the set according to the following guide.

### 6-9. OPTICAL FUNCTION

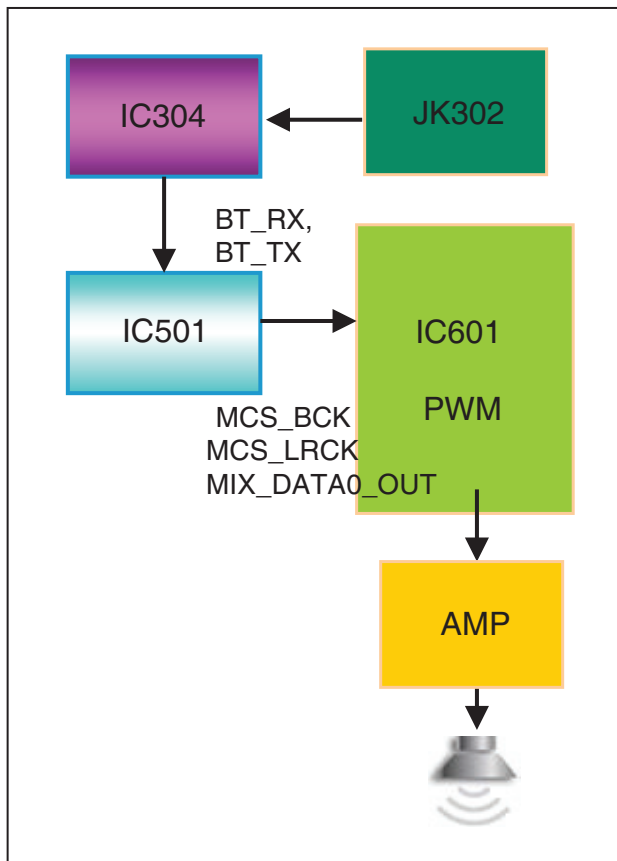
#### 6-9-1. Solution

Replace IC304 on the MAIN board.

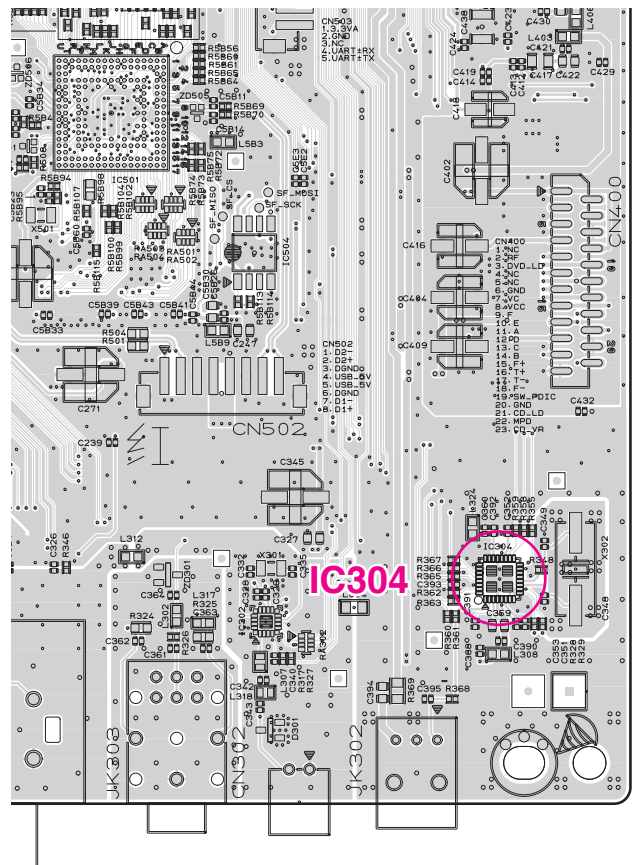
#### 6-9-2. How to troubleshoot (Countermeasure)

- 1) Check DSPI\_BCK, LRCK, MCLK, ADATA of IC304(pin27, 28, 29, 31).
  - ⇒ If no signal, check the signal from JK302 pin1 to IC304 pin1 and cable connection state.
  - ⇒ If there are no signal out from JK302, replace new connector and cable.
- 2) Check if MCS\_BCK, MCS\_LRCK & MIX\_DATA IN is entered from IC501 to IC601.
  - ⇒ If no signal, check +3.3 VA & +1.2 VA for IC501.
  - If it is abnormal, change replace it a new one.
- 3) Check the following I2S signal flow from IC501 to IC601.
  - ⇒ If there is any trouble, check the power for each IC.
  - If the signals are abnormal, replace it a new one.
- 4) Check if the digital audio AMP block is okay. Refer to “Digital Audio AMP” guide on item 6-1.
  - ⇒ If AMP is damaged, replace it with a new one.

#### 6-9-3. Service hint (Any picture/ Remark)



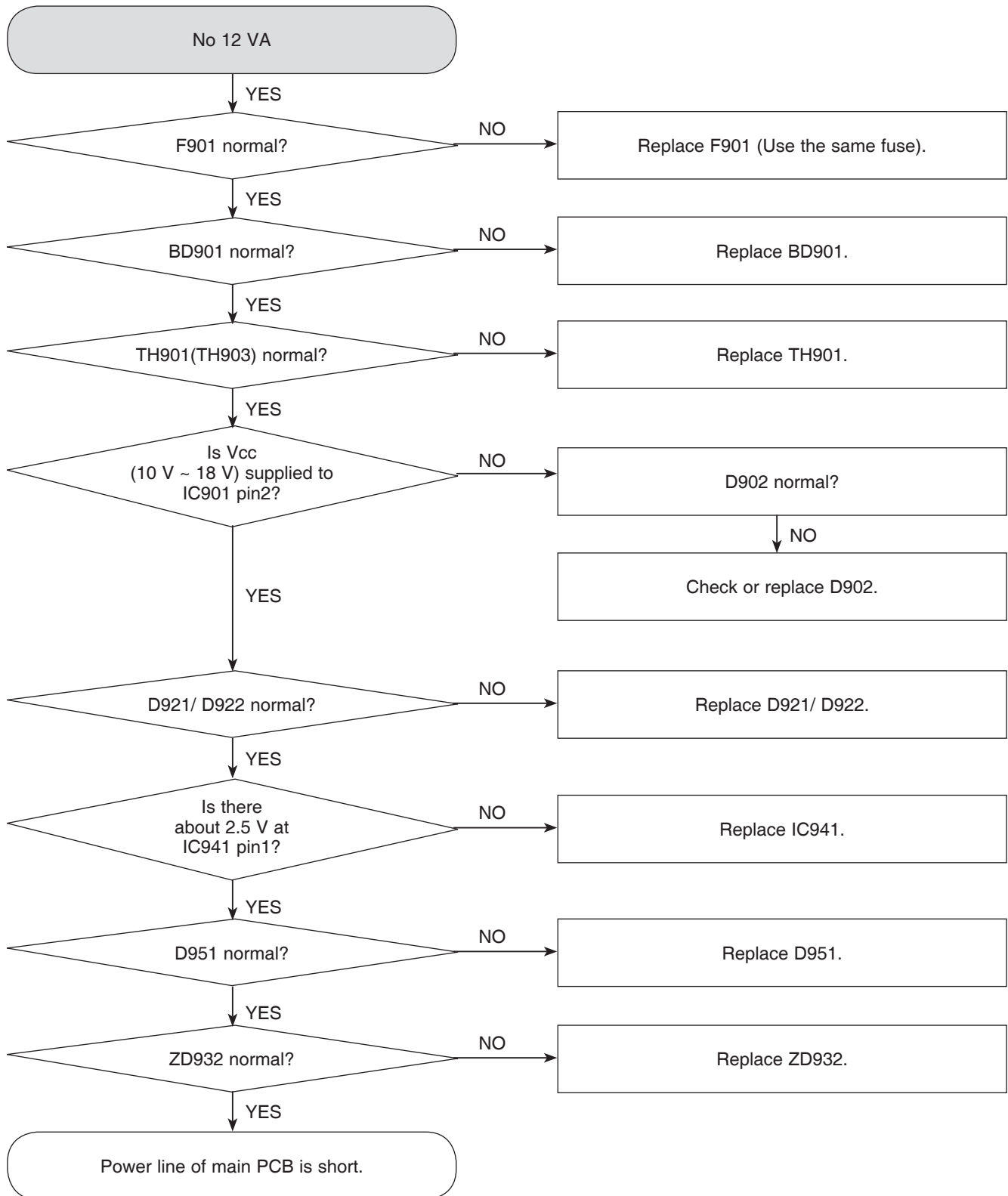
< OPTICAL function signal flow >



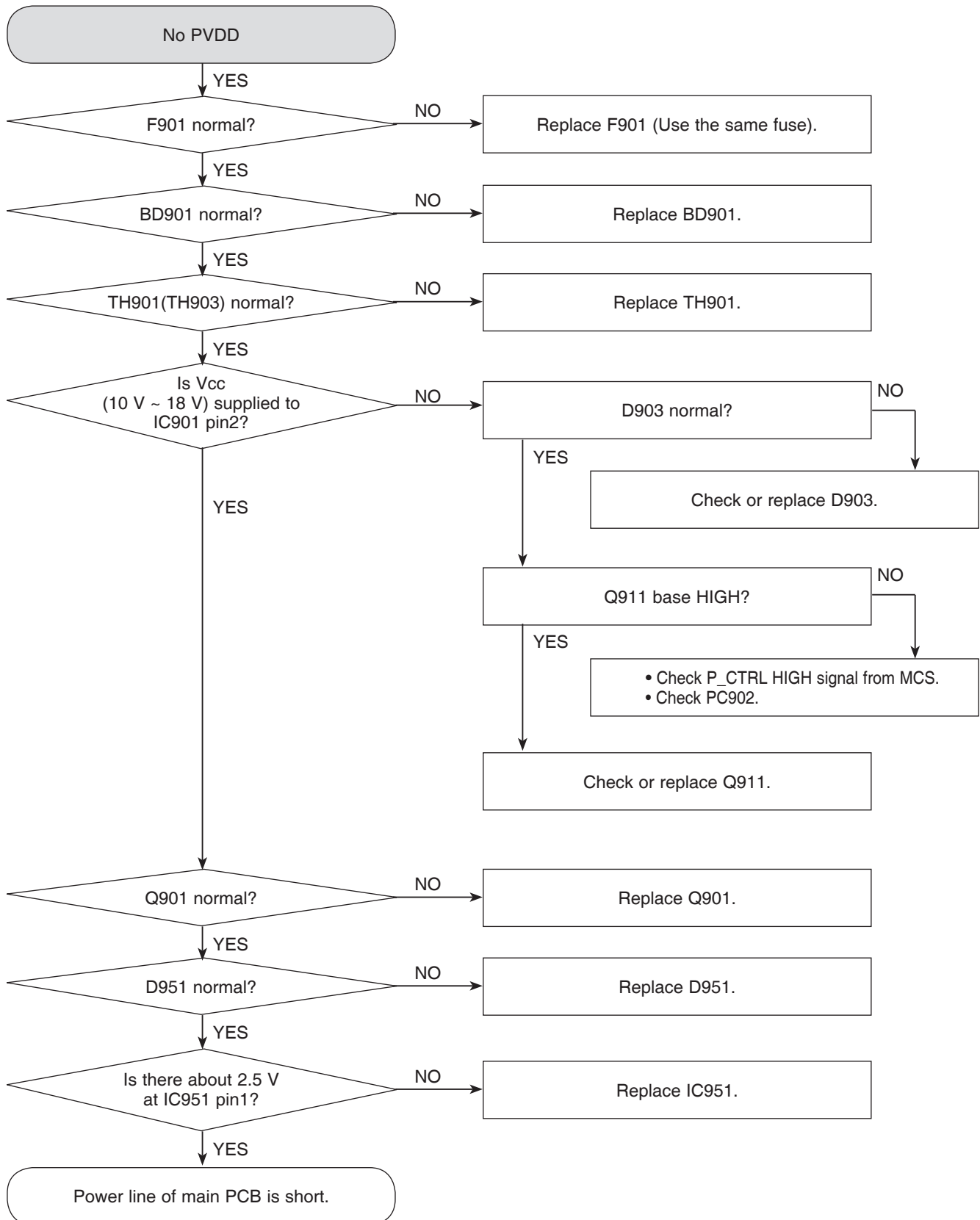
< MAIN board top view >

# ELECTRICAL TROUBLESHOOTING GUIDE

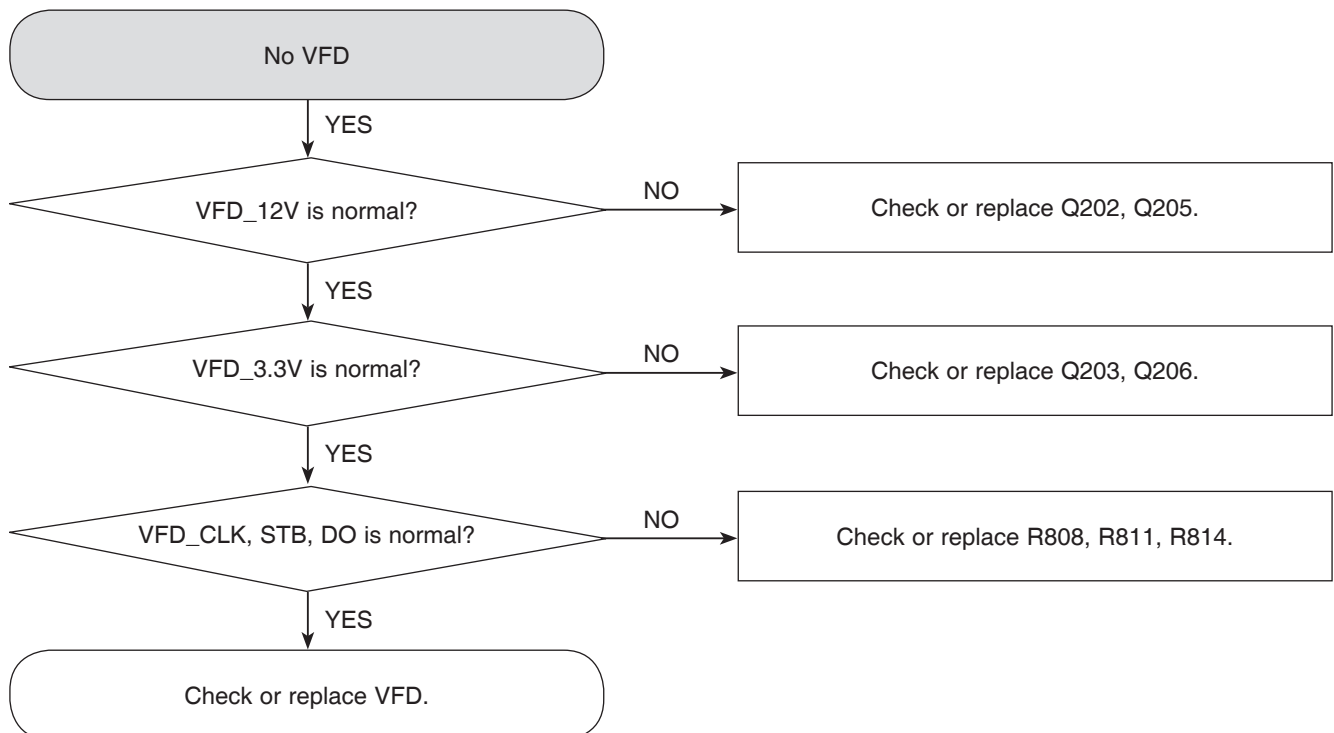
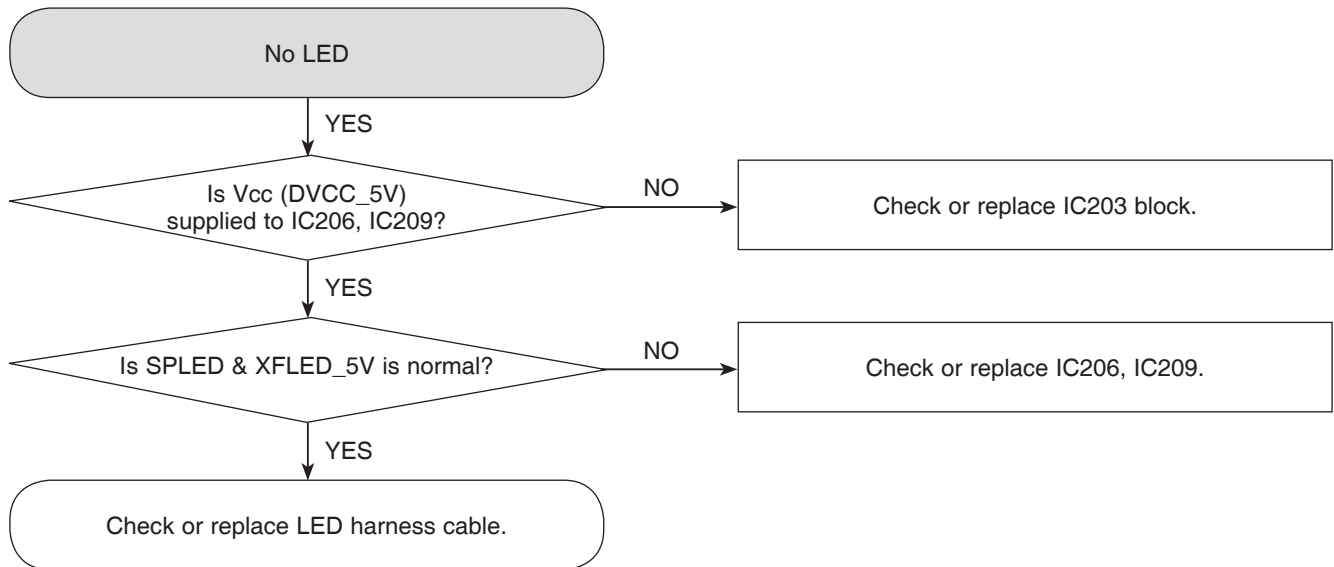
## 1. POWER (SMPS)



# ELECTRICAL TROUBLESHOOTING GUIDE

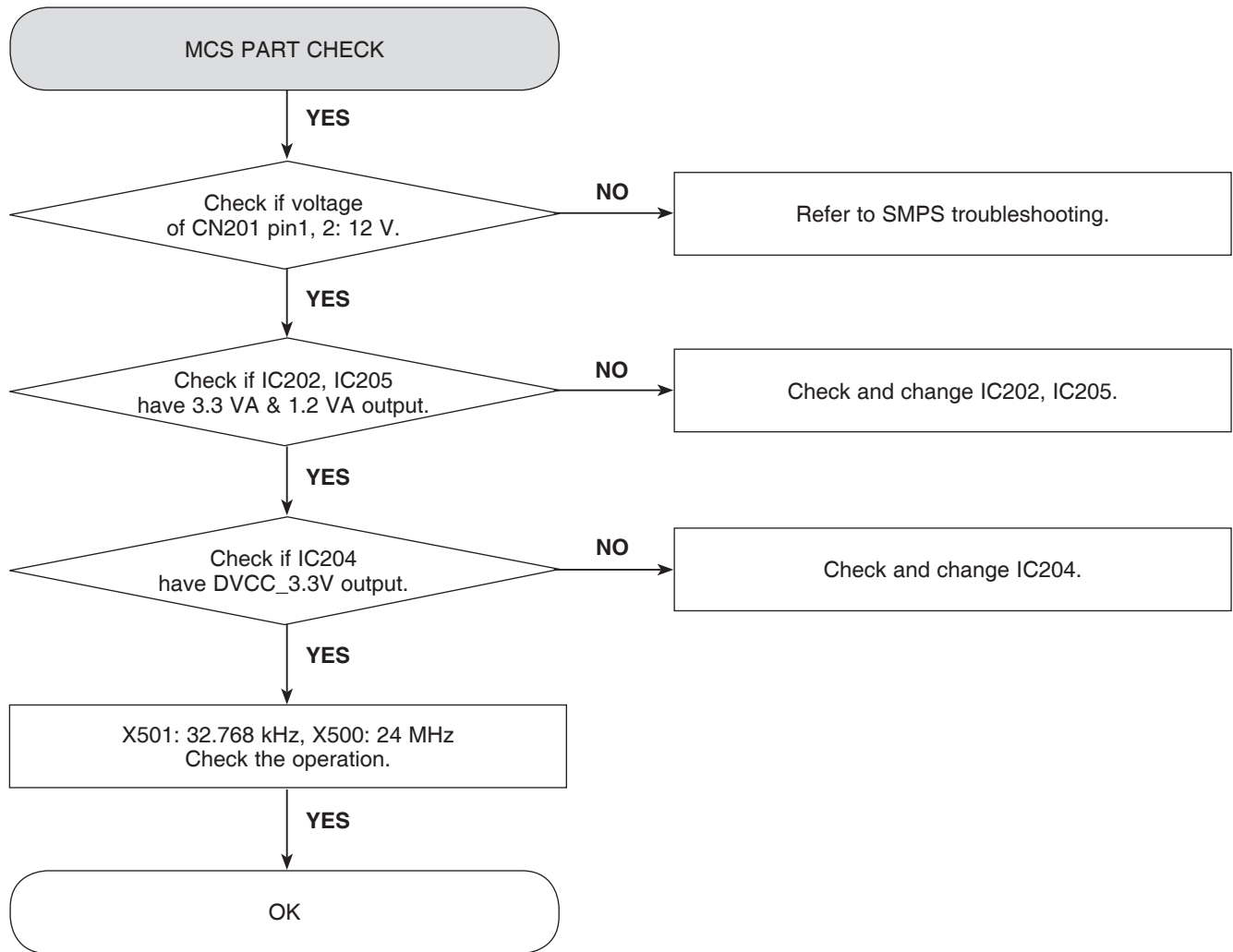


# ELECTRICAL TROUBLESHOOTING GUIDE



# ELECTRICAL TROUBLESHOOTING GUIDE

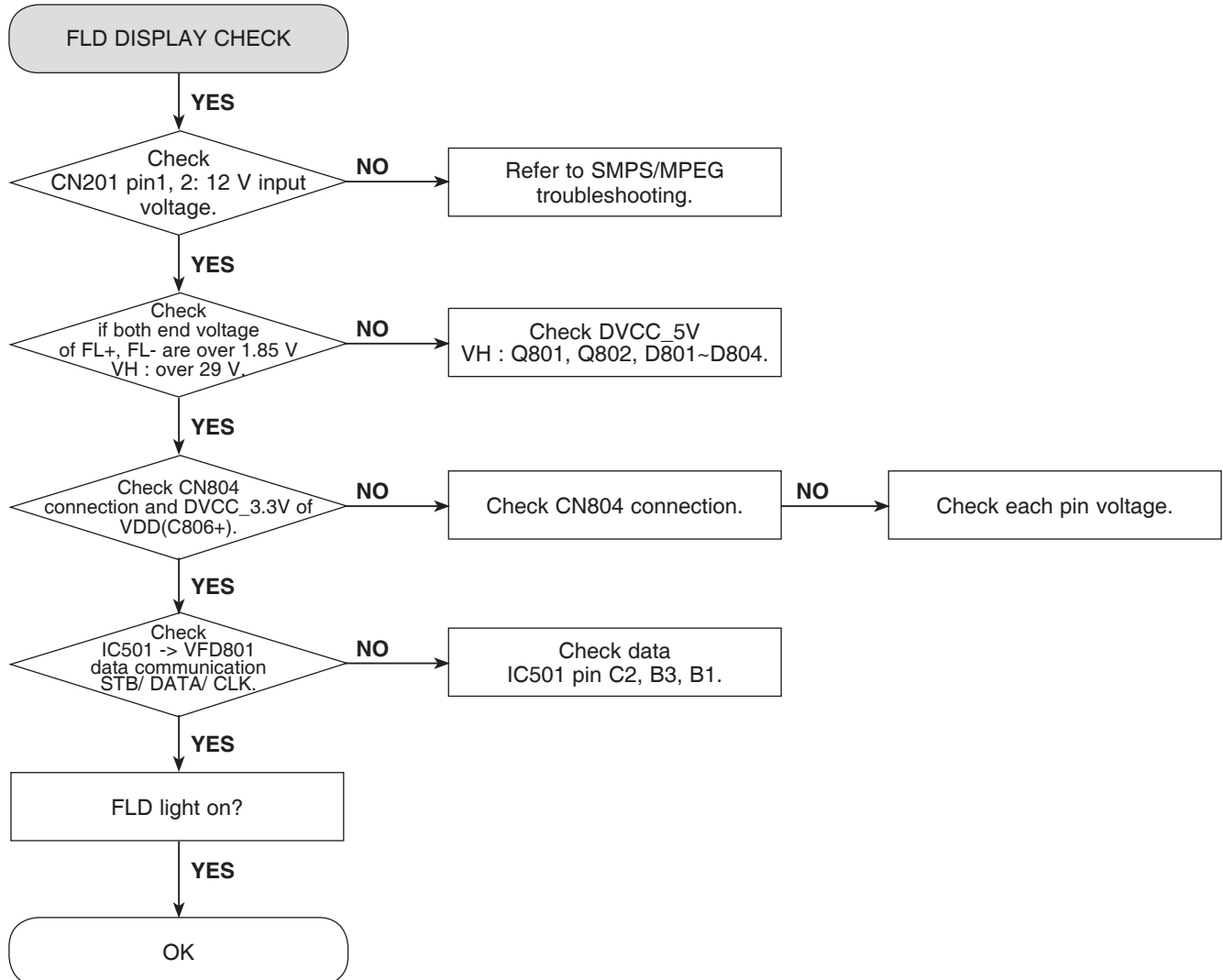
## 2. MCS PART CHECK





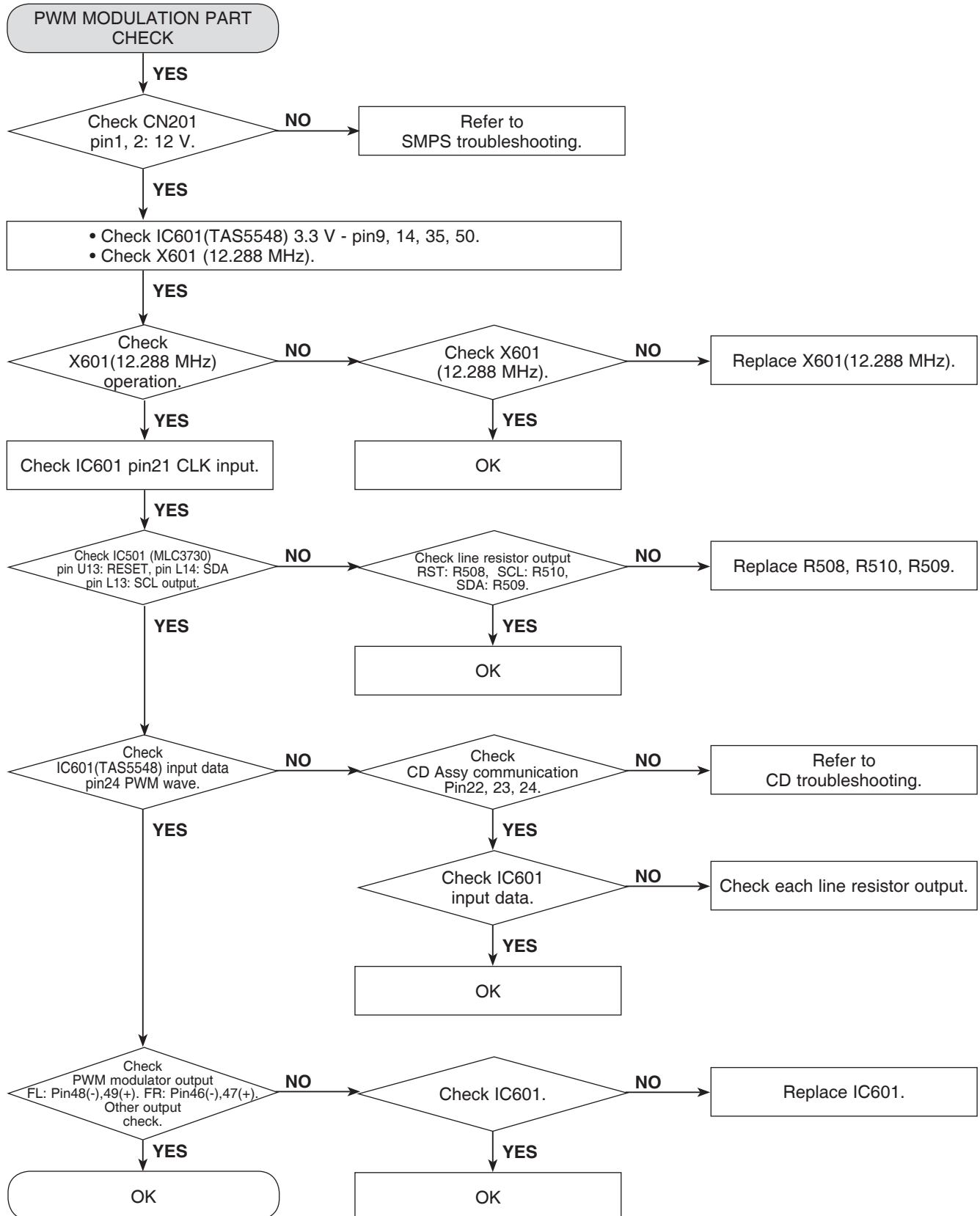
# ELECTRICAL TROUBLESHOOTING GUIDE

## 3. FLD DISPLAY CHECK



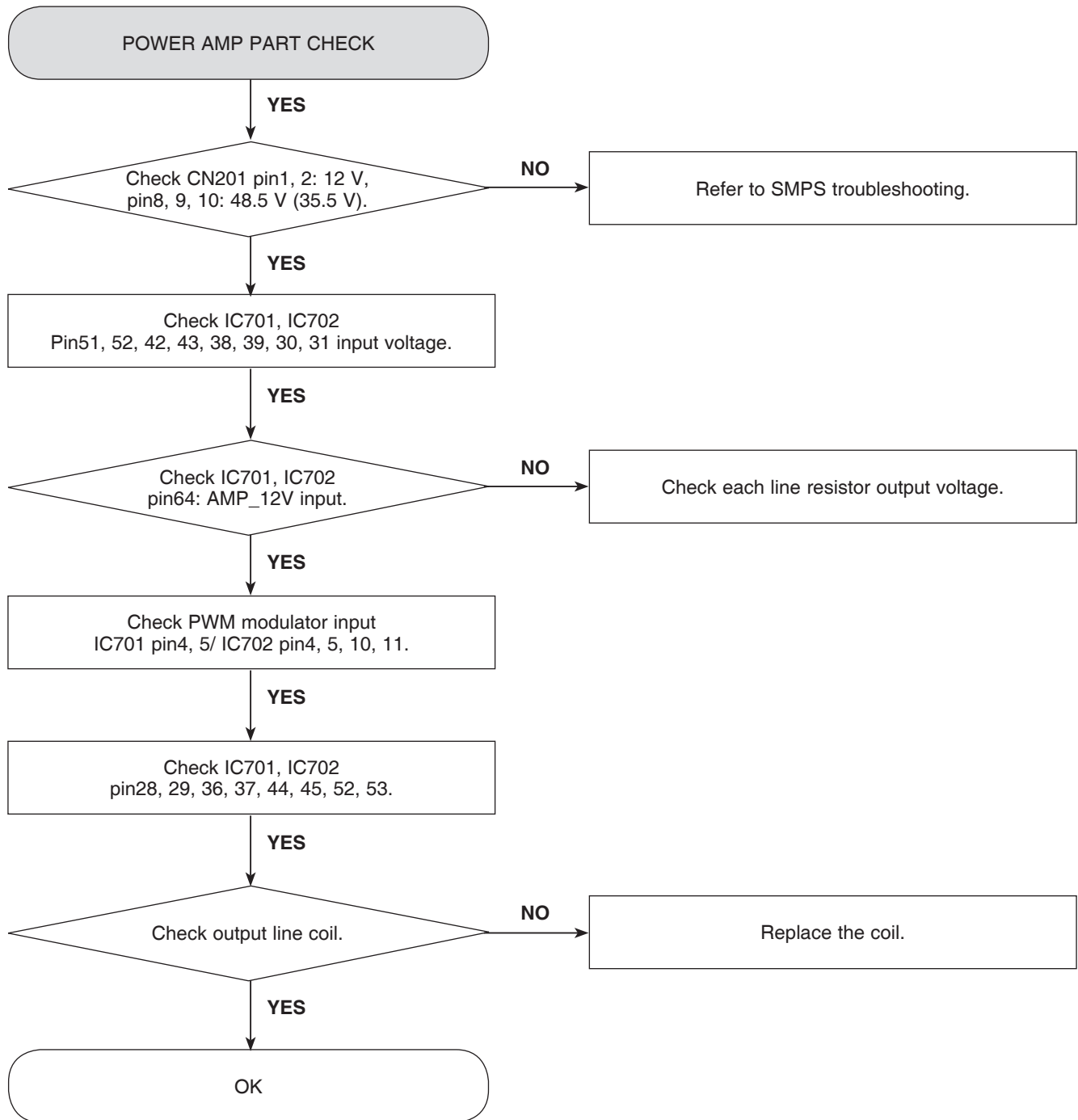
# ELECTRICAL TROUBLESHOOTING GUIDE

## 4. PWM MODULATION CHECK



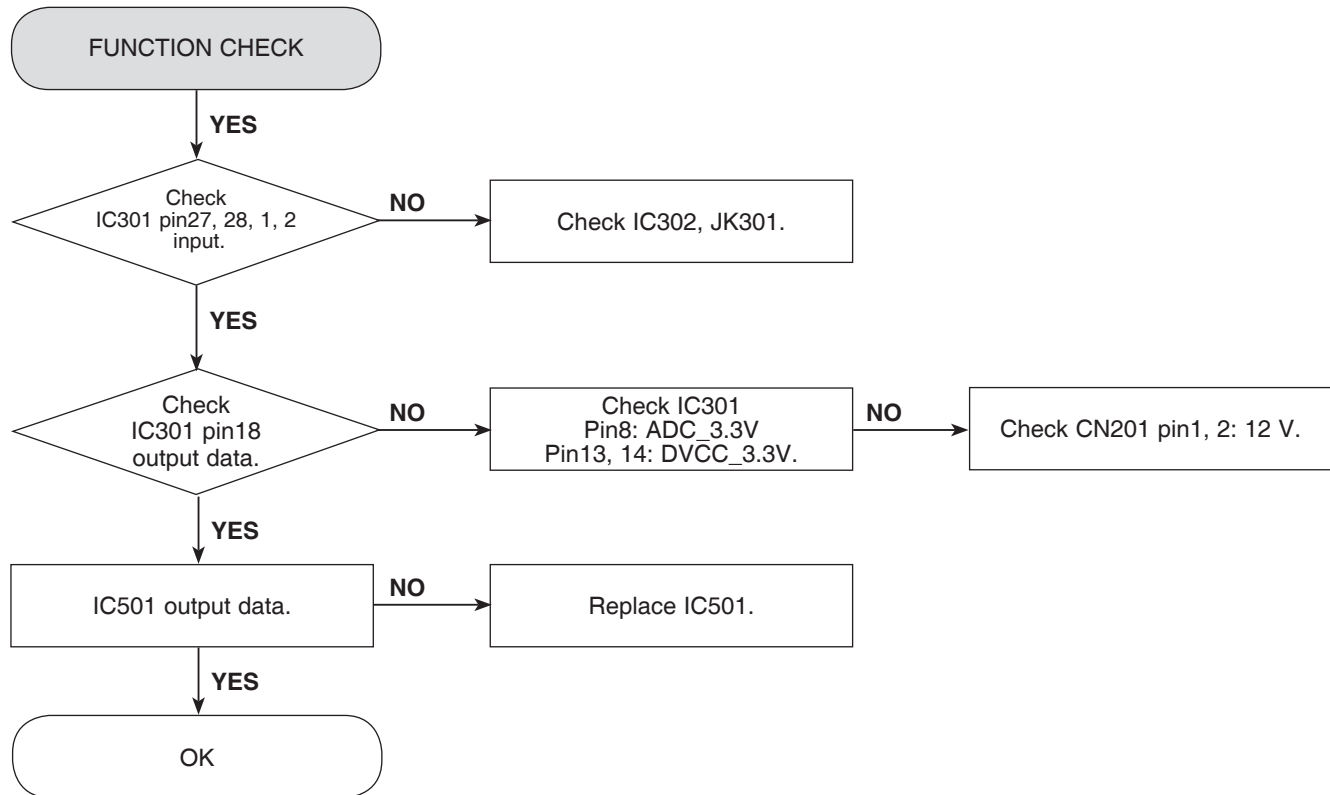
# ELECTRICAL TROUBLESHOOTING GUIDE

## 5. POWER AMP PART CHECK



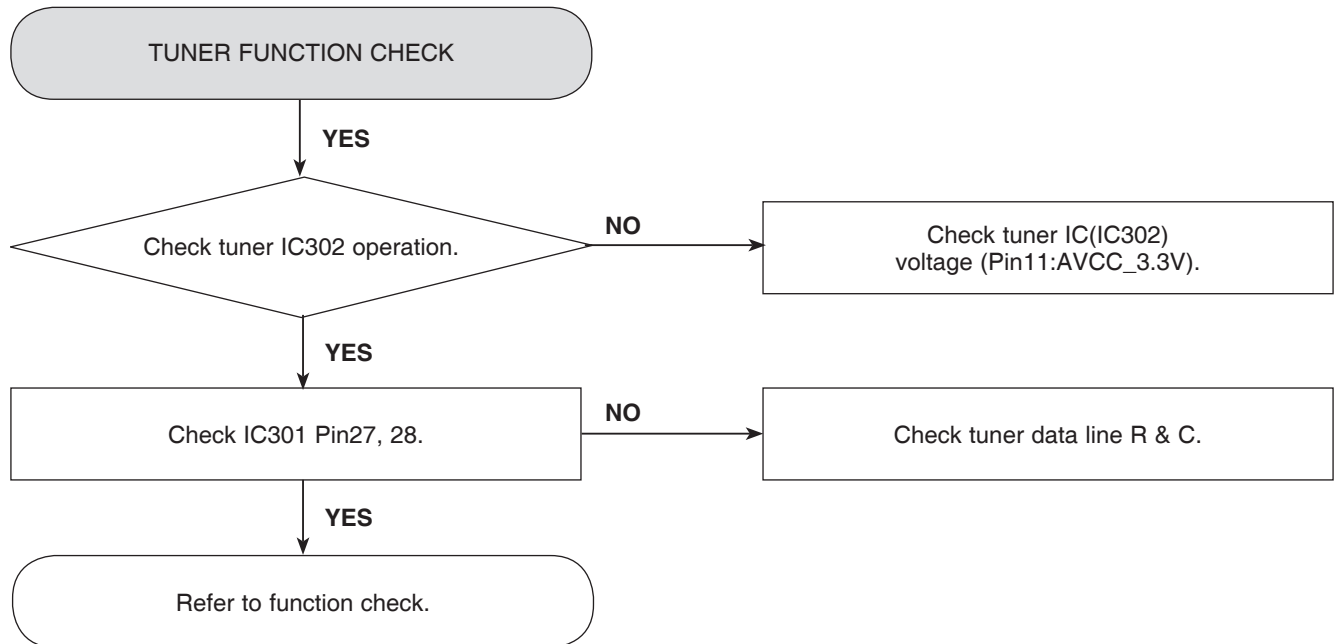
# ELECTRICAL TROUBLESHOOTING GUIDE

## 6. TUNER / AUX FUNCTION CHECK



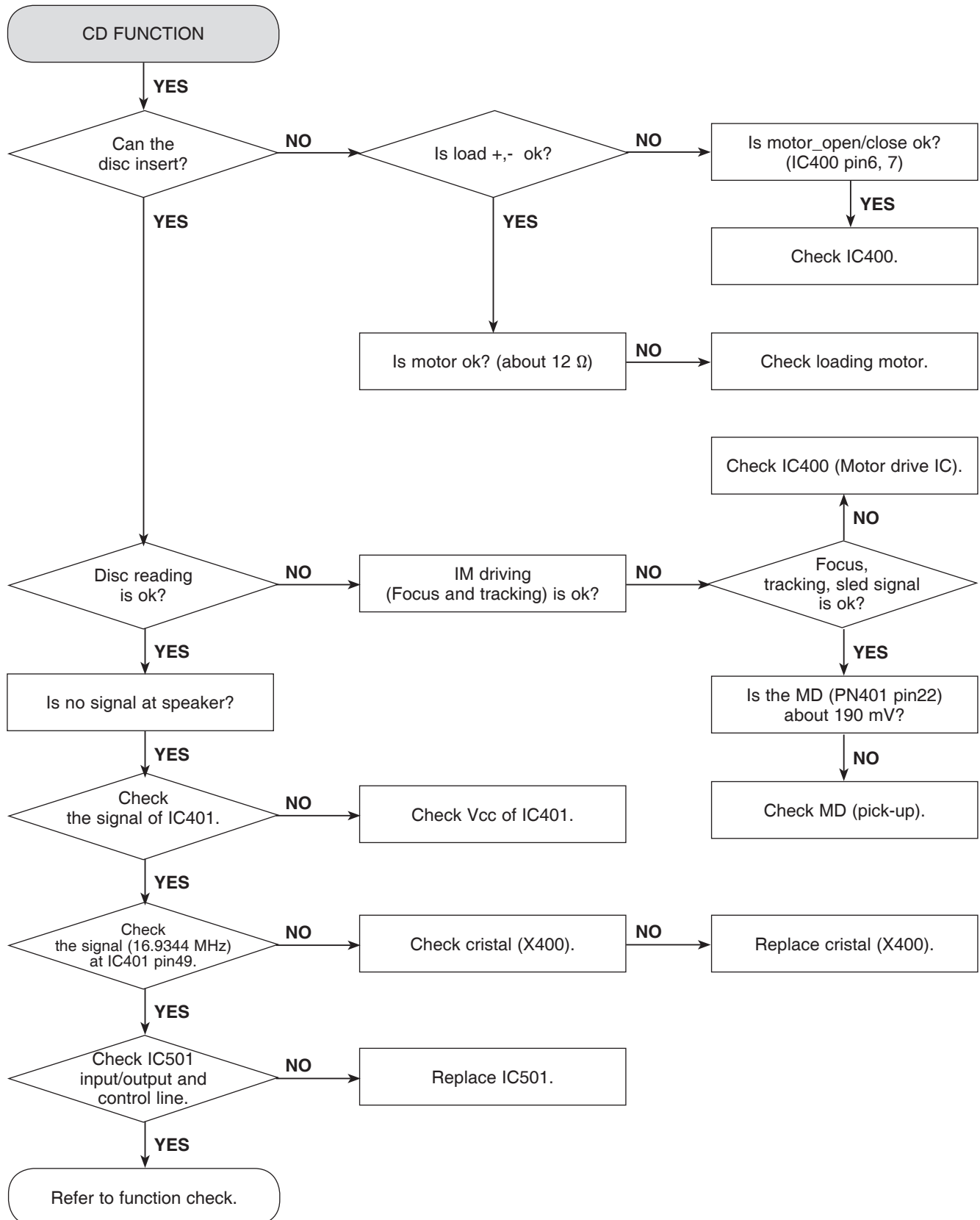
# ELECTRICAL TROUBLESHOOTING GUIDE

## 7. TUNER FUNCTION CHECK



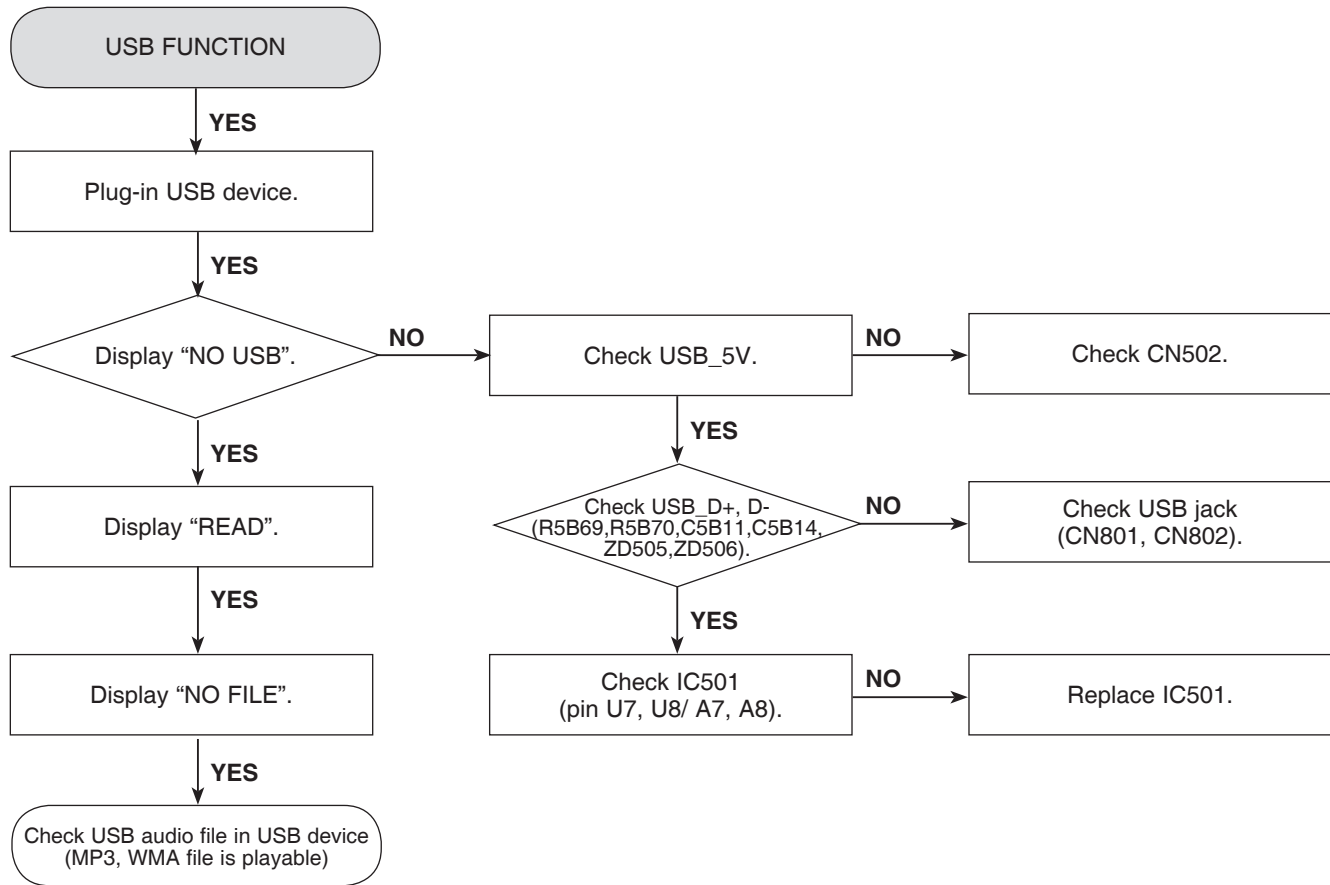
# ELECTRICAL TROUBLESHOOTING GUIDE

## 8. CD FUNCTION CHECK



# ELECTRICAL TROUBLESHOOTING GUIDE

## 9. DOUBLE USB FUNCTION





# WAVEFORMS OF MAJOR CHECK POINT

## 1. DSP (IC501)

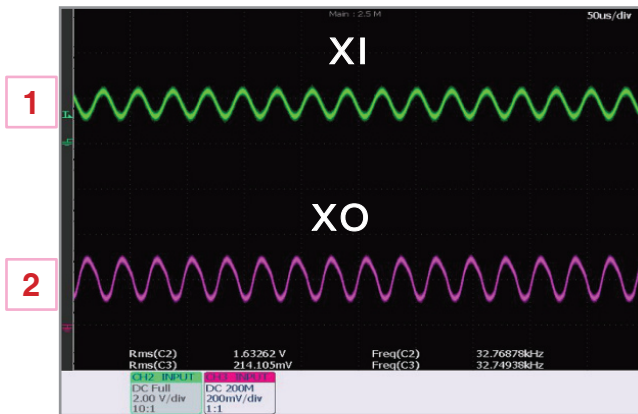


Fig 1-1. X501: Crystal of RTC 32.768 MHz (R5B94 both side)

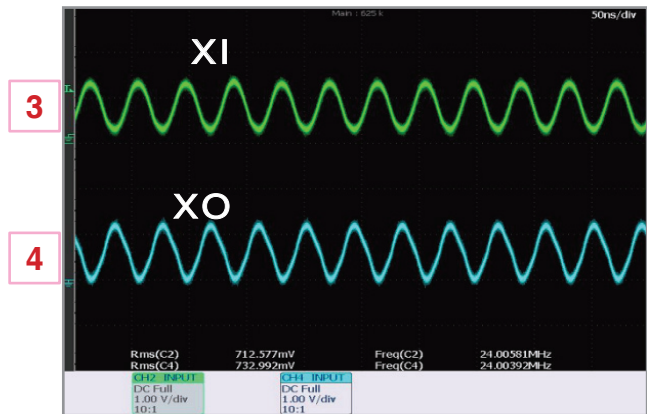
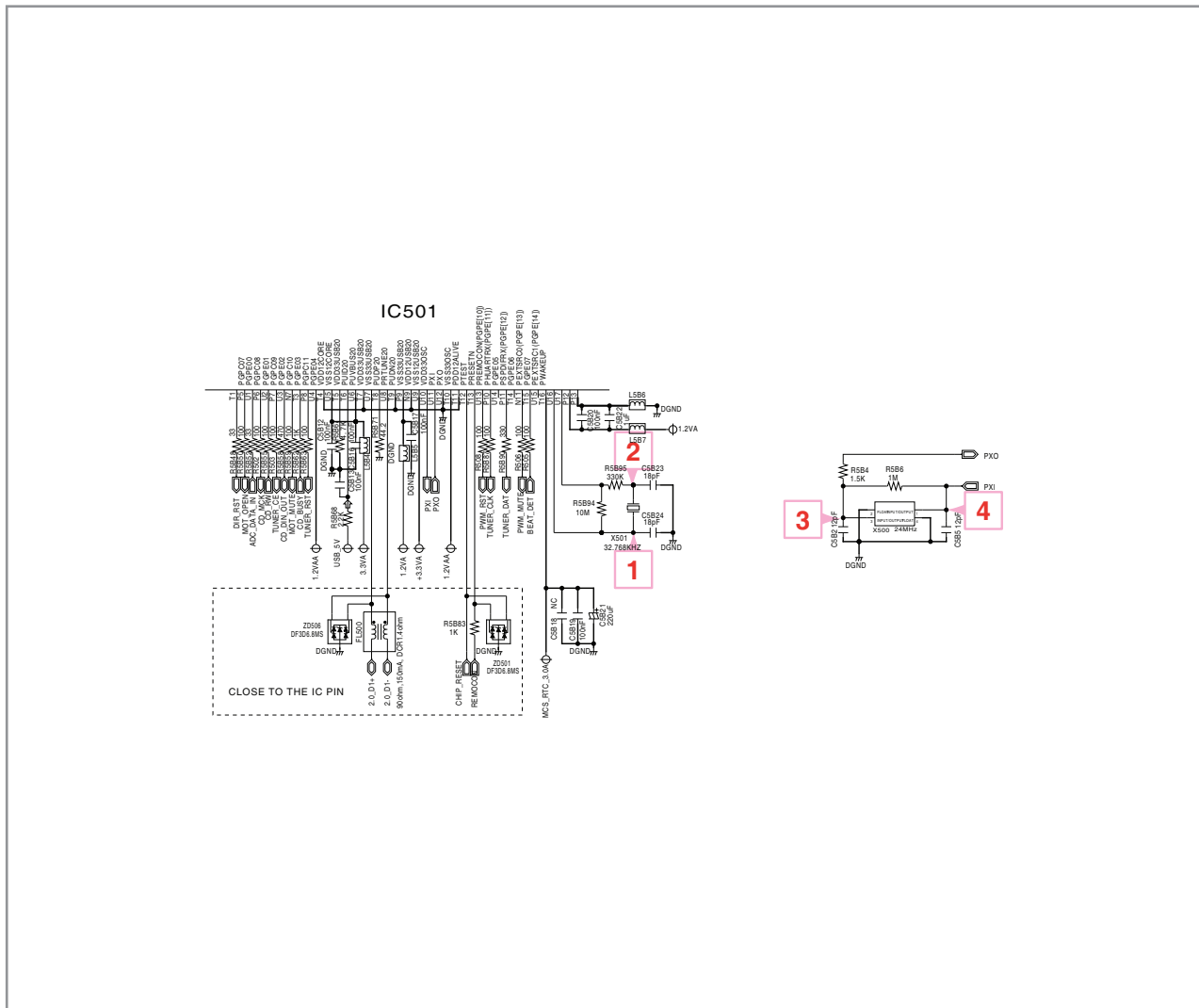


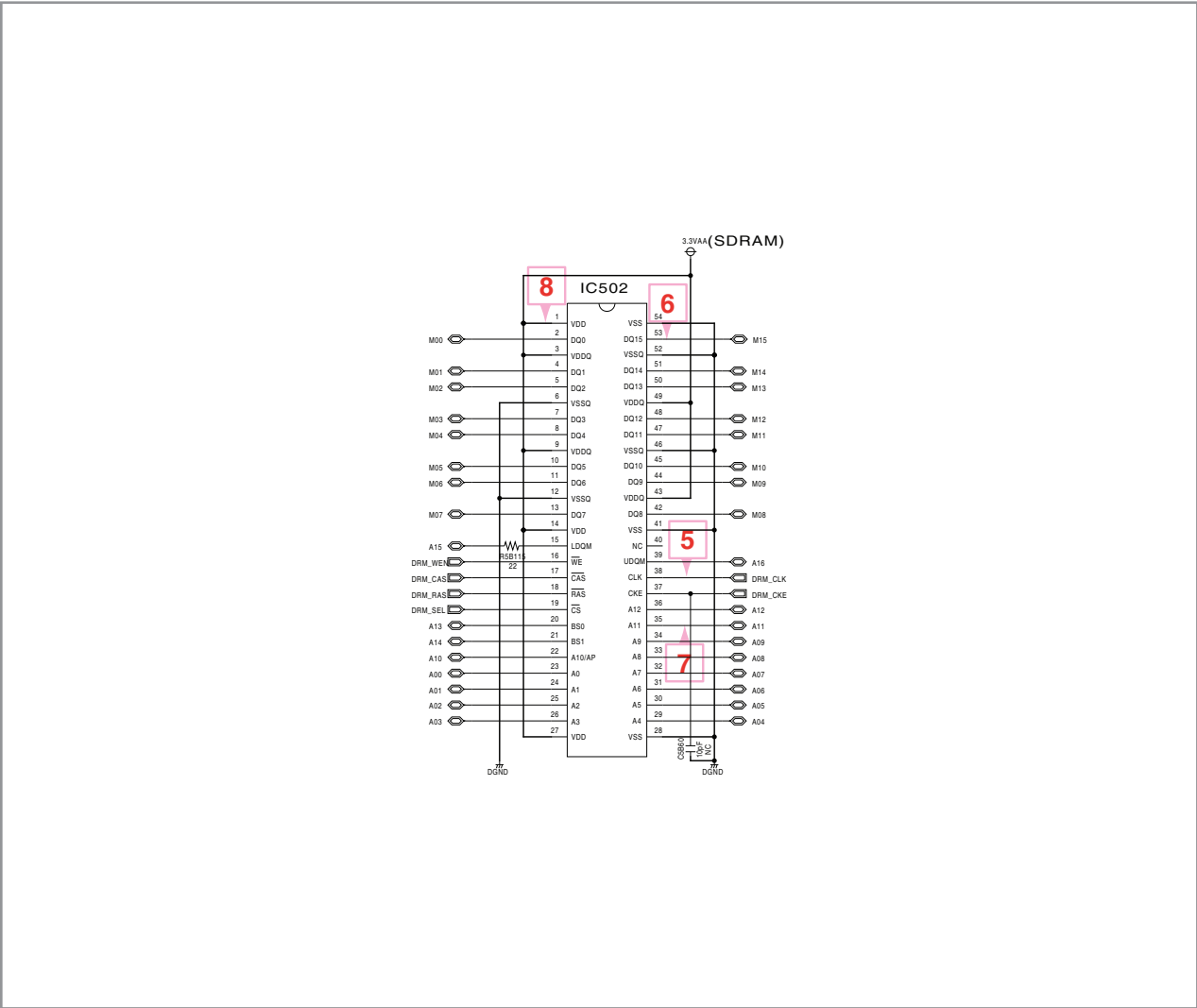
Fig 1-2. X500: Crystal of system 24 MHz (MAIN DSP : R5B6, C5B5)



# 2. SDRAM (IC502)



Fig 2. SDRAM



### 3. SERVO (IC401)

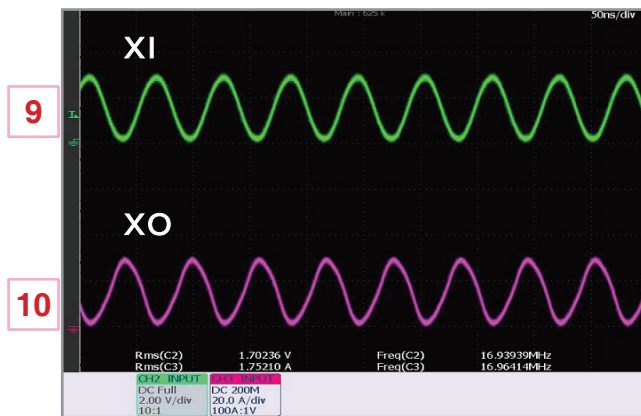


Fig 3-1. X400: Crystal 16.9344 MHz

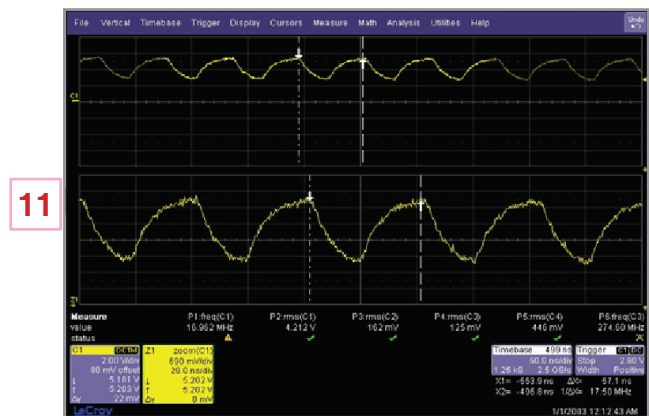
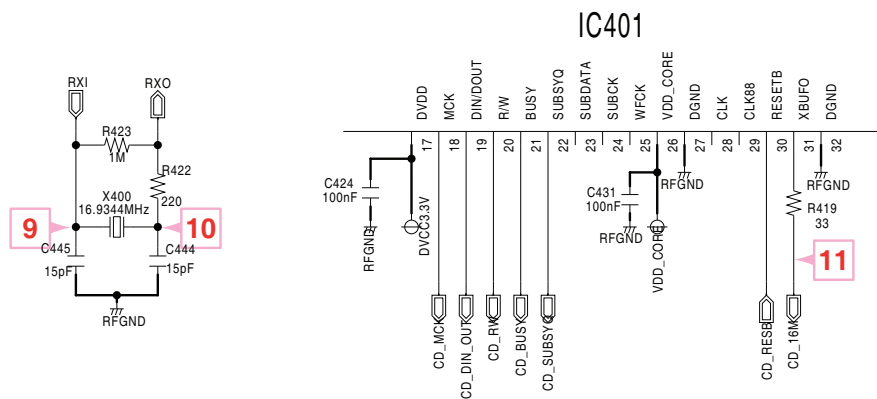


Fig 3-2. CD-16M (IC401 pin31)



## 4. MOTOR DRIVER (IC400)



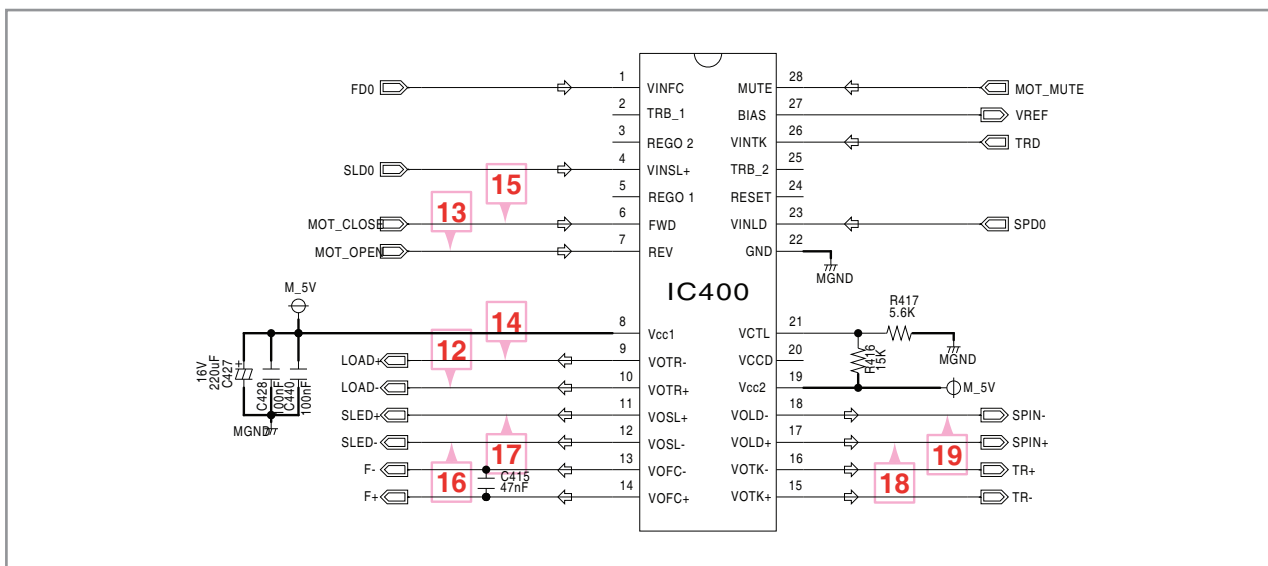
Fig 4-1. LO- & LO+ / MOT\_OPEN & MOT\_CLOSE for Driving TRAY Motor (IC400 Pin6, 7, 9, 10)



Fig 4-2. SL- & SL+ for Driving SPINDLE Motor (IC400 Pin11, 12)



Fig 4-3. SP- & SP+ for Driving SPINDLE Motor (IC400 Pin17, 18)



## 5. ADC (IC301)

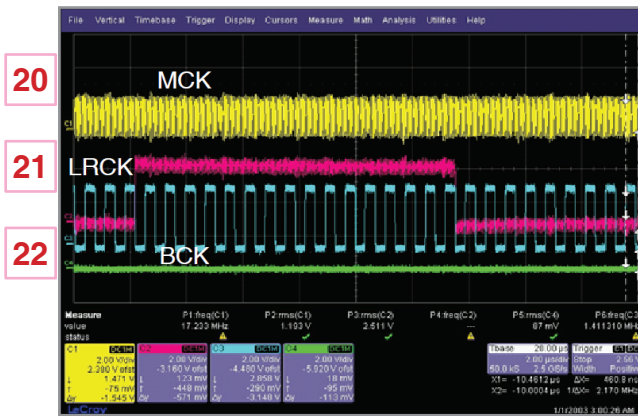


Fig 5. ADC I2S  
(IC301 Pin15, 16, 17)

## 6. USB (CN502)

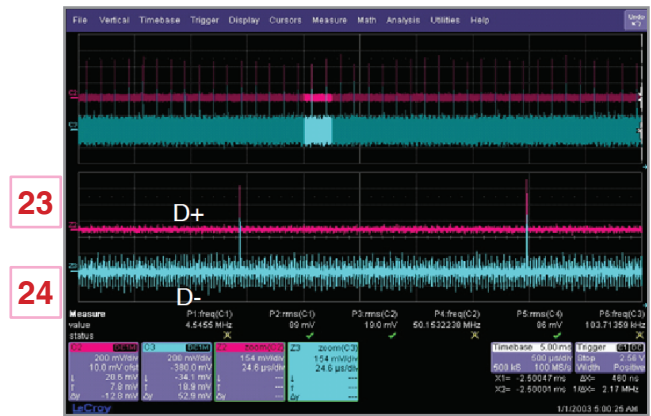
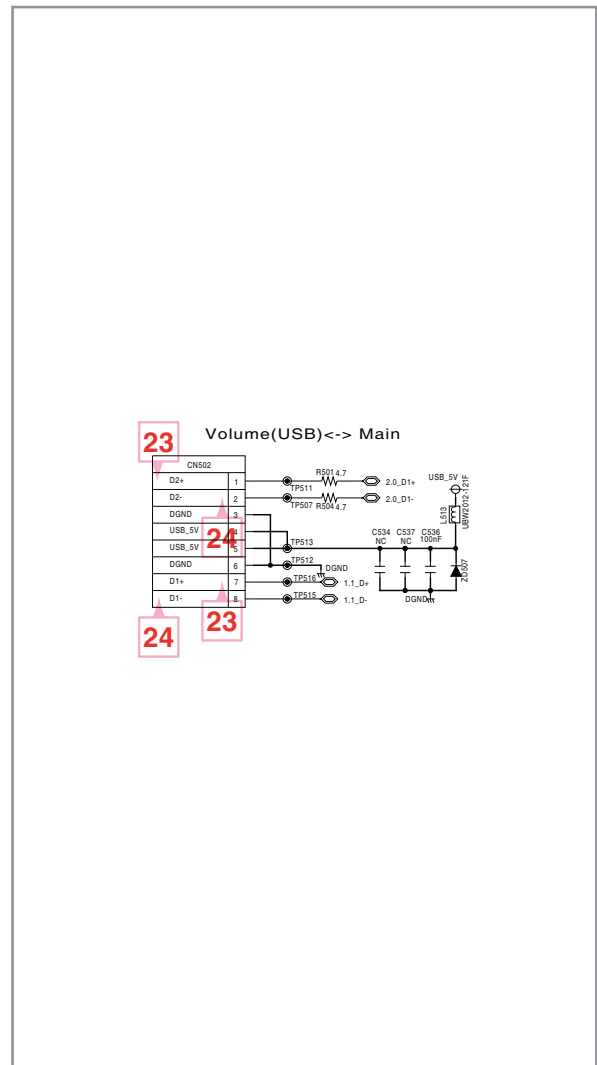
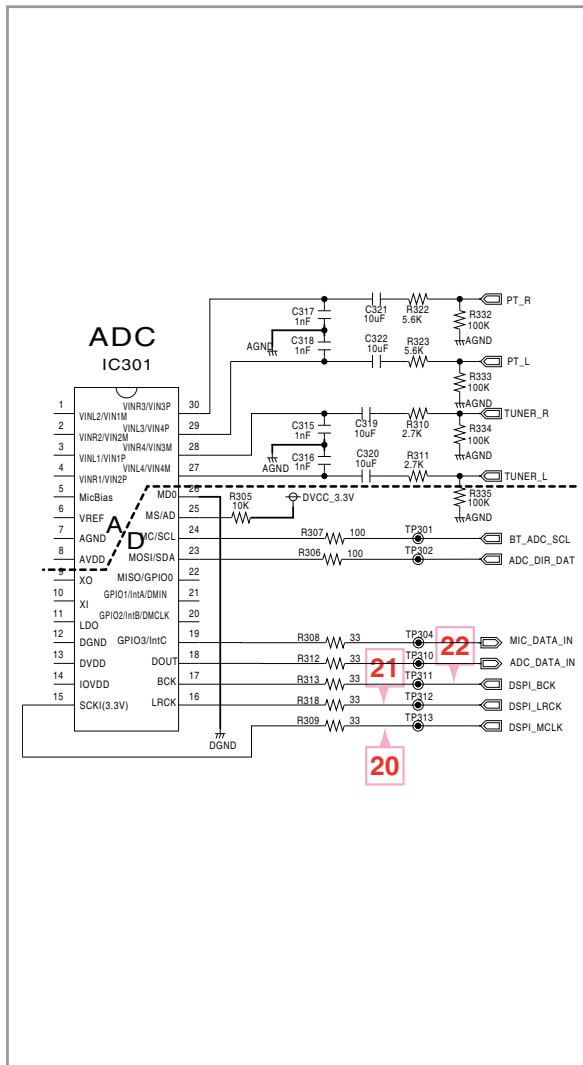
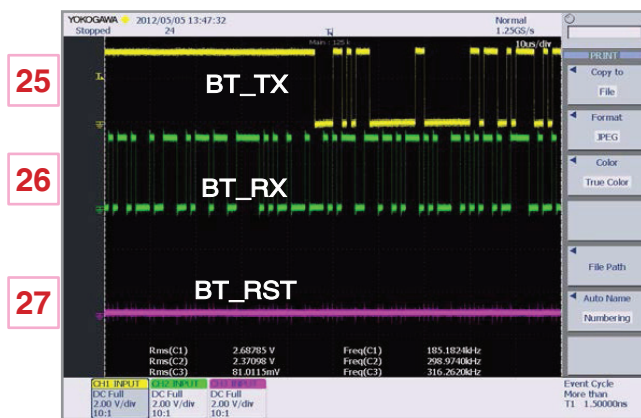


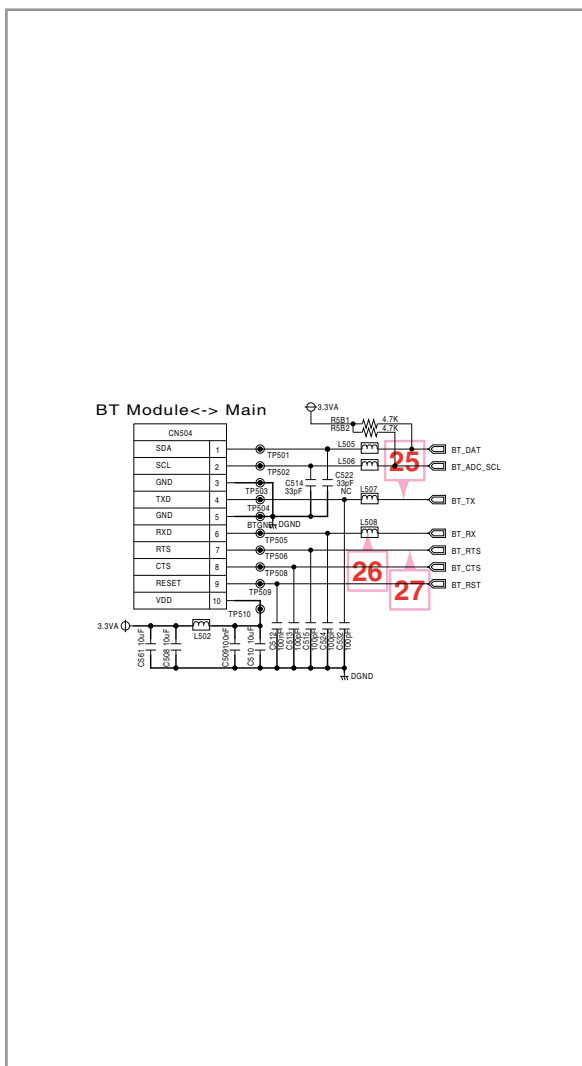
Fig 6. USB D+/D-  
(CN502 Pin1, 2, 7, 8)



## 7. BLUETOOTH (CN504)

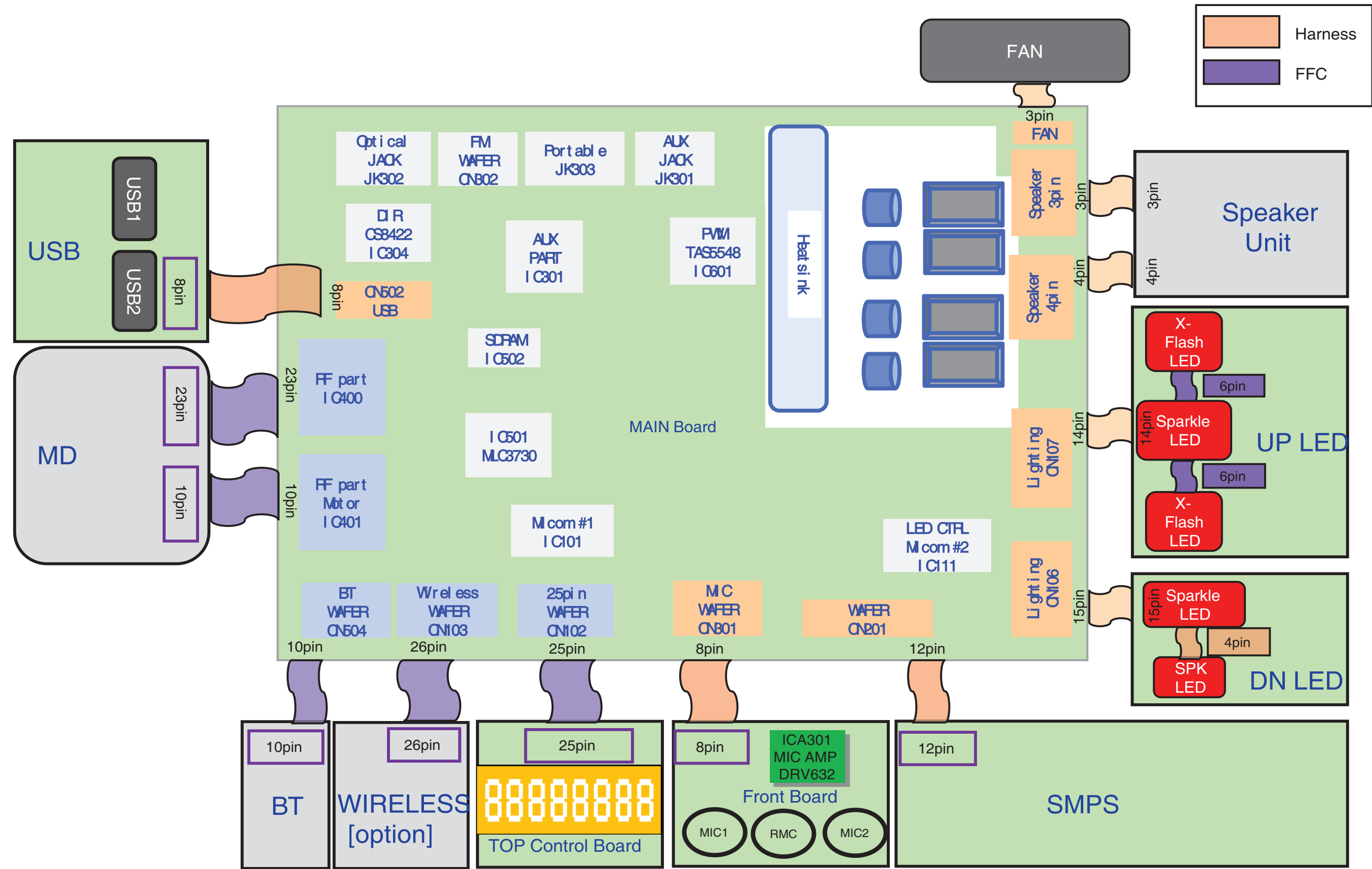


**Fig 7. BT\_TX / BT\_RX / BT\_RST**



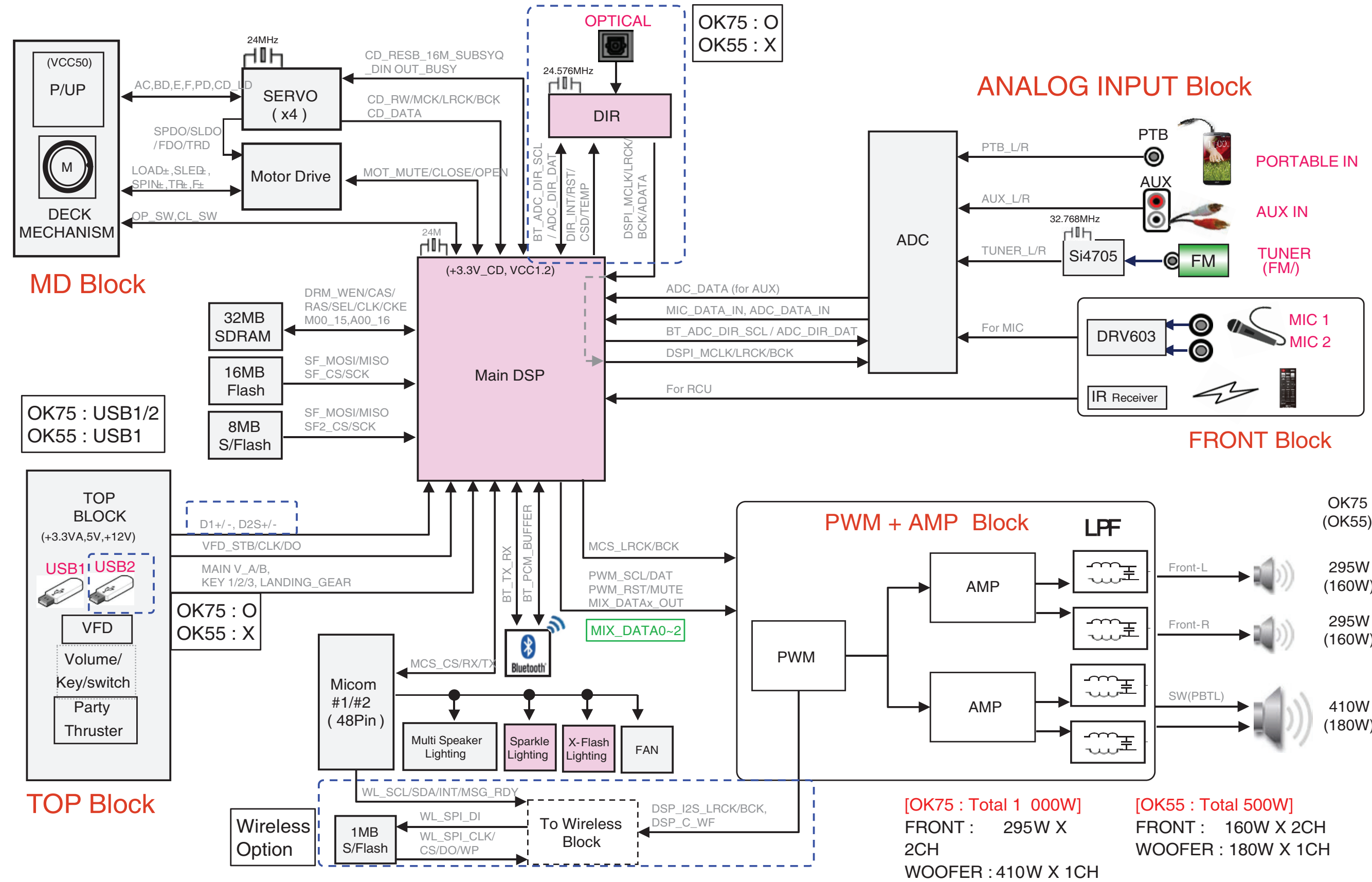
# MEMO

WIRING DIAGRAM





BLOCK DIAGRAM



[OK75 : Total 1 000W]  
FRONT : 295W X 2CH  
WOOFER : 410W X 1CH

[OK55 : Total 500W]  
FRONT : 160W X 2CH  
WOOFER : 180W X 1CH

# CIRCUIT VOLTAGE CHART

## 1. IC VOLTAGE

| NO. | SYMBOL                                        | SPEC<br>(V, mV)                                  | Rating -20 %<br>Rating +20 %   | Measured Voltage                | IC function                                                        | IC TC TEMPERATURE<br>SPEC |
|-----|-----------------------------------------------|--------------------------------------------------|--------------------------------|---------------------------------|--------------------------------------------------------------------|---------------------------|
|     |                                               |                                                  | Voltage (V)                    | Voltage (V)                     | Description of operation                                           |                           |
| 1   | IC101<br>IC, Microcontrollers                 | VDD : -0.5~+6.5V                                 | VDD : 3.1 ~ 3.3V               | VDD : 3.29V                     | IC, Microcontrollers                                               | 125 °C                    |
| 2   | IC111<br>IC, Microcontrollers                 | VDD : -0.5~+6.5V                                 | VDD : 3.1 ~ 3.3V               | VDD : 3.28V                     | Sub IC, Microcontrollers                                           | 125 °C                    |
| 3   | IC201<br>DC, DC Converter                     | VIN : 4.5V TO 24V                                | Vin : 12VA,<br>Vout : 5.1VA    | Vin : 12.01VA,<br>Vout : 5.15VA | High Efficiency 3A, 24V, 500kHz<br>Synchronous Step Down Converter | 125 °C                    |
| 4   | IC202<br>DC-DC Converter                      | VIN : 2.7V TO 5.6V                               | Vin : 3.3VA,<br>Vout : 3.3V    | Vin : 5.15VA<br>Vout : 3.34VA   | Step-Down Converters                                               | 125 °C                    |
| 5   | IC203<br>DC, DC Converter                     | VIN : 4.5V TO 24V                                | Vin : 12VA,<br>Vout : 5.1VA    | Vin : 12.01VA,<br>Vout : 5.11V  | High Efficiency 3A, 24V, 500kHz<br>Synchronous Step Down Converter | 125 °C                    |
| 6   | IC204<br>Limit Switch                         | VIN : 2.5V TO 5.5V                               | Vin : 5.1VA,<br>Vout : 5V      | Vin : 3.34VA<br>Vout : 3.29V    | ultra-low RDS(ON) switch<br>with current limiting                  | 125 °C                    |
| 7   | IC205<br>DC-DC Converter                      | VIN : 2.7V TO 5.6V                               | Vin : 5.1VA,<br>Vout : 1.2VA   | Vin : 5.14VA,<br>Vout : 1.22V   | Step-Down Converters                                               | 125 °C                    |
| 8   | IC206<br>Limit Switch                         | VIN : 2.5V TO 5.5V                               | Vin : 5.1VA,<br>Vout : 5.0V    | Vin : 5.1VA<br>Vout : 5.0V      | ultra-low RDS(ON) switch<br>with current limiting                  | 125 °C                    |
| 9   | IC207<br>Limit Switch                         | VIN : 2.5V TO 5.5V                               | Vin : 5.1VA,<br>Vout : 5V      | Vin : 5.15VA<br>Vout : 5.14V    | ultra-low RDS(ON) switch<br>with current limiting                  | 125 °C                    |
| 10  | IC208<br>DC-DC Converter                      | VIN : 4.5V TO 5V                                 | Vin : 5.1V<br>Vout : 3.3V      | Vin : 5.14VA<br>Vout : 3.3V     | Step-Down Converters                                               | 125 °C                    |
| 11  | IC209<br>Limit Switch                         | VIN : 2.5V TO 5.5V                               | Vin : 5.1A,<br>Vout : 5.0V     | Vin : 5.1VA<br>Vout : 5.0V      | ultra-low RDS(ON) switch<br>with current limiting                  | 125 °C                    |
| 12  | IC301<br>4ch Audio ADC                        | VIN : -0.3V to 3.9V                              | AVDD : 3.3V                    | AVDD : 3.31V                    | 4ch Audio ADCs<br>with Universal Front End Input Mux               | 125 °C                    |
| 13  | IC302<br>TUNER                                | VDD:3~3.6V                                       | VDD:3.3V                       | AVDD:3.32V                      | Tuner ic                                                           | 150 °C                    |
| 14  | IC304<br>OPTICAL                              | VDD:3~3.6V                                       | VDD:3.3V                       | AVDD:3.32V                      | Optical                                                            | 125 °C                    |
| 15  | IC400<br>Motor Driver                         | VCC1 : 4.3~13.2V<br>VCC2 : 4.3~VCC1              | VCC1 : 5.0V<br>VCC2 : 5.0V     | VCC1 : 5.11V<br>VCC2 : 5.11V    | 5-channel BTL Driver                                               | 150 °C                    |
| 16  | IC401<br>digital servo signal pro-<br>cessing | VDD1 : 2.7~3.6V (Analog)<br>VDD_CORE : 1.4~1.65V | VCC : 3.3V                     | VCC : 3.28V                     | Servo signal processor<br>for compact disc player                  | 125 °C                    |
| 17  | IC501<br>IC, Digital Signal Proces-<br>sors   | Digital Power 3.3V or 1.2V                       | VDD33 : 3.3VA<br>VDD12 : 1.2VA | VDD : 3.33VA<br>VDD : 1.21VA    | IC, Digital Signal Processors                                      | 150 °C                    |
| 18  | IC502<br>SDRAM                                | VDD : 3.0~3.6V                                   | VCC : 3.3V                     | VCC : 3.33V                     | 4 M x 4 BANKS x 16 BITS SDRAM                                      | 150 °C                    |
| 19  | IC503<br>Serial Flash Memory                  | VDD : 3.0~3.6V                                   | VCC : 3.3V                     | VCC : 3.33V                     | SERIAL FLASH MEMORY                                                | 150 °C                    |
| 20  | IC504<br>Serial Flash Memory                  | VDD : 3.0~3.6V                                   | VCC : 3.3V                     | VCC : 3.33V                     | SERIAL FLASH MEMORY                                                | 150 °C                    |
| 21  | IC505<br>RESET                                | VIN:1.1~5.5V                                     | Vin : 3.1~3.3VA                | Vin : 3.32VA                    | 3-PIN MICROPROCESSOR RESET<br>CIRCUITS                             | 125 °C                    |
| 22  | IC601<br>Sound/Audio Processor                | VCC : 2.97V TO 3.63V                             | VDD : 3.3V                     | VDD : 3.27V                     | Digital Audio Processor                                            | 125 °C                    |
| 23  | IC700~IC702<br>AUDIO AMPLIFIER                | VCC : 11.6V To 12.4V                             | VDD : 11.68V<br>PVDD : 48.2V   | VDD : 11.68V<br>PVDD : 48.2V    | PROTECTED DIGITAL AUDIO<br>AMPLIFIER                               | 125 °C                    |
| 24  | ICA301<br>Line Driver                         | VDD:3~3.6V                                       | VDD : 3.3V                     | VDD : 3.32V                     | 2-VRMS Audio Line Driver<br>With Adjustable Gain                   | 150 °C                    |

## 2. FAN MOTOR VOLTAGE

| NO. | Check MODE                     | SPEC                                        | Check Result                     | Check Method                                                                          |
|-----|--------------------------------|---------------------------------------------|----------------------------------|---------------------------------------------------------------------------------------|
| 1   | FAN MOTOR<br>Input Voltage     | 12V                                         | 11.98V                           | Check the Voltage<br>on the CN462<br>Pin3(FAN_DC),<br>Not connect FAN<br>Module.(12V) |
| 2   | FAN MOTOR<br>Operation Voltage | VOL14↓ : 4.6~5.6V<br>VOL15~40 :<br>7.8~9.6V | VOL14↓ : 5.1V<br>VOL15~40 : 8.7V | During the FAN<br>Operate, Check<br>the Voltage of FAN<br>Module.                     |

## 3. SMPS CAPACITOR & ZENER DIODE

| Capacitor        |              |                |            |
|------------------|--------------|----------------|------------|
| NO               | LOC          | SPEC           | Sales AREA |
| 1                | C903         | 450V/<br>330uF | W/W        |
| 2                | C904         | 450V/<br>330uF | W/W        |
| SMPS ZENER DIODE |              |                |            |
| NO               | LOC          | CHECK          |            |
| 1                | ZD902, ZD906 | 13V            |            |
| 2                | ZD901, ZD904 | 33V            |            |
| 3                | ZD905, ZD912 | 20V            |            |

4. MAIN CAPACITOR

| NO. | LOCATION NO. | Value  | 110V-20%     | 220V+20%      |
|-----|--------------|--------|--------------|---------------|
|     |              |        | (88V/60Hz) V | (288V/50Hz) V |
| 1   | C257         | 470uF  | +12V         | 12.06         |
| 2   | C271         | 220uF  | USB_5V       | 5.03          |
| 3   | C345         | 220uF  | DVCC_3.3V    | 3.28          |
| 4   | C402         | 100uF  | DVCC_5V      | 5.03          |
| 5   | C404         | 47uF   | DVCC_3.3V    | 3.27          |
| 6   | C409         | 47uF   | DVCC_3.3V    | 3.27          |
| 7   | C416         | 47uF   | DVCC_3.3V    | 3.27          |
| 8   | C418         | 3.3uF  | VREF         | 1.63          |
| 9   | C427         | 220uF  | M_5V         | 5.03          |
| 10  | C481         | 100uF  | FAN_DC       | 11.98         |
| 11  | C5B21        | 220uF  | VDD_CORE     | 1.26          |
| 12  | C614         | 100uF  | DVCC_3.3V    | 3.28          |
| 13  | C713         | 10uF   | +12V         | 11.91         |
| 14  | C714         | 10uF   | +12V         | 11.91         |
| 15  | C748         | 680uF  | +B +66V      | 48.30         |
| 16  | C749         | 680uF  | -B -66V      | 48.30         |
| 17  | C752         | 680uF  | +B +66V      | 48.30         |
| 18  | C753         | 680uF  | -B -66V      | 48.30         |
| 19  | C801         | 100uF  | USB_5V       | 5.21          |
| 20  | C802         | 47uF   | F-           | 3.07          |
| 21  | C805         | 1uF    | VFD_12V      | 11.95         |
| 22  | C806         | 1uF    | DVCC_3.3V    | 3.29          |
| 23  | C813         | 100uF  | USB_5V       | 5.21          |
| 24  | C821         | 47uF   | F+           | 5.18          |
| 25  | C831         | 1uF    | VH           | 29.81         |
| 26  | C832         | 1uF    | VH           | 20.90         |
| 27  | C833         | 1uF    | VH           | 20.90         |
| 28  | C834         | 1uF    | VH           | 16.80         |
| 29  | C903         | 330uF  | 122.30       | 372.10        |
| 30  | C904         | 330uF  | 122.30       | 372.10        |
| 31  | C933         | 2200uF | 12.10        | 12.10         |
| 32  | C934         | 470uF  | 12.10        | 12.10         |
| 33  | C952         | 2200uF | 49.10        | 49.10         |
| 34  | C953         | 2200uF | 49.10        | 49.10         |

5. CONNECTOR VOLTAGE

| NO. | LOCATION NO. | Connector Name               | PIN NO. | PIN MANE     | Voltage(V) |       | LOCATION NO. |
|-----|--------------|------------------------------|---------|--------------|------------|-------|--------------|
|     |              |                              |         |              | Vin        | Vout  |              |
| 1   | CN502        | MAIN ⇄ TOP(USB)              | 1       | D2+          | 0.01       | 0.01  | CN803        |
|     |              |                              | 2       | D2-          | 0.07       | 0.07  |              |
|     |              |                              | 3       | DGND         | 0.00       | 0.00  |              |
|     |              |                              | 4       | USB_5V       | 5.17       | 5.17  |              |
|     |              |                              | 5       | USB_5V       | 5.17       | 5.17  |              |
|     |              |                              | 6       | DGND         | 0.00       | 0.00  |              |
|     |              |                              | 7       | D1+          | 0.03       | 0.03  |              |
|     |              |                              | 8       | D1-          | 0.01       | 0.01  |              |
| 2   | CN504        | MAIN ⇄ BT Moudle             | 1       | SDA          | 0.12       | 0.12  | BT Module    |
|     |              |                              | 2       | SCL          | 3.33       | 3.33  |              |
|     |              |                              | 3       | GND          | 0.00       | 0.00  |              |
|     |              |                              | 4       | TXD          | 3.33       | 3.33  |              |
|     |              |                              | 5       | GND          | 0.00       | 0.00  |              |
|     |              |                              | 6       | RXD          | 3.33       | 3.33  |              |
|     |              |                              | 7       | RTS          | 1.49       | 1.49  |              |
|     |              |                              | 8       | CTS          | 1.51       | 1.51  |              |
|     |              |                              | 9       | RESET        | 3.33       | 3.33  |              |
|     |              |                              | 10      | VDD          | 3.33       | 3.33  |              |
| 3   | CN102        | MAIN ⇄ TOP<br>12511HS-25SS-K | 1       | GND          | 0.00       | 0.00  | CN804        |
|     |              |                              | 2       | GND          | 0.00       | 0.00  |              |
|     |              |                              | 3       | MAIN_VOL_A   | 3.33       | 3.33  |              |
|     |              |                              | 4       | MAIN_VOL_B   | 3.32       | 3.32  |              |
|     |              |                              | 5       | FILE_S_A     | 3.29       | 3.29  |              |
|     |              |                              | 6       | FILE_S_B     | 3.29       | 3.29  |              |
|     |              |                              | 7       | SCRATCH_B    | 3.29       | 3.29  |              |
|     |              |                              | 8       | SCRATCH_A    | 3.29       | 3.29  |              |
|     |              |                              | 9       | MIC_VOL_B    | 3.29       | 3.29  |              |
|     |              |                              | 10      | MIC_VOL_A    | 3.29       | 3.29  |              |
|     |              |                              | 11      | KEY1         | 3.27       | 3.27  |              |
|     |              |                              | 12      | KEY2         | 3.27       | 3.27  |              |
|     |              |                              | 13      | KEY3         | 3.27       | 3.27  |              |
|     |              |                              | 14      | LANDING GEAR | 3.33       | 3.33  |              |
|     |              |                              | 15      | GND          | 0.00       | 0.00  |              |
|     |              |                              | 16      | +3.3V        | 3.35       | 3.35  |              |
|     |              |                              | 17      | DGND         | 0.00       | 0.00  |              |
|     |              |                              | 18      | VFD_DAT      | 3.14       | 3.14  |              |
|     |              |                              | 19      | VFD_STB      | 3.14       | 3.14  |              |
|     |              |                              | 20      | VFD_CLK      | 3.14       | 3.14  |              |
|     |              |                              | 21      | DV_3.3V      | 3.33       | 3.33  |              |
|     |              |                              | 22      | DV_5.0V      | 5.05       | 5.05  |              |
|     |              |                              | 23      | DV_5.0V      | 5.05       | 5.05  |              |
|     |              |                              | 24      | VF_12V       | 12.02      | 12.02 |              |
|     |              |                              | 25      | GND          | 0.00       | 0.00  |              |

CONNECTOR VOLTAGE

| NO. | LOCATION NO. | Connector Name           | PIN NO. | PIN MANE    | Voltage(V) |       | LOCATION NO. |
|-----|--------------|--------------------------|---------|-------------|------------|-------|--------------|
|     |              |                          |         |             | Vin        | Vout  |              |
| 4   | CN201        | MAIN ⇄ SMPS              | 1       | 12V         | 12.06      | 12.06 | CN901        |
|     |              |                          | 2       | 12V         | 12.06      | 12.06 |              |
|     |              |                          | 3       | DGND        | 0.00       | 0.00  |              |
|     |              |                          | 4       | P_CTRL      | 3.33       | 3.33  |              |
|     |              |                          | 5       | DGND        | 0.00       | 0.00  |              |
|     |              |                          | 6       | DGND        | 0.00       | 0.00  |              |
|     |              |                          | 7       | DGND        | 0.00       | 0.00  |              |
|     |              |                          | 8       | PVDD        | 48.30      | 48.30 |              |
|     |              |                          | 9       | PVDD        | 48.30      | 48.30 |              |
|     |              |                          | 10      | PVDD        | 48.30      | 48.30 |              |
|     |              |                          | 11      | DGND        | 0.00       | 0.00  |              |
|     |              |                          | 12      | PVDD CTRL   | 2.83       | 2.83  |              |
| 5   | CN301        | MAIN ⇄ MIC<br>SMW200-H8G | 1       | RMC3.3VA    | 3.33       | 3.33  | CNA301       |
|     |              |                          | 2       | RMC         | 3.19       | 3.19  |              |
|     |              |                          | 3       | DGND        | 0.00       | 0.00  |              |
|     |              |                          | 4       | MIC_3.3V    | 3.28       | 3.28  |              |
|     |              |                          | 5       | MIC_DET     | 3.29       | 3.29  |              |
|     |              |                          | 6       | MIC_S1      | 0.00       | 0.00  |              |
|     |              |                          | 7       | MIC_GND     | 0.00       | 0.00  |              |
|     |              |                          | 8       | MIC_S2      | 0.00       | 0.00  |              |
| 6   | CN400        | MAIN ⇄ MD                | 1       | NC/FHM-VCC  | 5.05       |       | MD           |
|     |              |                          | 2       | RF          | 0.02       |       |              |
|     |              |                          | 3       | DVD_LD      | 0.02       |       |              |
|     |              |                          | 4       | MON(COM)/5V | 0.02       |       |              |
|     |              |                          | 5       | DVD_VR      | 0.03       |       |              |
|     |              |                          | 6       | GND         | 0.00       |       |              |
|     |              |                          | 7       | VREF/VC     | 1.63       |       |              |
|     |              |                          | 8       | VCC         | 5.05       |       |              |
|     |              |                          | 9       | F           | 1.63       |       |              |
|     |              |                          | 10      | E           | 1.63       |       |              |
|     |              |                          | 11      | A           | 1.63       |       |              |
|     |              |                          | 12      | D           | 1.63       |       |              |
|     |              |                          | 13      | C           | 1.63       |       |              |
|     |              |                          | 14      | B           | 1.63       |       |              |
|     |              |                          | 15      | F(+)        | 2.47       |       |              |
|     |              |                          | 16      | T(+)        | 2.46       |       |              |
|     |              |                          | 17      | T(-)        | 2.46       |       |              |
|     |              |                          | 18      | F(-)        | 2.47       |       |              |
|     |              |                          | 19      | SW_PDIC     | 4.69       |       |              |
|     |              |                          | 20      | GND         | 0.00       |       |              |
|     |              |                          | 21      | CD_LD       | 0.02       |       |              |
|     |              |                          | 22      | MON_MPD     | 0.21       |       |              |
|     |              |                          | 23      | CD_VR       | 0.00       |       |              |

| NO. | LOCATION NO. | Connector Name                       | PIN NO. | PIN MANE     | Voltage(V) |      | LOCATION NO. |
|-----|--------------|--------------------------------------|---------|--------------|------------|------|--------------|
|     |              |                                      |         |              | Vin        | Vout |              |
| 7   | CN401        | MAIN ⇄ MD                            | 1       | OPEN_SW      | 3.29       |      | MD           |
|     |              |                                      | 2       | LO-          | 0.00       |      |              |
|     |              |                                      | 3       | CLOSE_SW     | 3.33       |      |              |
|     |              |                                      | 4       | LO+          | 0.01       |      |              |
|     |              |                                      | 5       | GND          | 0.00       |      |              |
|     |              |                                      | 6       | SP+          | 2.47       |      |              |
|     |              |                                      | 7       | SL+          | 2.47       |      |              |
|     |              |                                      | 8       | SP-          | 2.47       |      |              |
|     |              |                                      | 9       | SL-          | 2.47       |      |              |
|     |              |                                      | 10      | NC           | 0.00       |      |              |
| 8   | CN701        | MAIN ⇄ SPK                           | 1       | SW+          | 24.40      |      | SPK          |
|     |              |                                      | 2       | SW-          | 24.40      |      |              |
|     |              |                                      | 3       | FL+          | 24.40      |      |              |
|     |              |                                      | 4       | FL-          | 24.40      |      |              |
|     |              |                                      | 5       | FR+          | 24.40      |      |              |
|     |              |                                      | 6       | FR-          | 24.40      |      |              |
| 9   | CN106        | MAIN ⇄ SPARKLING LIGHTING(UP) 1.25MM | 1       | GND          | 0.00       | 0.00 | CNS101       |
|     |              |                                      | 2       | SPRK_U_LD3   | 0~3        | 0~3  |              |
|     |              |                                      | 3       | SPRK_U_LD2   | 0~3        | 0~3  |              |
|     |              |                                      | 4       | FLASH_BLUE_L | 0~3        | 0~3  |              |
|     |              |                                      | 5       | FLASH_RED_L  | 0~3        | 0~3  |              |
|     |              |                                      | 6       | GND          | 0.00       | 0.00 |              |
|     |              |                                      | 7       | GND          | 0.00       | 0.00 |              |
|     |              |                                      | 8       | SPRK_U_RD5   | 0~3        | 0~3  |              |
|     |              |                                      | 9       | SPRK_U_RD4   | 0~3        | 0~3  |              |
|     |              |                                      | 10      | FLASH_BLUE_R | 0~3        | 0~3  |              |
|     |              |                                      | 11      | FLASH_RED_R  | 0~3        | 0~3  |              |
|     |              |                                      | 12      | GND          | 0.00       | 0.00 |              |
| 10  | CN107        | MAIN ⇄ SPARKLING LIGHTING(DN) 1.25MM | 1       | MULTI_LED_B  | 0~3        | 0~3  | CNS102       |
|     |              |                                      | 2       | MULTI_LED_G  | 0~3        | 0~3  |              |
|     |              |                                      | 3       | MULTI_LED_R  | 0~3        | 0~3  |              |
|     |              |                                      | 4       | GND          | 0.00       | 0.00 |              |
|     |              |                                      | 5       | GND          | 0.00       | 0.00 |              |
|     |              |                                      | 6       | SPRK_D_LD3   | 0~3        | 0~3  |              |
|     |              |                                      | 7       | SPRK_D_LD2   | 0~3        | 0~3  |              |
|     |              |                                      | 8       | SPRK_D_LD1   | 0~3        | 0~3  |              |
|     |              |                                      | 9       | GND          | 0.00       | 0.00 |              |
|     |              |                                      | 10      | GND          | 0.00       | 0.00 |              |
|     |              |                                      | 11      | SPRK_D_LD6   | 0~3        | 0~3  |              |
|     |              |                                      | 12      | SPRK_D_LD5   | 0~3        | 0~3  |              |
|     |              |                                      | 13      | SPRK_D_LD4   | 0~3        | 0~3  |              |

## CONNECTOR VOLTAGE

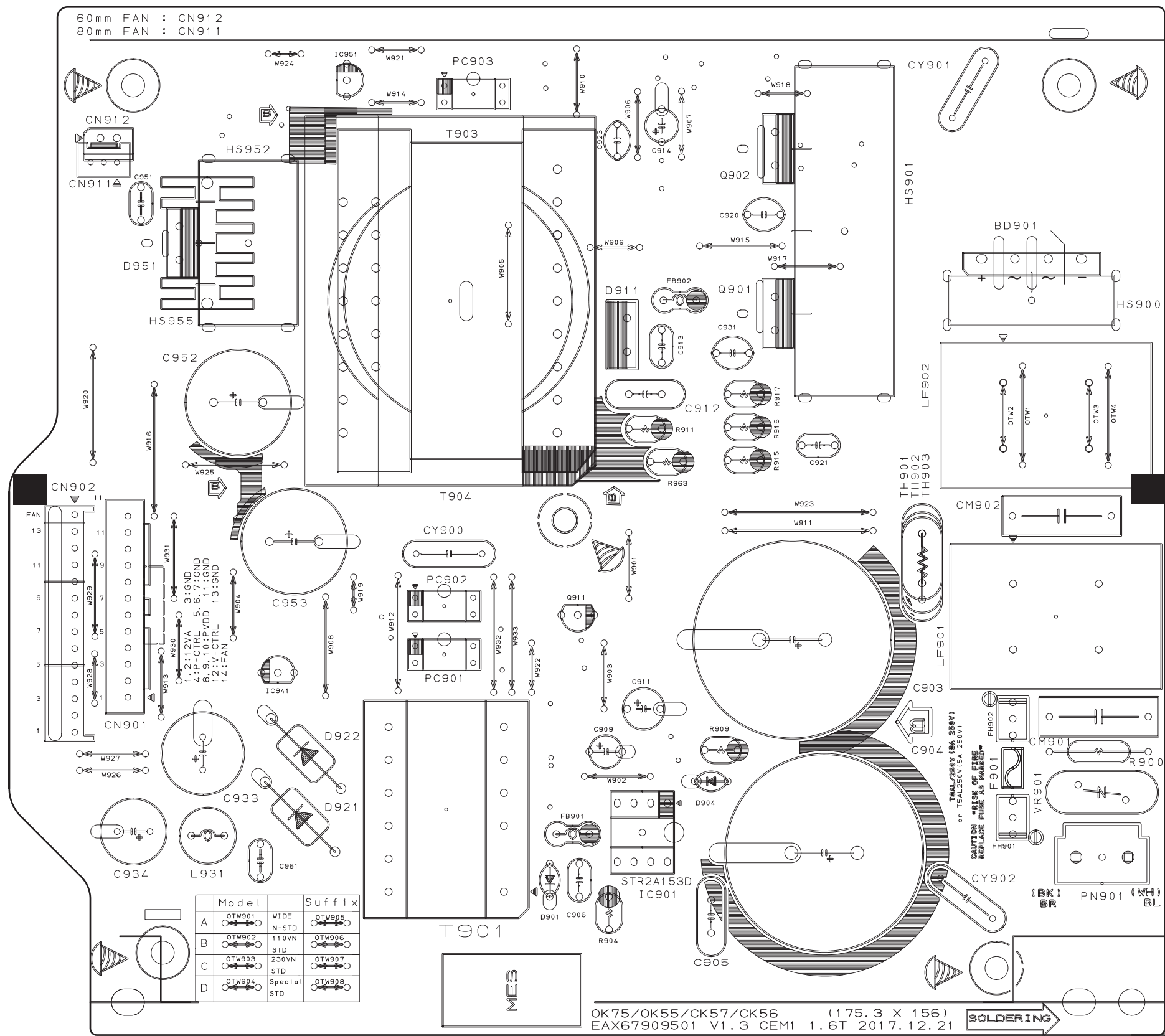
| NO. | LOCATION NO. | Connector Name                       | PIN NO. | PIN MANE        | Voltage(V) |      | LOCATION NO. |
|-----|--------------|--------------------------------------|---------|-----------------|------------|------|--------------|
|     |              |                                      |         |                 | Vin        | Vout |              |
| 10  | CN107        | MAIN ⇄ SPARKLING LIGHTING(DN) 1.25MM | 14      | GND             | 0.00       | 0.00 | CNS102       |
|     |              |                                      | 15      | GND             | 0.00       | 0.00 |              |
| 11  | CN462        | MAIN ⇄ FAN CONTROL                   | 1       | GND             | 0.00       | 0.00 | FAN          |
|     |              |                                      | 2       | NC              | 0.00       | 0.00 |              |
|     |              |                                      | 3       | FAN_DC          | 8.70       | 8.70 |              |
| 12  | CNS103       | SPAKLING DN ⇄ SPK LED                | 1       | SPKLED_B        | 0~3        | 0~3  | CNS301       |
|     |              |                                      | 2       | SPKLED_G        | 0~3        | 0~3  |              |
|     |              |                                      | 3       | SPKLED_R        | 0~3        | 0~3  |              |
|     |              |                                      | 4       | GND             | 0.00       | 0.00 |              |
| 13  | CNF103       | FRONT ⇄ FRONT                        | 1       | GND             | 0.00       | 0.00 | CNF101       |
|     |              |                                      | 2       | GND             | 0.00       | 0.00 |              |
|     |              |                                      | 3       | FLASH_BLUE_L_UP | 0~3        | 0~3  |              |
|     |              |                                      | 4       | FLASH_BLUE_L_UP | 0~3        | 0~3  |              |
|     |              |                                      | 5       | FLASH_RED_L_UP  | 0~3        | 0~3  |              |
|     |              |                                      | 6       | FLASH_RED_L_UP  | 0~3        | 0~3  |              |
|     |              |                                      | 7       | GND             | 0.00       | 0.00 |              |
|     |              |                                      | 8       | GND             | 0.00       | 0.00 |              |
| 14  | CNF104       | FRONT ⇄ FRONT                        | 1       | GND             | 0.00       | 0.00 | CNF102       |
|     |              |                                      | 2       | GND             | 0.00       | 0.00 |              |
|     |              |                                      | 3       | FLASH_BLUE_R_UP | 0~3        | 0~3  |              |
|     |              |                                      | 4       | FLASH_BLUE_R_UP | 0~3        | 0~3  |              |
|     |              |                                      | 5       | FLASH_RED_R_UP  | 0~3        | 0~3  |              |
|     |              |                                      | 6       | FLASH_RED_R_UP  | 0~3        | 0~3  |              |
|     |              |                                      | 7       | GND             | 0.00       | 0.00 |              |
|     |              |                                      | 8       | GND             | 0.00       | 0.00 |              |

# MEMO

[illegible]

PRINTED CIRCUIT BOARD DIAGRAMS

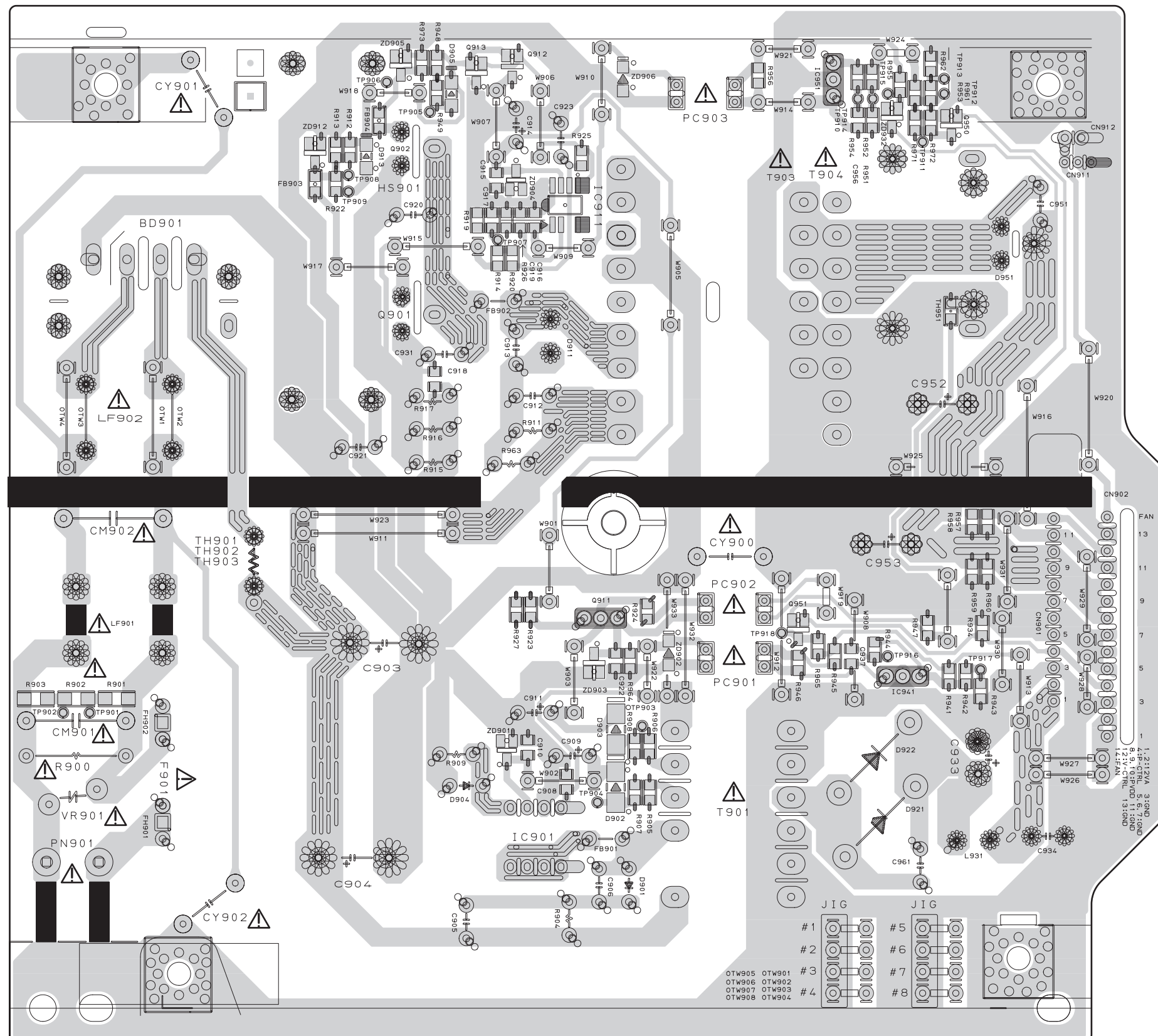
1. SMPS P.C.BOARD DIAGRAM  
(TOP VIEW)



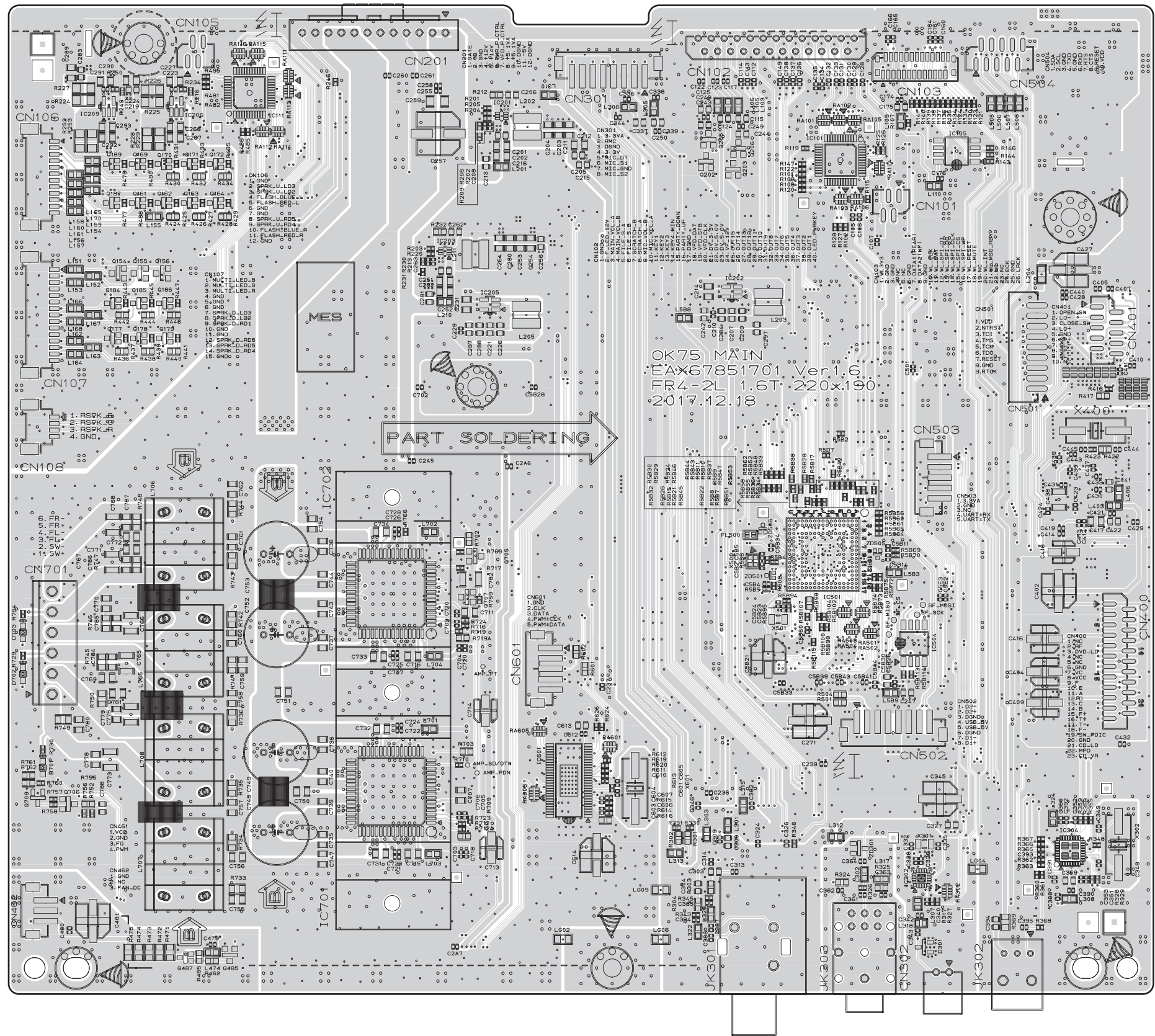


### SMPS P.C.BOARD DIAGRAM (BOTTOM VIEW)

**NOTE) Warning**  
 Parts that are critical with respect to risk of fire or electrical shock.

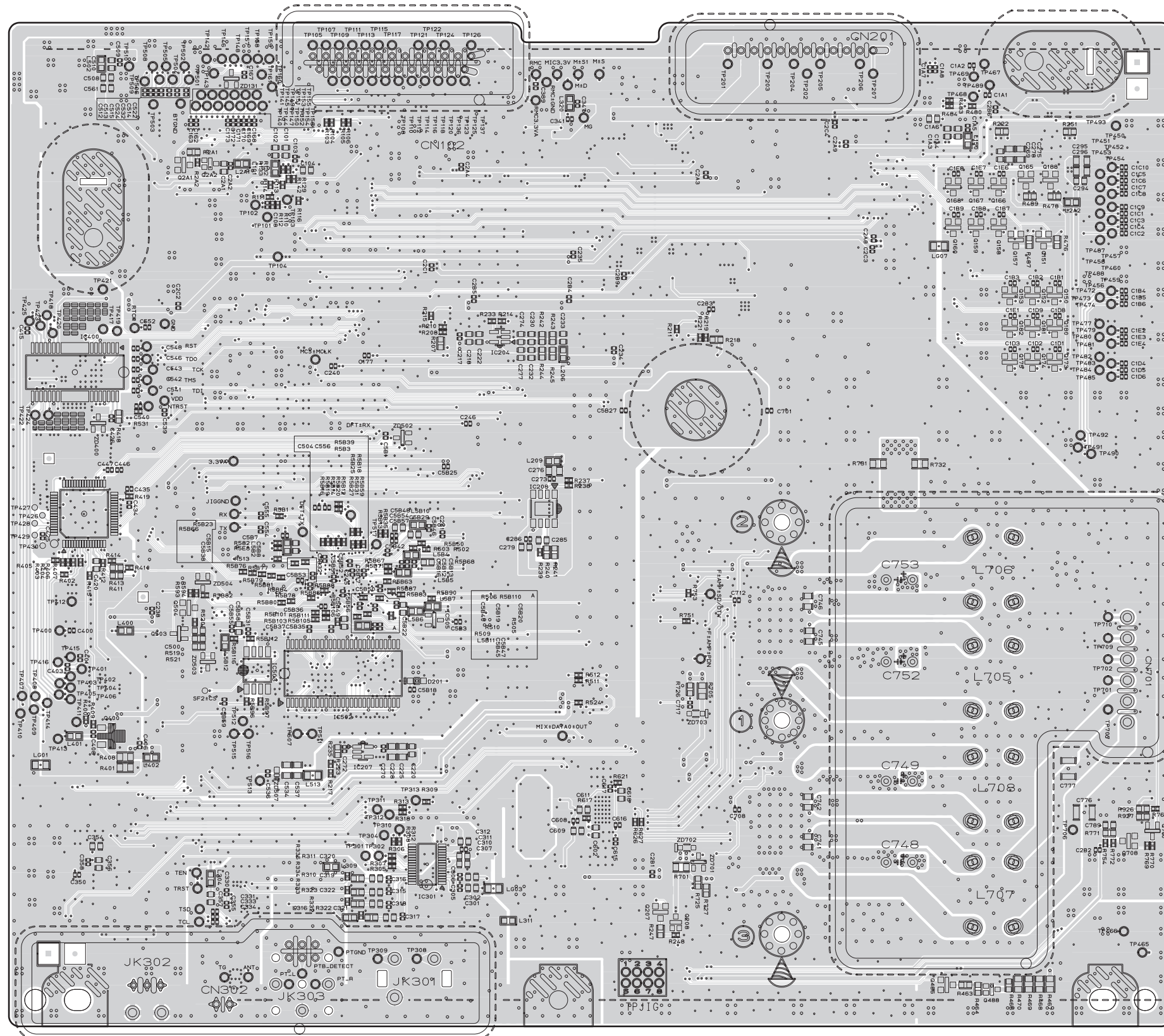


2. MAIN P.C.BOARD DIAGRAM  
(TOP VIEW)

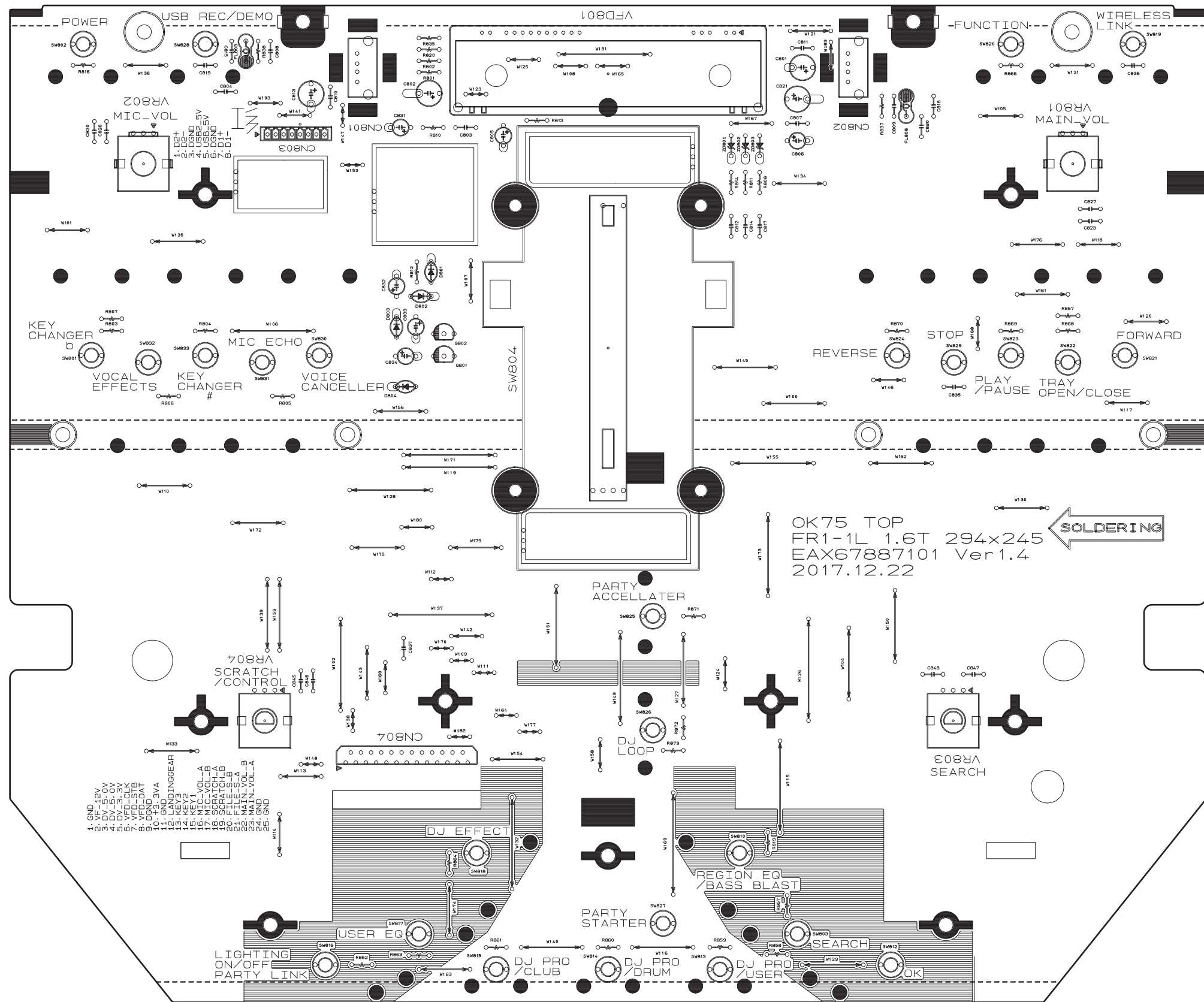




## MAIN P.C.BOARD DIAGRAM (BOTTOM VIEW)

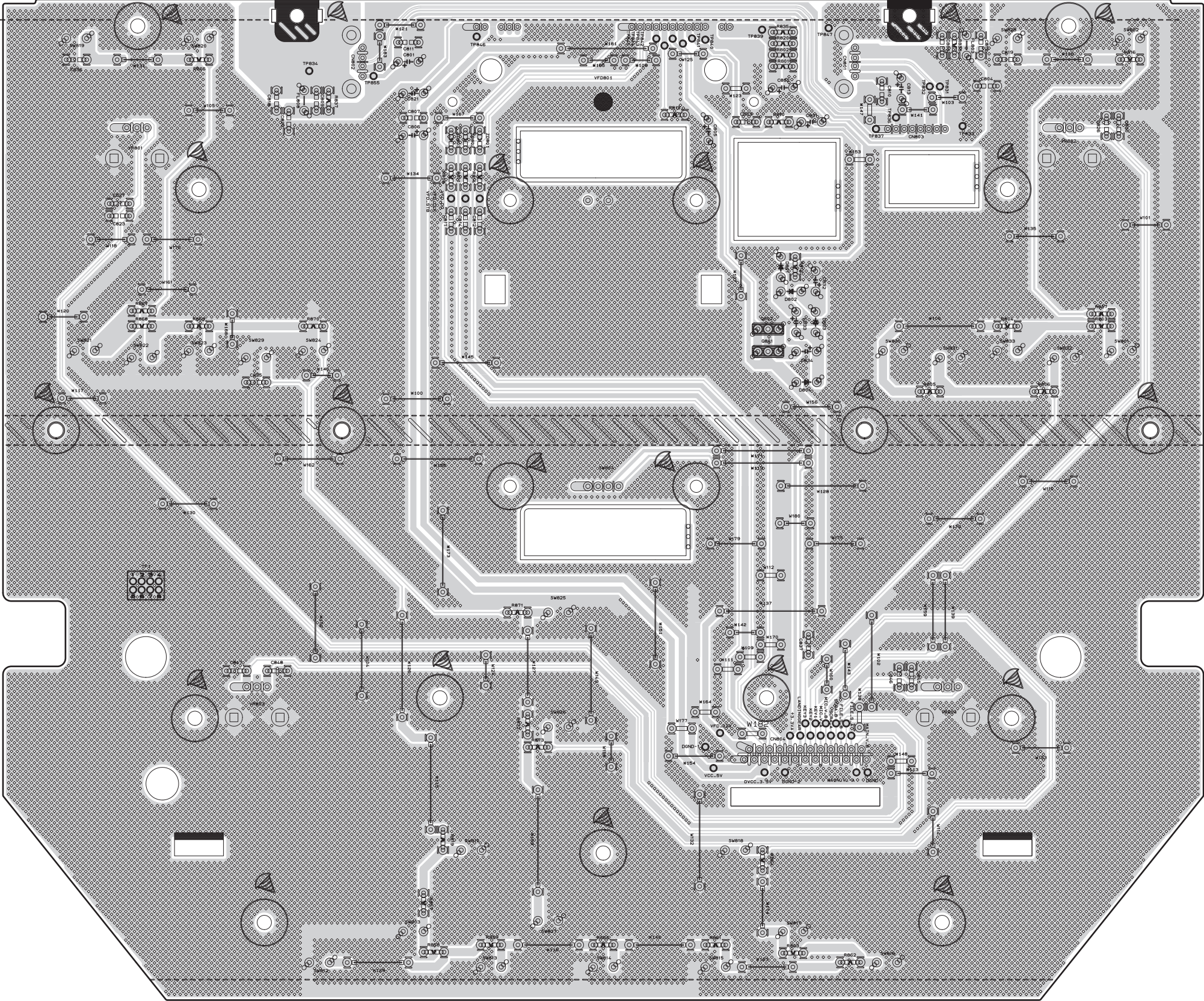


3. TOP P.C.BOARD DIAGRAM  
(TOP VIEW)



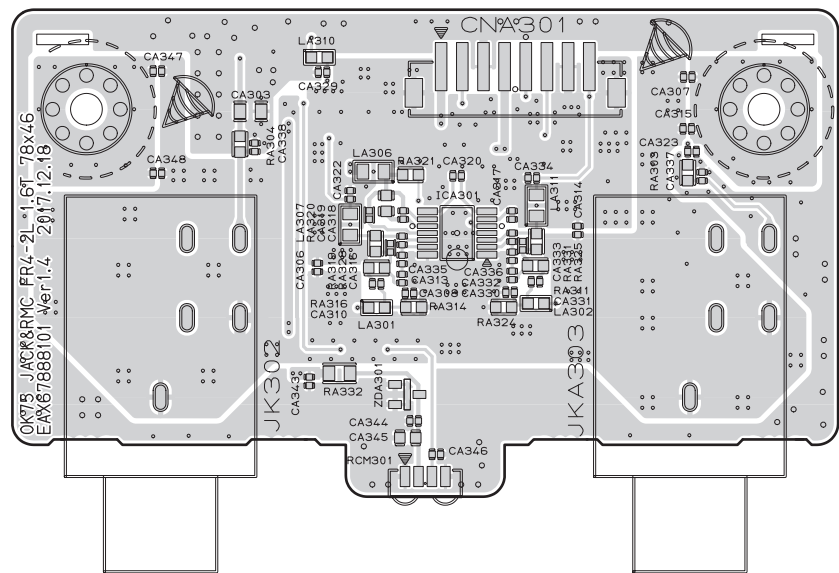


**TOP P.C.BOARD DIAGRAM**  
**(BOTTOM VIEW)**

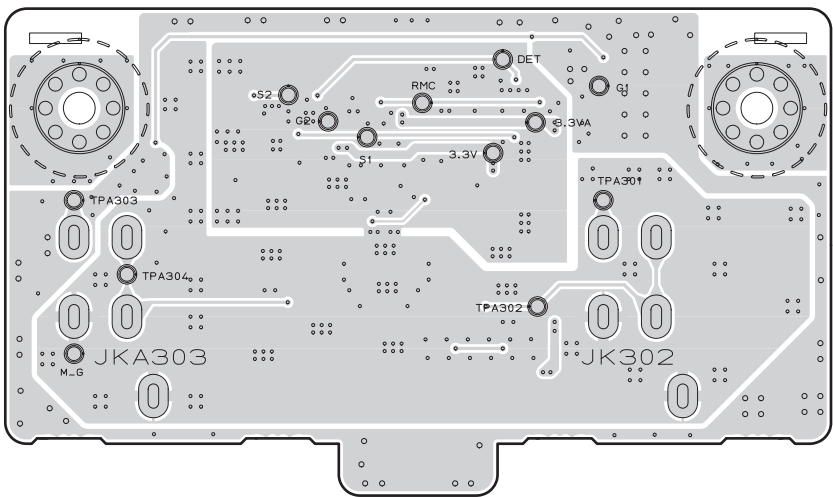




4. JACK & RMC P.C.BOARD DIAGRAM  
(TOP VIEW)



(BOTTOM VIEW)







MEMO

Lined area for notes on page 3-71.

MEMO

Lined area for notes on page 3-72.



# SECTION 4

## MECHANISM (DM19D)

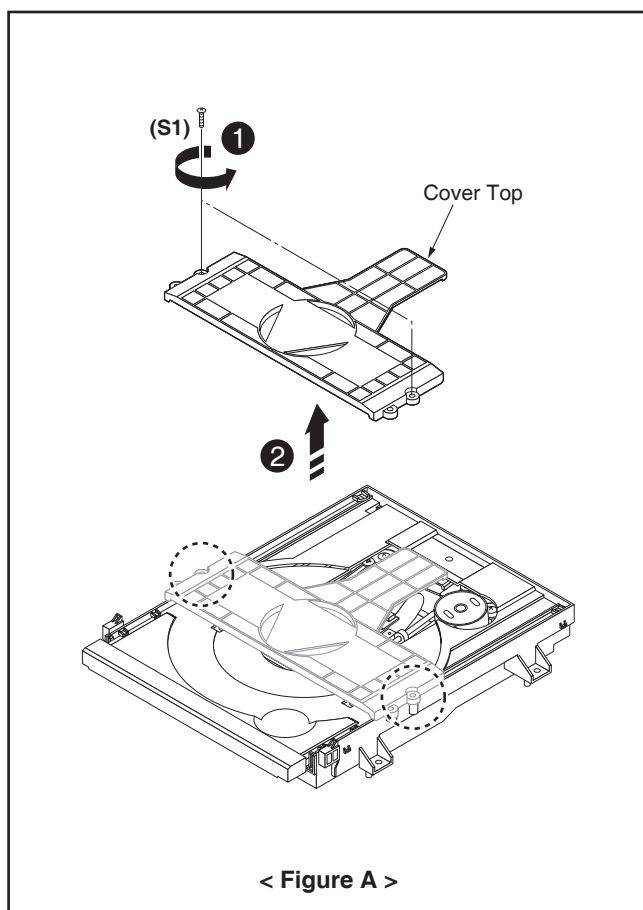
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|                                            |     |
|--------------------------------------------|-----|
| DECK MECHANISM EXPLODED VIEW (DM19D) ..... | 4-6 |
|--------------------------------------------|-----|

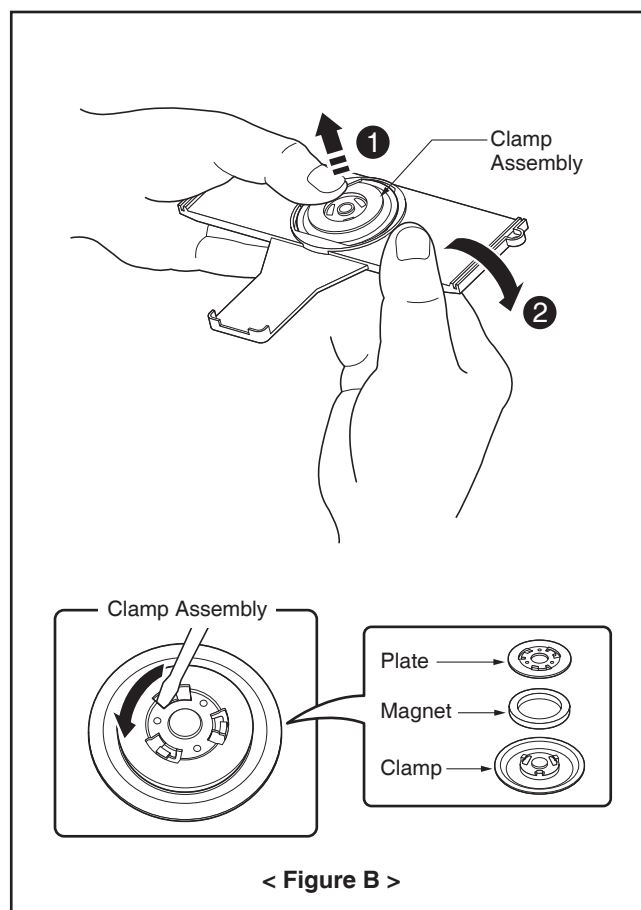
# DECK MECHANISM DISASSEMBLY



< Figure A >

## 1. Cover Top

- 1) Remove the 2 screws (S1).
- 2) Remove the Cover Top.



< Figure B >

## 2. Clamp Assembly

- 1) Place the Clamp Assembly as **Figure B**.
- 2) Bending the Cover Top in direction of arrow (2) as **Figure B**.
- 3) Separate the Clamp Assembly from the Cover Top.

### 2-1. Plate

- 1) Turn the Plate to a counterclockwise direction and then lift up the Plate.
- 2) Remove the Plate.

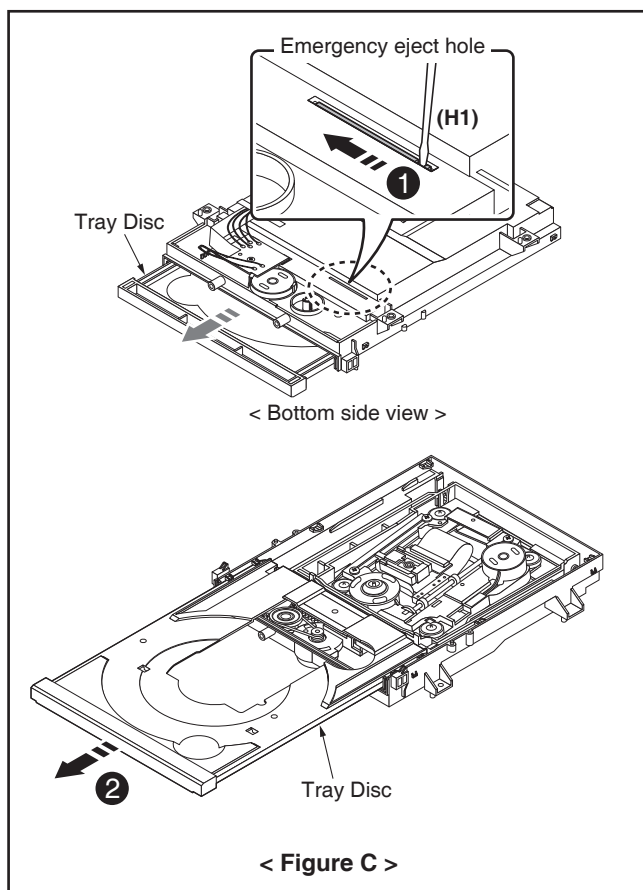
### 2-2. Magnet

Remove the Magnet.

### 2-3. Clamp

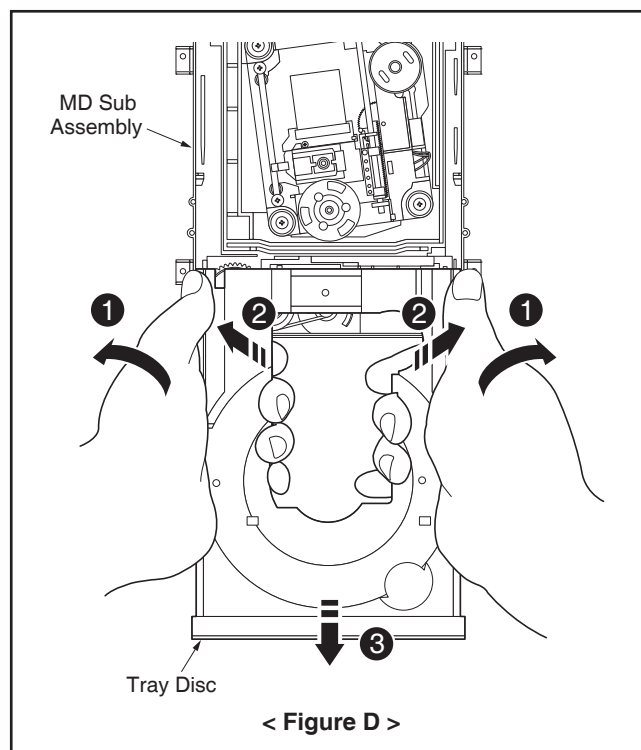
Remove the Clamp.

# DECK MECHANISM DISASSEMBLY

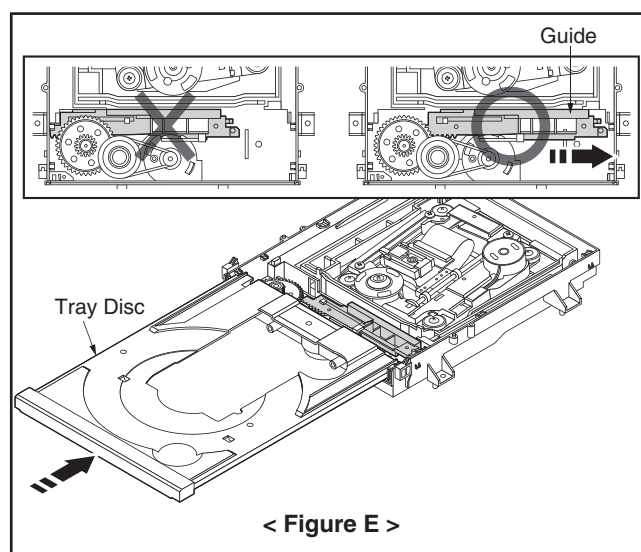


## 3. Tray Disc

- 1) Insert and push a flat-head screwdriver in the Emergency eject hole (H1) at the right side, so that the Tray Disc is ejected about 15 ~ 20 mm.
- 2) Pull the Tray Disc until it is locked.



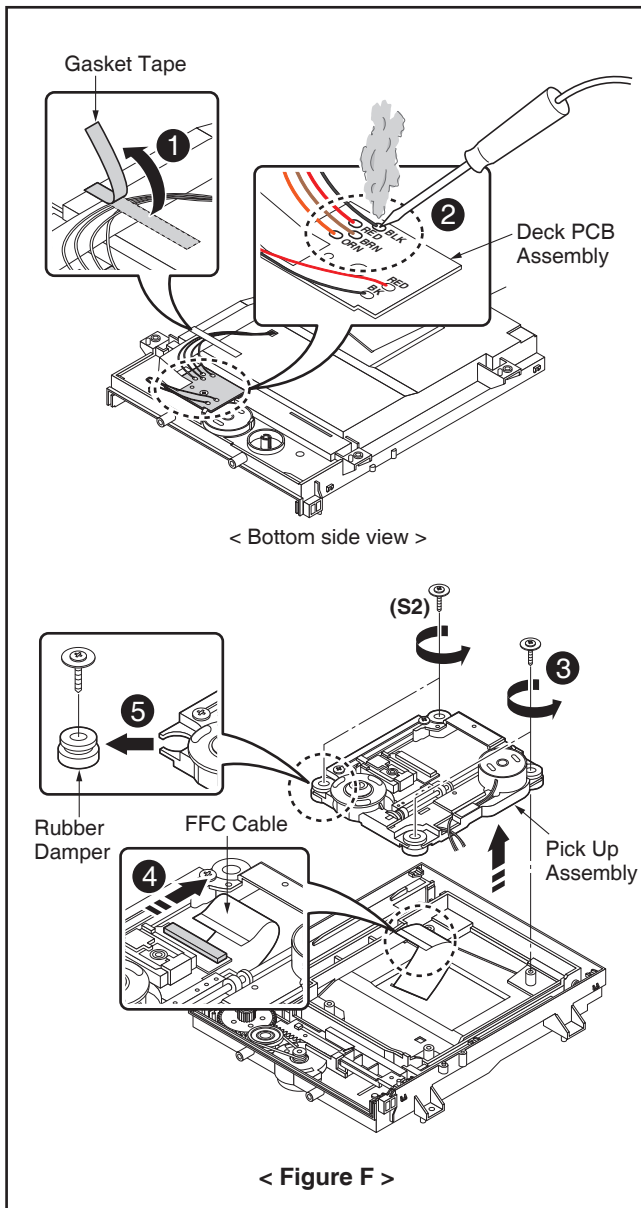
- 3) Grasp the both sides of the Tray Disc and lift it up as **Figure D**, and then pull the Tray Disc until it is separated from the MD Sub Assembly completely.



### Note

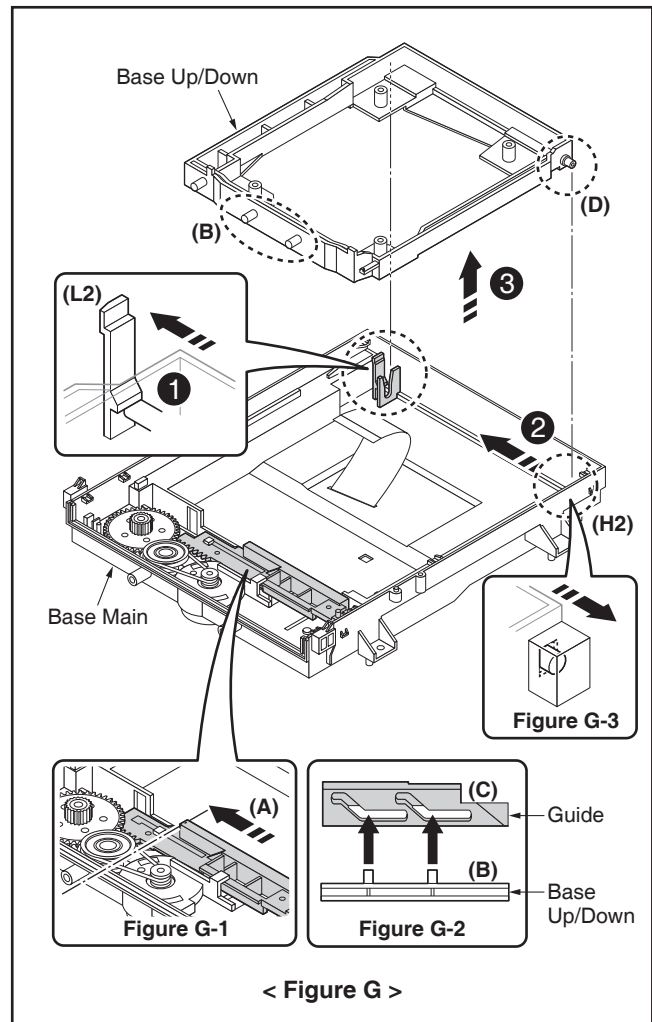
- When reassembling place the Guide as **Figure E**.

# DECK MECHANISM DISASSEMBLY



## 4. Pick Up Assembly

- 1) Detach the Gasket Tape.
- 2) Disconnect the wires (BLK, RED, BRN, ORN) from the Deck PCB Assembly by desoldering.
- 3) Remove the 4 screws (S2).
- 4) Disconnect the FFC Cable from the Pick Up Assembly.
- 5) Remove the 4 Rubber Dampers.



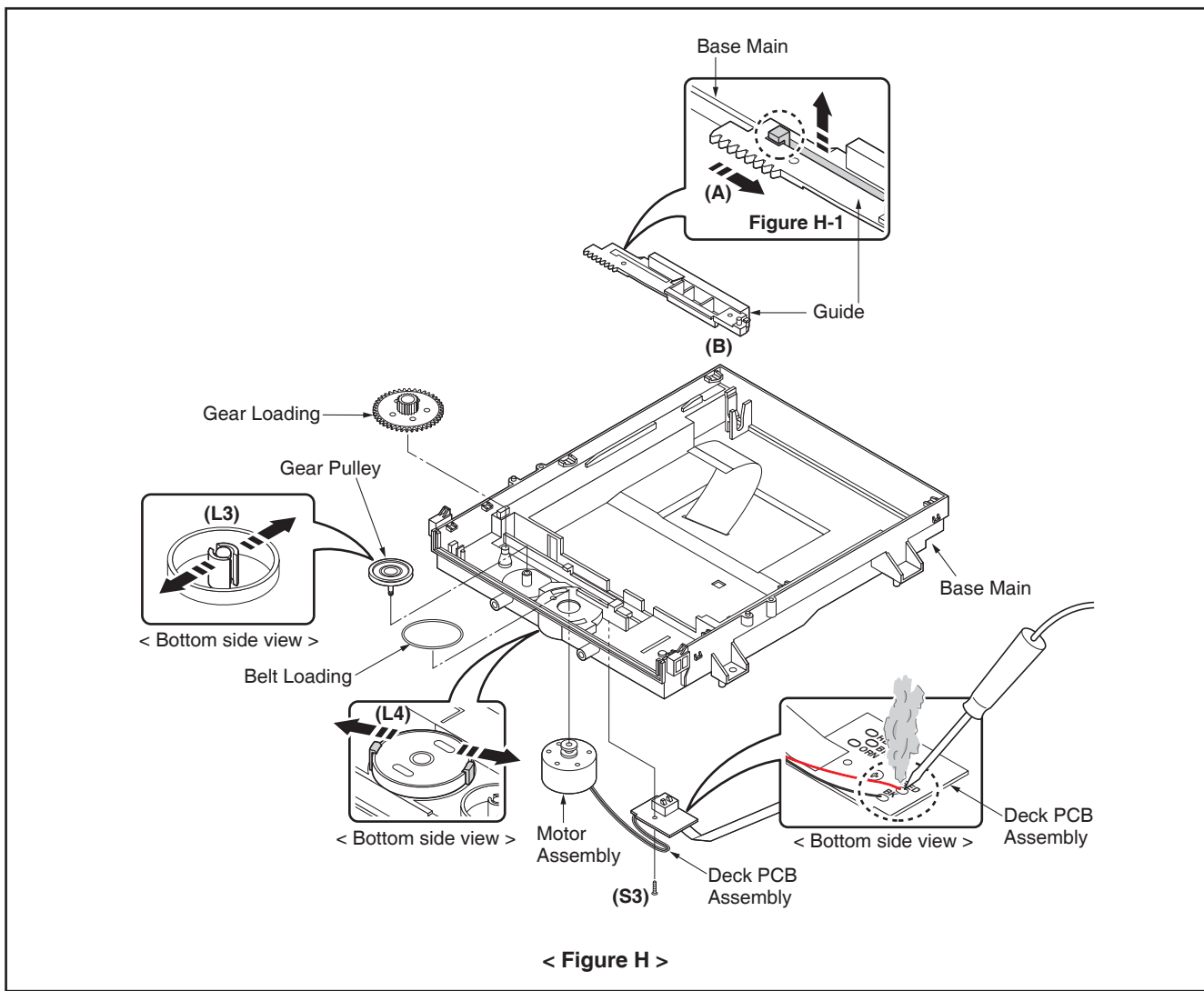
## 5. Base Up/Down

Unlock the Locking Tab (L2) in direction of arrow and then lift up the Base Up/Down to separate it from the Base Main.

### Note

- When reassembling move the Guide in direction of arrow (A) until it is positioned as **Figure G-1**.
- When reassembling insert the (B) portion of the Base Up/Down in the (C) portion of the Guide as **Figure G-2**.
- When reassembling insert the (D) portion of the Base Up/Down in the Hole (H2) of the Base Main as **Figure G-3**.

# DECK MECHANISM DISASSEMBLY



< Figure H >

## 6. Belt Loading

Remove the Belt Loading.

## 7. Gear Pulley

Unlock the Locking Tab (L3) in direction of arrow and then separate the Gear Pulley from the Base Main.

## 8. Gear Loading

Remove the Gear Loading.

## 9. Guide

- 1) Move the Guide in direction of arrow (A) as **Figure H-1**.
- 2) Separate the Guide from the Base Main.

## 10. Deck PCB Assembly

- 1) Disconnect the wires (RED, BK) from the Deck PCB Assembly by desoldering.
- 2) Remove the 1 screw (S3).
- 3) Separate the Deck PCB Assembly from the Base Main.

## 11. Motor Assembly

Unlock the Locking Tab (L4) in direction of arrow and then separate the Motor Assembly from the Base Main.

## 12. FFC Cable

Remove the FFC Cable.

# DECK MECHANISM EXPLODED VIEW (DM19D)

